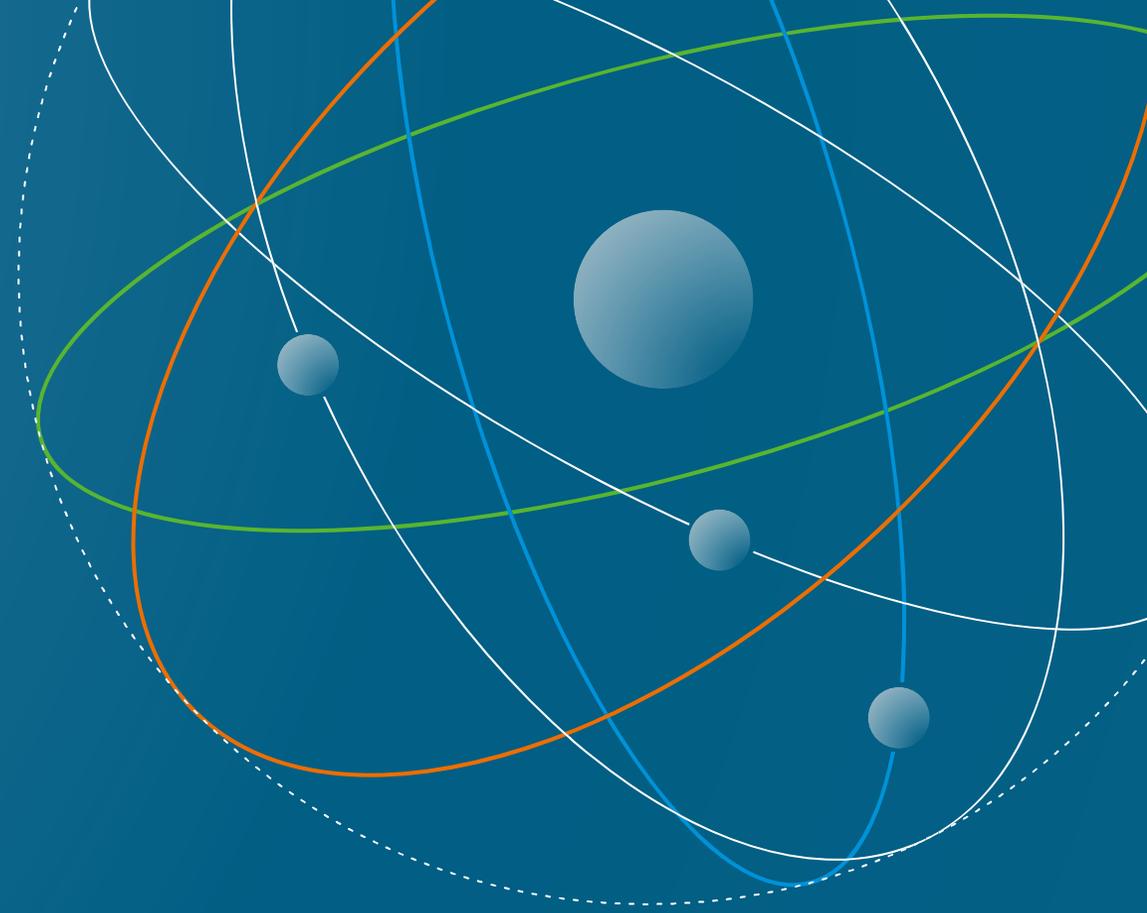


2023 KNS Spring / Workshop (F)



# STAMP/STPA-based Research on the Application of the Domestic Nuclear Industry

2023 / 05 / 17(Wed.)

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## A hazard situation(loss scenario)

in modern complex safety control systems **can be caused by**

- **interactions** between system components or between system components and the environment
- **not only** combinations of the failures of system components

# CONTENTS

## Part 1: Pilot studies applying STPA

- 1-1 Reducing HANARO<sup>1</sup>'s unplanned shutdown
- 1-2 Soundness of feedback to MCR operators on manual trip decisions
- 1-3 Human/Organizational decision-making model for MACST<sup>2</sup> equipment

- Research background
- Overview of the target system
- Perform STPA
- Insights

## Part 2: A study applying the philosophy of STAMP/STPA

- 2-1 Quantification of component-importance in a control system

<sup>1</sup> HANARO: high-performing multipurpose research reactor designed and built independently by kaeri with a thermal power capacity of 30 mw

<sup>2</sup> MACST: Multiple Barrier Accident Coping Strategy

Part 1

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## **Pilot studies applying STPA**

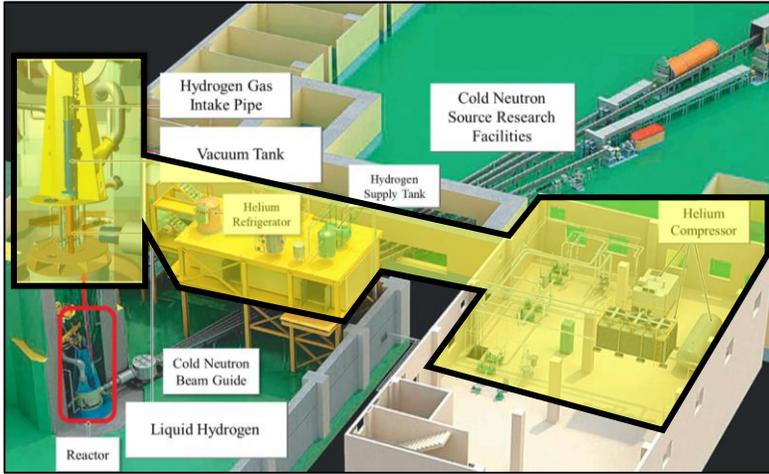
# Research background

Year	RRS auto trip	Manual trip	RPS auto trip	Main cause
2005	0	0	1	Instantaneous outages(1)
2006	0	0	1	Instantaneous outages(1)
2007	2	0	1	Error in trip setpoint setup(1), Control rod(1), Instantaneous outages(1)
2008	1	0	0	Control rod(1), Delayed neutron(1)
2009	6	0	0	CNS(3), FTL(3)
2010	9	0	0	CNS Bubbling (4), I&C(1), Control rod(2), Pump oil(1), Reflector
2011	0	0	1	Bath high radiation(1)
2012	1	0	1	Bath high radiation(1), Human error in CNS(1)
2013	1	0	0	CNS hydrogen pressure(1)
2014	0	1	0	Bio-D power terminal burnout(1)
2015	Seismic retrofitting (2016.05 - 2017.04)			
2016				
2017	0	1	0	Bath high temperature(1)
2018	1	1	0	Control rod(1), CNS hydrogen pressure(1)
2019	1	0	0	CNS hydrogen pressure(1), Human error(1)

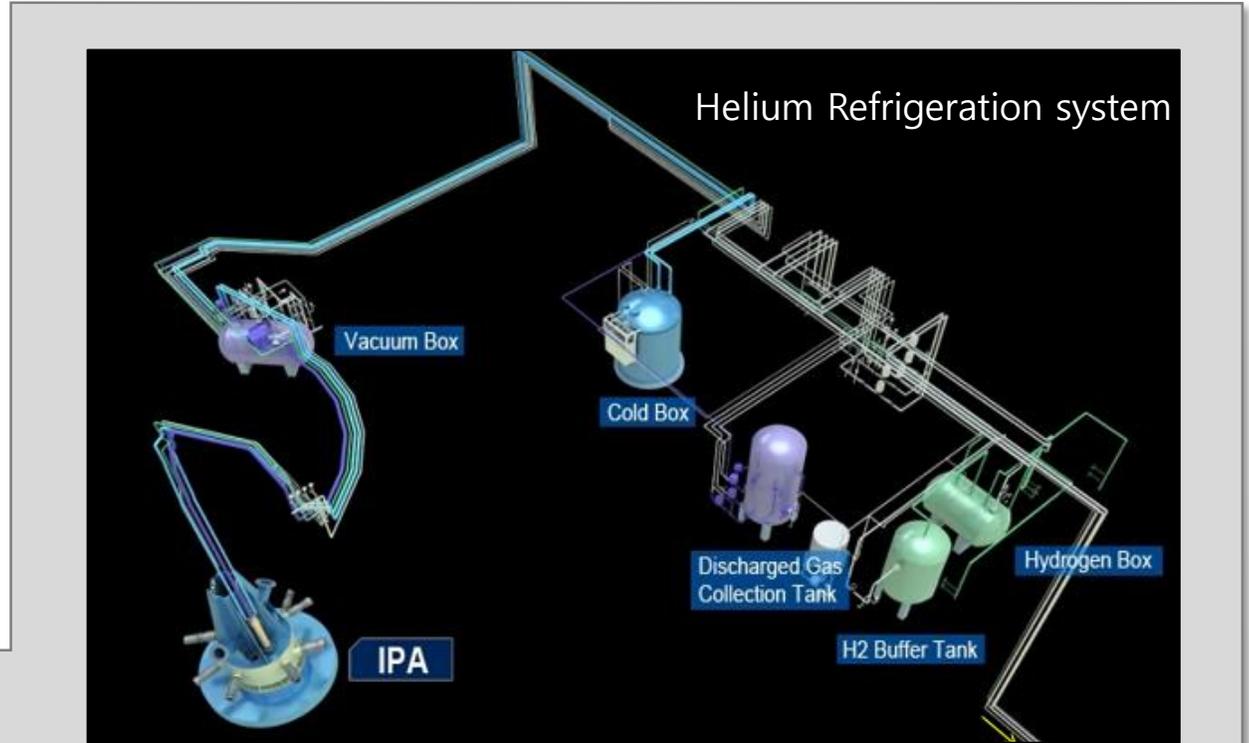
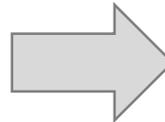
## HANARO unplanned-trip by year

→ In 2020, as part of a comprehensive plan to increase the utilisation of the research reactor HANARO, STPA was piloted on the CNS(Cold Neutron Source) system **to identify hidden problems between operations** in addition to equipment aging or failure.

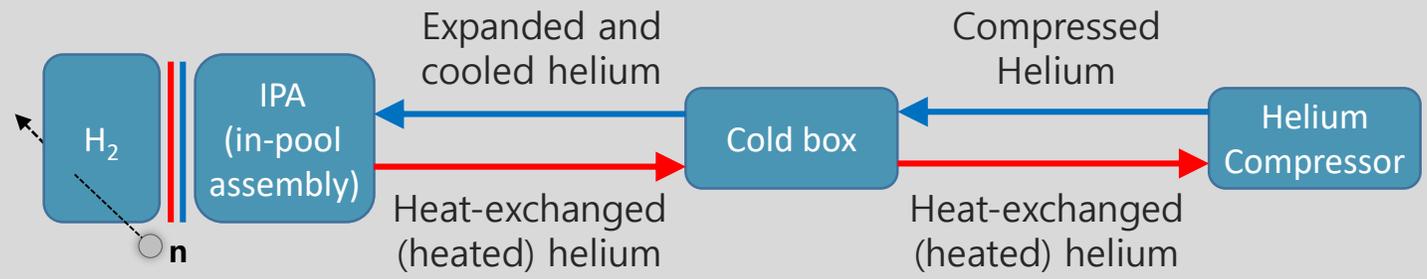
# Overview of the target system



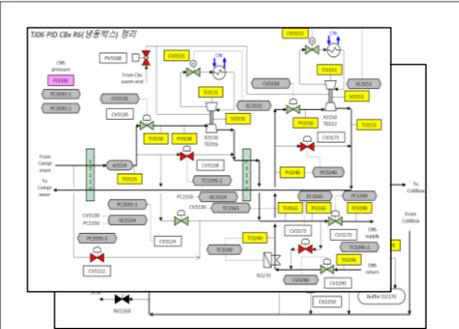
Overview of CNS system



Helium refrigeration system	
Key Features	Removes heat from the hydrogen system
Key components	Cold box, Helium compressor
Linked systems	Hydrogen system, Chilled water system, Compressed air supply system, Electricity supply system, Control systems



