



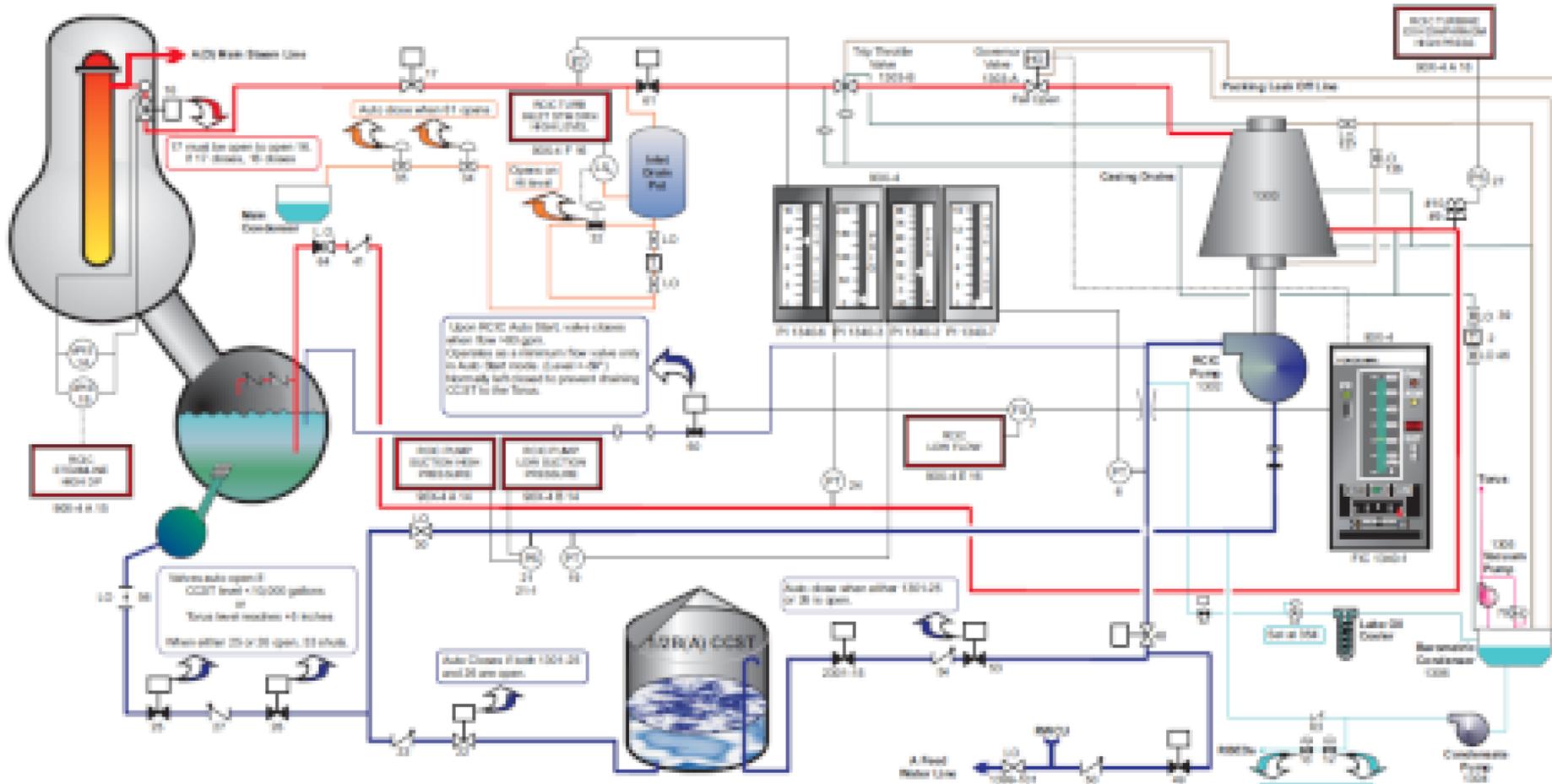
# STPA (System-Theoretic Process Analysis)

## A Systems Approach to Safety (and Security)

Dr. John Thomas  
Engineering Systems Lab  
MIT

# System Models

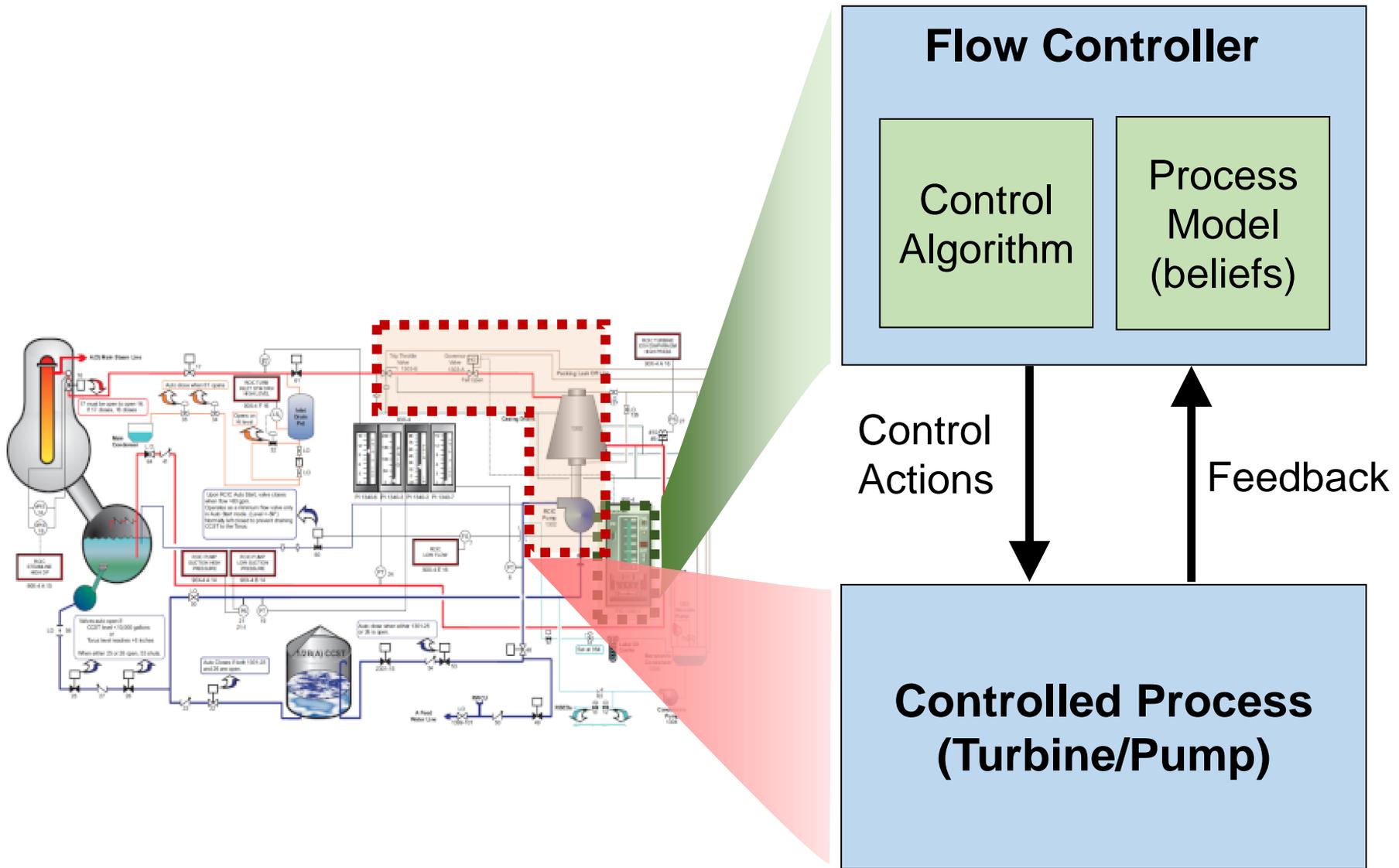
## Example: Piping and Instrumentation Diagram (P&ID)



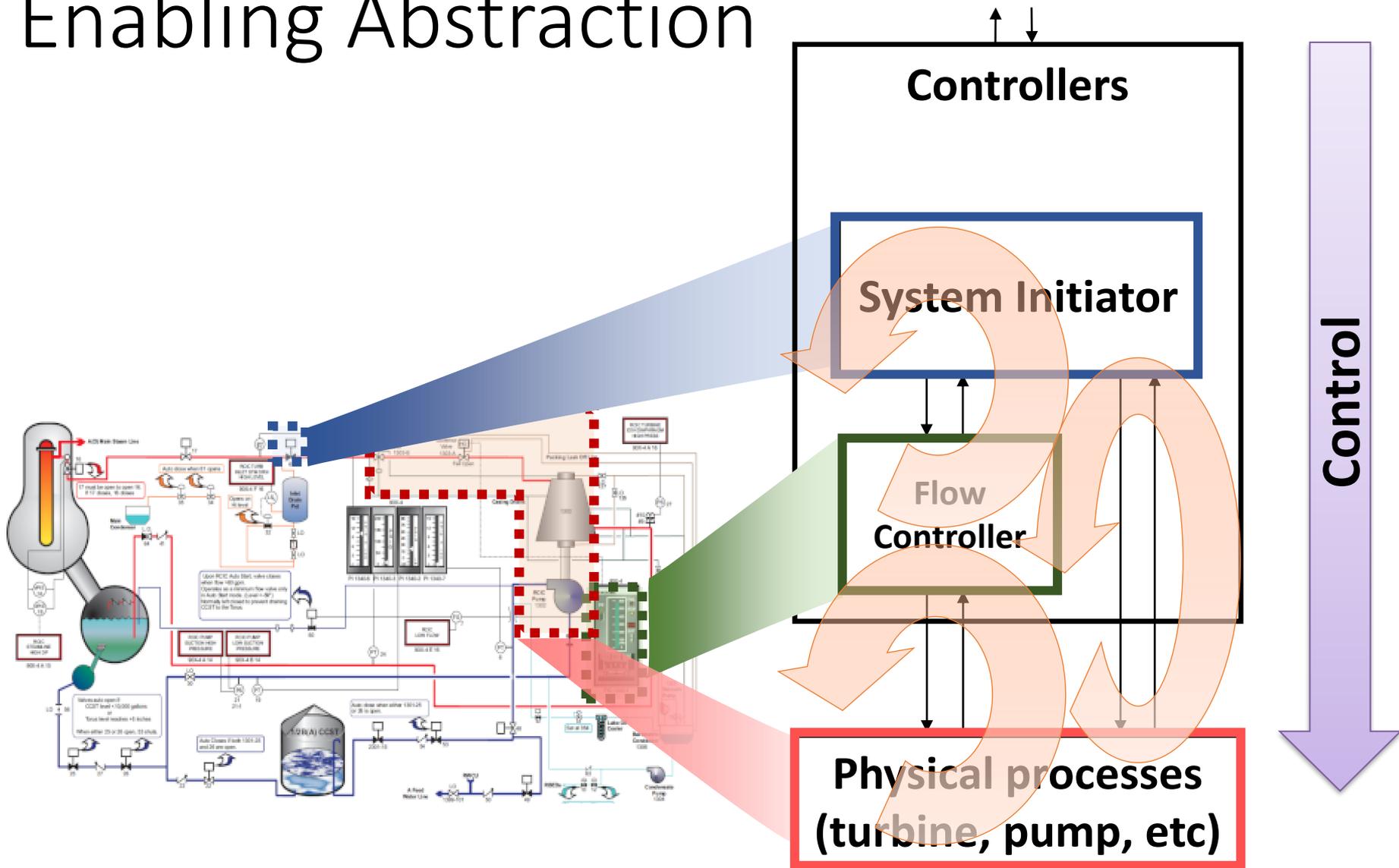
Emphasizes physical flows

Does not emphasize Digital I&C behavior or Human Interactions

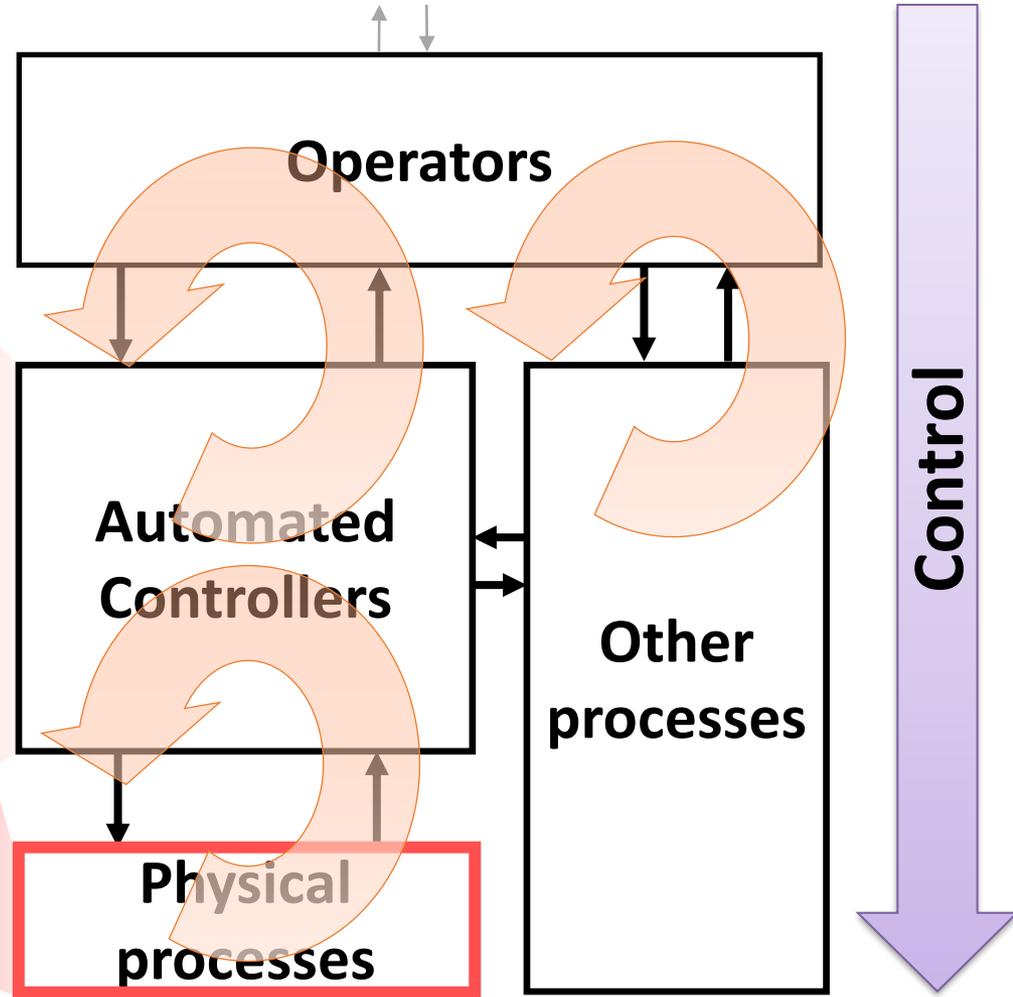
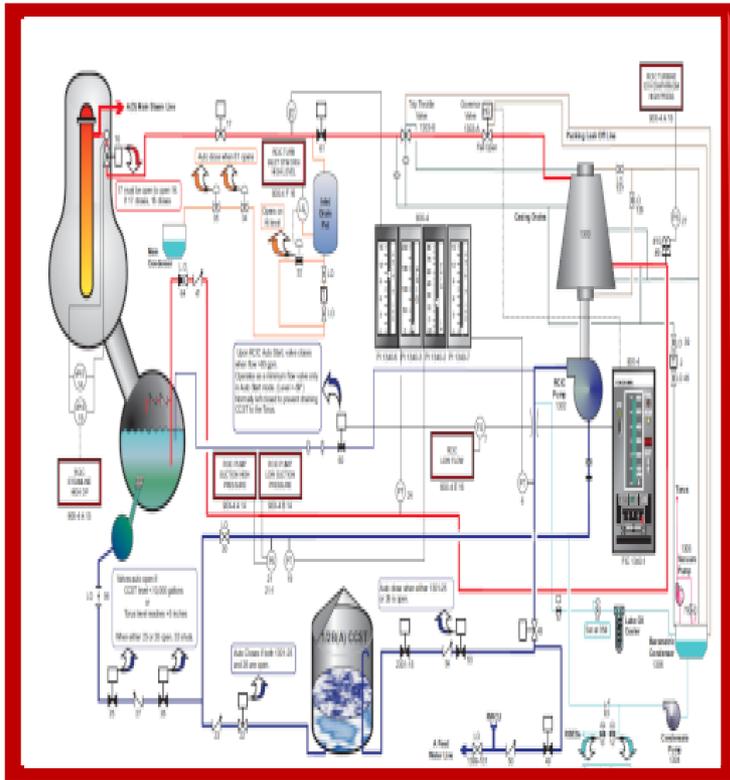
# Enabling Abstraction Control Structure



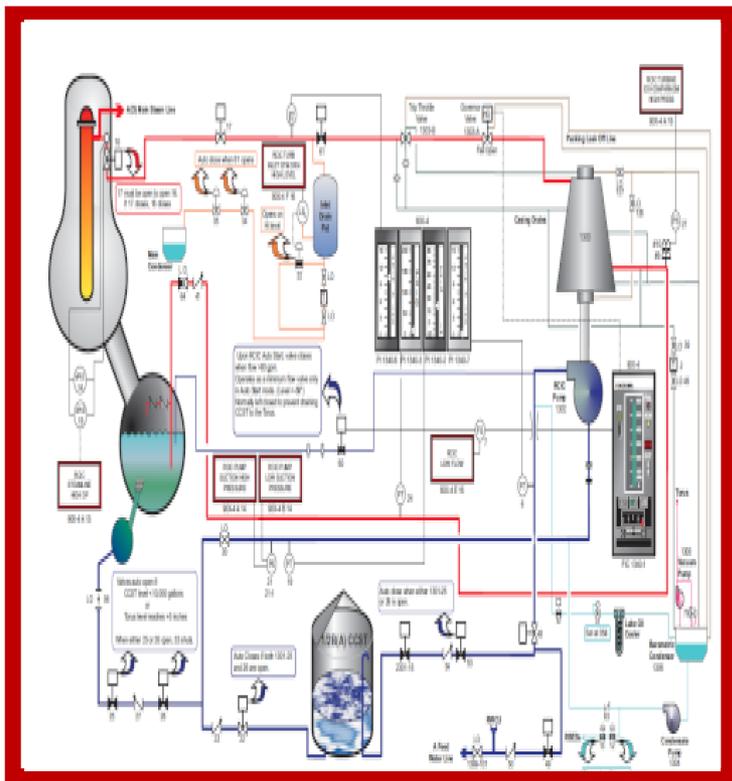
# Enabling Abstraction



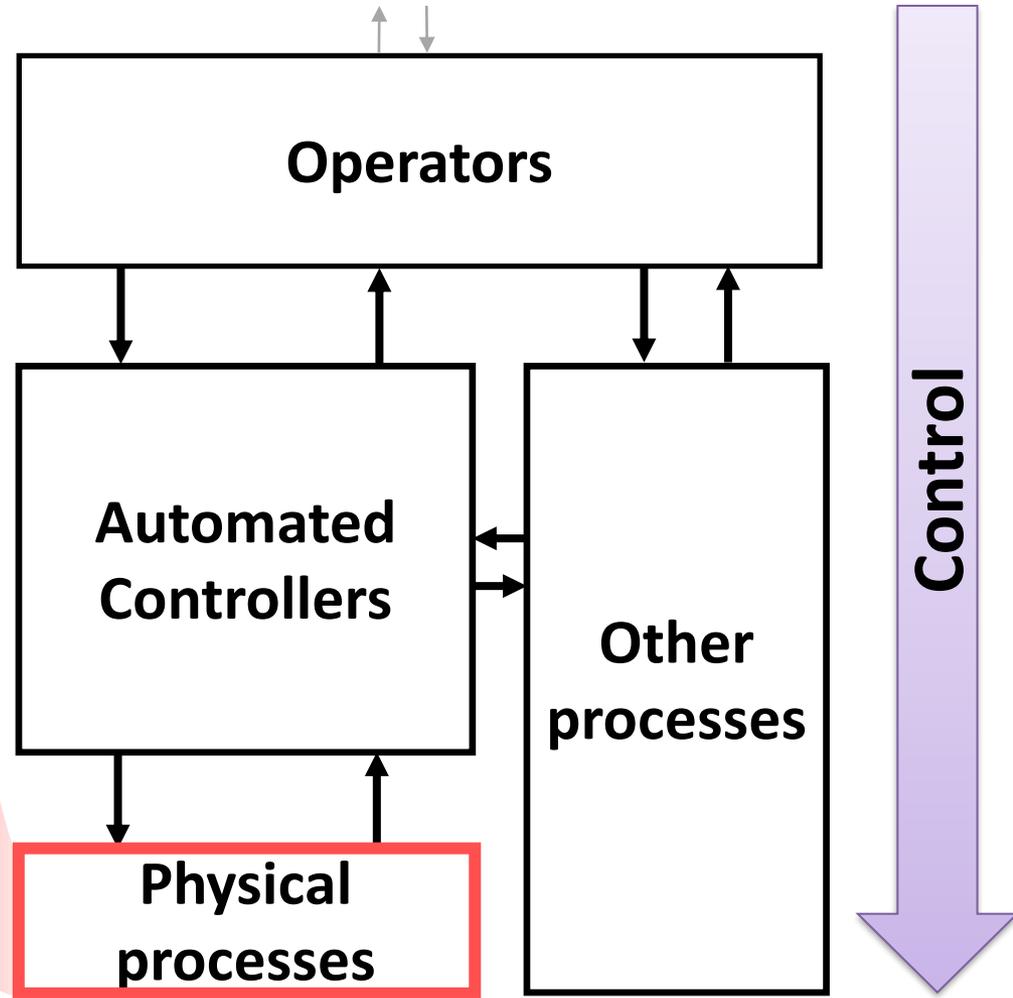
# Abstraction



# Abstraction

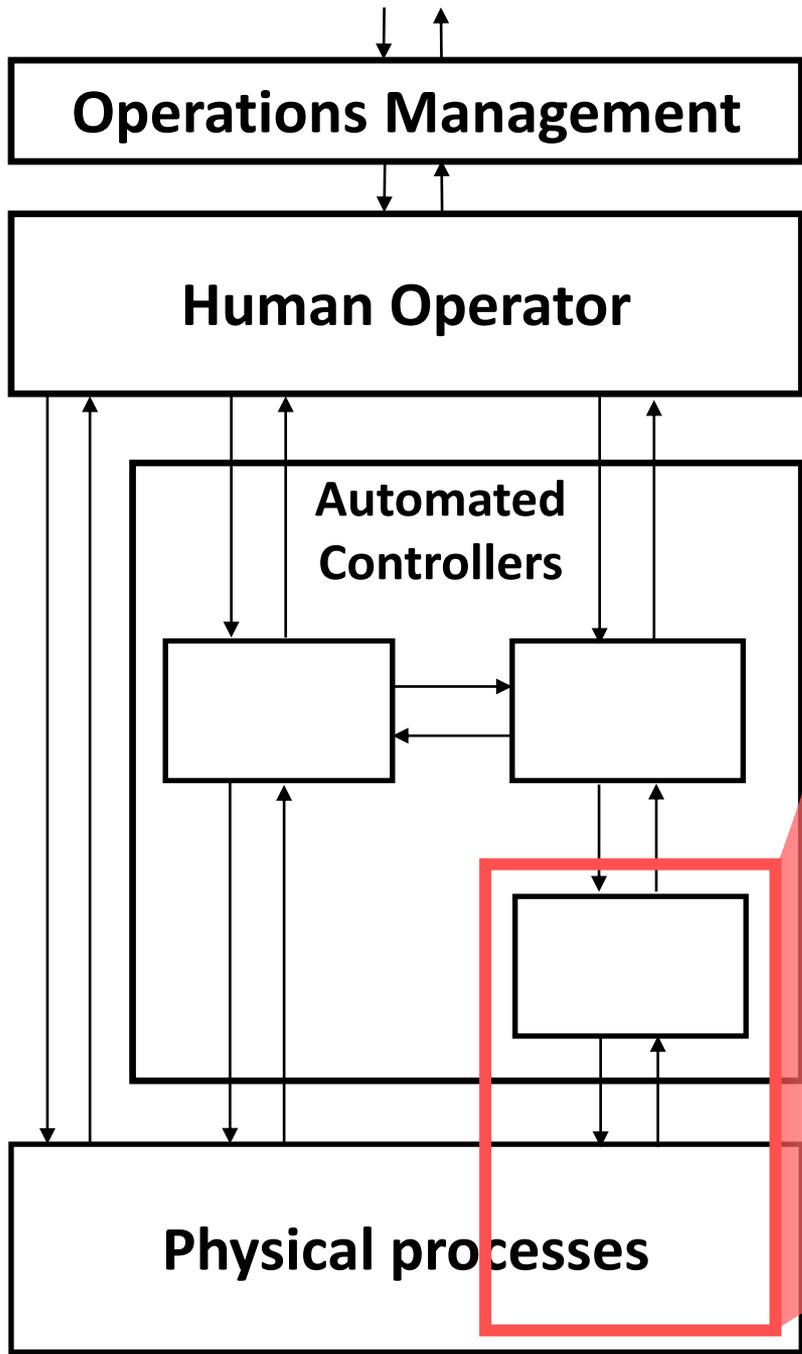
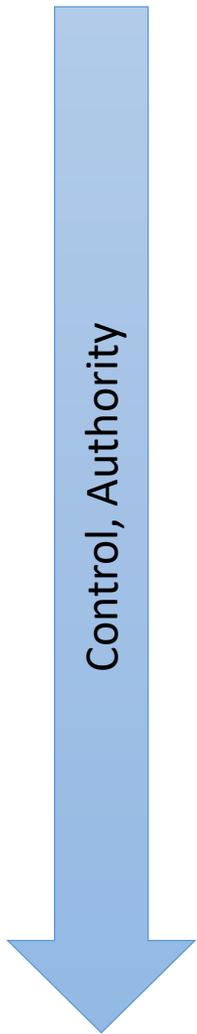