# Perform STPA (1/2)



System configuration



System operation procedure

Configuration and operations of Helium refrigeration system

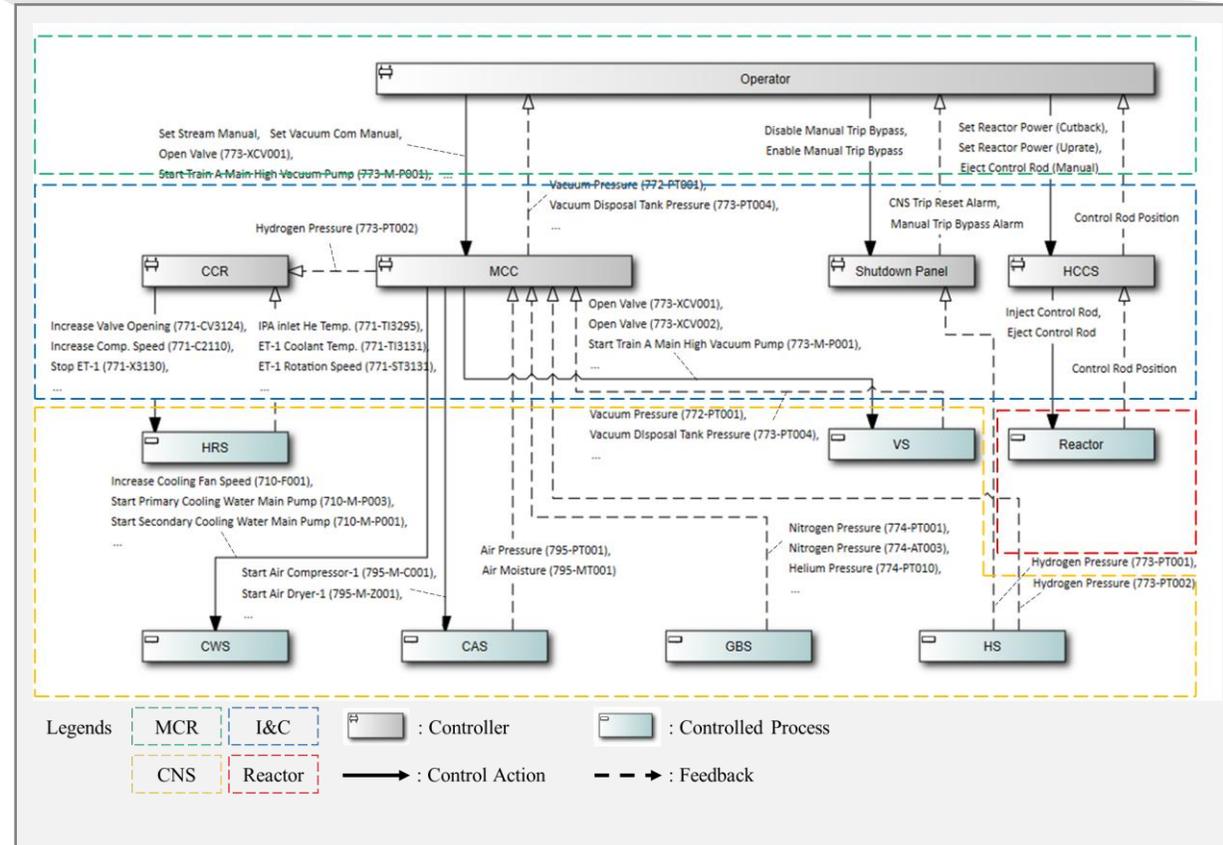
1) Define purpose of the analysis

2) Model the control structure

3) Identify unsafe control actions

4) Identify loss scenario

Loss	
L-1	RRS generates spurious trip signal due to CNS hydrogen high pressure (> 200 kPa)
L-2	RRS generates spurious trip signal due to CNS hydrogen low pressure (< 120 kPa)
Hazard	
H-1	HRS does not maintain hydrogen thermosiphon (L-1, L-2)
H-2	VS does not maintain vacuum in vacuum box of IPA (L-1)
H-3	CWS does not provide enough cooling water to heat exchanger tube in HRS (L-1, L-2)
H-4	GBS does not provide enough air to air operated valves in VS (L-1)
H-5	Operator or I&C system provide abnormal power uprate/cutback operation (L-1, L-2)
H-6	CAS does not provide enough air to air operated valves in HRS (L-1, L-2)



Control structure

(5 controllers, 7 controlled processes, 103 CAs and 122 FBs)

# Perform STPA (2/2)



## 127 UCAs

Control Action	UCA Types					
	(a) Provided, but not needed and unsafe	(b) Provided, but the intensity is too much or little	(c) Provided, but executed in incorrect order	(d) Provided, but the duration is too long or short	(e) Provided, but the starting time is too soon or late	(f) Not provided, when needed to maintain safety
Open Valve (773-XCV001)	N/A	N/A	N/A	N/A	(UCA-60) Valve 773-XCV001 is opened too late when vacuum box pressure PT-001 is high during OP-103 5.1.7. [H-2]	(UCA-61) Valve 773-XCV001 is not opened when vacuum box pressure PT-001 is high during OP-103 5.1.7. [H-2]
Disable Manual Trip Bypass	N/A	N/A	(UCA-57) Operator manipulated 'Manual HANARO Trip Bypass' button, before 'CNS Trip Reset' button during OP-102 5.2.7 [H-5]	N/A	(UCA-58) Operator manipulated trip bypass buttons, before checking the stability of process parameter during OP-102 5.2.7 [H-5]	N/A
Enable Manual Trip Bypass	N/A	N/A	N/A	N/A	N/A	(UCA-112) Operator does not press 'Manual HANARO Trip Bypass' button before reactor power cutback during OP-01 5.2.1.1
Set Reactor Power (Cutback)	N/A	(UCA-8) Operator sets reactor power level too low via OWS in shutdown phase during OP-01 5.2 [H-5]	N/A	N/A	(UCA-9) Operator sets reactor power too soon via OWS before target power level is reached during OP-01 5.2 [H-5]	N/A
Start Train B Low Vacuum Pump (773-M-P004)	(UCA-62) Low vacuum pump M-P004 runs when VDT pressure PT-004 is high resulting in pump rupture during OP-103 5.1.5 [H-2]	N/A	N/A	(UCA-63) Low vacuum pump M-P004 stopped too soon while running when VDT pressure PT-004 is high during OP-103 5.1.5 [H-2]	(UCA-64) Low vacuum pump M-P004 started too late when VDT pressure PT-004 is high during OP-103 5.1.5 [H-2]	(UCA-65) Low vacuum pump M-P004 does not start running when VDT pressure PT-004 is high during OP-103 5.1.5 [H-2]
Start Train A Low Vacuum Pump (773-M-P003)	N/A	N/A	N/A	N/A	N/A	(UCA-107) Operator does not start low vacuum pump M-P003 via OWS when VS is in manual mode during OP-103 5.2.2 [H-2]

CNS 수소계통 HANAP-05-00-ROP-OP-102, 개정 3, 5회

도달하면, 수소가스는 역회되고 역회된 수소는 수소내기에 내 압축탱크에 존재하게 된다.

5.2.5 저온안전확인 152 ± 3 kPa에 도달하면, 수소내기에 인가되는 비활성화량 (백사, 건조, 대류현상)에 의한 발열량과 기화되는 수소가스의 역회현상이 열 사이클링 현상 이후에 일정한폭이 유지된다.

5.2.6 역자로 출력이 상승되는 동안 수소의 압력이 120 kPa) 초과, 200 kPa) 이하의 허용범위 이내에서 유지되는지 확인한다.(OWS G412.1/2/3)

5.2.7 역자로 출력 출력에 도달 후 인가된 압력 안전변수들이 안정화 상태에 있어야 한다. 확인 후 CNS 경고판에서 'CNS Trip Reset'버튼을 누르고(소통확인), 'Manual HANARO Trip Bypass'버튼(소통확인)을 누른다.(제명3)

변수	정상치	변수	정상치
활성화량(고압력)	10 ~ 12.5 bar	PA-활성화수준도 (T1329)	21 ~ 23 K
활성화량(저압력)	1.05 ~ 1.08 bar	PA-활성화수준도 (T1315)	14 ~ 20 K
활성화량(압력) (T1310)	안정 상태확인	수소계통압력 (T1301)	152 ± 3 kPa)

\* 각 안전변수의 정상 값은 역회된 역회량이 발생되지 않아야 함.(제명3)

5.2.8 안전변수가 안정화되지 않을 경우, 발열기와 상의 후 조치를 취한다.(제명3)

5.3 운전 중 일시

5.3.1 역자로 전 출력이 30 MW에서 출력변동계통에 공급되는 저온 수소가스에 의한 냉동 용량과, 수소내기에 인가되는 비활성화량 (중성자, 집안선에 의한 발열량)과 비활성화량의 차이 발생을 이후부터 수소계통 저온안전확인 OWS G412.1/2/3와 772-PT-001A, 001B, 001C가 152 ± 3 kPa)에서 유지됨을 확인한다.

5.3.2 수소계통 압소 발열량 영역에 설정된 수소가스분류기 (772-AT-003)의 수소분류가 1000 ppm 이상으로 유지되는지 확인한다.(OWS G411.5)

Expert review on UCAs of HANARO CNS system

# Insights

It is crucial to change the way(expand our thinking) about safety-related question.

What happens if it is unavailable/failed?

(UCA-57) Operator manipulated 'Manual HANARO Trip Bypass' button, before 'CNS Trip Reset' button during OP-102 5.2.7 [H-5]

(If there is an order to it), What happens if the order is reversed?

**5.2.7** After the reactor reaches the target power and when the parameters below are stable, press the "CNS Trip Reset" button on the CNS control panel, and then press the "Manual HANARO Trip Bypass" button to release the Manual HANARO Trip Bypass alarm.

CNS 수소계통 HANTAP-05-OD-ROP-OP-102, 과정 3, 5/8

도달하면, 수소개스는 역회로고 역회로 수소는 수조내기에 내 압속제어기에 존재하게 된다.

5.2.5 저온연압력인 152 ± 3 kPa(a)에 도달하면, 수조내기에 인가되는 비역발열량(복사, 전도, 대류현상에 의한 발열량)과 기화되는 수소개스의 역회로상이 열 사이클 평형을 이루어 일정압력이 유지된다.

5.2.6 원자로 출력이 상승되는 동안 수소의 압력이 120 kPa(a) 초과, 200 kPa(a) 미만의 허용범위 이내에서 유지되는지 확인한다.(OWS G412.1/2/3)

5.2.8 운전변수가 안정화되지 않을 경우, 돌연고와 상의 후 조치를 취한다.(개정)

5.3 운전 중 일시

5.3.1 원자로 전 출력이(30 MW)에서 발열냉동계통에 공급되는 저온 열류개스에 의한 냉동회로, 수조내기에 인가되는 열 발열량(중성자, 감마선에 의한 발열량)과 비역발열량의 차이 평형을 이루어서 수소계통 저온연압력은 OWS G412.1/2/3의 772-PT-001A, 001B, 001C가 152 ± 3 kPa(a)에서 유지됨을 확인한다.

5.3.2 수소개스 질소 불활성 영역에 설치된 수소개스분석기(772-AT-003)의 수소농도가 1000 ppm 미만으로 유지되는지 확인한다.(OWS G411.5)

Operation procedure

UCA Types	Provided, but duration is too long	(d) Provided, but duration is too long short	N/A
(UCA-57) Operator manipulated 'Manual HANARO Trip Bypass' button, before 'CNS Trip Reset' button during OP-102 5.2.7 [H-5]			N/A
Operator power low via OWS open phase OP-01 5.2 [H-5]	N/A	N/A	N/A
	N/A	N/A	(UCA-63) Low vacuum pump P004 stopped too while running when pressure PT-004 is during OP-103 5.1
	N/A	N/A	N/A

원자로 트립(Trip) 보고서			
발생일시	2012년 02월 29일 16시 00분	운전조	운전2조(최문조, 박찬영, 송병선)
1. 제목 : CNS bypass 해제 스위치 오조작에 의한 불시정지			
2. 일시 : 2012년 02월 29일 16시 00분			
3. 경과			
- 2/29 09:00 원자로 기동			
- 2/29 13:31 30 MW(274.6 mm)에 도달하여 78주기 운전 시작			
- 2/29 16:00 CNS 수소 압력이 안정되었음을 확인			
- 2/29 16:08 CNS TRIP BYPASS를 해제하는 과정에서 조작 미숙으로 원자로제어계통 정지			
* 발생일시 시간은			
- 2/29 16:09 제어봉 삽입을 확인			
- 2/29 16:11 운전관리 과제 책임자에게 보고			
- 2/29 16:25 CNS SHUTDOWN PANEL 상태 확인			
- 2/29 16:42 제어봉 인출			
- 2/29 16:56 5 kW 입력			
- 2/29 18:05 30 MW(327.2 mm) 일계			
Automatic shutdown of the reactor control system occurs by pressing the "HANARO Manual Trip Bypass" button while the "CNS Trip Reset" and "CNS Trip" alarms are not released.			
6. 기타사항			
7. 불임			
- CNS 판넬			
- 알람로그			
내부통신문자성시 문서번호			
확인	작성자	운전관리과제책임자	
	최문조	이충성	

Reactor trip report

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### Operational Vulnerability Identification Procedure for Nuclear Facilities Using STAMP/STPA

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This work was supported by the Nuclear Research & Development Program of the National Research Foundation of Korea grant, funded by the Korean government, Ministry of Science, ICT & Future Planning (grant number 2017M2A4A4A1291).