**Component view**

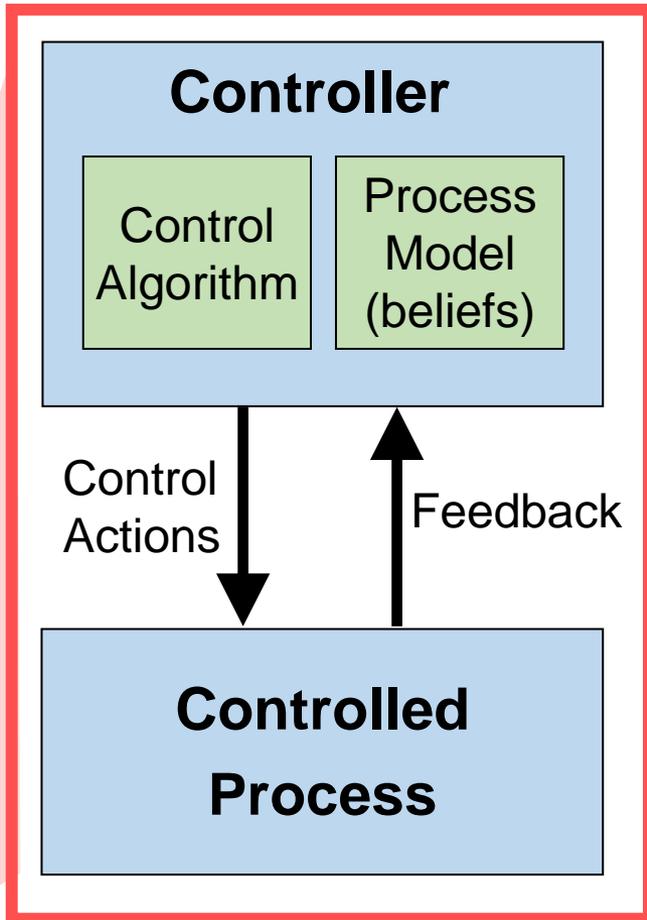


**Systems view**

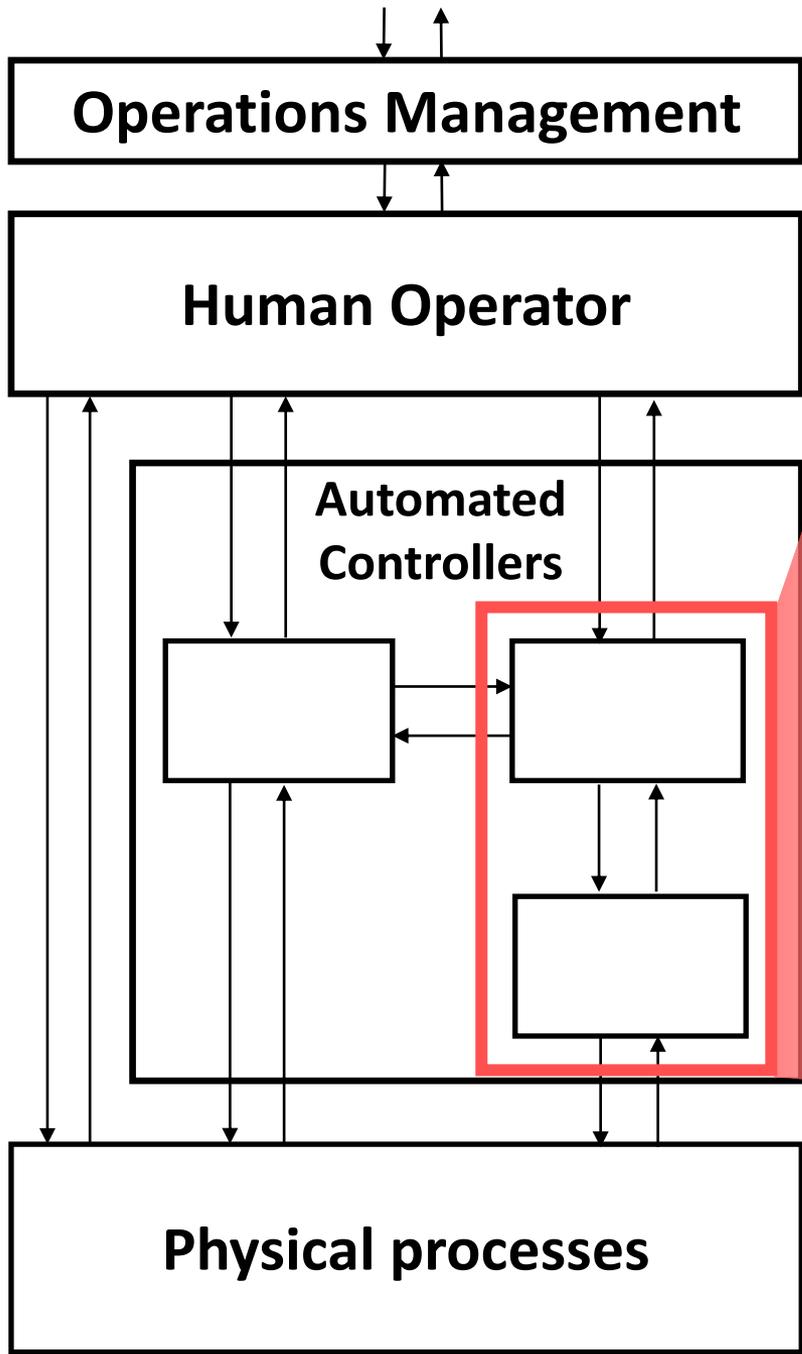
# Control structure



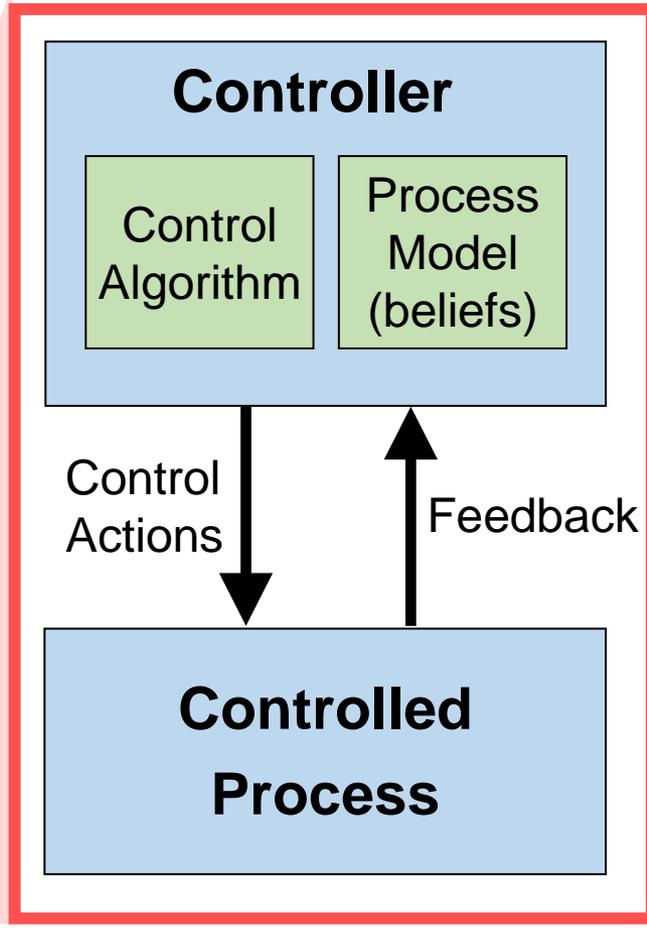
# Digital-Physical Interactions



# Control structure

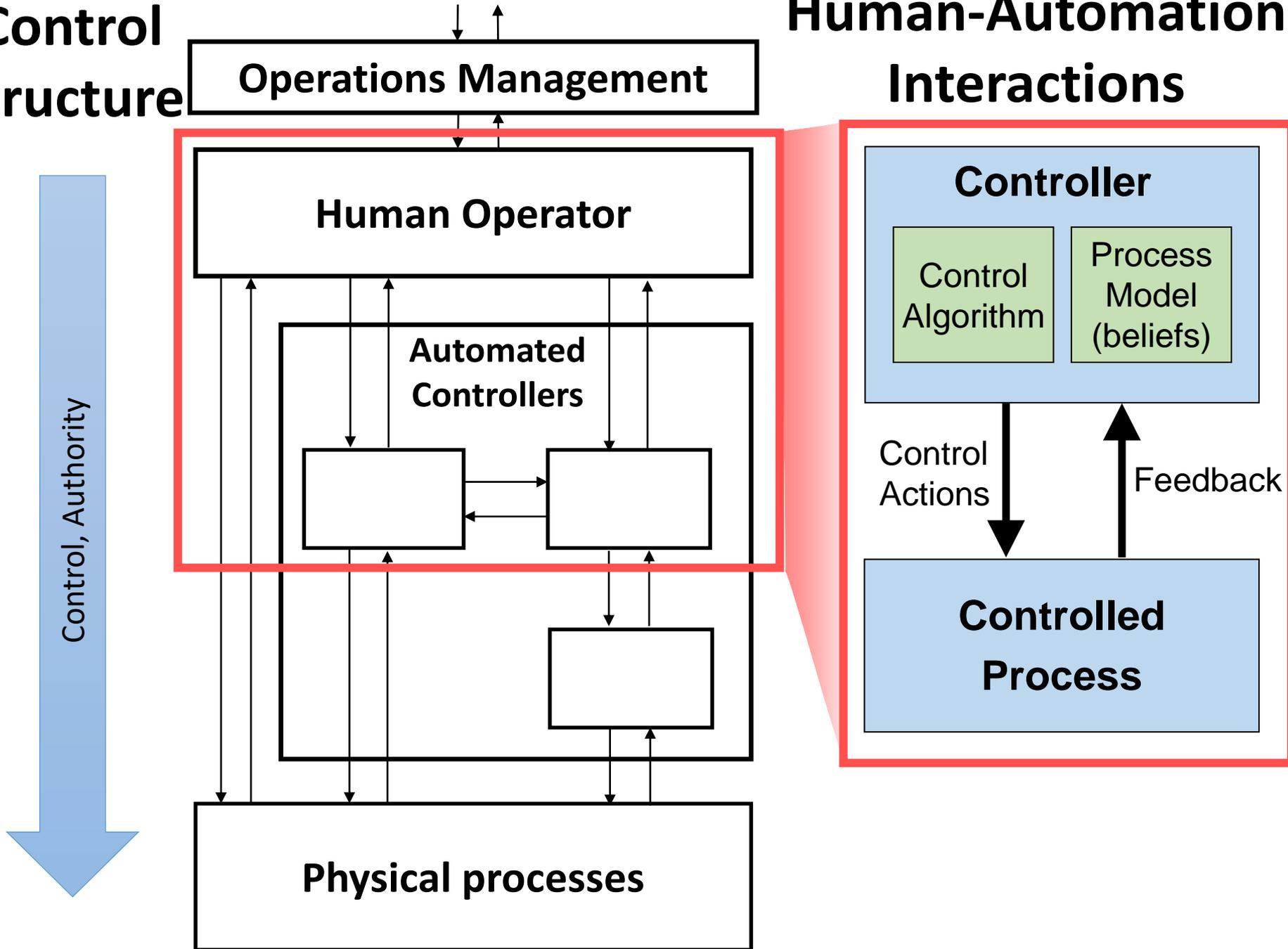


# Software-Digital Interactions

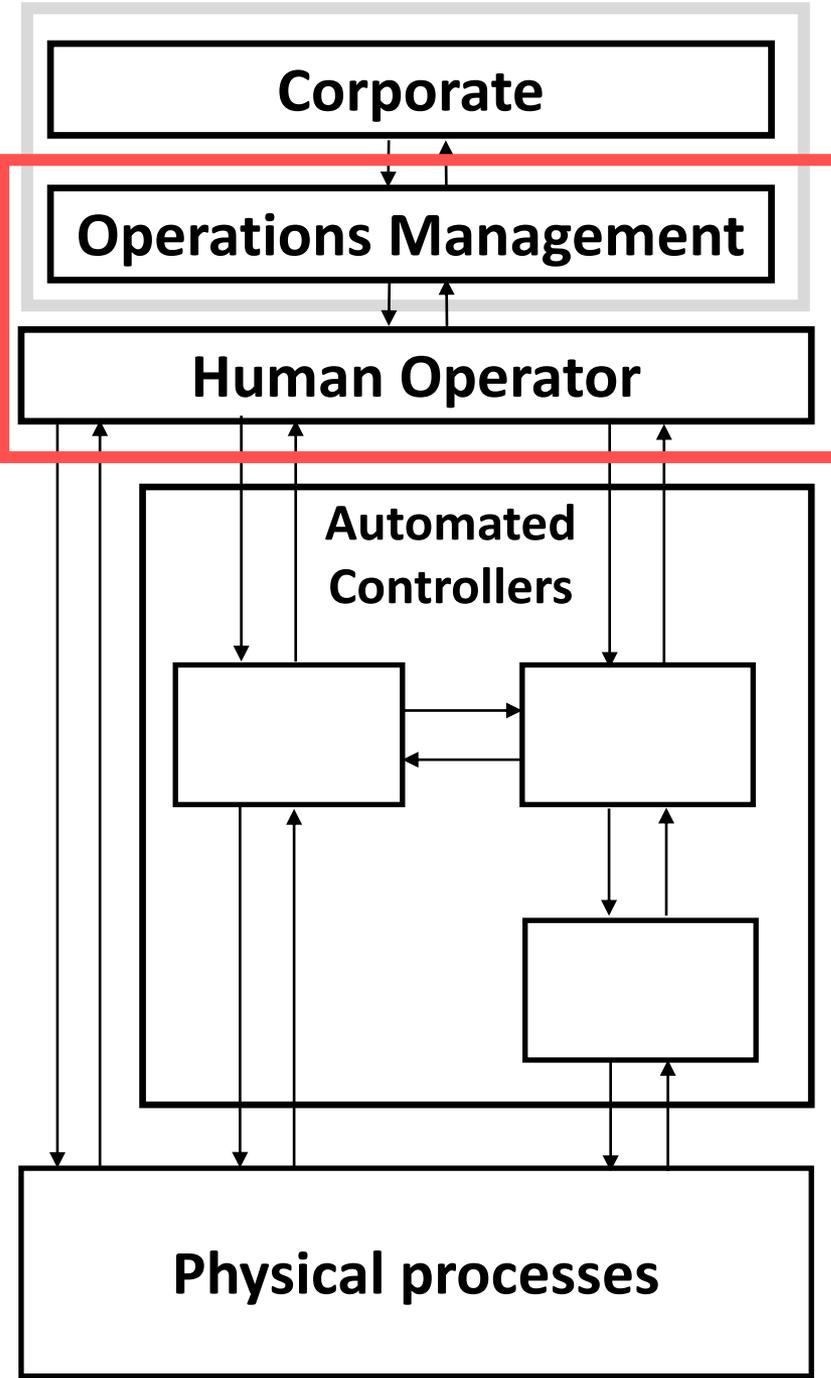


# Control structure

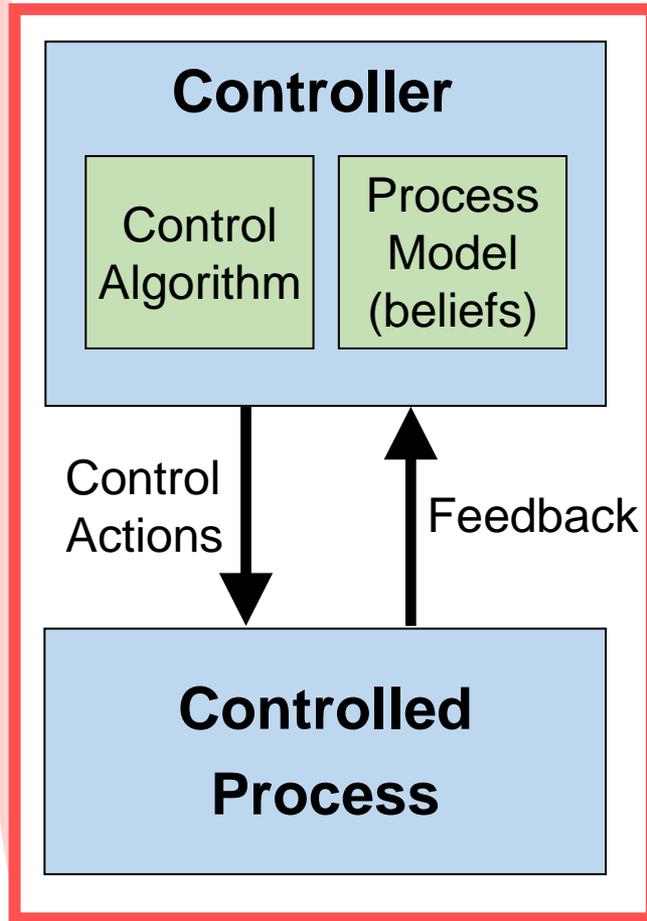
# Human-Automation Interactions



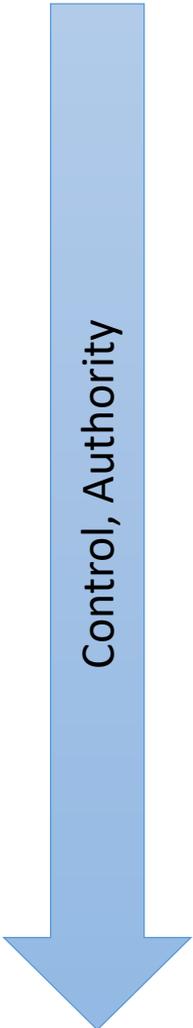
# Control structure



# Human-Human Interactions



Control, Authority



# Classification of Causal Factors

You are creating control structures all the time, whether it's deliberate or not and whether you analyze them or not!

# Principles from Control Theory

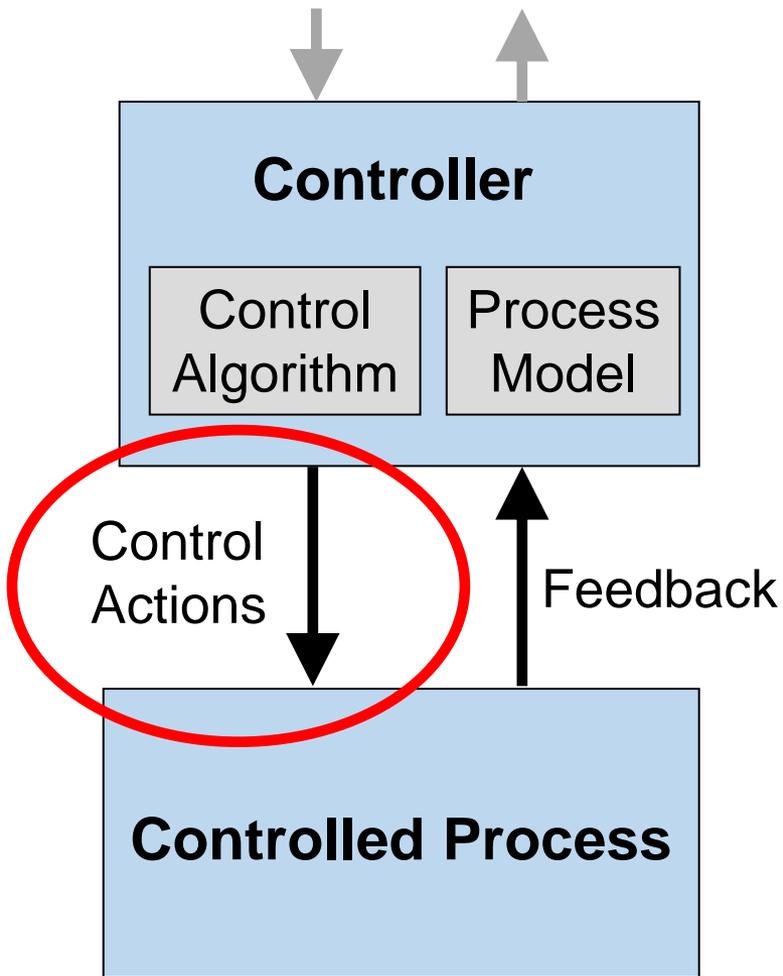
- Four conditions required to effect control over a system:

**Goal Condition:** The controller must have a goal or goals (e.g., to maintain a setpoint)

**Action Condition:** The controller must be able to affect the system state

**Observability Condition:** The controller must be able to ascertain the state of the system.

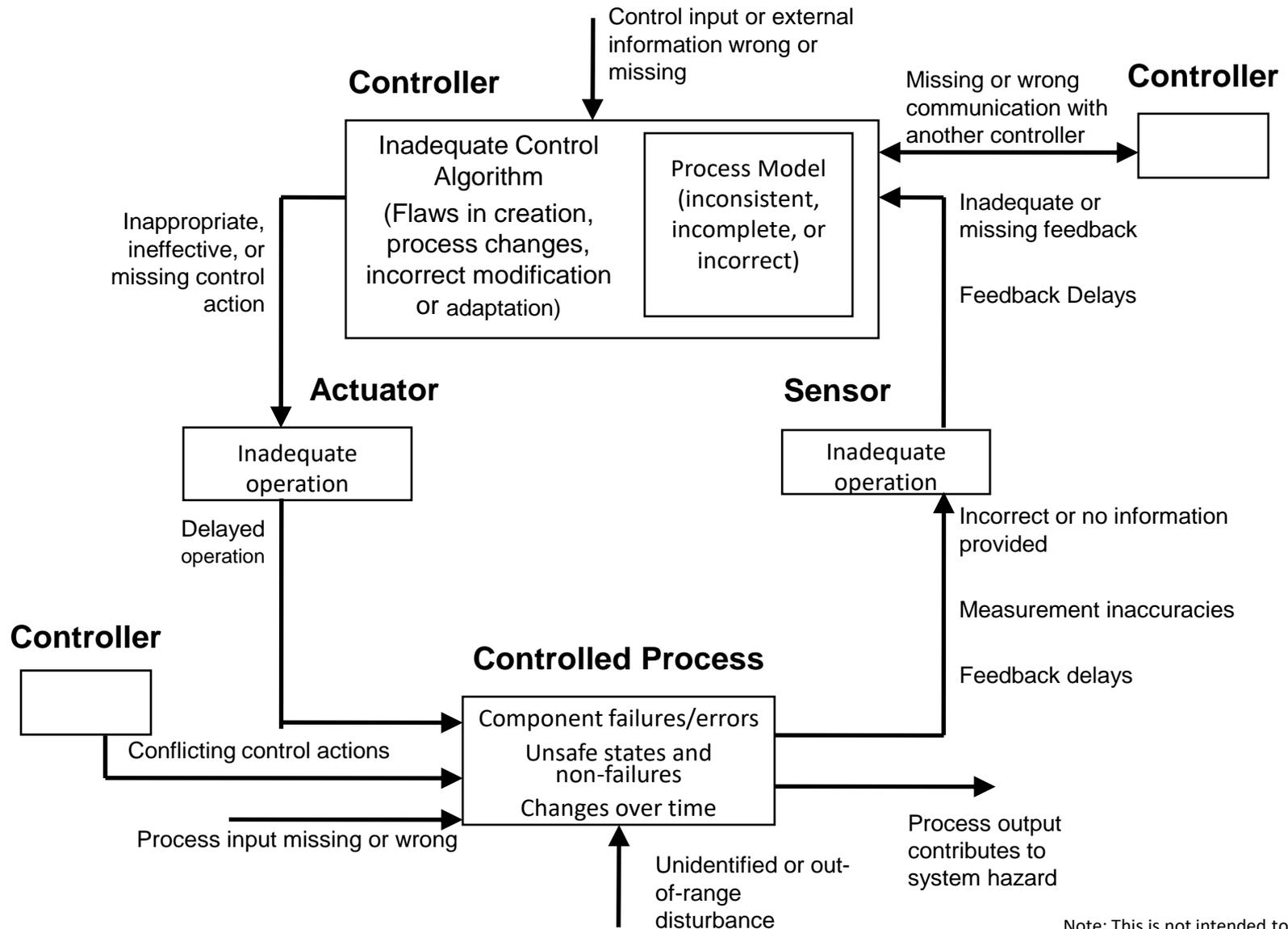
**Model Condition:** The controller must have (or contain) a model of the system



### Four types of unsafe control actions:

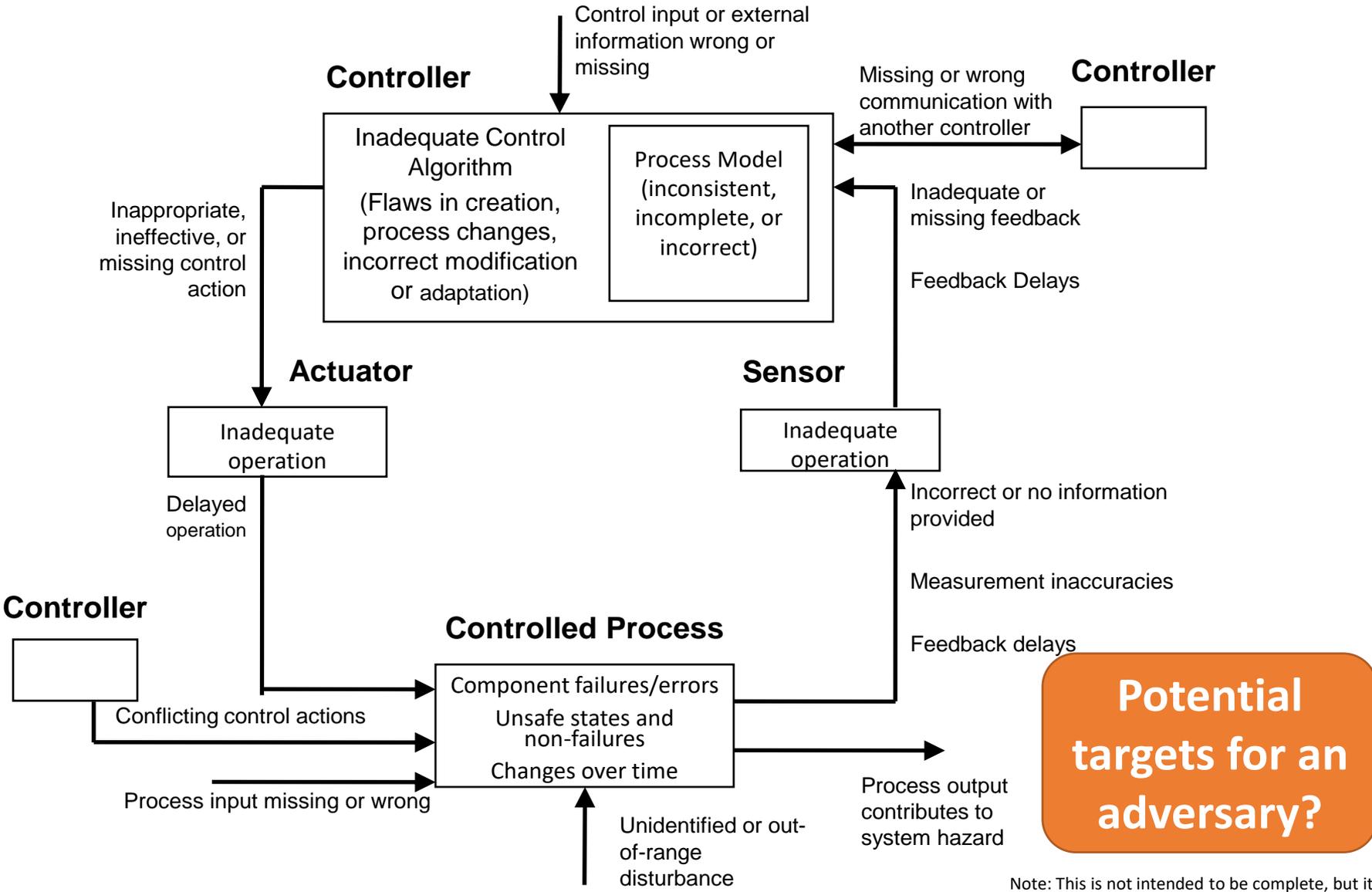
- 1) Control actions required for safety are not given
- 2) Unsafe ones are given
- 3) Potentially safe control actions but given too early, too late
- 4) Control action stops too soon or applied too long

# Some Factors in Causal Scenarios



Note: This is not intended to be complete, but it provides a starting point. You will need to tailor the specific factors relevant to your application.

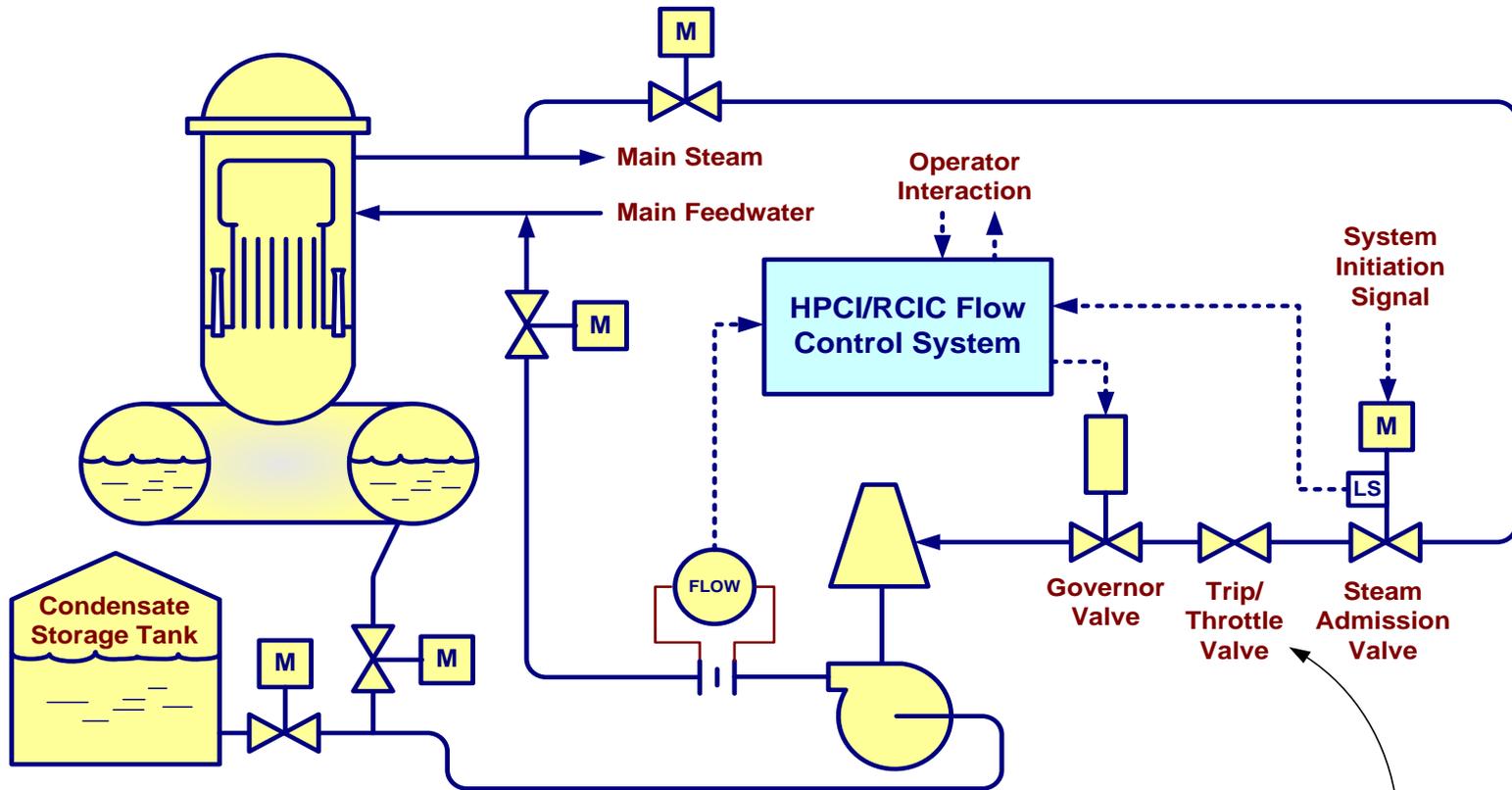
# Some Factors in Causal Scenarios



Note: This is not intended to be complete, but it provides a starting point. You will need to tailor the specific factors relevant to your application.

# Nuclear HPCI/RCIC Example

# Nuclear HPCI Example



## System Initiation Signals

(Open Steam Admission Valve & Process Valves)

1. Low Reactor Level (-48")
2. High Drywell Pressure (HPCI only; +2 psig)

## System Isolation Signals

(Trip Turbine & Close Process Valves)

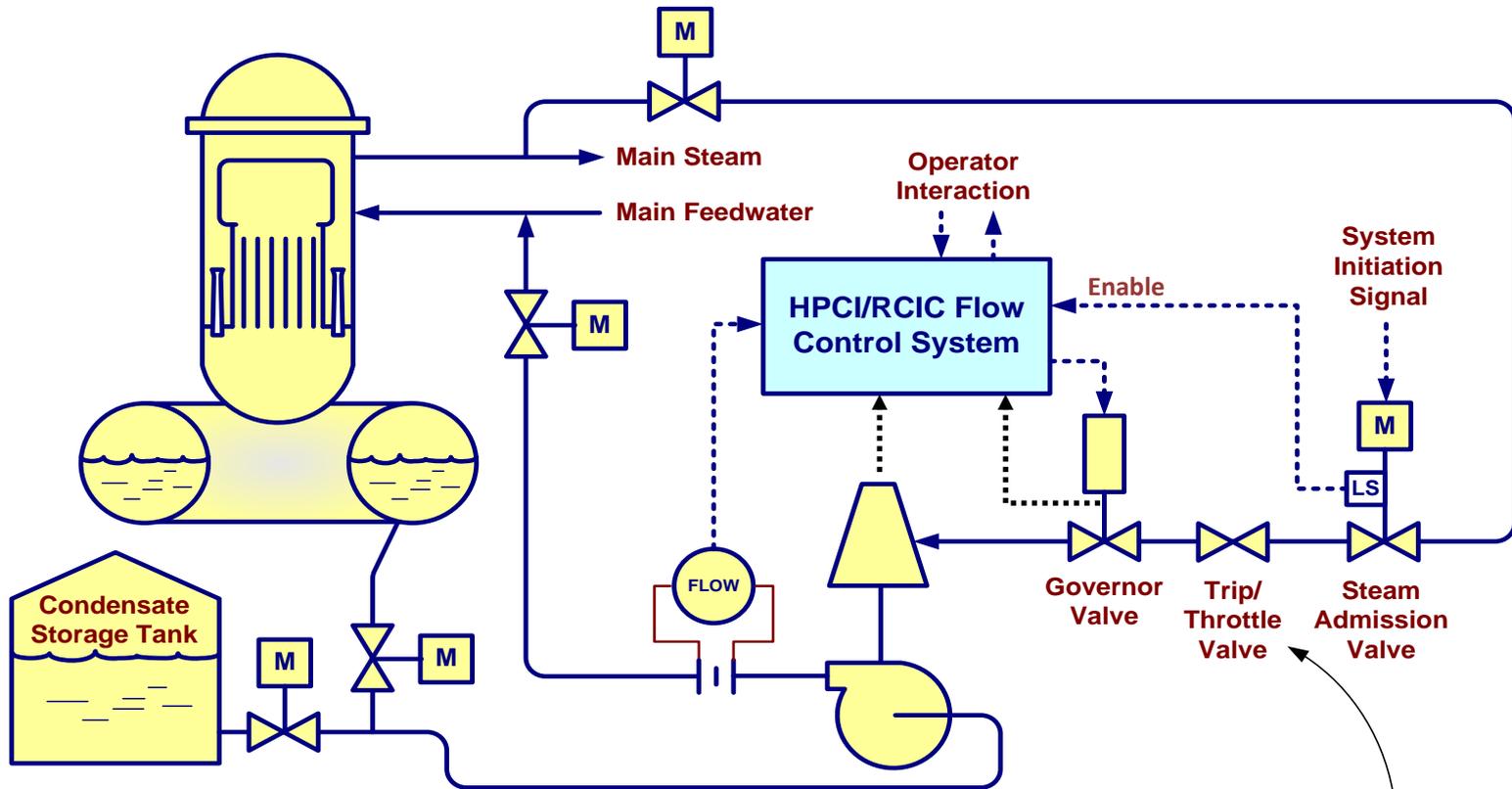
1. High Steam Line Flow
2. High Area Temperature
3. Low Steam Line Pressure (HPCI only)
4. Low Reactor Pressure (RCIC only)
5. Manual

## Turbine Trip Signals

(Close Trip/Throttle Valve)

1. Any system isolation signal
2. High Steam Exhaust Pressure (150 psi)
3. High Reactor Level (+46")
4. Low pump suction pressure (15" Hg)
5. Turbine overspeed
6. Manual (local or remote)

# HPCI Flow Control System (simplified)



## System Initiation Signals

(Open Steam Admission Valve & Process Valves)

1. Low Reactor Level (-48")
2. High Drywell Pressure (HPCI only; +2 psig)

## System Isolation Signals

(Trip Turbine & Close Process Valves)

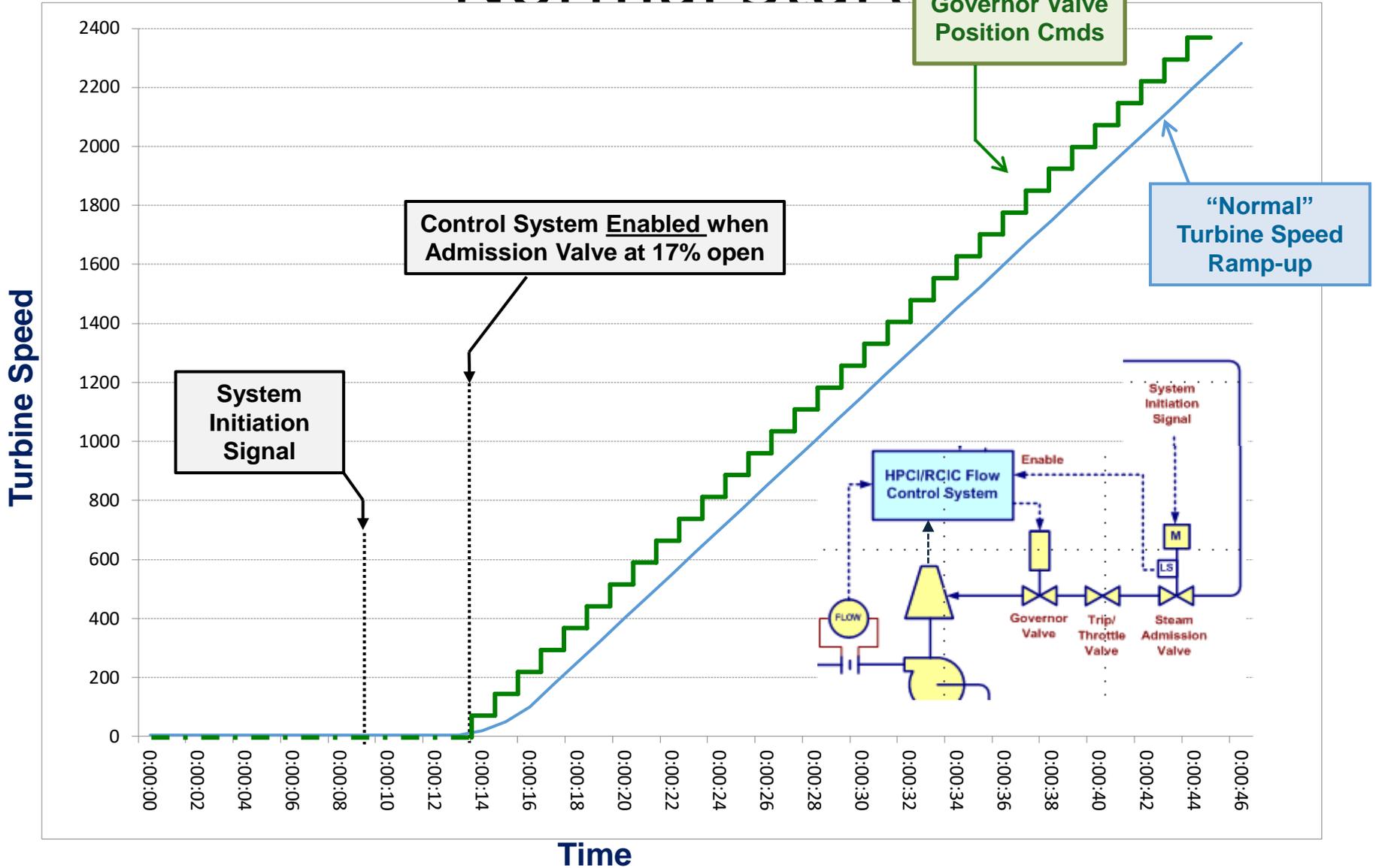
1. High Steam Line Flow
2. High Area Temperature
3. Low Steam Line Pressure (HPCI only)
4. Low Reactor Pressure (RCIC only)
5. Manual

## Turbine Trip Signals

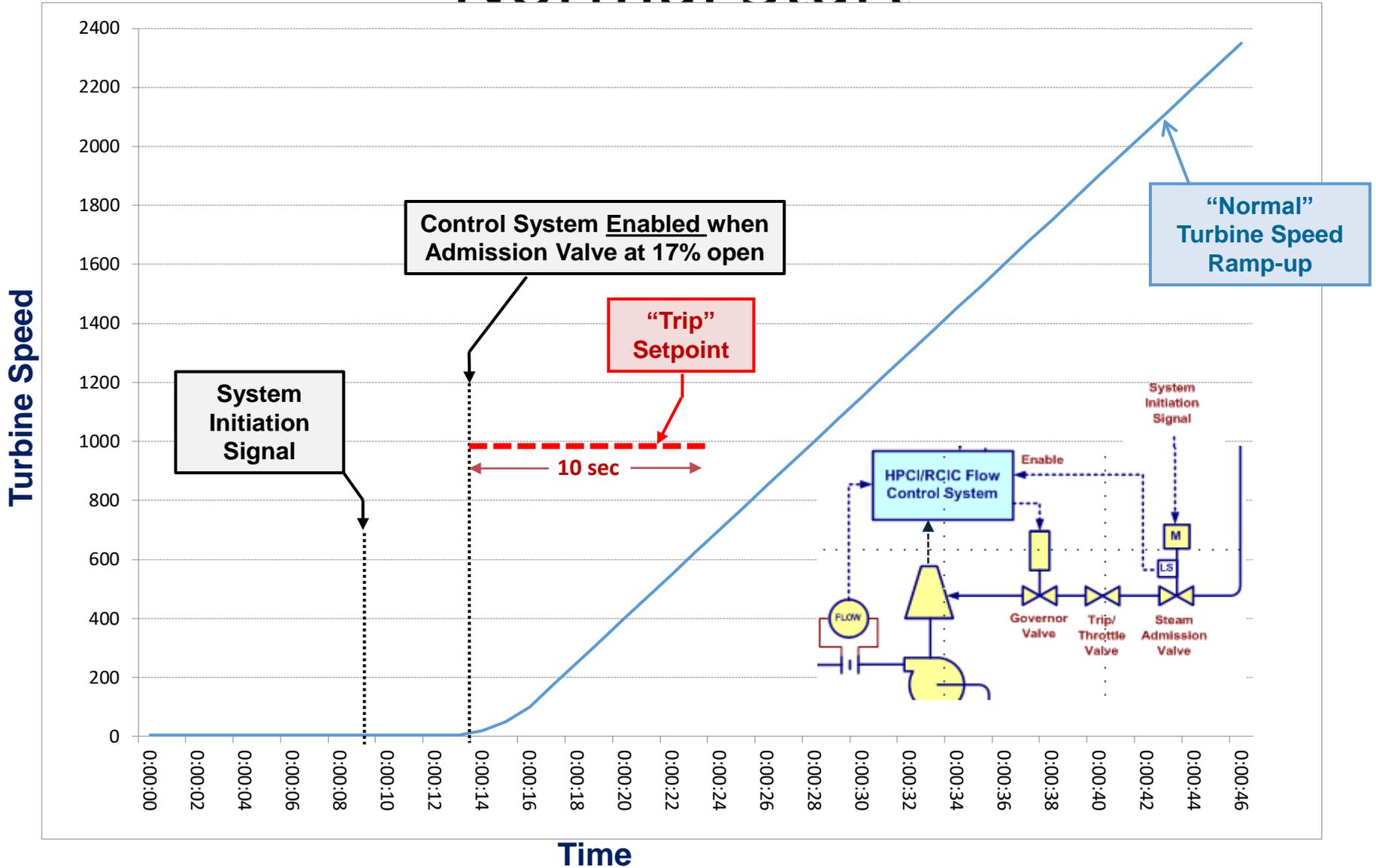
(Close Trip/Throttle Valve)

1. Any system isolation signal
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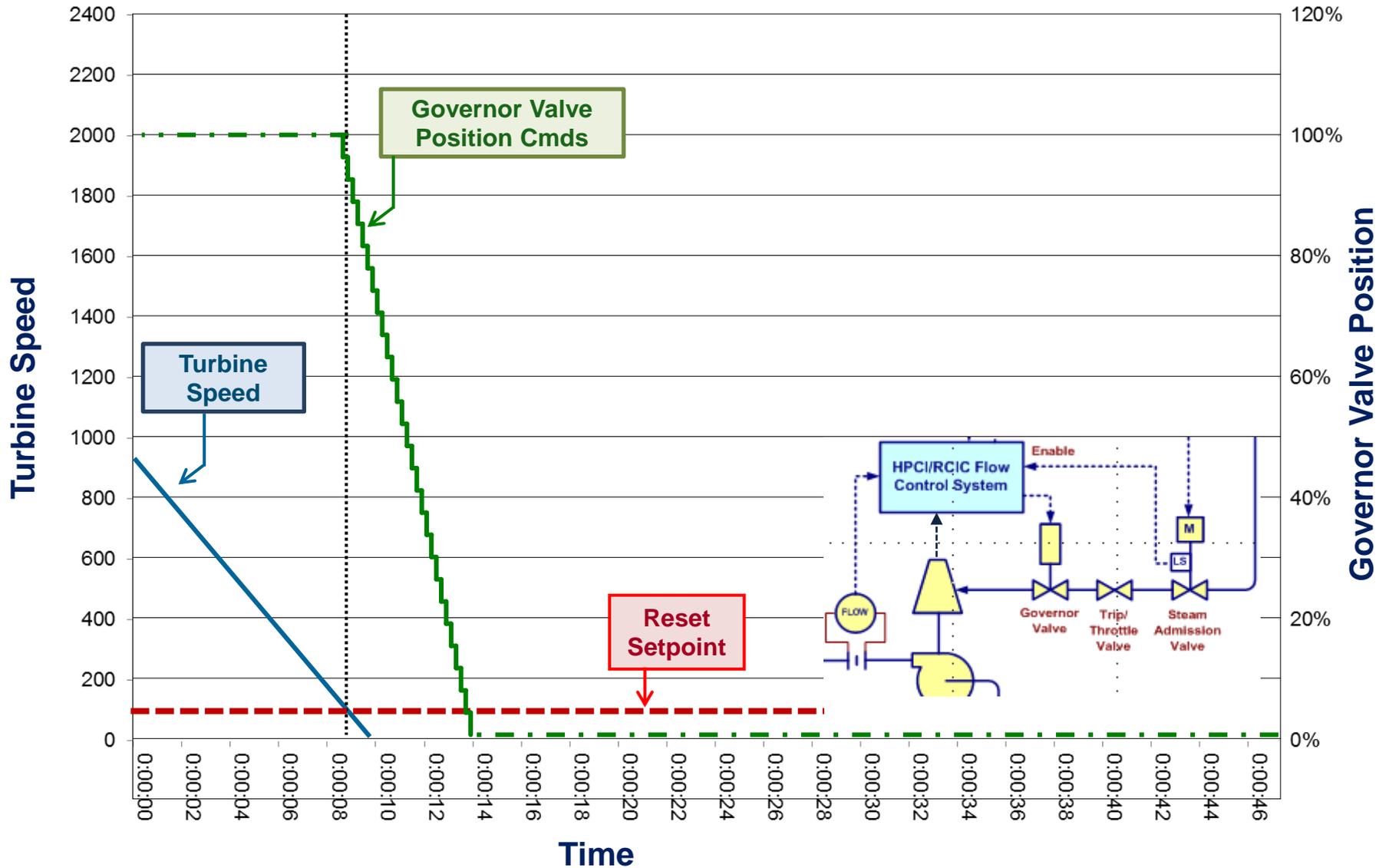
# Normal Start