**ABSTRACT** The nuclear facilities are operated to give safety the utmost priority and all possible scenarios that may lead to hazardous states must be evaluated. To date, the probabilistic safety assessment has been used as one of the standard tools for the safety evaluation; however, concerns have been raised about its capability to treat the complex interaction between human operators, digital systems, and diverse plant processes. This paper proposes an operational vulnerability identification procedure based on STAMP/STPA (System Theoretic Accident Model and Process/Systems-Theoretic Process Analysis) which allows us to derive unsafe control action (UCA) leading to the unwanted consequence of a system, such as a spurious reactor trip. The effectiveness of the proposed procedure is demonstrated with the case study of a cold neutron source system installed in High-Flux Advanced Neutron Application Reactor (HANARO). In result, 127 UCAs were derived for 51 control actions regarding spurious trip scenario. The UCAs were reviewed by the HANARO operators and found new scenarios that requires further investigation for reducing the possibility of a spurious trip. The proposed procedure is expected to provide a holistic viewpoint for operational vulnerability identification and further used to suggest recommendations for the safety enhancement of nuclear facilities.

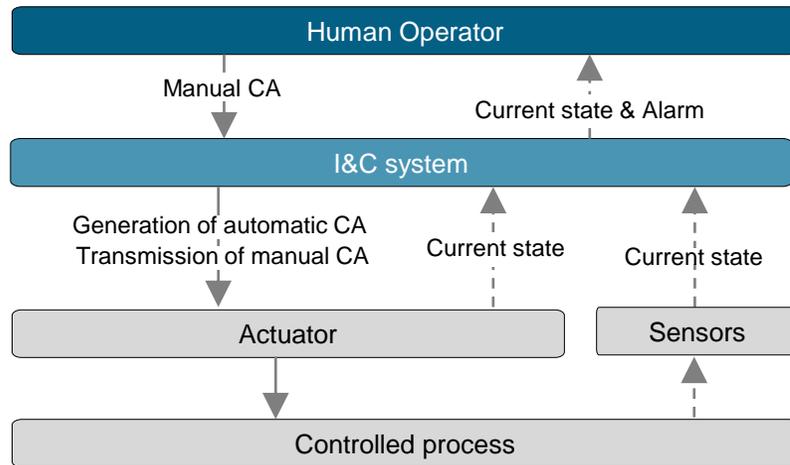
**INDEX TERMS** Research reactor, operational vulnerability identification, spurious reactor trip, STAMP/STPA, complex interaction, unsafe control action.

**I. INTRODUCTION**  
The operational policy of nuclear facilities including (but not limited to) commercial nuclear power plants (NPPs) or research reactors established and practiced by the utility is required to give safety the utmost priority, overriding the demands of production and project schedules [1]. The probabilistic safety assessment (PSA) has been used as a standard tool for the safety evaluation of nuclear facilities. PSA enables a systematic method for modeling a plant's response to a set of initiating events and provides valuable insights on its safe operation [2].  
With a shift in technology to digital systems, the nuclear facilities have begun to replace the aging and obsolete analog instrumentation and control (I&C) systems. While the digital I&C system provides advanced computational capabilities and fault tolerance capabilities compared to analog system [3], it involves complex interaction between hardware, software, process, and human operators where each agent acts in concert to ensure the safe operation of nuclear facilities. While the traditional fault-tree analysis (FTA) approach has been used for the PSA of digital I&C systems [4], [5], concerns have been raised about its capability to treat the coupling that may arise due to the dynamic interaction between: 1) the control system and controlled plant process (Type I interaction), and 2) the components of control system (Type II interactions) [6], [7]. If such coupling is not accounted for, potentially significant hazards in nuclear facilities may not be identified.  
To overcome the limitations with such cause-effect models, systems approaches to identify hazards introduced from the functional interaction between control units have been proposed [8]-[10]. Systemic safety approaches are known to operate as a more holistic approach for safety assessment by accounting for the greater complexity present in the system of systems and considering the role of the

The associate editor coordinating the review of this manuscript and approving it for publication was Baoping Cao.  
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Operational vulnerability identification procedure for nuclear facilities using STAMP/STPA, SH Lee, SM Shin, JS Hwang, J Park, IEEE access 8, 166034-166046, 2020

# Research background



## Function-1)

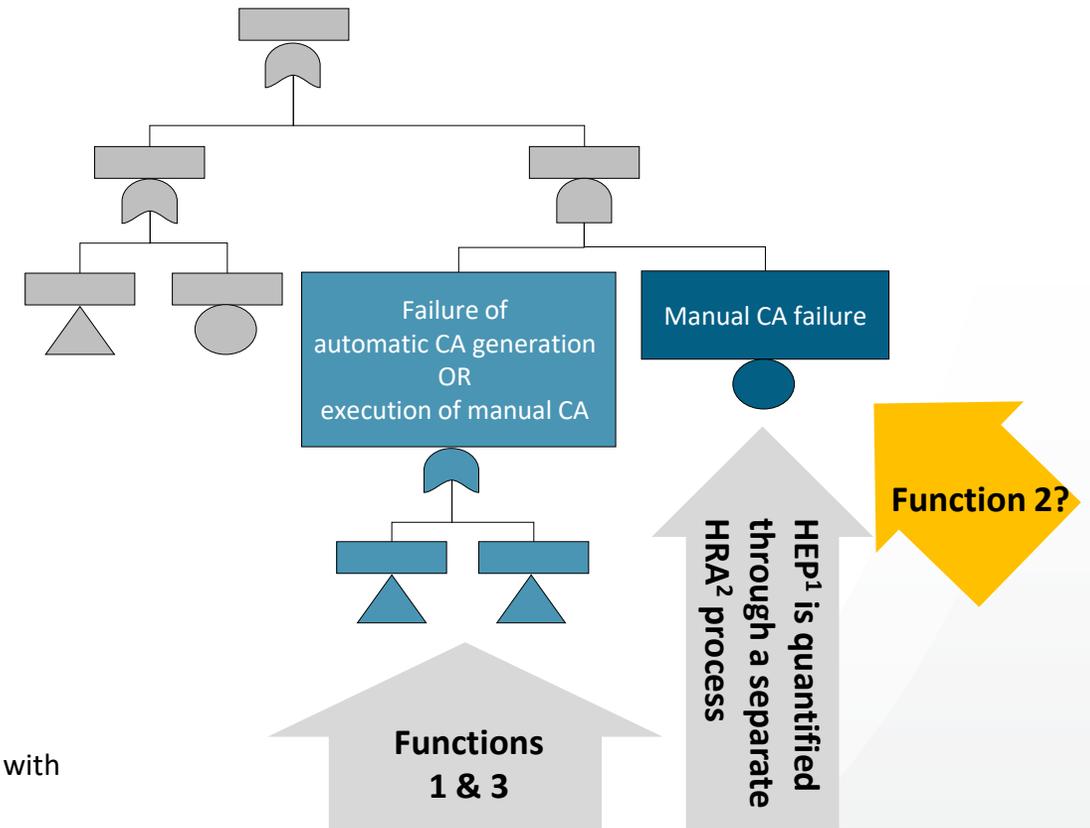
Obtaining the current state of the controlled process through sensors, generating an automatic control action (CA) based on it, and transmitting it to the actuator.

## Function-2)

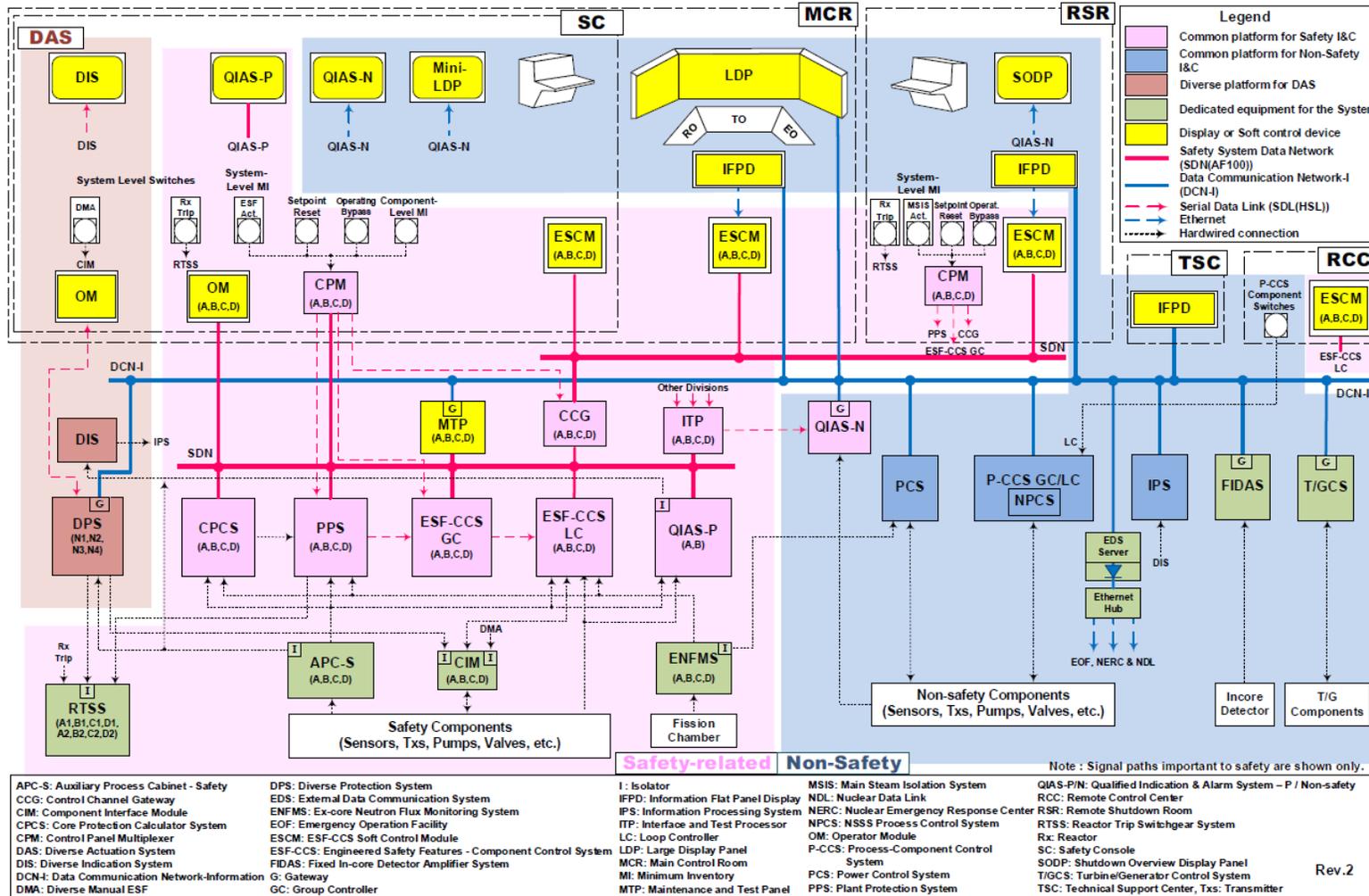
Obtaining the current states of the controlled process and actuator and transmitting them with relevant alarms to the human operator.

## Function-3)

Receiving the manual CA from the human operator and transmitting it to the actuator.



# Overview of the target system



### Assumptions

Assuming a situation causing pressurizer low pressure (Only the following FBs are assumed to be available):

- For automatic trip by PPS
  - WR PZR PR (wide range PZR. Pressure)
- For manual trip by human operator
  - WR PZR PR (wide range PZR. Pressure)
  - NR PZR PR (narrow range PZR. Pressure)
  - PZR Low PR ALM (PZR low pressure alarm)
  - PZR LV (PZR level)
  - PZR Low LV ALM (PZR (low level alarm))
  - Log PWR (Log power)
  - Linear PWR (Linear power)
  - RPS trip STAT (RPS trip status)
  - CH trip STAT (Channel trip status)

\* It should be noted that the pilot study has been conducted under conservative assumptions as some diversity & redundancy features are excluded

Advanced Power Reactor(APR) 1400 I&C system overview architecture<sup>1</sup>

# Perform STPA (1/2)

## 1) Define purpose of the analysis

## 2) Model the control structure

## 3) Identify unsafe control actions

## 4) Identify loss scenario

### Loss

L-1 Reactor fuel is damaged

### Hazard

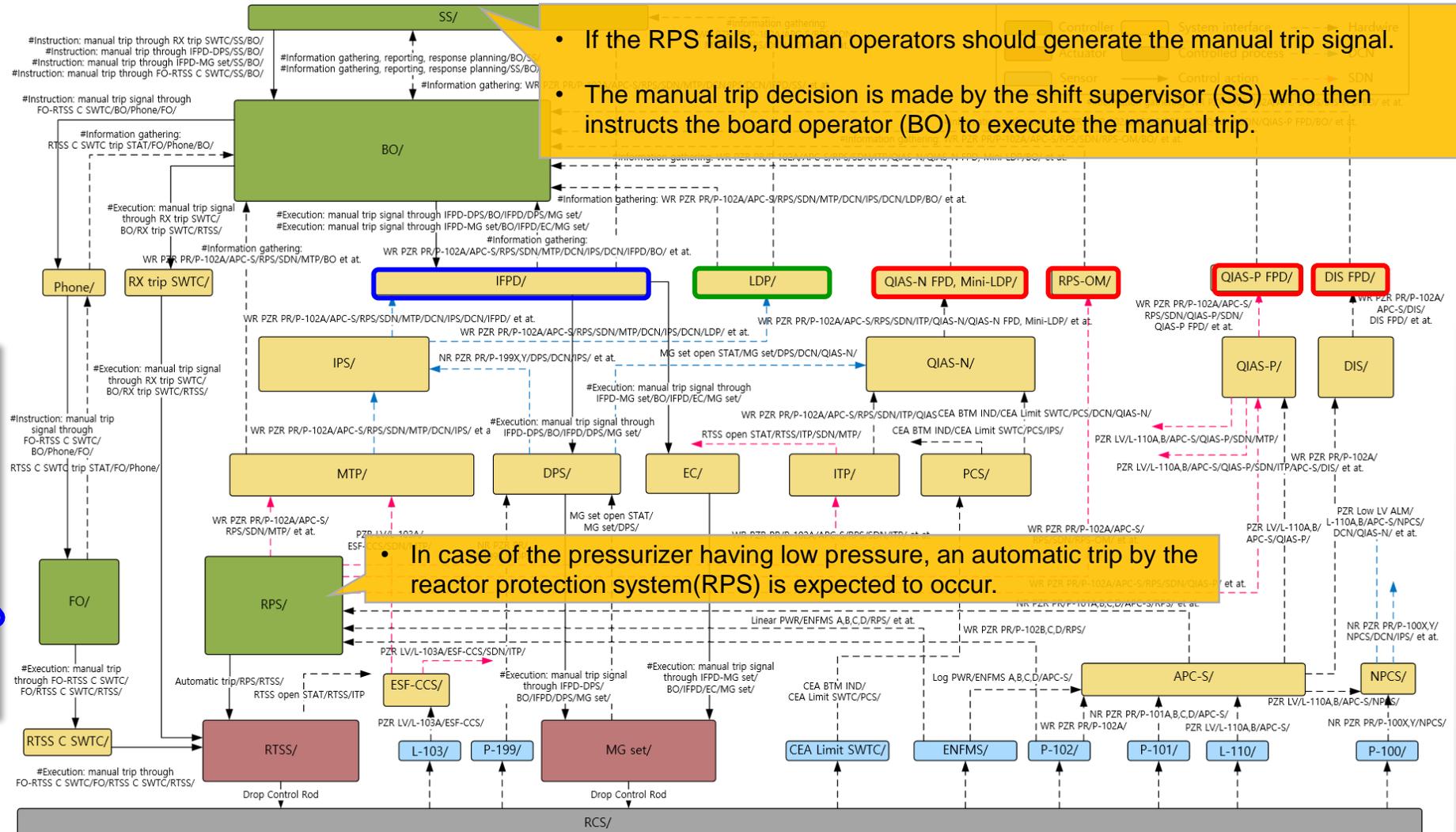
H-1 Failure of automatic trip through RPS (L-1)

H-2 Failure of manual trip by human operators (L-1)



### FBs to the human operators (SS and BO)

- |                    |                    |                   |
|--------------------|--------------------|-------------------|
| (1) WR PZR PR      | (4) PZR LV         | (7) Linear PWR    |
| (2) NR PZR PR      | (5) PZR Low LV ALM | (8) RPS trip STAT |
| (3) PZR Low PR ALM | (6) Log PWR        | (9) CH trip STAT  |



# Perform STPA (2/2)

1) Define purpose of the analysis

2) Model the control structure

3) Identify unsafe control actions

4) Identify loss scenario

→ UCA: SS does not instruct the manual trip when RPS fails.

→ How does a failure of any component (cause) that causes the RPS to fail affect the soundness of FBs referenced in the manual trip decision?

#	FBs and their transmission paths			Components that cause RPS failure & Soundness of FB transmission		
	FBs	HSI <sup>1</sup>	Transmission paths	P-102(WR PZR PR sensor)	APC-S	RPS
1	WR PZR PR (Ch. A)	IFPD	WR PZR PR(Ch. A)P-102→APC-S(P)→RPS→SDN→MTP→DCN→IPS→DCN→IFPD	X	X	X
2	WR PZR PR (Ch. B,C,D)		WR PZR PR(Ch. B,C,D)P-102→RPS→SDN→MTP→DCN→IPS→DCN→IFPD	X		X
3	NR PZR PR (Ch. A,B,C,D)		NR PZR PR(Ch. A,B,C,D)P-101→APC-S(P)→RPS→SDN→MTP→DCN→IPS→DCN→IFPD		X	X
4	NR PZR PR (Ch. X,Y)		NR PZR PR(Ch. X,Y)P-199→DPS→DCN→IPS→DCN→IFPD			
5	Linear power (Ch. A,B,C,D)		Linear power(Ch. A,B,C,D)ENFMS→RPS→SDN→MTP→DCN→IPS→DCN→IFPD			X
6	Log power (Ch. A,B,C,D)		Log power(Ch. A,B,C,D)ENFMS→RPS→SDN→MTP→DCN→IPS→DCN→IFPD			X
7	CH trip status		CH trip status→RPS→SDN→MTP→DCN→IPS→DCN→IFPD			X
8	RPS trip status		RPS trip status→RPS→SDN→MTP→DCN→IPS→DCN→IFPD			X
9	MG set open status		MG set open status→MG set→DPS→DCN→IPS→DCN→IFPD			
10	RTSS open status		RTSS open status→RTSS→ITP→SDN→MTP→DCN→IPS→DCN→IFPD			
11	WR PZR PR	LDP	WR PZR PR→P-102→APC-S(P)→RPS→SDN→MTP→DCN→IPS→DCN→LDP	X	X	X
12	WR PZR PR (Ch. B,C,D)		WR PZR PR(Ch. B,C,D)P-102→RPS→SDN→MTP→DCN→IPS→DCN→LDP	X		X
13	Linear power (Ch. A,B,C,D)		Linear power(Ch. A,B,C,D)ENFMS→RPS→SDN→MTP→DCN→IPS→DCN→LDP			X
14	Log power (Ch. A,B,C,D)		Log power(Ch. A,B,C,D)ENFMS→RPS→SDN→MTP→DCN→IPS→DCN→LDP			X
15	RPS trip status		RPS trip status→RPS→SDN→MTP→DCN→IPS→DCN→LDP			X
16	MG set open status		MG set open status→MG set→DPS→DCN→IPS→DCN→LDP			
17	RTSS open status		RTSS open status→RTSS→ITP→SDN→MTP→DCN→IPS→DCN→LDP			
18	WR PZR PR (Ch. A)	QIAS-N FPD, Mini-LDP	WR PZR PR(Ch. A)P-102→APC-S(P)→RPS→SDN→ITP→QIAS-N→QIAS-N FPD, Mini-LDP	X	X	X
19	WR PZR PR (Ch. B,C,D)		WR PZR PR(Ch. B,C,D)P-102→RPS→SDN→ITP→QIAS-N→QIAS-N FPD, Mini-LDP	X		X
20	NR PZR PR (Ch. A,B,C,D)		NR PZR PR(Ch. A,B,C,D)P-101→APC-S(P)→RPS→SDN→ITP→QIAS-N→QIAS-N FPD, Mini-LDP		X	X
21	Linear power (Ch. A,B,C,D)		Linear power(Ch. A,B,C,D)ENFMS→RPS→SDN→ITP→QIAS-N→QIAS-N FPD, Mini-LDP			X
22	Log power (Ch. A,B,C,D)		Log power(Ch. A,B,C,D)ENFMS→RPS→SDN→ITP→QIAS-N→QIAS-N FPD, Mini-LDP			X
23	CH trip status		CH trip status→RPS→SDN→ITP→QIAS-N→QIAS-N FPD, Mini-LDP			X
24	RPS trip status		RPS trip status→RPS→SDN→ITP→QIAS-N→QIAS-N FPD, Mini-LDP			X
25	MG set open status		MG set open status→MG set→DPS→DCN→QIAS-N→QIAS-N FPD, Mini-LDP			
26	CEA floor indicator		CEA floor indicator→CEA Limit SWTC→PCS→DCN→QIAS-N→QIAS-N FPD, Mini-LDP			
27	WR PZR PR (Ch. A)	RPS-OM	WR PZR PR(Ch. A)P-102→APC-S(P)→RPS→SDN→RPS-OM	X	X	X
28	WR PZR PR (Ch. B,C,D)		WR PZR PR(Ch. B,C,D)P-102→RPS→SDN→RPS-OM	X		X
29	CH trip status		CH trip status→RPS→SDN→RPS-OM			X
30	RPS trip status		RPS trip status→RPS→SDN→RPS-OM			X
31	WR PZR PR (Ch. A)	QIAS-P FPD	WR PZR PR(Ch. A)P-102→APC-S(P)→RPS→SDN→QIAS-P→SDN→QIAS-P FPD	X	X	X
32	WR PZR PR (Ch. B)		WR PZR PR(Ch. B)P-102→RPS→SDN→QIAS-P→SDN→QIAS-P FPD	X		X
33	Log power (Ch. A,B)		Log power(Ch. A,B)ENFMS→RPS→SDN→QIAS-P→SDN→QIAS-P FPD			X
34	WR PZR PR (Ch. A)	DIS FPD	WR PZR PR(Ch. A)P-102→APC-S(P)→DIS→DIS FPD	X	X	
35	Log power (Ch. A,B,C,D)		Log power(Ch. A,B,C,D)ENFMS→APC-S(NF)→DIS→DIS FPD		X	

# Insights



**STAMP/STPA is well suited to consider hazards resulting from the interaction of nuclear I&C system with human operators, as it provides a basis for representing any type of controller, mechanical or human, in a single control structure and for examining shared feedbacks or transition paths.**



**Human errors are symptom of system error; It is possible to derive the realistic failure conditions of the DI&C system to be confirmed whether it can be handled well by human operators.**

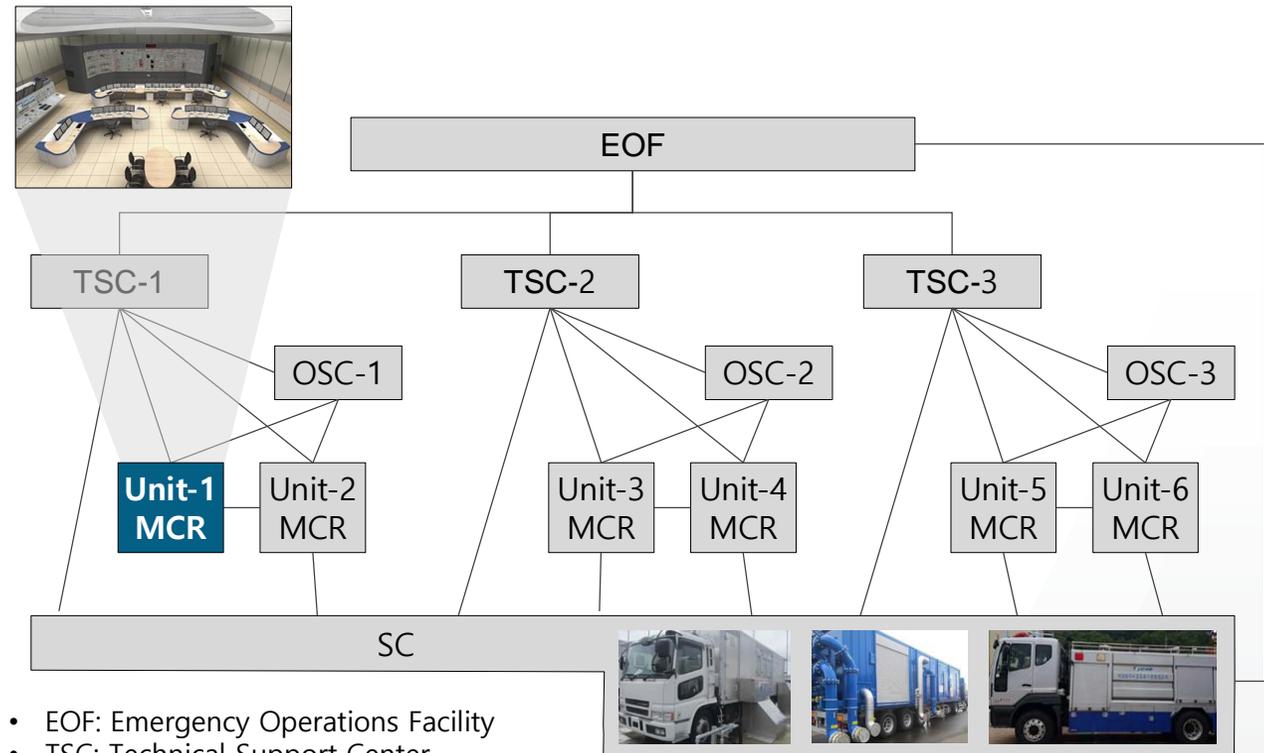


STPA-based hazard and importance analysis on NPP safety I&C systems focusing on human-system interactions, SM Shin, SH Lee, SK Shin, I Jang, J Park, Reliability Engineering & System Safety 213, 107698, 2021