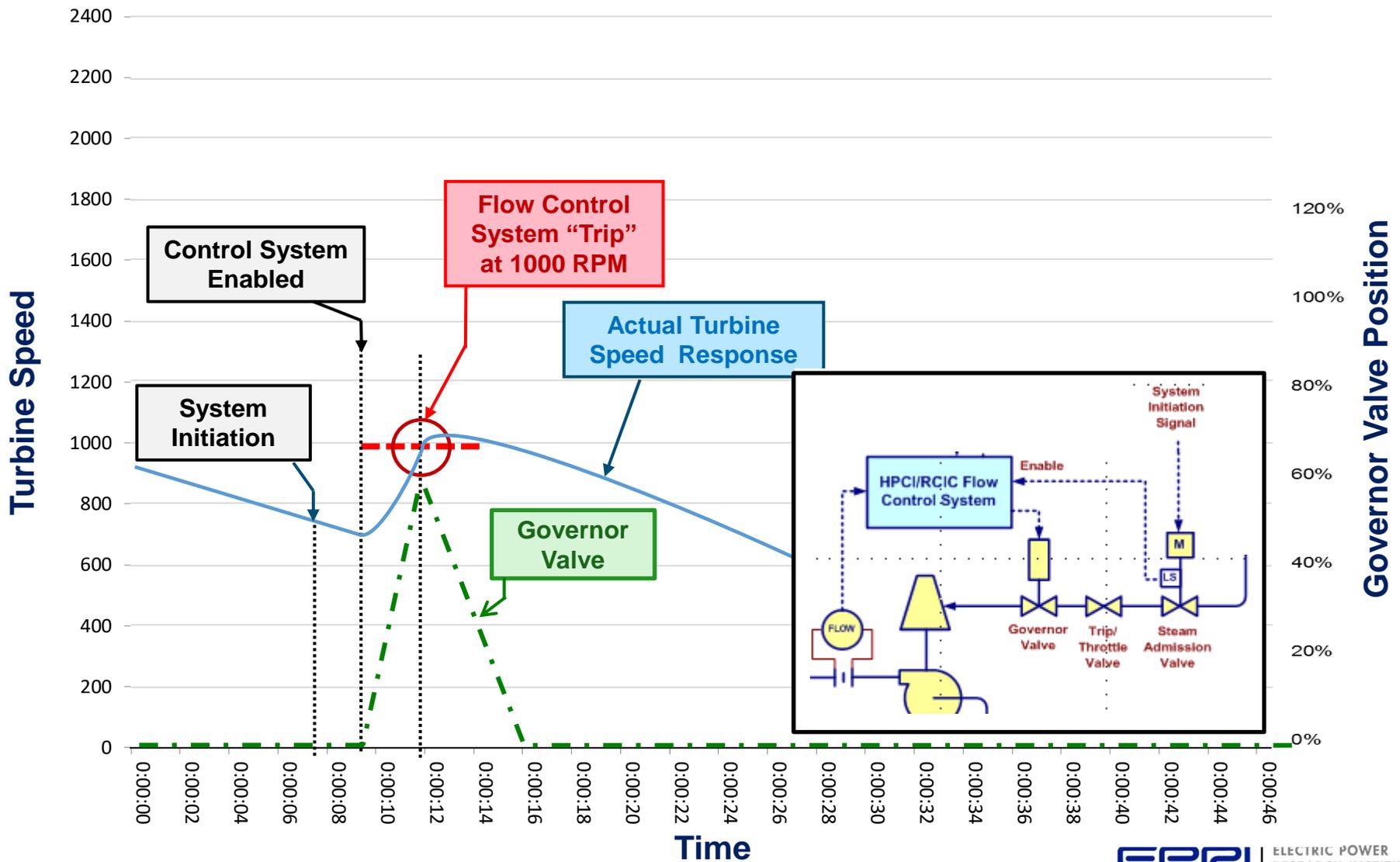
# Normal Start



# Normal shutdown

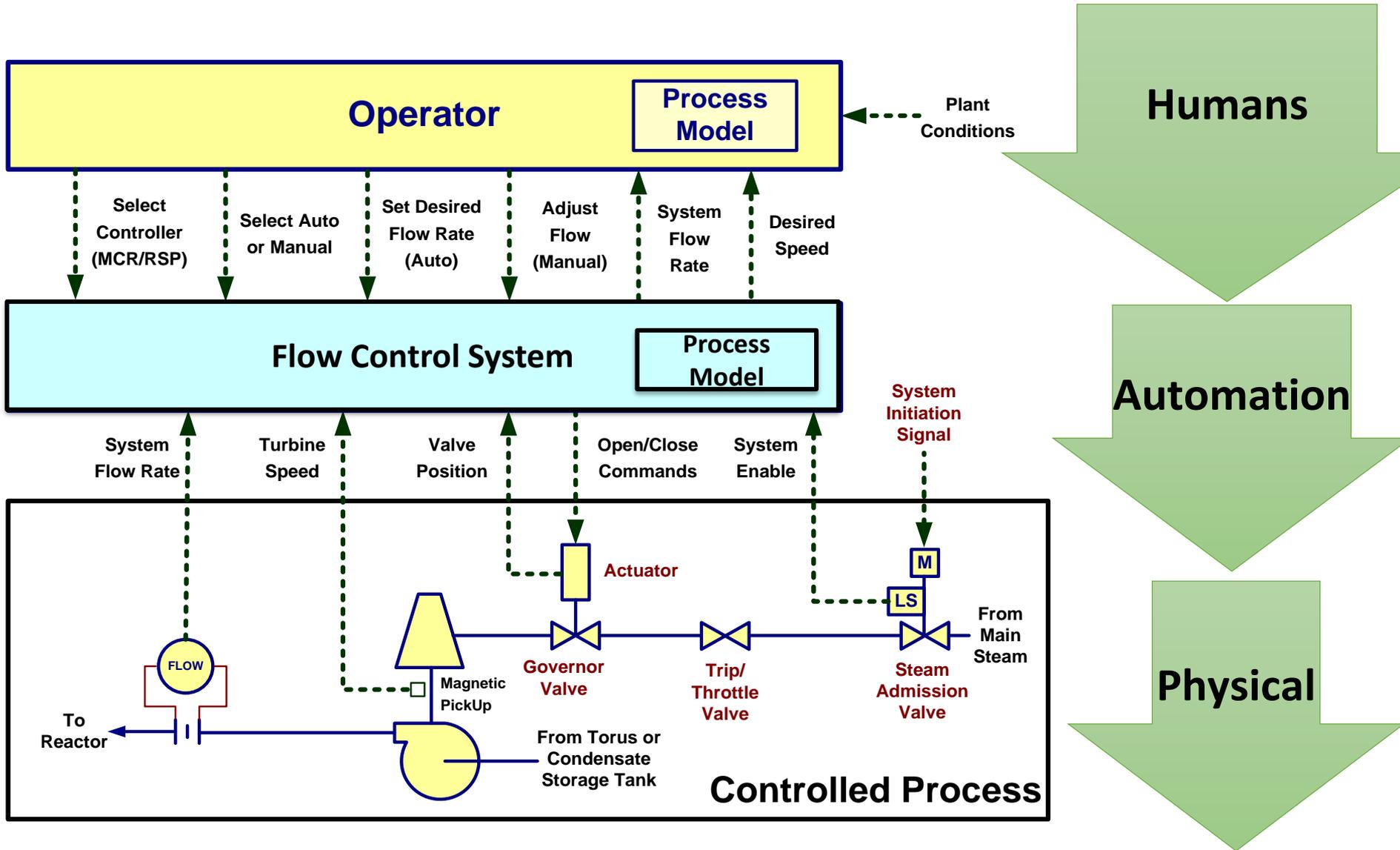


# Operating Experience Event (No Component Failures)

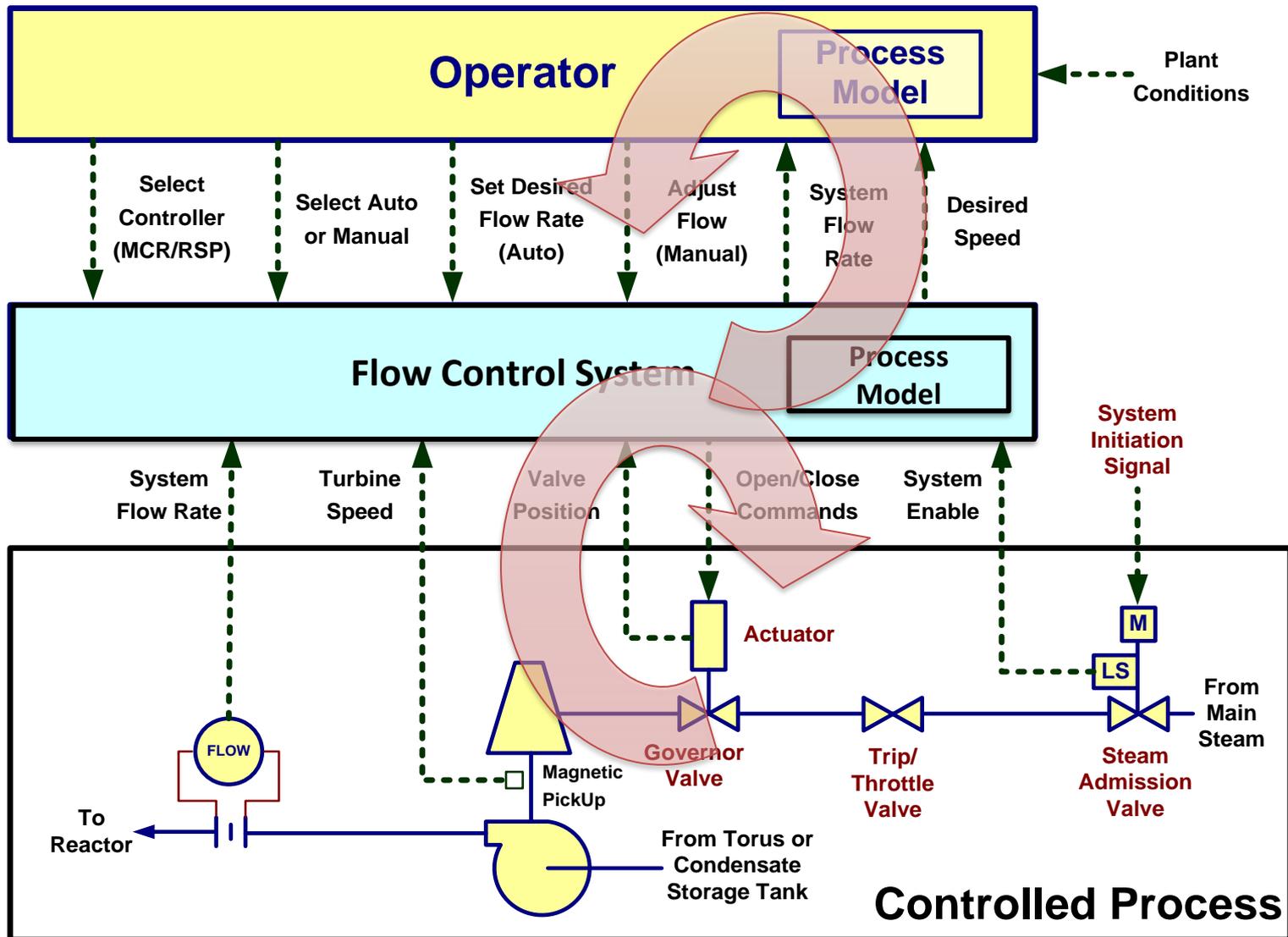


# STPA: A systems view

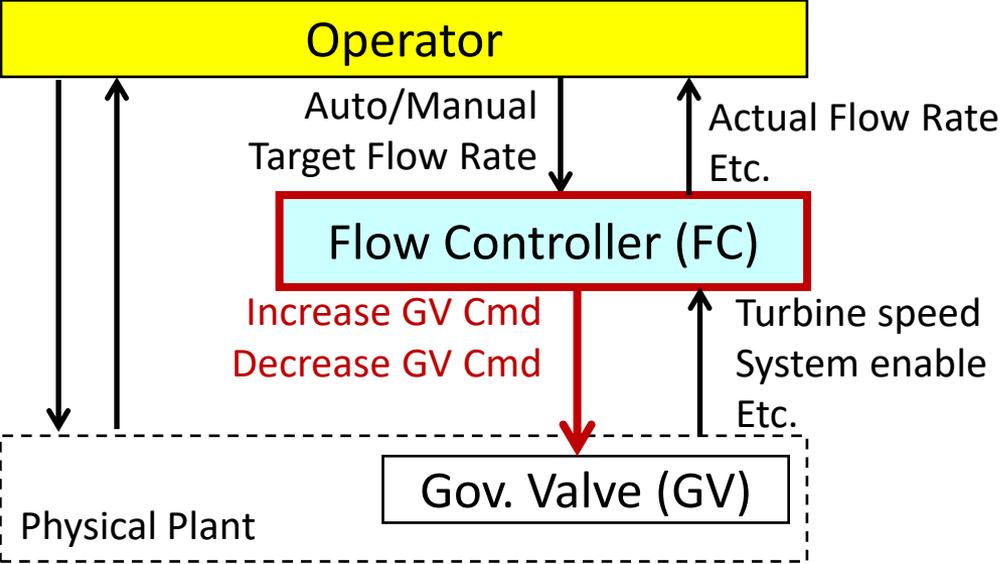
# STPA Control Structure (simplified)



# Control Structure (simplified)

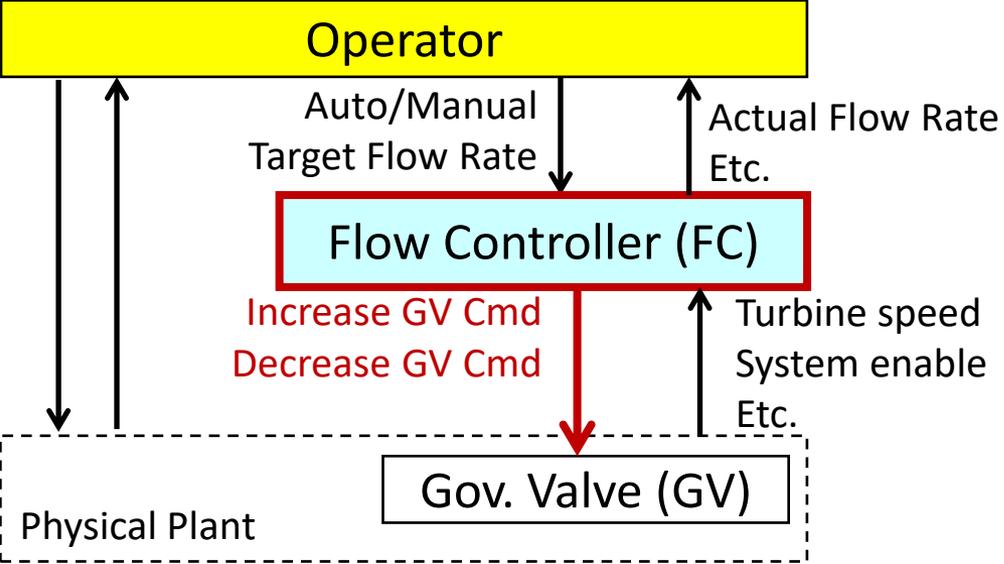


# STPA Step 3: Unsafe Control Actions (UCA)



	Not providing causes hazard	Providing causes hazard	Too early, too late, out of order	Stopped Too Soon / Applied too long
Increase GV Position	[...]	[...]	[...]	[...]
Decrease GV Position	[...]	FCS provides Decrease Gov Cmd when _____	[...]	[...]

# STPA Step 3: Unsafe Control Actions (UCA)



	Not providing causes hazard	Providing causes hazard	Too early, too late, out of order	Stopped Too Soon / Applied too long
Increase GV Position	[...]	[...]	[...]	[...]
Decrease GV Position	[...]	FCS provides Decrease Gov Cmd when emergency cooling is needed (system initiated)	[...]	[...]

# Asking the right questions

Loss: Loss of life, equipment damage, environmental loss

**Question: What FCS control actions can cause those losses?**

**UCA:** FCS provides Close Gov Cmd when emergency cooling is needed (system initiated)

## Flow Control System (FCS)

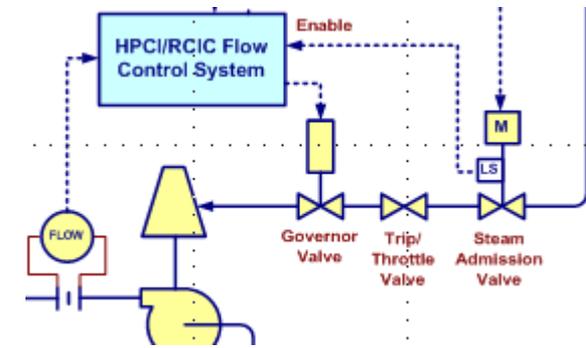
Control algorithm

Process Model (beliefs)

Control Actions

Feedback

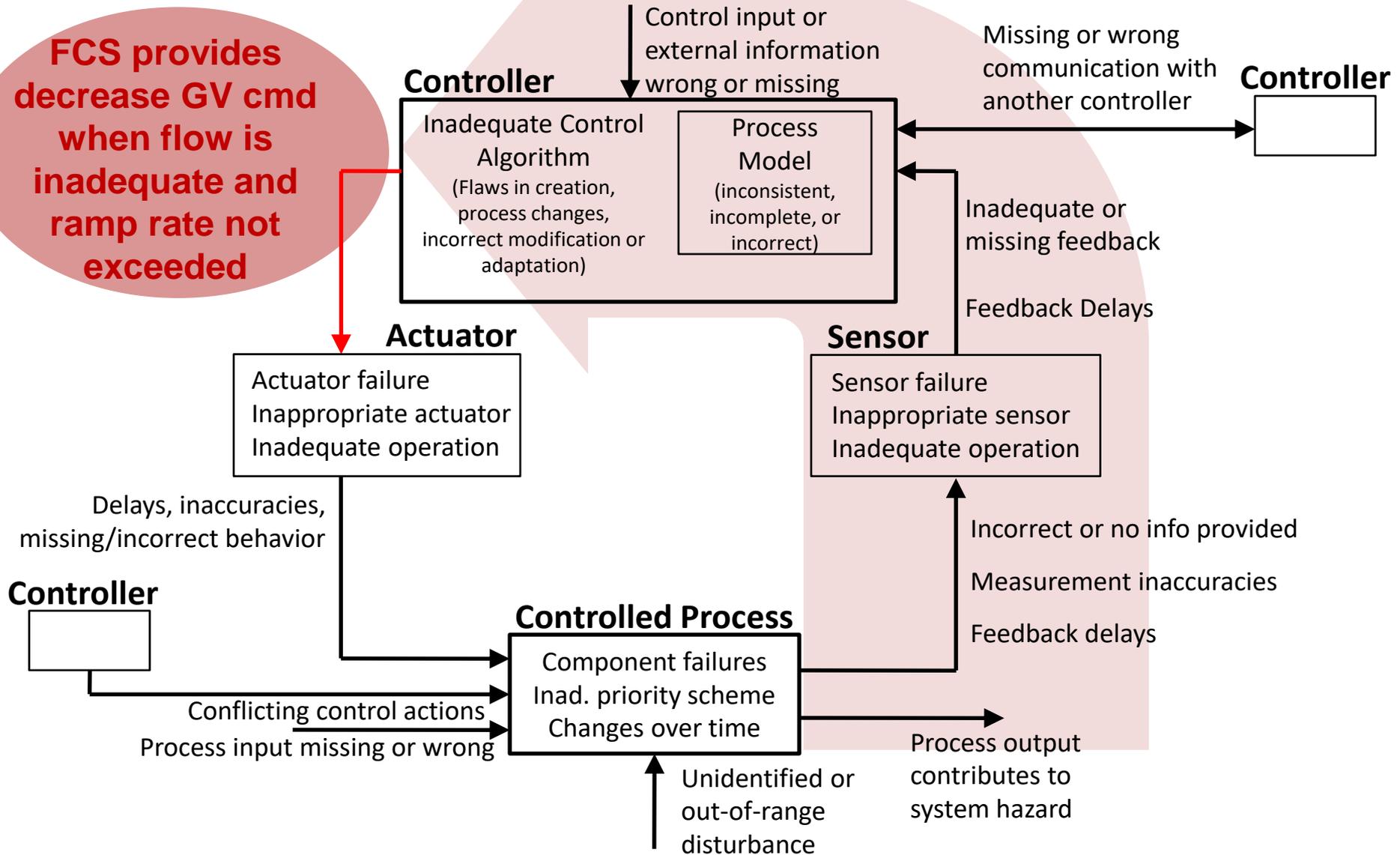
Controlled Process



Why might this happen?

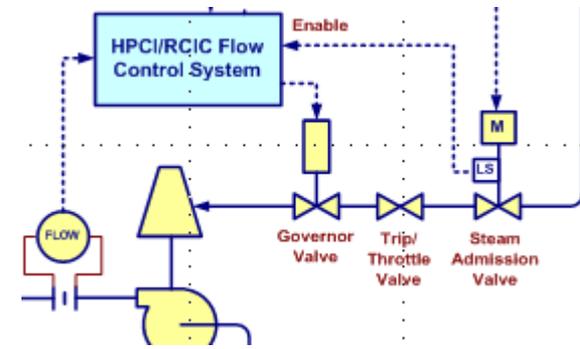
# Potential control flaws

**FCS provides decrease GV cmd when flow is inadequate and ramp rate not exceeded**



# Asking the right questions

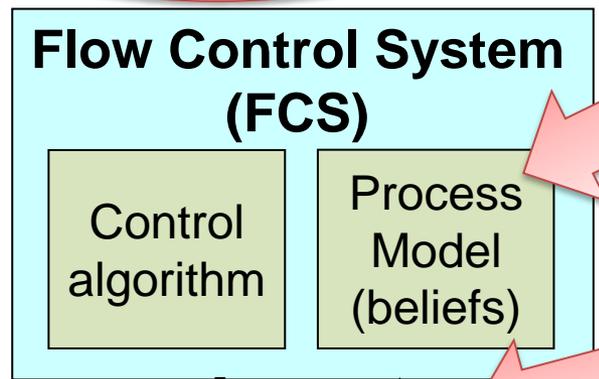
Loss: Loss of life, equipment damage, environmental loss



**Question: What FCS control actions can cause those losses?**

**UCA:** FCS provides Close Gov Cmd when emergency cooling is needed (system initiated)

**Question: What FCS beliefs would cause it to provide Close Gov Cmd when emergency cooling is needed?**

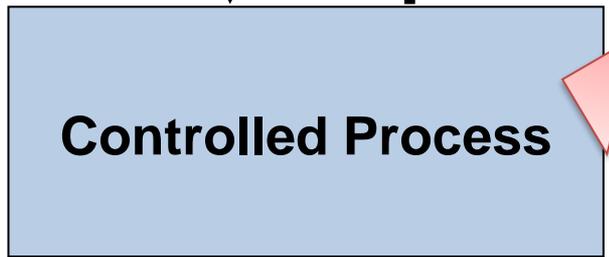


**PM:** FCS incorrectly believes ramp rate exceeded

**Question: What FCS inputs would cause FCS to incorrectly believe ramp rate exceeded?**

**FB:** Turbine speed > 1000rpm within X sec of Enable

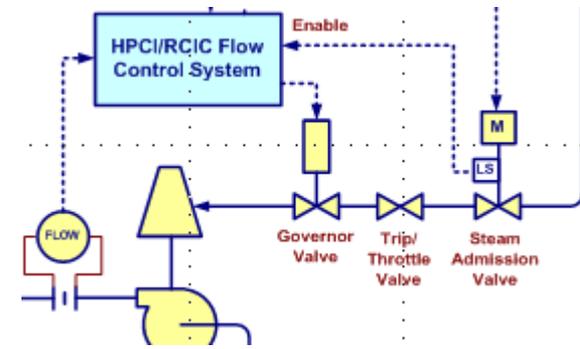
**Question: What would cause Speed > 1000rpm within X sec of Enable?**



**CP:** LS setpoint too high, Governor already open, turbine rolling start, etc.

# Asking the right questions

Loss: Loss of life, equipment damage, environmental loss



**Question: What FCS control actions can cause those losses?**

**UCA:** FCS provides Close Gov Cmd when emergency cooling is needed (system initiated)

**Question: What FCS beliefs would cause it to provide Close Gov Cmd when emergency cooling is needed?**

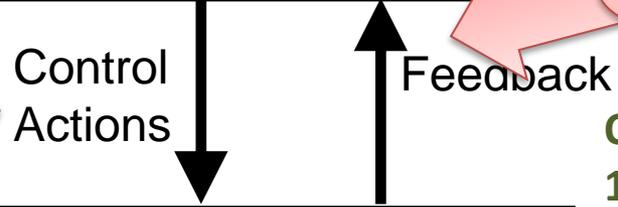
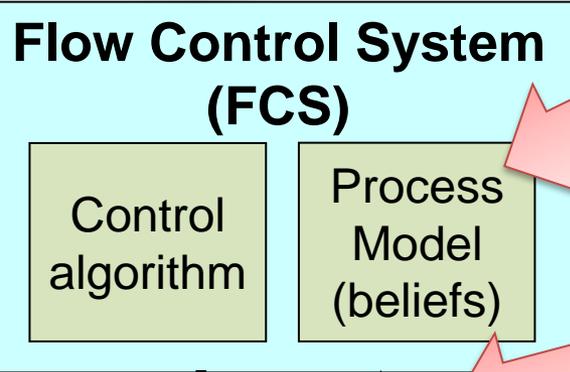
**PM:** FCS incorrectly believes ramp rate exceeded

**Question: What FCS inputs would cause FCS to incorrectly believe ramp rate exceeded?**

**FB:** Turbine speed > 1000rpm within X sec of Enable

**Question: What would cause Speed > 1000rpm within X sec of Enable?**

**CP:** LS setpoint too high, Governor already open, turbine rolling start, etc.



This unanticipated flaw caused >\$10M USD losses.  
No random failures!  
No component failures!

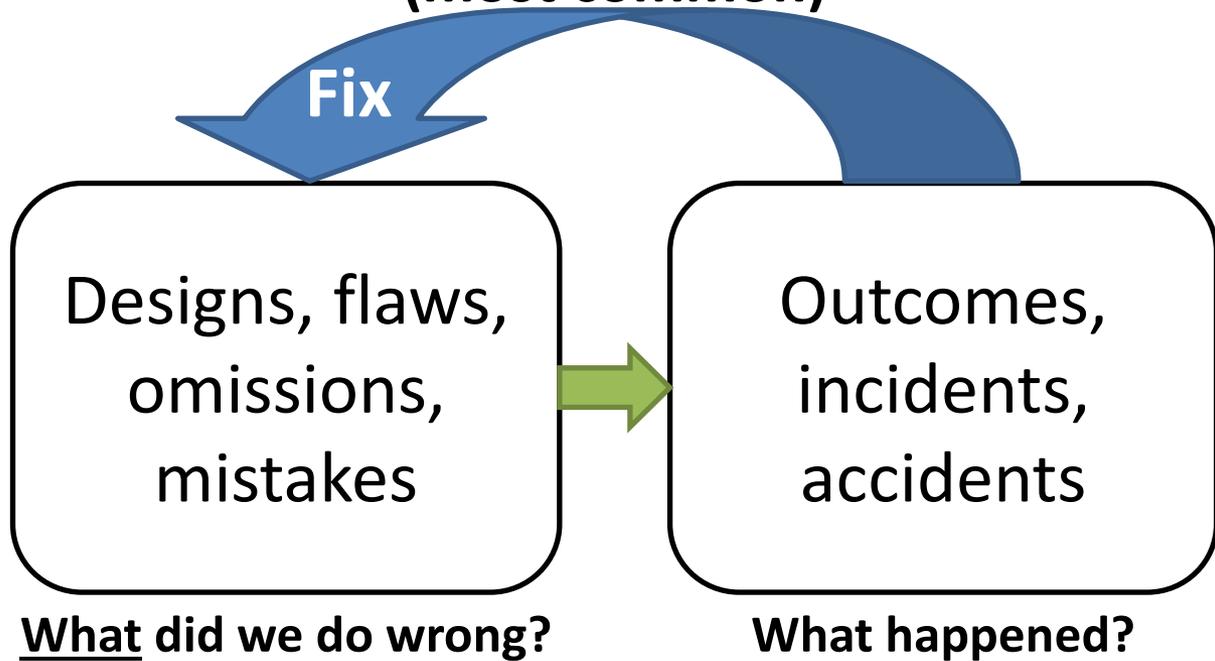
# Testing the methods we use

- The existing hazard analysis had not anticipated this flaw
- Now we know about this specific flaw—modify the design and add it to the existing hazard analysis
  - Not good enough!
- Need a method that can discover these flaws **before** they are encountered!
  
- Multiple blind tests conducted
  - STAMP / STPA
  - HAZOP
  - FTA
  - FMEA
  - Others
  
- Result
  - Most component failures were identified by every method
  - Only the STPA approach reliably identified these DI&C flaws in design & assumptions
  - STPA selected for new guidance for Nuclear DI&C engineering

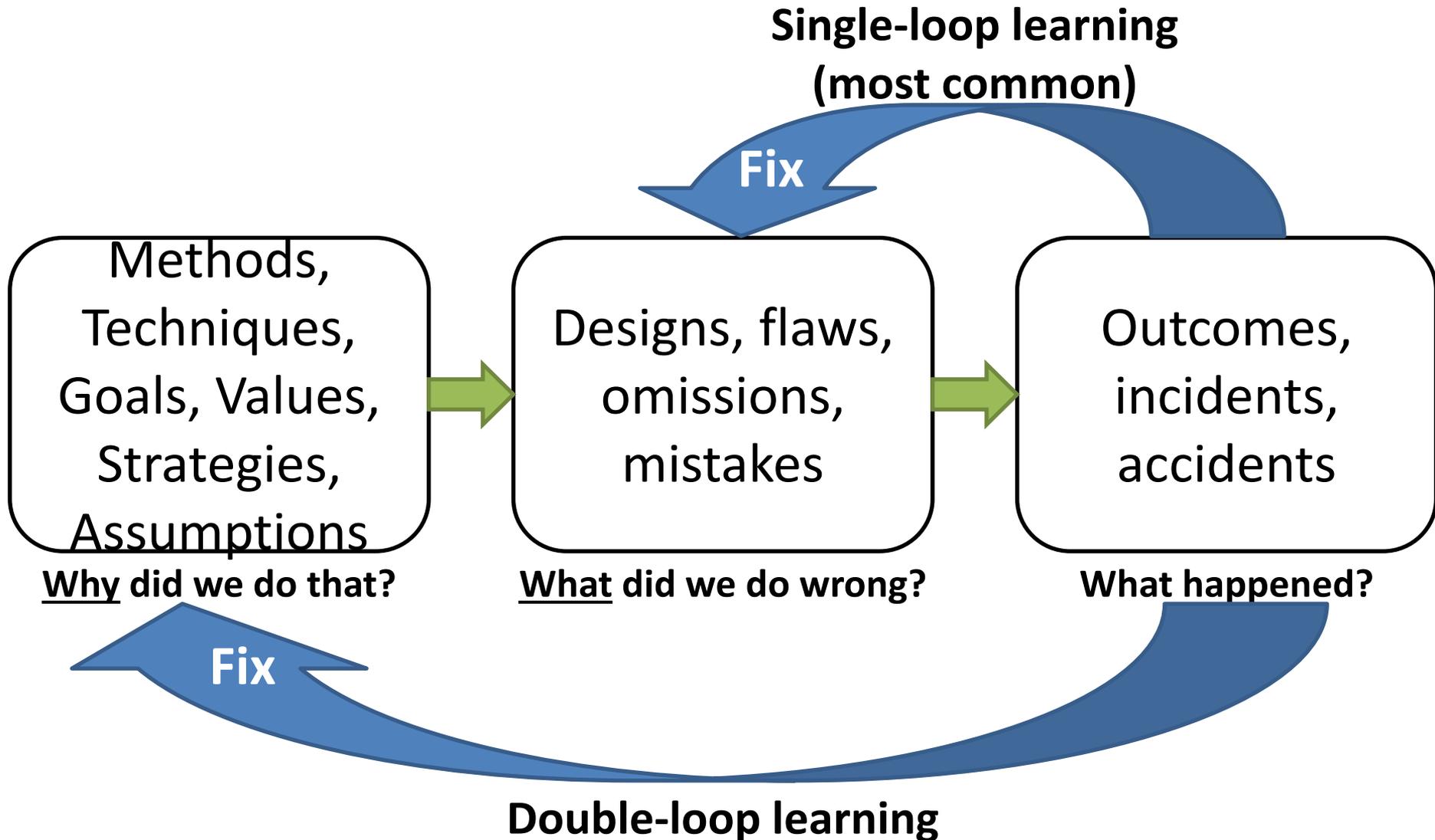
**Blind testing: STPA works**  
**Discuss effectiveness & efficiency**

# Single- vs. Double-Loop Learning

Single-loop learning  
(most common)

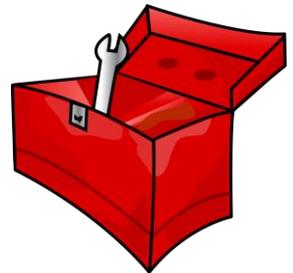


# Single- vs. Double-Loop Learning



# Every model and every method has limitations!

	<b>Strengths</b>	<b>Limitations</b>
<b>STPA</b>	?	?
<b>FMEA</b>	?	?
<b>FTA</b>	?	?
<b>PRA</b>	?	?





# STPA: Cooling System Case Study

Dr. John Thomas  
Engineering Systems Lab  
MIT

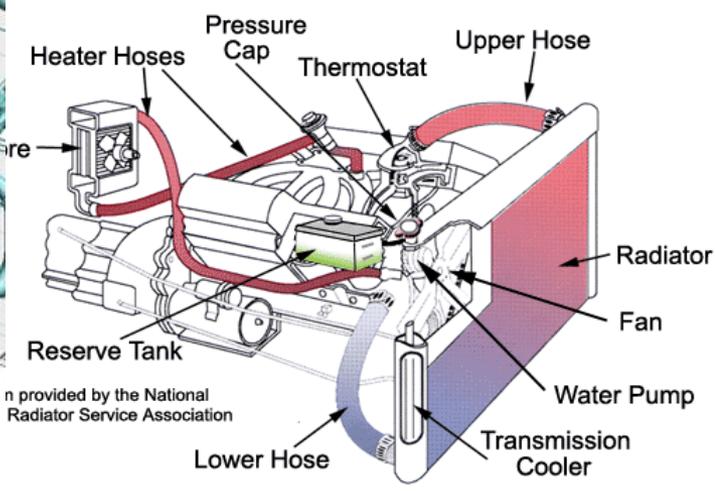
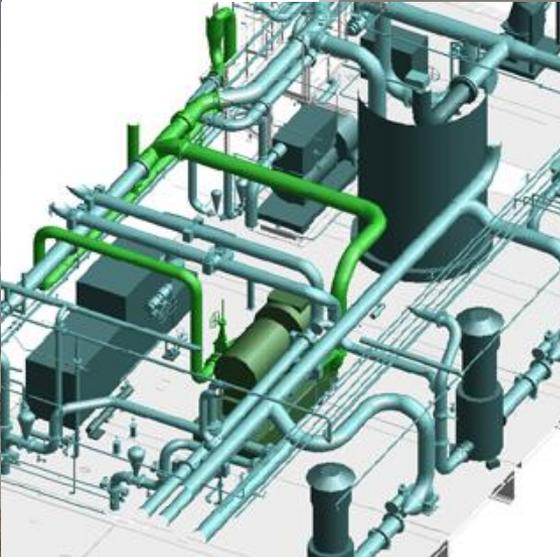
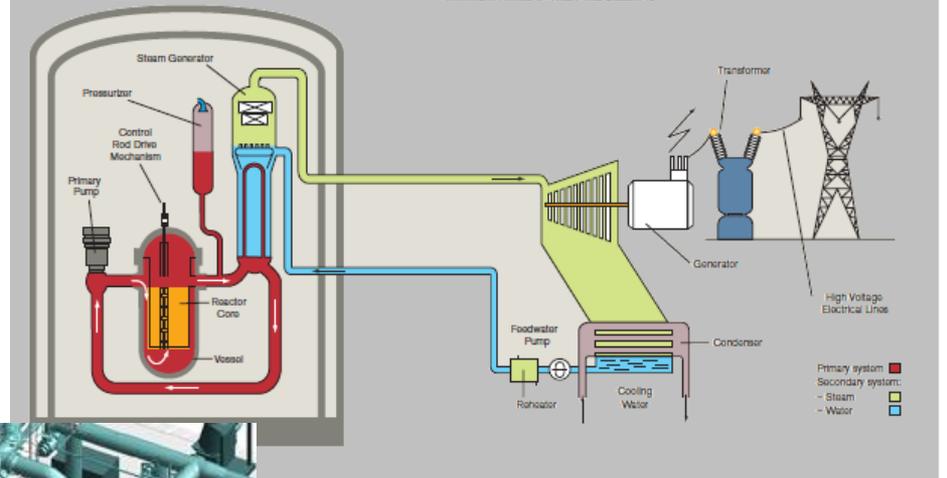
# Disclaimer

This exercise comes from a real system

BUT

Details had to be sufficiently changed or generalized in order to study in this class.

# Examples of Cooling Systems



Information provided by the National Radiator Service Association

# Old Cooling System 1.0

## Purpose

- Cooling System 1.0 provides cooling for a critical process<sup>1</sup> that generates heat during the operation of [...].
- If we ever lose cooling, the cooling system must trigger a shutdown of [...] and in order to prevent unacceptable losses.

<sup>1</sup> This could be any process that generates heat, such as electrical power generation processes.

# Old Cooling System 1.0

## Concept of Operation

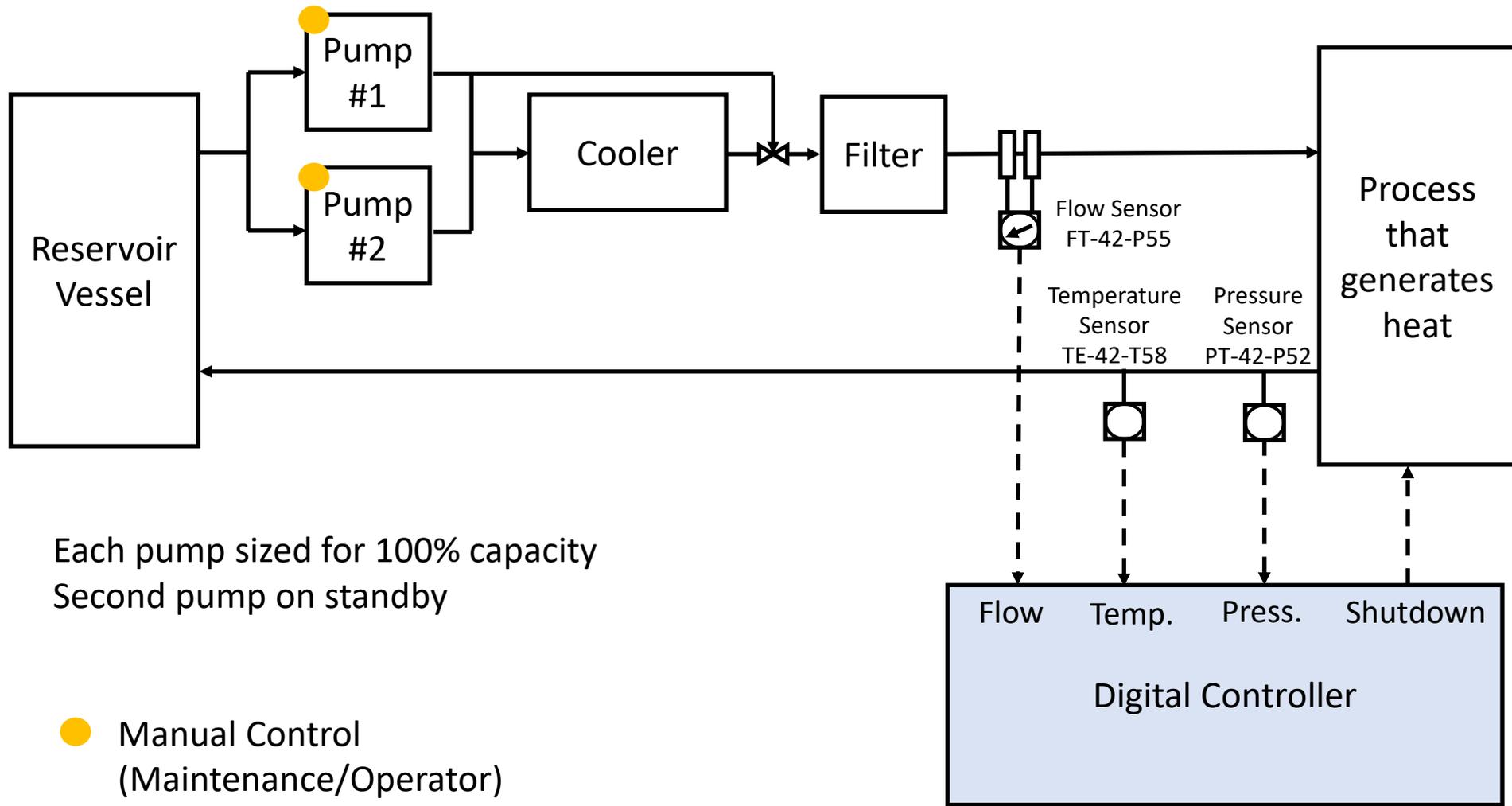
- Provides cooling of [heat generation systems]
- Includes protection from loss of cooling, which will command an automatic shutdown of [heat generation systems].
- Loss of cooling is measured by
  - Low cooling flow, OR
  - Low cooling pressure, OR
  - High cooling temperature

# Old Cooling System 1.0

## History of Operation

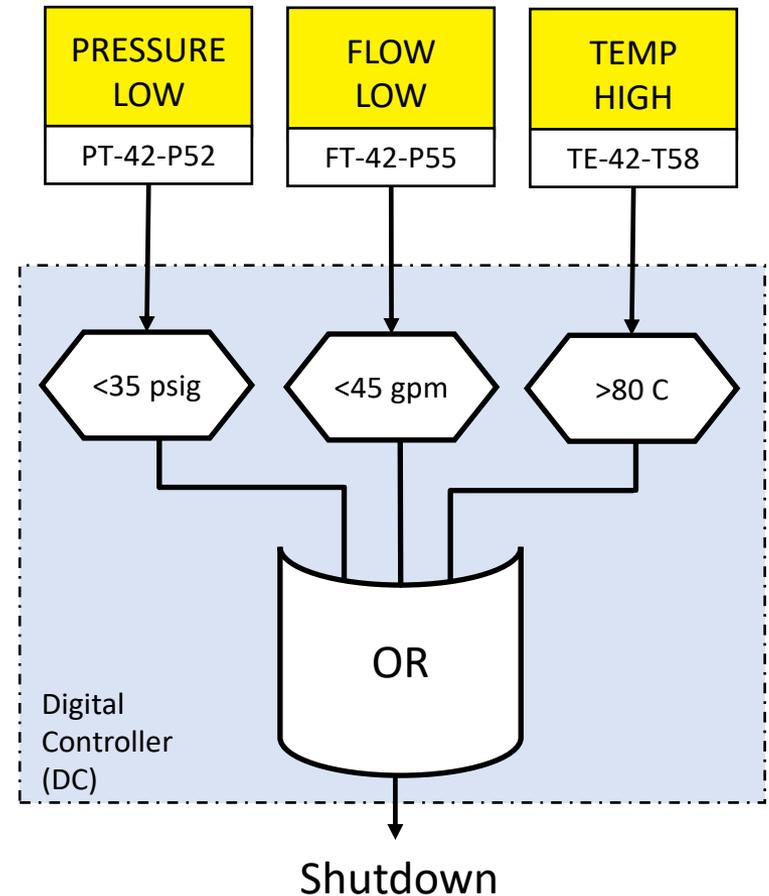
- Cooling System 1.0 was originally built 40 years ago. It has been operating ever since without any unsafe behaviors, such as a loss of cooling without a shutdown.
- The design includes single points of failure that have lead to reliability, performance, and maintenance issues over the last 40 years, such as inadvertent shutdowns.

# Old Cooling System 1.0 P&ID



# Old Cooling System 1.0 Digital Logic

- Digital Controller must shutdown [heat generation processes] any time inadequate cooling is detected



Problem: Inadvertent Shutdown (from single sensor failure)  
An inadvertent shutdown causes ~\$1m production loss each time

# Let's design a new upgrade!

Leadership has decided to commission a modification to improve reliability by eliminating single points of failure. The new system will include redundant input signal devices, redundant digital signal processors, and redundant output devices.