# Research background

## General process of an HRA<sup>1</sup>

1. (Accident) scenario analysis
2. Identification and definition of HRA elements
3. Feasibility analysis of HRA elements
4. Quantification of human error probabilities(HEP)
5. Integration of HEPs to the PSA



- EOF: Emergency Operations Facility
- TSC: Technical Support Center
- OSC: Operational Support Center
- SC: Safety Center
- MCR: Main Control Room



MACST (Multi-barrier Accident Strategies) Equipment

➔ The question is... **“How are we able to identify HRA elements** (e.g., HFEs, potential subtasks, human error modes and the associated PSFs) **in multi-unit accidents”**

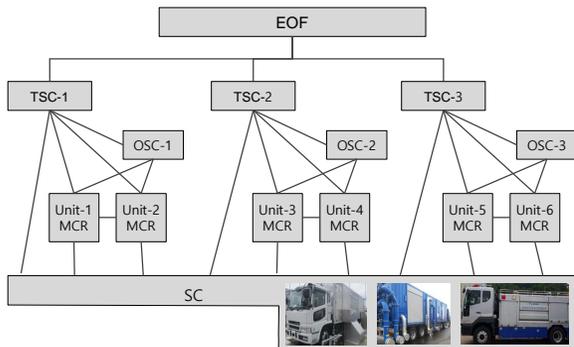
# Overview of the target system

$$S_x = f(Task_i, Org_j)$$

- $S_x$  = A specific STAMP  $x$
- $Task_i$  = Required task  $i$
- $Org_j$  = Configuration of responsive organizations  $j$

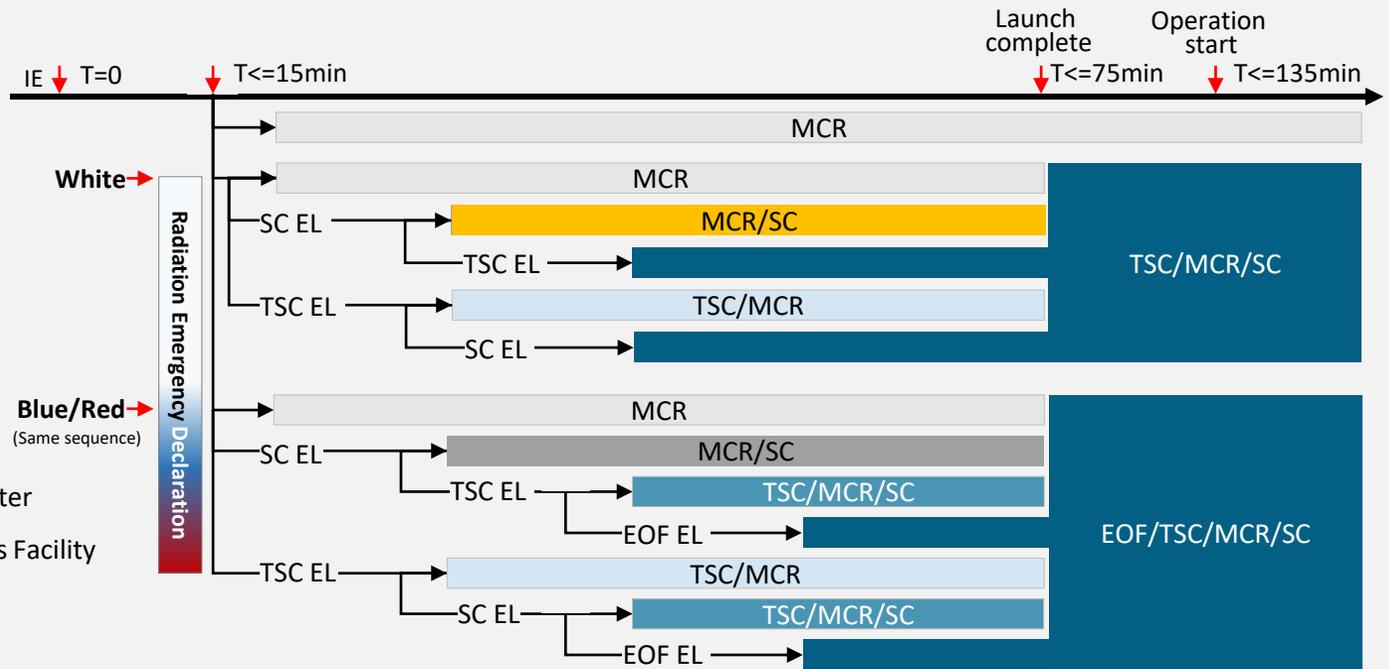
## Potential tasks, $Task_i$

- Operation of 1MWe/3.2MWe portable generators
- Operation of Low/High pressure portable pumps
- Operation of support equipment (e.g. for transportation/installation of cables/fuel, securing transportation paths, etc.)



## Configuration of responsive organizations, $Org_j$

$$Org_j = f(Radiation\ Emerg.\ Decl., Time)$$



- MCR: Main Control Room
- TSC: Technical Support Center
- EOF: Emergency Operations Facility
- SC: Safety Center
- EL: Early Launch

OSC is considered to belong to SC.

# Perform STPA(1/3)

1) Define purpose of the analysis

2) Model the control structure

3) Identify unsafe control actions

4) Identify loss scenario

## SYSTEM BOUNDARY

### Responsive organizations (system components)

Unit 1 MCR (including field operator)

SC

Other MCRs

- Unit 1 MCR requests to SC the transportation/connection of the 1MWe generator.
- The SC transports and connects the 1MWe generator.
- Unit 1 FO operates the 1MWe generator.

### Environments

1MWe generator request guidance (EOP, Etc.)

personnel resources

EDG, AAC-DG

TSC

Driving path

Other inhibitory factors

## LOSS

L-1: (Unit 1) Failure of power supply using the 1MWe generator

L-2: (Site) Negative impact on site resources

\*dependency

## HAZARD

H-1: (Unit 1) Failure of connection/operation of the 1MWe generator

H-2: (Unit 1) Too late for connection/operation of the 1MWe generator

H-3: (SC) Delayed response or improper execution

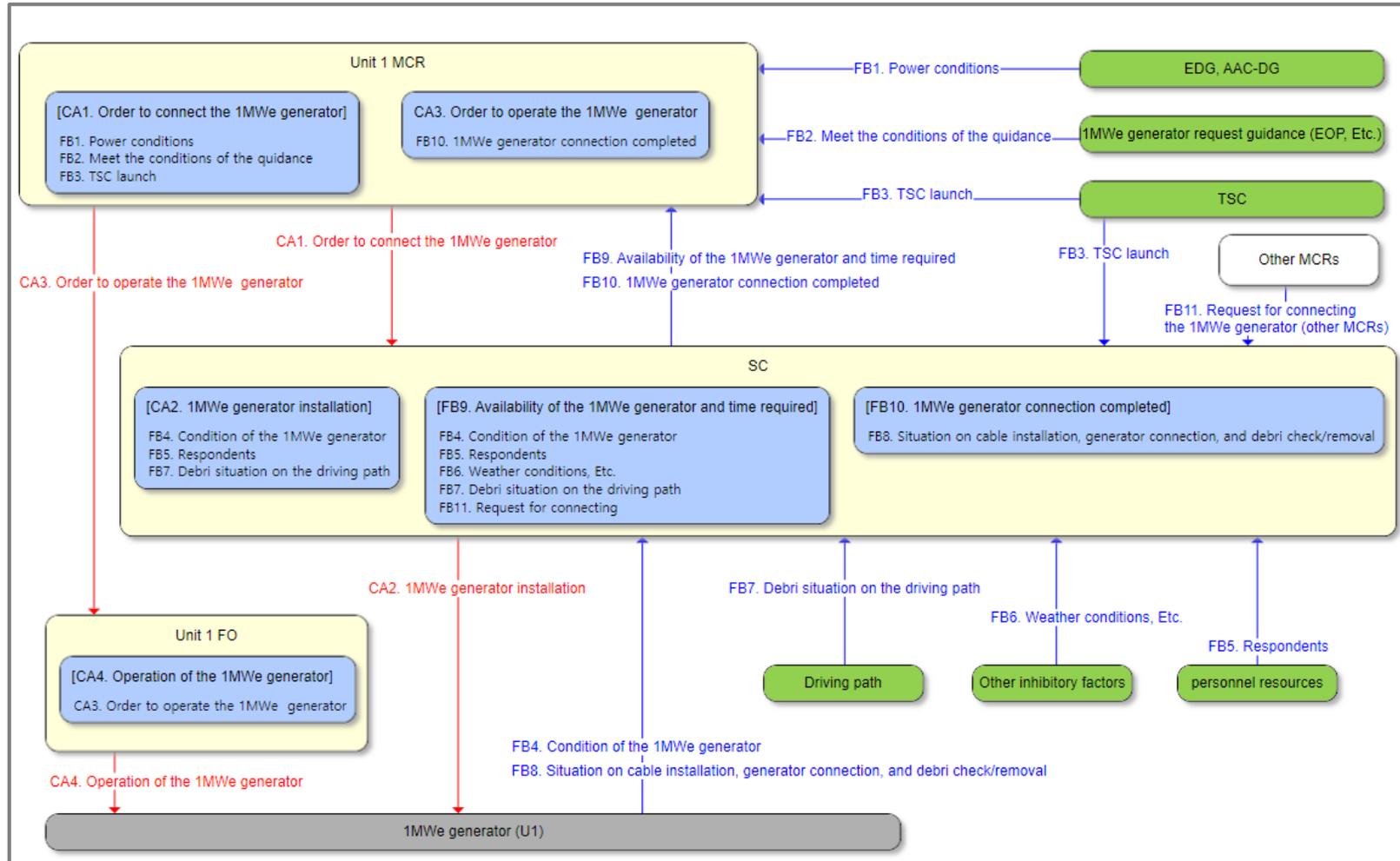
# Perform STPA(2/3)

1) Define purpose of the analysis

2) Model the control structure

3) Identify unsafe control actions

4) Identify loss scenario



# Perform STPA(3/3)

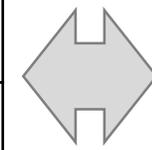
1) Define purpose of the analysis

2) Model the control structure

3) Identify unsafe control actions

4) Identify loss scenario

Control action	Not providing causes hazard	Providing causes hazard	Too early, too late, out of order	Stopped too soon, applied too long
Order to install the 1MWe generator	<b>(UCA-1)</b> Unit 1 MCR does not order SC to connect the 1MWe generator when EDGs/AAC-DG failed [H-1]		<b>(UCA-2)</b> Unit 1 MCR orders SC to install the 1MWe generator too late when EDGs/AAC-DG failed [H-2]	
Mobile generator installation	<b>(UCA-3)</b> SC does not perform cable installation when Unit 1 MCR ordered to installation it [H-1] <b>(UCA-4)</b> SC does not perform 1MWe generator transportation when Unit 1 MCR ordered to installation it [H-1] <b>(UCA-5)</b> SC does not perform a fuel-hose connection when Unit 1 MCR ordered to installation it [H-1]	<b>(UCA-6)</b> SC installs the 1MWe generator when there was no order from Unit 1 MCR (misunderstanding the order from another unit) [H-3]	<b>(UCA-7)</b> SC performs cable installation too late when Unit 1 MCR ordered to installation it [H-2] <b>(UCA-8)</b> SC performs 1MWe generator transportation too late when Unit 1 MCR ordered to installation it [H-2] <b>(UCA-9)</b> SC performs a fuel-hose connection too late when Unit 1 MCR ordered to installation it [H-2]	
Order to operate the 1MWe generator	<b>(UCA-10)</b> Unit 1 MCR does not order Unit 1 FO to operate the 1MWe generator in Unit 1 when SC completed installing and reporting it [H-1]		<b>(UCA-11)</b> Unit 1 MCR orders Unit 1 FO to operate the 1MWe generator too late when SC completed installing and reporting it [H-2]	
Operation of the 1MWe generator	<b>(UCA-12)</b> Unit 1 FO does not operate the 1MWe generator when Unit 1 MCR ordered to operate it [H-1] <b>(UCA-13)</b> Unit 1 FO does not prepare pre-conditions to operate the 1MWe generator when Unit 1 MCR ordered to operate it [H-1]		<b>(UCA-14)</b> Unit 1 FO operates too late the 1MWe generator when Unit 1 MCR ordered to operate it [H-2]	



**PSF<sup>1</sup>**  
**(Performance Shaping Factor)**

- Operator experience
- Available time
- Task complexity
- Number of secondary tasks
- Workload
- Situation awareness
- And so on.