# New Cooling System 2.0

## Cooling System 2.0 Concept of Operation:

Same  
as 1.0

- System will provide automatic Shutdown on loss of cooling.
- Loss of cooling is measured by
  - Low cooling flow, OR
  - Low cooling pressure, OR
  - High cooling temperature

New  
in 2.0

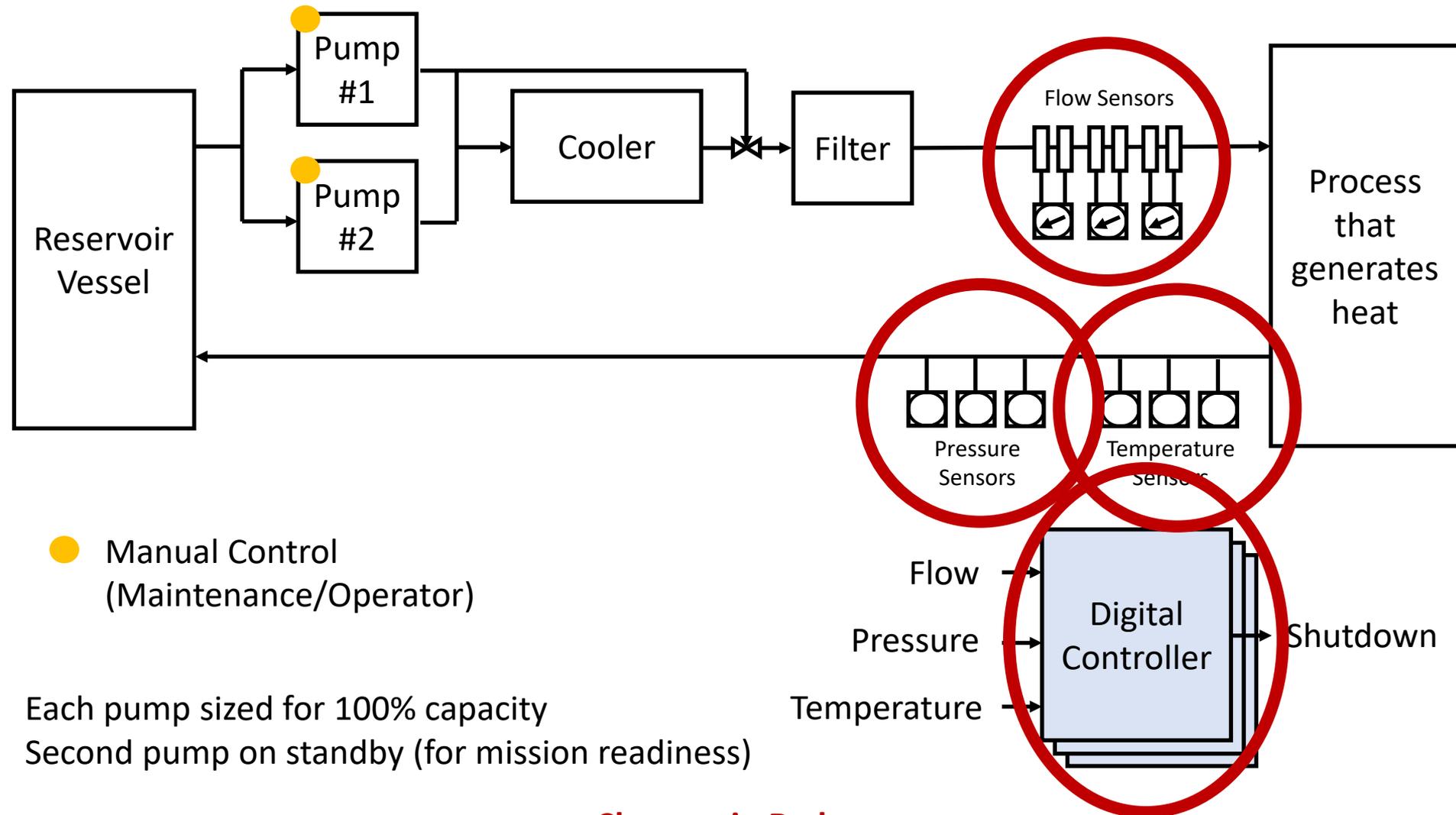
- All instruments are triple redundant
- System will identify faulted instruments and will protect from inadvertent shutdown due to a faulted instrument.
  - If all 3 instruments for a channel are faulted, the system will send a shutdown command.

Cost to upgrade: ~\$1m

Worth it to prevent an Inadvertent Shutdown!

# Cooling System 2.0 P&ID

- Essentially identical to 1.0, but with more redundancy

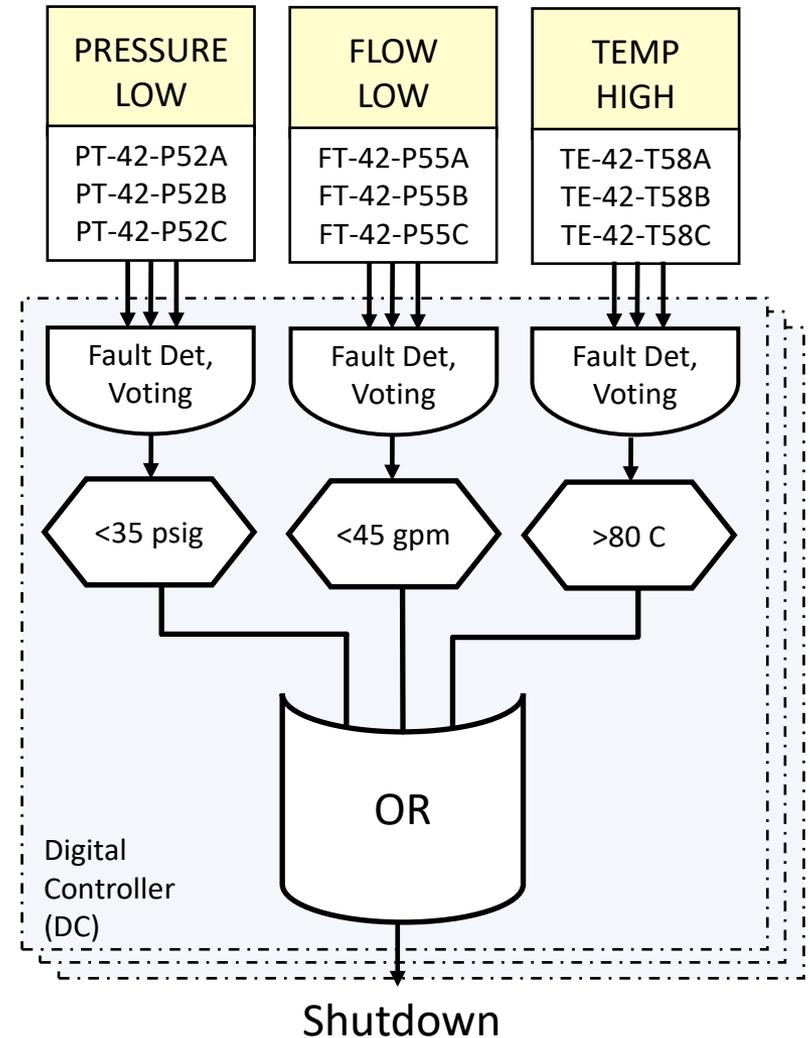
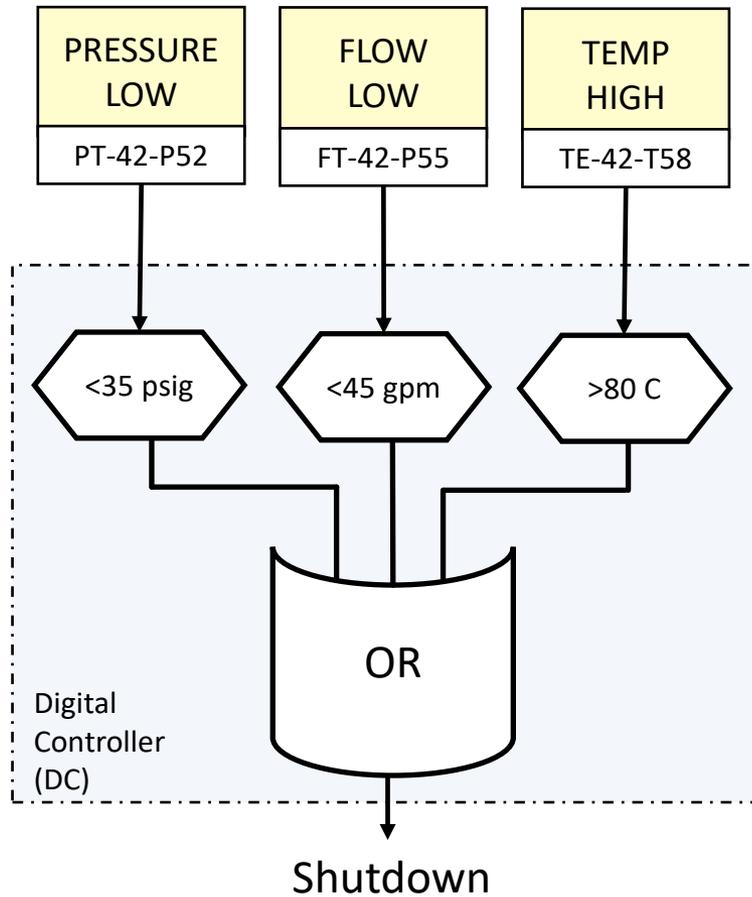


**Changes in Red**

# Digital Controller

## System 1.0

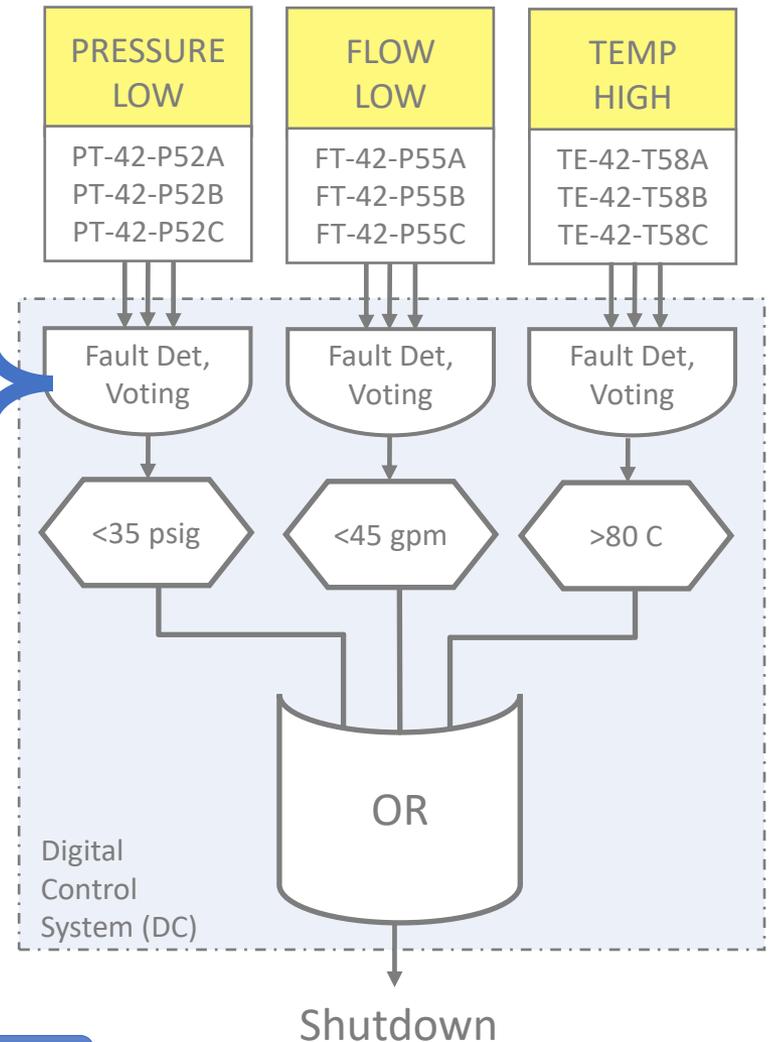
## System 2.0



# Digital Controller (DC) 2.0

## Typical fault detection and voting

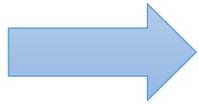
- Voting:
  - Median select of non-faulted sensors
- 1oo3 logic on each channel:
  - One instrument faulted:  
*Use the remaining two instruments*
  - Two instruments faulted:  
*Use the third valid instrument*
  - All three instruments faulted:  
*Send a shutdown signal*
- Detecting faulted instruments:
  - ... it is outside the valid range (high or low). Setpoints for detection of faulted instrument are 3.8 mA (low) and 20.32 mA (high).
  - ... it's value differs from median select of non-faulted sensors



Does this make sense so far?

# Let's evaluate the new system

- Let's try:



- Component view and conclusions  
VS.
- Systems view and conclusions

# Component view

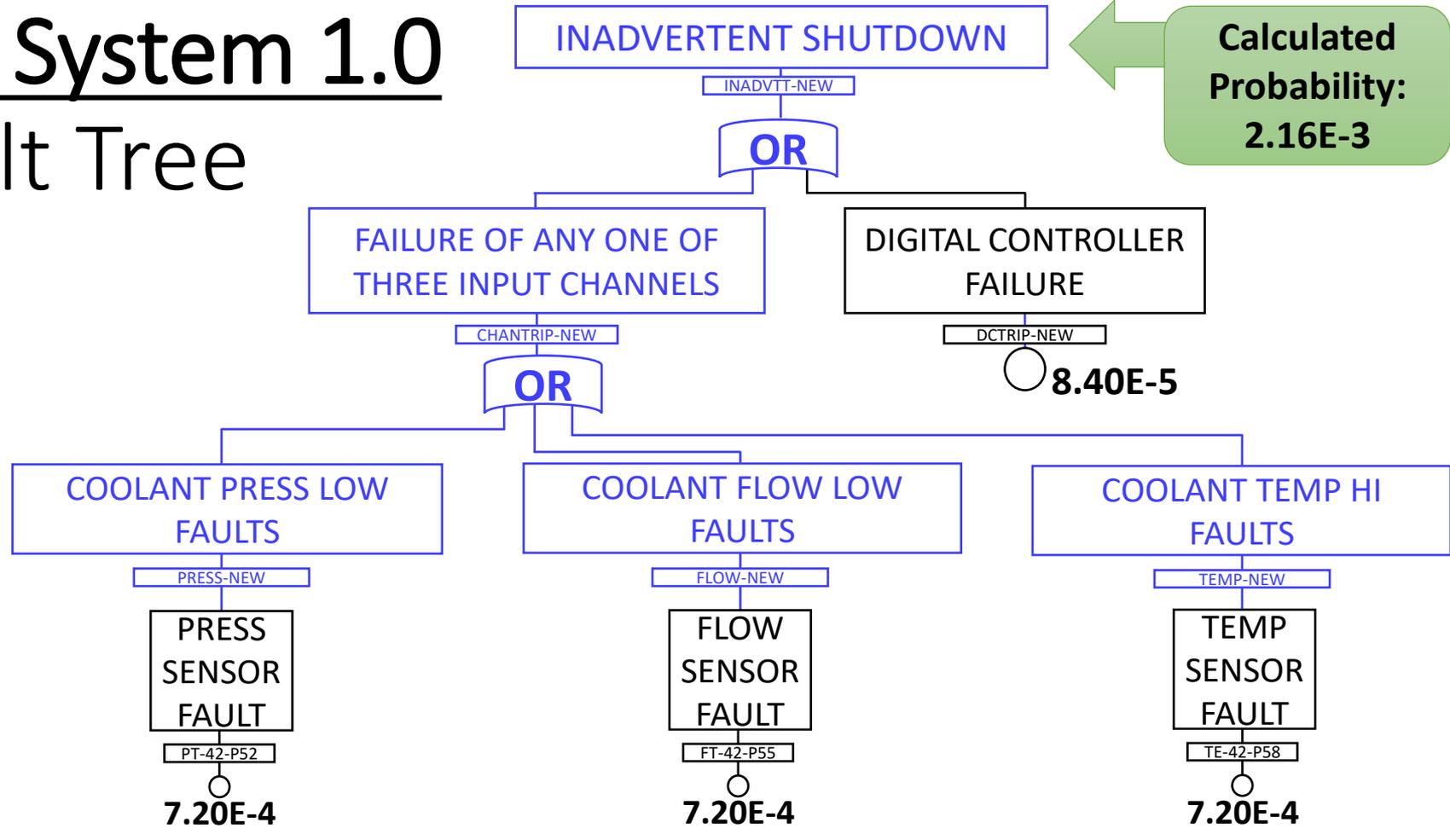
- Analyze each component in isolation.
- Identify component failures or deviations.
- Identify and address the weakest components
- Aggregate component conclusions to make an overall conclusion

# FMEA Excerpt (simplified)

Component	Failure Mode	Failure Mechanism	Effect	Mitigations
Temperature Sensor TE-42-T58	Fail high	[...]	Unnecessary shutdown by DC (false positive)	3x Temp Sensors, DC logic protects from single or dual sensor failures
Temperature Sensor TE-42-T58	Fail low	[...]	Undetected loss of cooling: Damage to equipment, Loss of production (false negative)	3x Temp Sensors, DC logic protects from single or dual sensor failures
Flow Sensor FT-42-P55	Fail high	[...]	Undetected loss of cooling: Damage to equipment, Loss of production (false negative)	3x Flow Sensors, DC logic protects from single or dual sensor failures
Flow Sensor FT-42-P55	Fail low	[...]	Unnecessary shutdown by DC (false positive)	3x Flow Sensors, DC logic protects from single or dual sensor failures

**Actual FMEA: 200+ pages, 1,000+ person-hours**

# Old System 1.0 Fault Tree



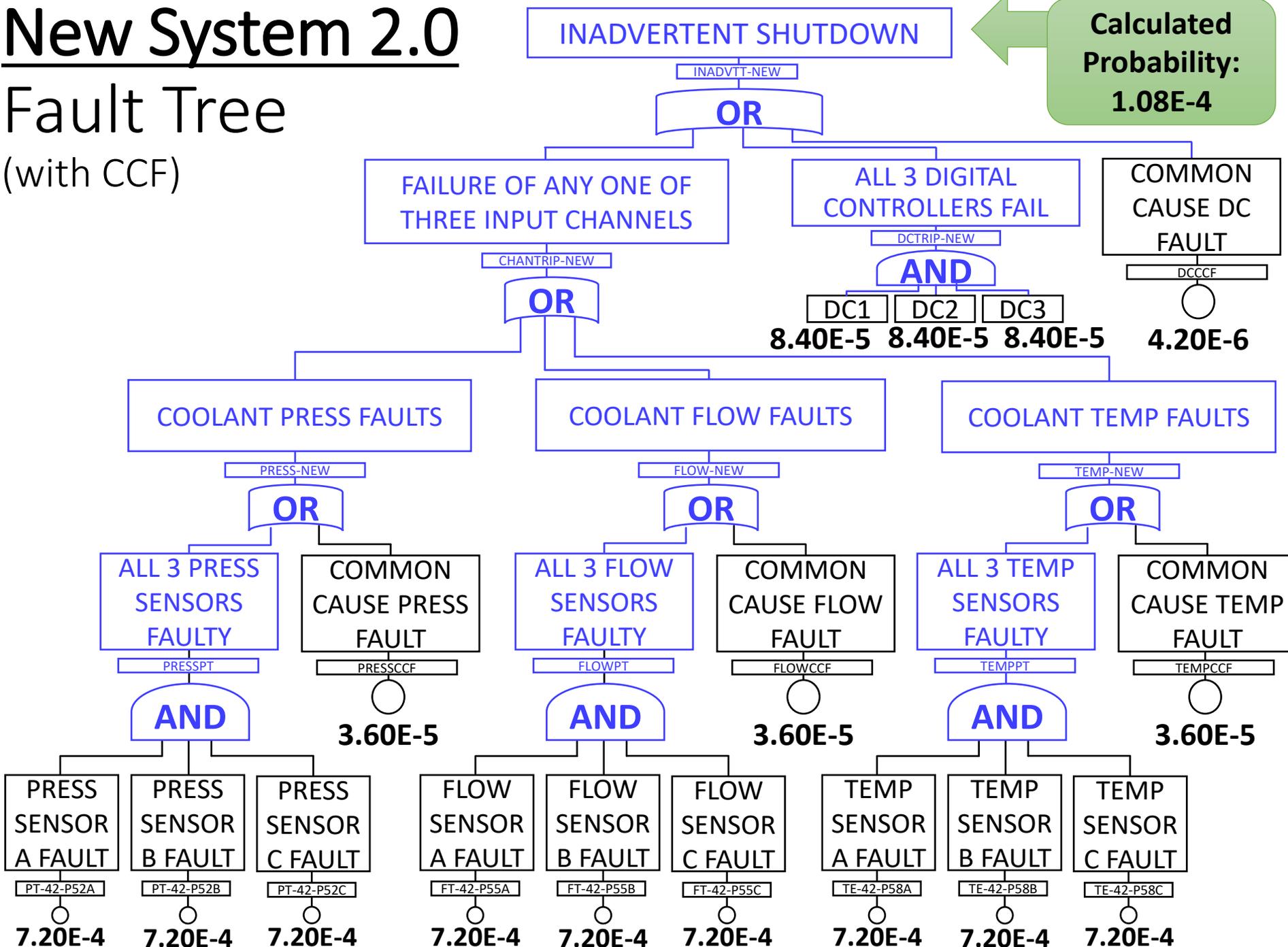
Calculated  
Probability:  
**2.16E-3**

Simplified fault tree shown here. Full fault tree and additional nodes / combinations are not shown.