H-1: (Unit 1) Failure of connection/operation of the 1MWe generator

H-2: (Unit 1) Too late for connection/operation of the 1MWe generator

H-3: (SC) Delayed response or improper execution

# Insights

- It enables systematic thought experiments on countermeasures when dealing with a complex web of interests
  
- The existing MACST equipment operating system is a written document. Whereas, STPA provides a **base for specifically simulating the decision-making process for MACST equipment** under multi-unit accidents.
  
- The derived **UCAs** are suitable for identifying and specifying **potential sub-tasks for operation of MACST equipment**.
  
- In addition, **factors** that are not task failures **but may cause disruption to site resources** (SC, TSC, EOF, etc.) **or delay response** can be specifically identified.



Application of the STAMP/STPA framework to the identification of a multi-unit HRA elements, Jong Woo Park, Sung-Min Shin, Yong Suk Lee and Jinkyun Park, 2023

\*Under review now\*

Part 2

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## **A study applying the philosophy of STAMP/STPA**

# Research background

**Not enough data (Large uncertainty)**

Statistical processing of failure history

**No exist**

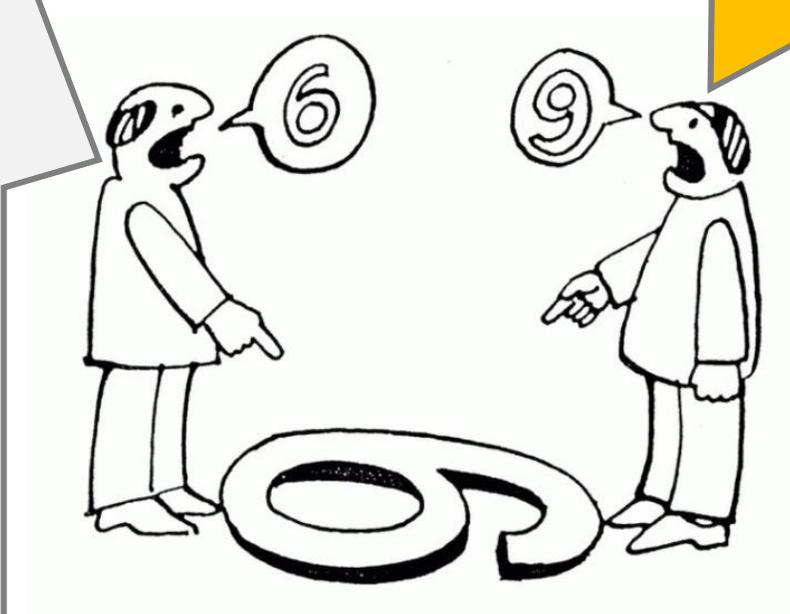
Application of industry-average

**No commonly agreed methods yet**

Analytical/Testing approach to system

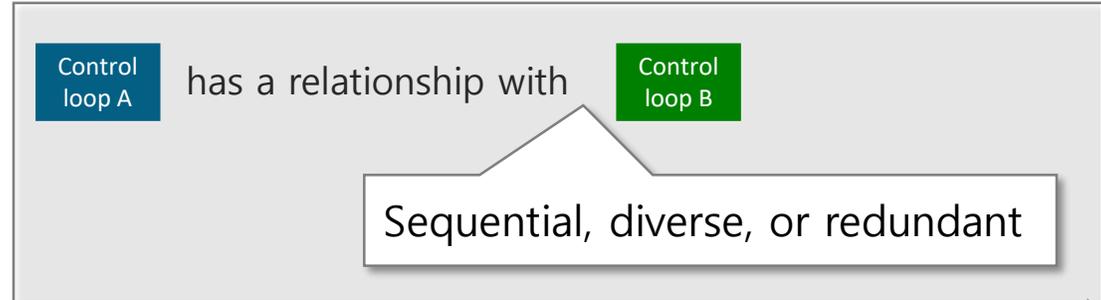
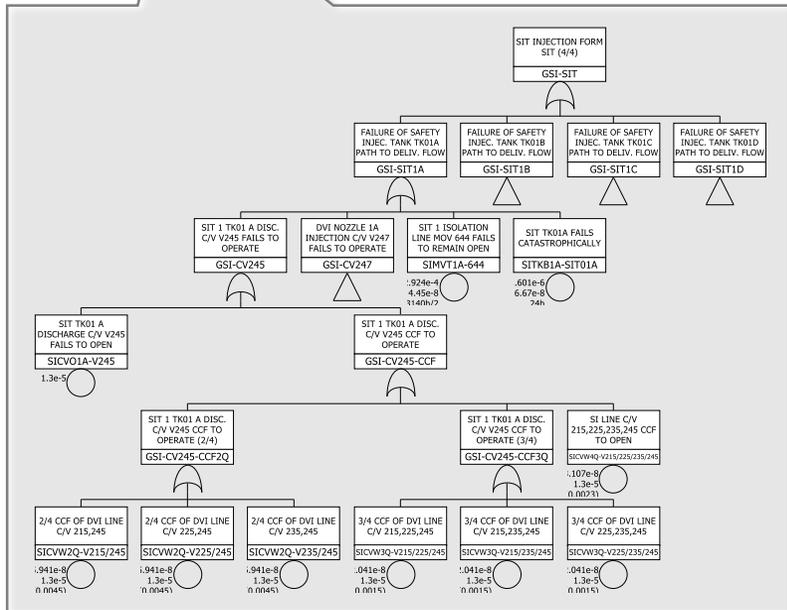
**Quantitative failure information is required for PSA of DI&C system, BUT**

Why don't we do a quantitative analysis without failure information?

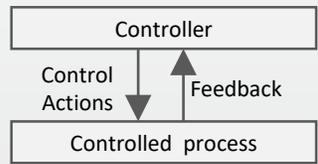
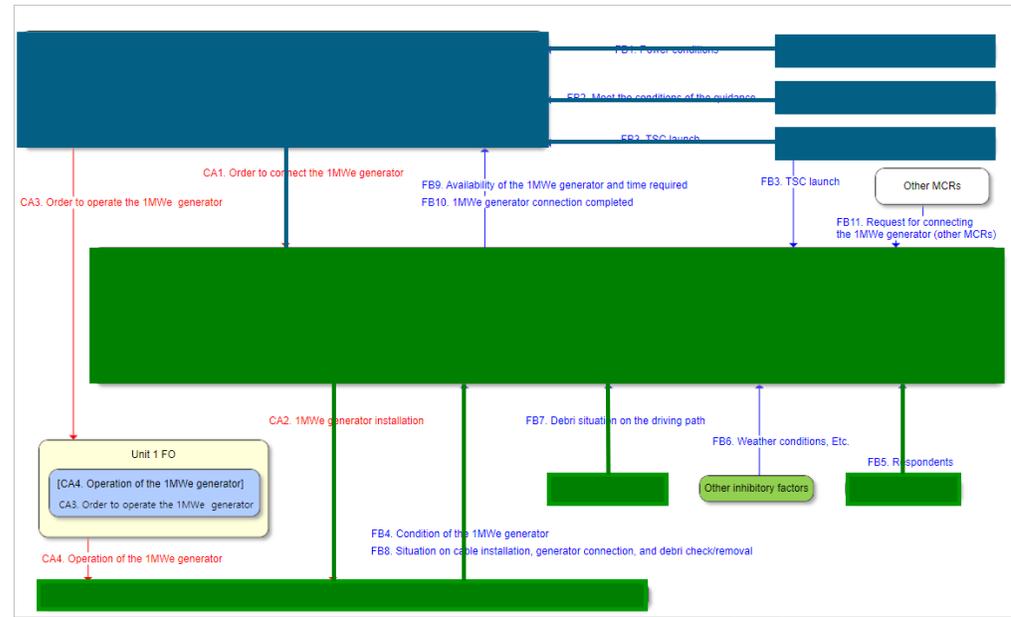


# Approaches

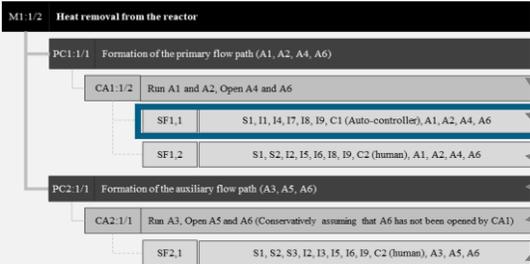
LARGE LOCA	SIT INJECTION (4/4)	SAFETY INJECTION (2/4)	HOT LEG INJECTION	CONTAINMENT HEAT REMOVAL BY SPRAY	Seq#	State
GIE-LLOCA	SIT	SIS	HIN	CONSPRAY		
					1	OK
				GCS-S12	2	CD
			GSI-HL		3	CD
IE-LLOCA		GSI-I24			4	CD
	GSI-SIT				5	CD



Assigning quantitative relative weight



# Approaches



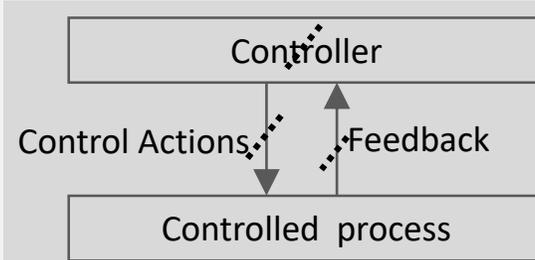
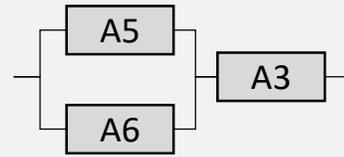
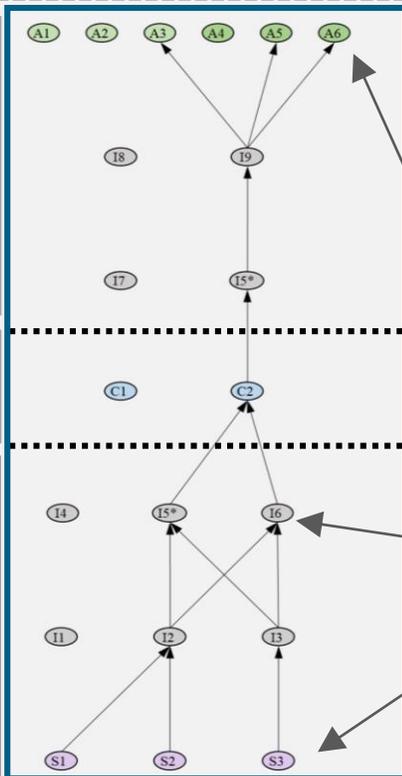
- Modeling the sequential/diverse/redundant correlation between control loops

- Assign relative weights on each control loop based on operation strategies

**Control(CTL)**  
The generated CA is transmitted to the actuator(s)

**Decision(DEC)**  
A controller determines the CA generation based on the FB(s) received

**Instrumentation(INS)**  
FBs referred to for CA determination are generated by sensor(s) and transmitted to the controller



- Re-construction of each control loop in STAMP in one direction

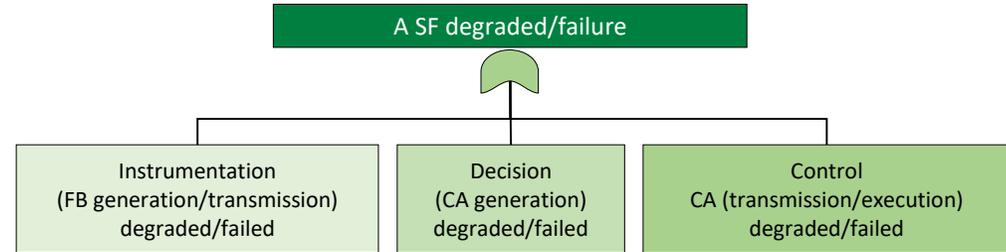
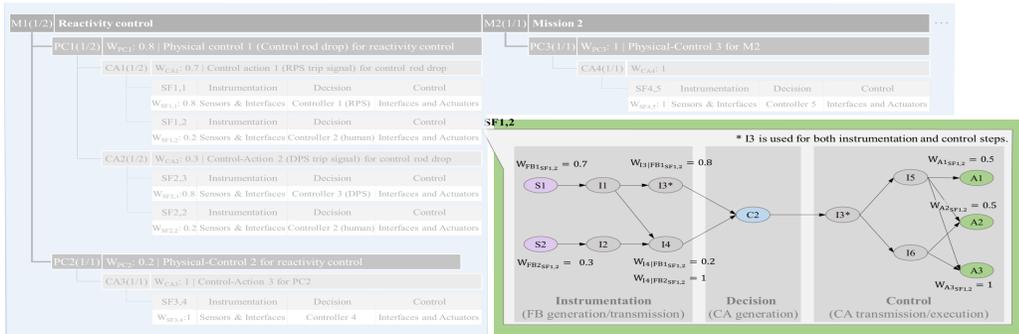
- Assign relative weights on some components according to the impact for CA generation/decision/execution instead of failure information

## Basic principle of importance quantification

- Based on the weights assigned, the importance of each component is calculated by evaluating the extent to which a particular component impairs the soundness of each step of control loop when that component is unavailable.
- The importance calculated in one control loop is then integrated through a product with the weight assigned within that mitigation mean.

# Approaches | Importance of a component in an SF

Importance of a component (IM) in an SF  $\propto$  extent to which a particular component impairs the soundness of each step when that component is unavailable



$$IM_{Sn|SFij}^{INS} = W_{FBkSFij} \quad (n = k)$$

$$IM_{Cn|SFij}^{DEC} = 1 \quad (n = j)$$

$$IM_{In|SFij}^{INS} = \sum_{k=1}^{\alpha} \left( W_{FBkSFij} \frac{\sum_{g \in G_{In|FBkSFij}} W_{g|FBkSFij}}{\sum_{g \in G_{In|FBkSFij}} W_{g|FBkSFij} + \sum_{f \in F_{In|FBkSFij}} W_{f|FBkSFij}} \right)$$

where  $G_{In|FBkSFij}$  : A group of front-end interfaces transmitting FB k via the interface n in SF i, j  
 where  $F_{In|FBkSFij}$  : A group of front-end interfaces transmitting FB k other than the interface n in SF i, j

$$IM_{In|SFij}^{CTL} = \max\{IM_{In|SFij}(z) : z = 1.. \gamma\}$$

where  $\gamma$  is the number of MCS of actuators in SF i, j

$$IM_{In|SFij}(z) = \frac{\sum_{g \in G_{In|MCSzSFij}} W_{gSFij}}{\sum_{g \in G_{In|MCSzSFij}} W_{gSFij} + \sum_{f \in F_{In|MCSzSFij}} W_{fSFij}}$$

where  $G_{In|MCSzSFij}$  : A group of actuators receiving CA i via the interface n in the MCSz in SF i, j  
 where  $F_{In|MCSzSFij}$  : A group of actuators receiving CA i other than the interface n in the MCSz in SF i, j

$$IM_{An|SFij}^{CTL} = W_{AySFij} \quad (n = y)$$

# Approaches | Importance of a component for entire mitigation procedure

## Importance of a component in a control loop being integrated with weights on the logical correlation model

$$IM_{Sn|Mx} = \sum_{y=1}^a \sum_{i=1}^b \sum_{j=1}^c W_{PCy} \{ W_{CAi} (W_{SFij} \cdot IM_{Sn|SFij}^{INS}) \}$$

$$IM_{Cn|Mx} = \sum_{y=1}^a \sum_{i=1}^b \sum_{j=1}^c W_{PCy} \{ W_{CAi} (W_{SFij} \cdot IM_{Cn|SFij}^{DEC}) \}$$

$$IM_{An|Mx} = \sum_{y=1}^a \sum_{i=1}^b \sum_{j=1}^c W_{PCy} \{ W_{CAi} (W_{SFij} \cdot IM_{An|SFij}^{CTL}) \}$$

$$IM_{In|Mx} = \sum_{y=1}^a \sum_{i=1}^b \sum_{j=1}^c W_{PCy} \{ W_{CAi} \{ W_{SFij} (IM_{In|SFij}^{INS} + IM_{In|SFij}^{CTL}) \} \}$$

## Importance of a component in a mitigation step → integrated over “all mitigation procedure”

$$IM_{Sn} = \sum_{X=1}^T IM_{Sn|Mx}$$

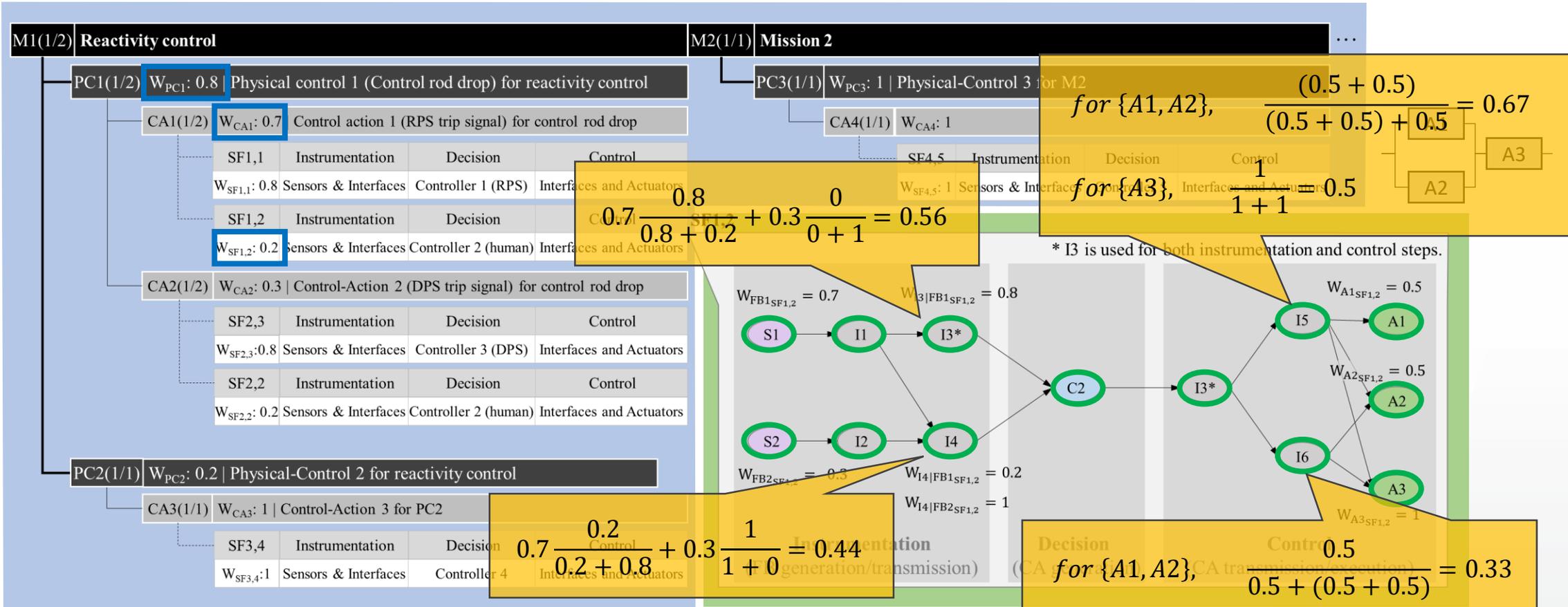
$$IM_{Cn} = \sum_{X=1}^T IM_{Cn|Mx}$$

$$IM_{An} = \sum_{X=1}^T IM_{An|Mx}$$

$$IM_{In} = \sum_{X=1}^T IM_{In|Mx}$$



# Approaches | Exercise

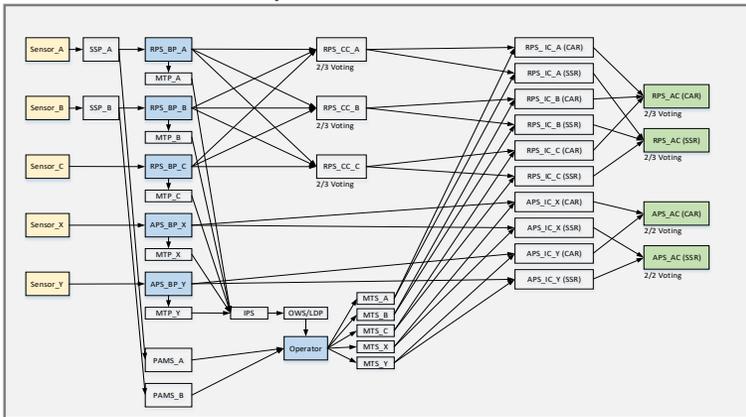


		S1	S2	I1	I2	I3	I4	I5	I6	C1	A1	A2	A3
Steps	INS	0.7	0.3	0.7	0.3	0.56	0.44						
	DEC									1			
	CTL					1		0.67	0.5		0.5	0.5	1
IM of each component in SF1,2		0.7	0.3	0.7	0.3	1.56	0.44	0.67	0.5	1	0.5	0.5	1

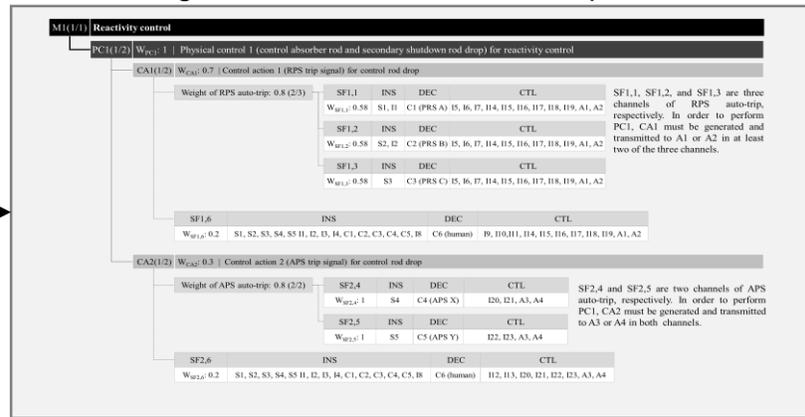
# Feasibility study

The method was applied to a real-world 5 MW open-pool type research reactor, and the importance analysis was carried out for the protections systems and monitoring systems including human operators required for the reactor trip function.

Simplified block diagram of the I&C systems for the reactor trip function in the research reactor.

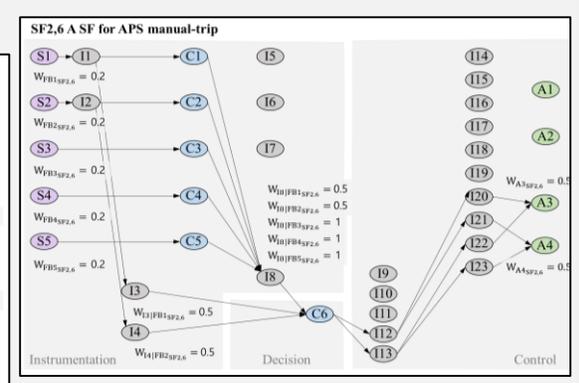
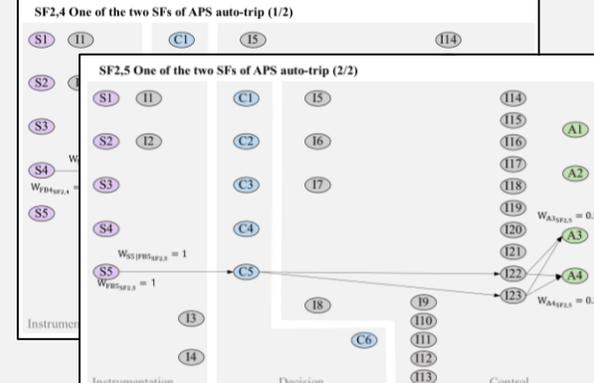
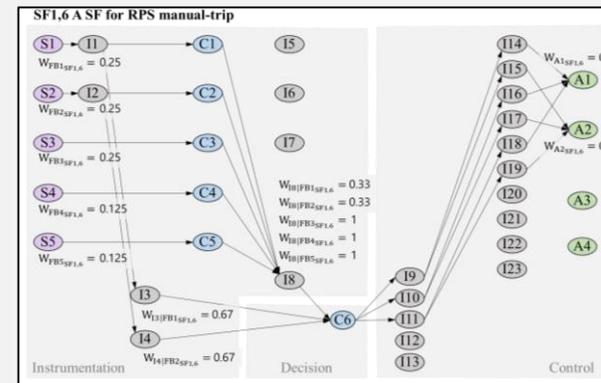
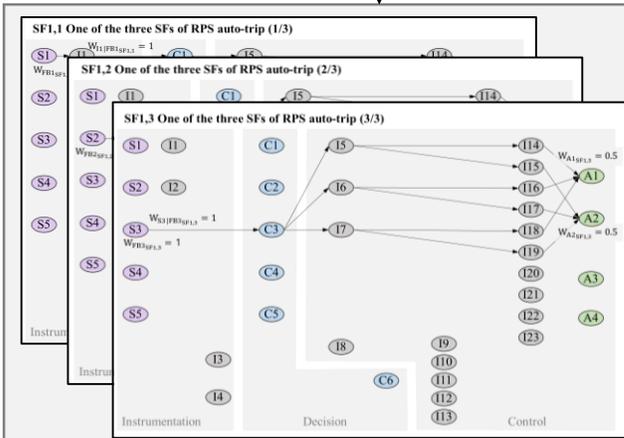


Logical correlation of control loops



Result of importance quantification

Component	PC1(1/2) Physical control						CA1(1/2) Control action 1						CA2(1/2) Control action 2					
	W <sub>S1</sub>	W <sub>S2</sub>	W <sub>S3</sub>	W <sub>S4</sub>	W <sub>S5</sub>	W <sub>C1</sub>	W <sub>S1</sub>	W <sub>S2</sub>	W <sub>S3</sub>	W <sub>S4</sub>	W <sub>S5</sub>	W <sub>C1</sub>	W <sub>S1</sub>	W <sub>S2</sub>	W <sub>S3</sub>	W <sub>S4</sub>	W <sub>S5</sub>	W <sub>C1</sub>
S1	0.58						0.58						0.58					
S2		0.58						0.58						0.58				
S3			0.58						0.58						0.58			
S4				0.58						0.58						0.58		
S5					0.58						0.58						0.58	
C1						1.00					1.00						1.00	
C2																		
C3																		
C4																		
C5																		
C6																		
A1																		
A2																		
A3																		
A4																		

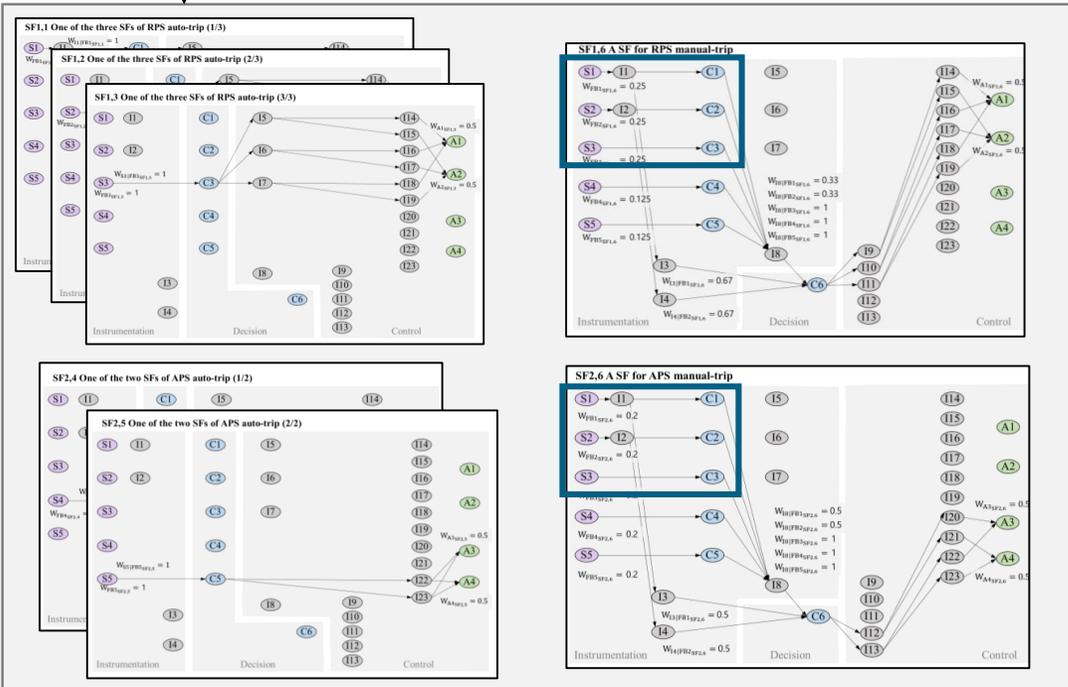
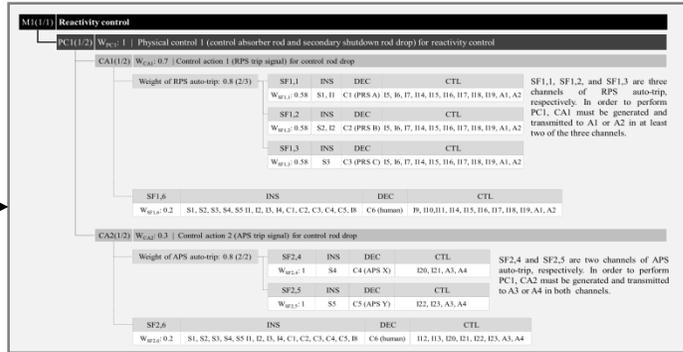
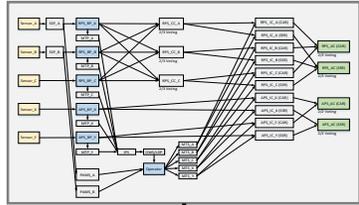


Re-construction of each control loop

# Feasibility study

Logical correlation of control loops

Simplified block diagram of the I&C systems for the reactor trip function in the research reactor.



Re-construction of each control loop

Result of importance quantification

Functional redundancy/diversity & assigned weights	PC	W <sub>PC1</sub>						W <sub>PC1</sub>	W <sub>CA2</sub>						W <sub>CA2</sub>	
		Weight of RPS auto-trip (2/3)							Weight of APS auto-trip (2/2)							
SF	W <sub>SF1.1</sub>	0.577	W <sub>SF1.2</sub>	0.577	W <sub>SF1.3</sub>	0.577	W <sub>SF1.6</sub>	0.200	W <sub>SF2.4</sub>	1.000	W <sub>SF2.5</sub>	1.000	W <sub>SF2.6</sub>	0.200		
															pre-importance of each component in a SF	
Three steps in a SF																
	IM <sub>INS</sub>	IM <sub>DEC</sub>	IM <sub>CTL</sub>	IM <sub>INS</sub>	IM <sub>DEC</sub>	IM <sub>CTL</sub>	IM <sub>INS</sub>	IM <sub>DEC</sub>	IM <sub>CTL</sub>	IM <sub>INS</sub>	IM <sub>DEC</sub>	IM <sub>CTL</sub>	IM <sub>INS</sub>	IM <sub>DEC</sub>	IM <sub>CTL</sub>	IM <sub>X</sub>
A1			0.500			0.500										0.555
A2			0.500			0.500										0.555
S1	1.000								0.250					0.200		0.370
S2				1.000					0.250					0.200		0.370
S3					1.000				0.250					0.200		0.370
C3						1.000			0.250					0.200		0.370
I1	1.000								0.250					0.200		0.370
I2									0.250					0.200		0.370
C1		1.000							0.083					0.100		0.341
C2			1.000						0.083					0.100		0.341
I5			0.333			0.333			0.333							0.323
I6			0.333			0.333			0.333							0.323
I7			0.333			0.333			0.333							0.323
S4									0.125		1.000			0.200		0.270
S5									0.125			1.000		0.200		0.270
C4									0.125				1.000	0.200		0.270
C5									0.125					0.200		0.270
A3												0.500		0.500		0.270
A4												0.500		0.500		0.270
C6								1.000					1.000			0.200
I14			0.167			0.167			0.167							0.185
I15			0.167			0.167			0.167							0.185
I16			0.167			0.167			0.167							0.185
I17			0.167			0.167			0.167							0.185
I18			0.167			0.167			0.167							0.185
I19			0.167			0.167			0.167							0.185
I8									0.665					0.800		0.141
I20												0.500			0.250	0.135
I21												0.500			0.250	0.135
I22													0.500		0.250	0.135
I23													0.500		0.250	0.135
I9														0.333		0.047
I10														0.333		0.047
I11														0.333		0.047
I3															0.100	0.030
I4															0.100	0.030
I12															0.500	0.030
I13															0.500	0.030

# Discussions

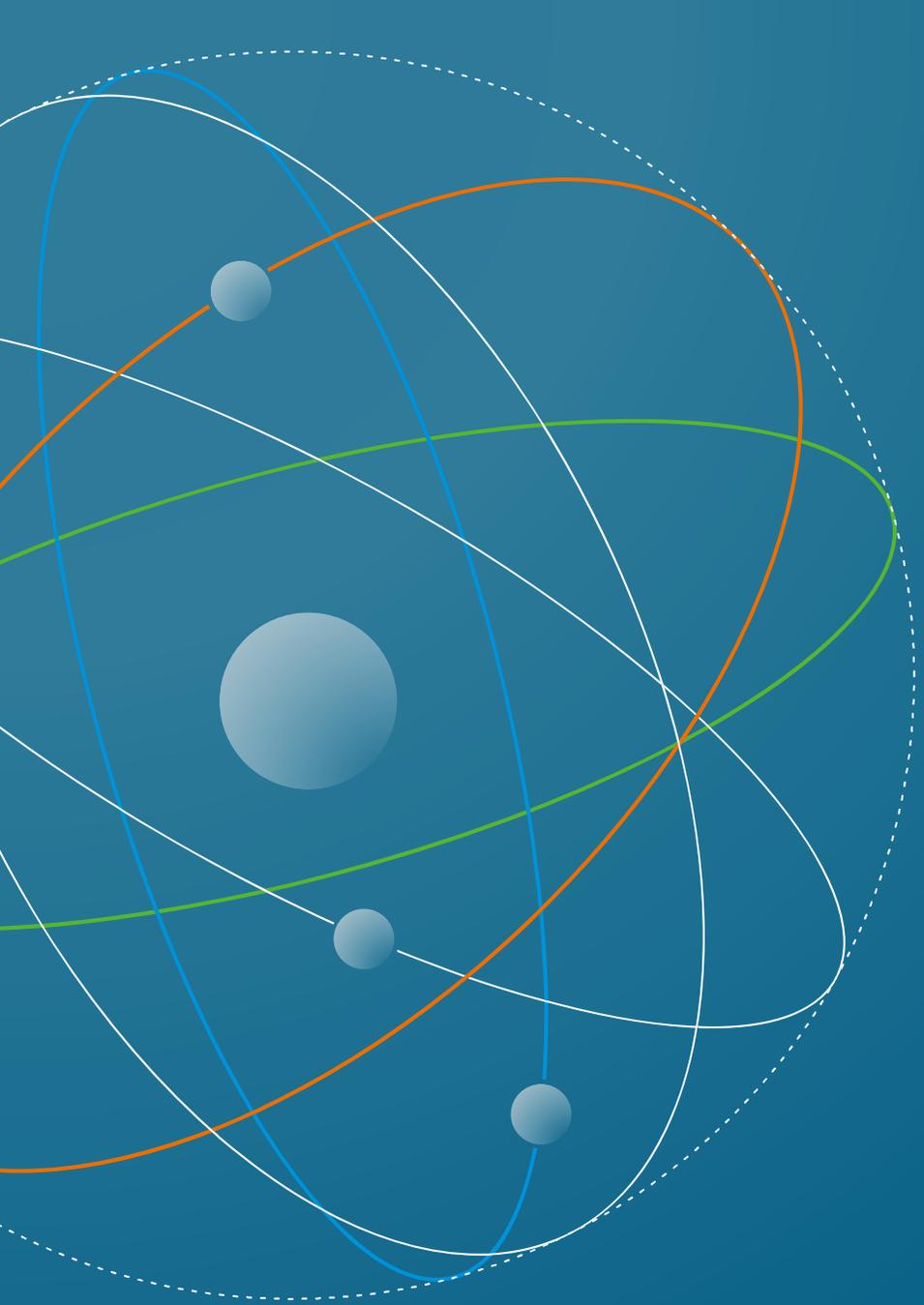
## Meaning and utilization of analysis results

- In addition to mechanical factors, by including human factors as a controller, it is possible to present quantitative analysis results without fault information. It has the potential to be helpful in the analysis of complex and new systems.
- The derived **importance** means whether the **component is used for an important functions** and **how many times the component is used** in various mitigation process.
- The **value of importance** itself **does not mean the safety** of the system. System safety can be implemented in conjunction with the reliability of that component; Let's say there is a **component which has a very high importance value**. **If that component frequently fails, the system safety goes low**. On the other hand, **if that component rarely fails, the safety of the system goes high**.
- Therefore, **increased safety of a control system** might be achieved by modifying the system design to **not concentrate importance on a small number of components** or by driving the implementation of **high reliability for certain components which have high importance**.



A novel approach for quantitative importance analysis of safety DI&C systems in the nuclear field, SM Shin, SH Lee, SK Shin, Reliability Engineering & System Safety 228, 108765, 2022





# THANK YOU

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