# New System 2.0

## Fault Tree

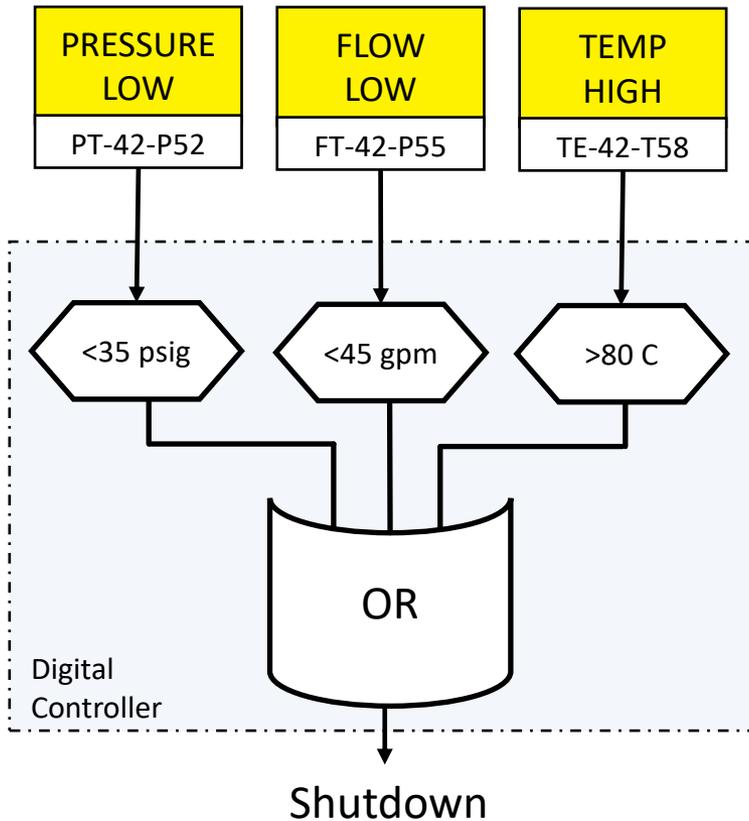
(with CCF)



Simplified fault tree shown here. Full fault tree and additional nodes / combinations are not shown.

# FTA Conclusions

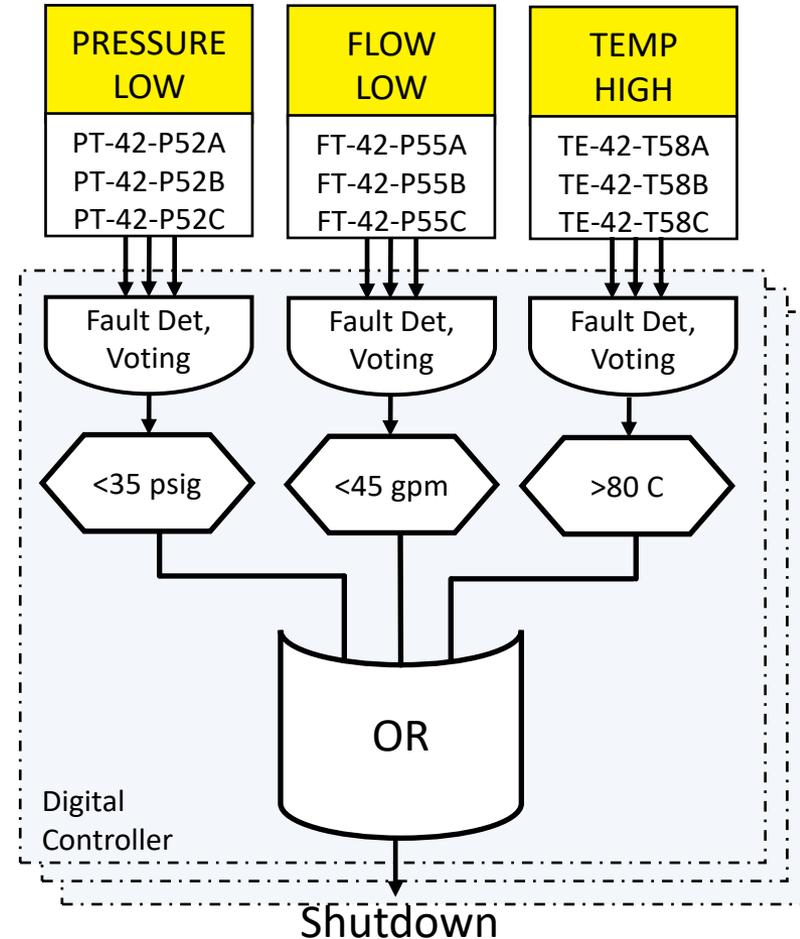
## Old System



$$P(\text{IS}/m) = 2.2 \times 10^{-3}$$

(~Once in 38 years)

## New System



$$P(\text{IS}/m) = 1.1 \times 10^{-4}$$

(~Once in 757 years)

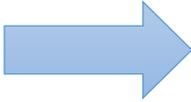
# Conclusions from Component View

- The new system with triple redundancy will be ~10x more reliable than the old system with single points of failure.
- The new system will pay for itself due to the lower rate of inadvertent shutdowns (false positives).
- A weak link in new system is the failure rate of the dual-redundant pumps<sup>1</sup>. Solution: more frequent preventative maintenance of the pumps.

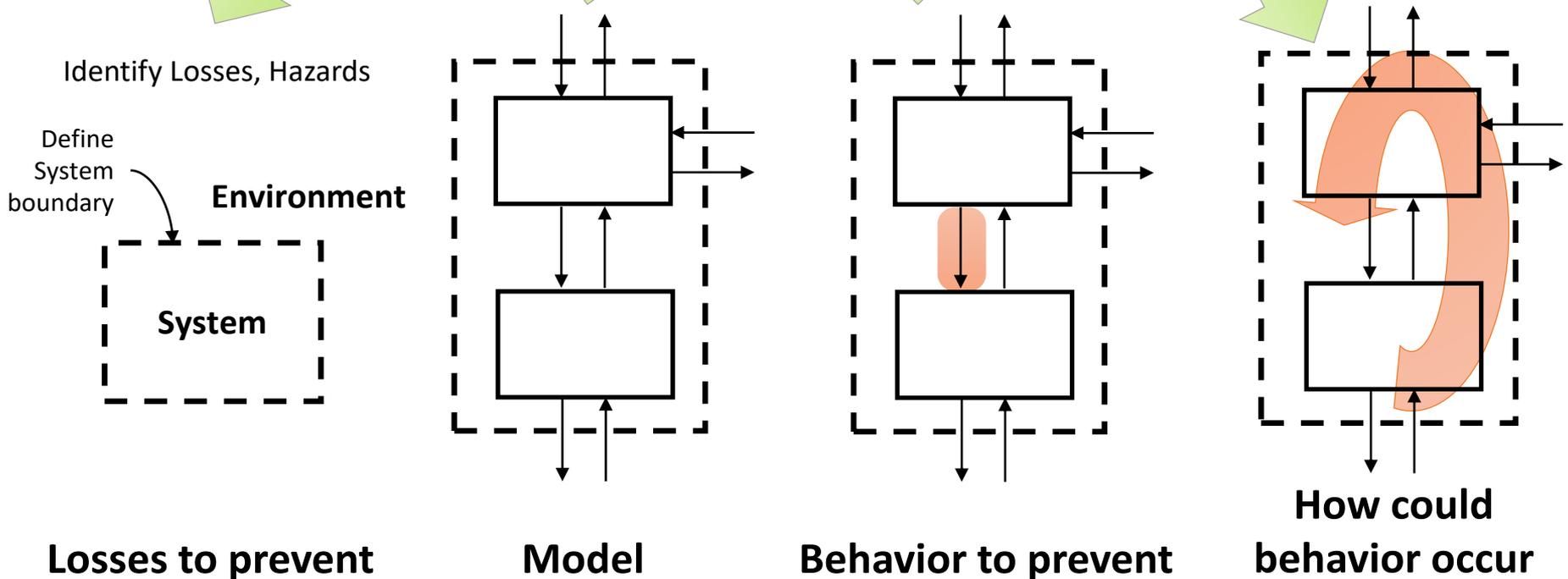
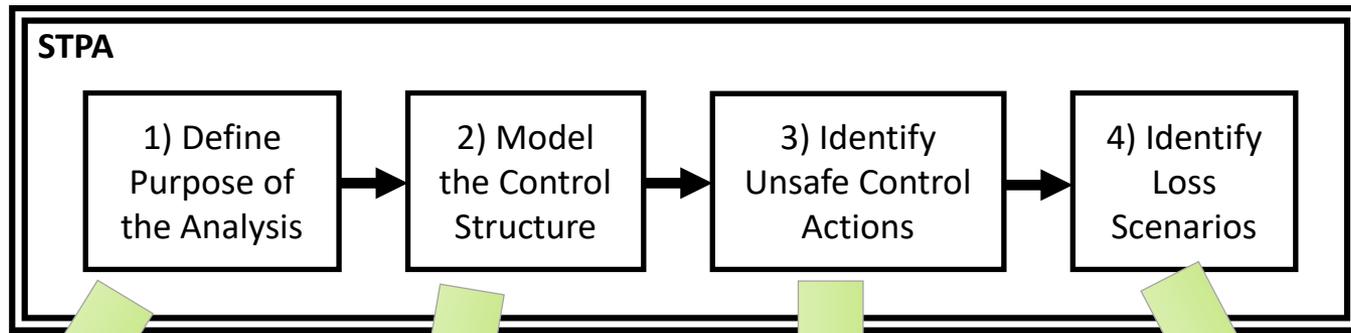
<sup>1</sup> The pumps and many other components are not shown on previous slides for simplicity.

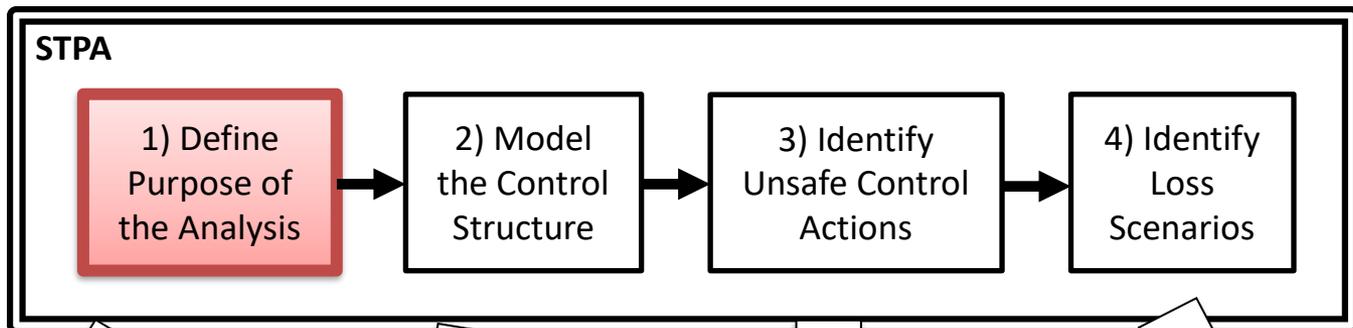
# Let's evaluate the new system

- Let's try:
  - Component view and conclusions  
VS.
  - Systems view and conclusions



# Let's try STPA!



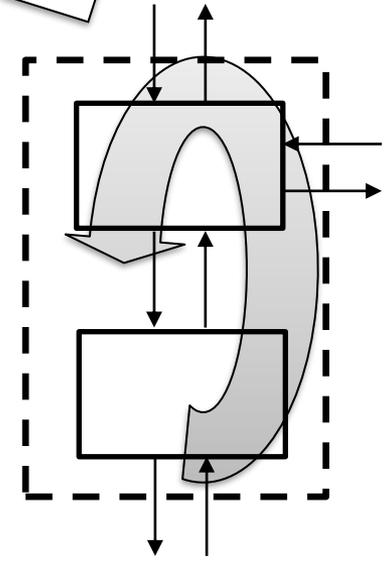
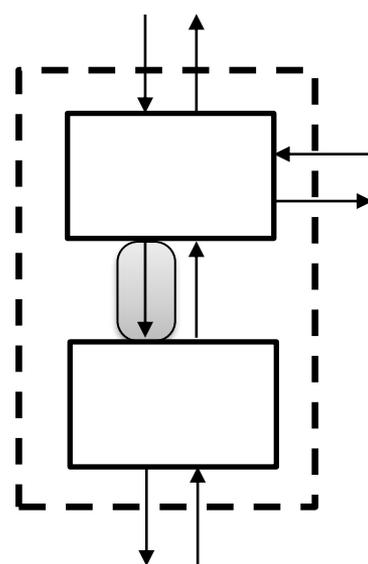
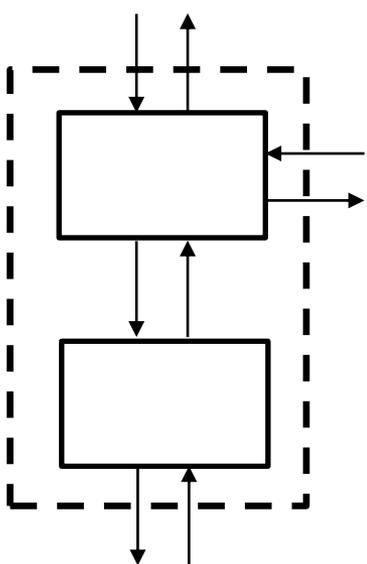


Identify Losses, Hazards

Define System boundary

**Environment**

**System**



# STPA Step 1 Example Results

## Losses

- L1: Loss of life or injury
- L2: Damage to equipment & assets
- L3: Loss of mission (production)
- Etc.

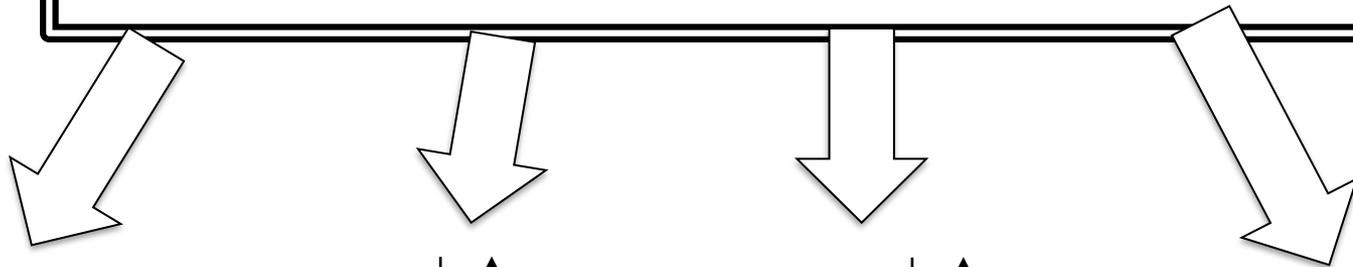
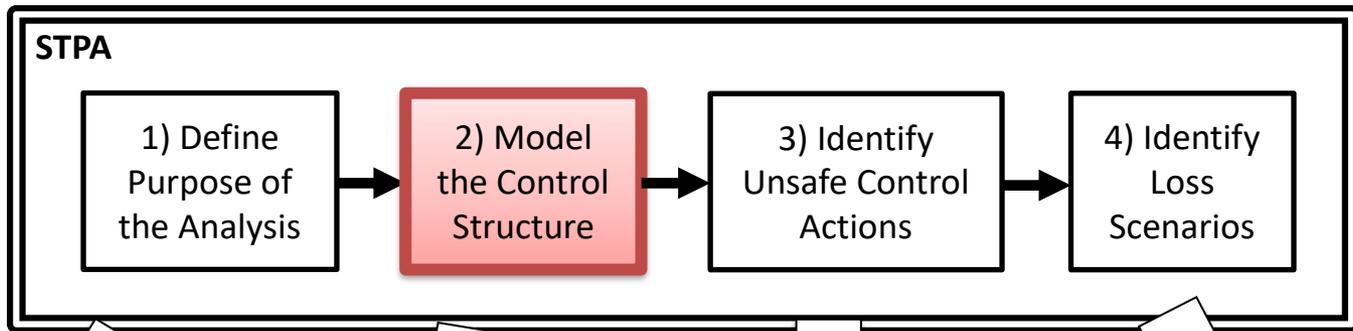
## System-level Hazards (Plant)

- H-1: Plant releases toxic materials [L1,L3]
- H-2: Plant is physically damaged [L2,L3]
- H-3: Plant unable to perform/produce X [L3]
- Etc.

## System-level Hazards (Cooling System)

- C-H1: Cooling system unable to provide adequate cooling [H1,H2,H3]
- C-H2: Cooling system unable to prevent equipment damage [H2,H3]
- C-H3: Cooling system interferes with production [H3]
- Etc.

For this short exercise, we need a smaller scope. Our “system” will be the cooling system in these slides.

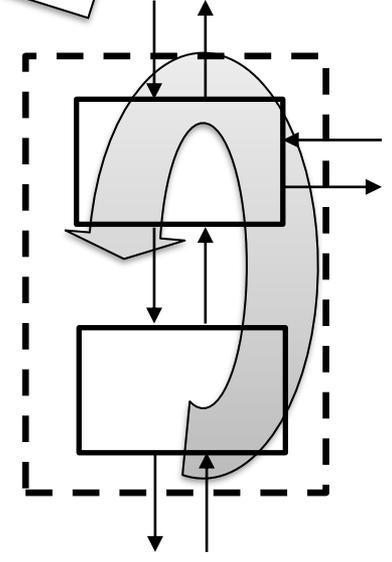
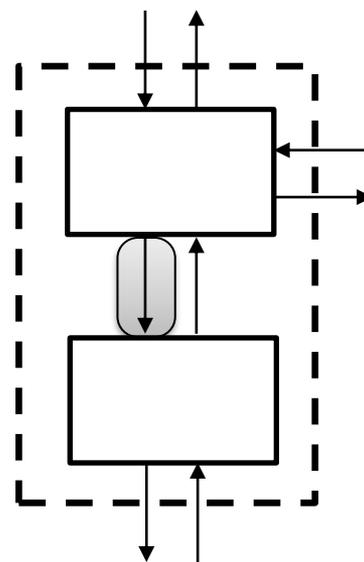
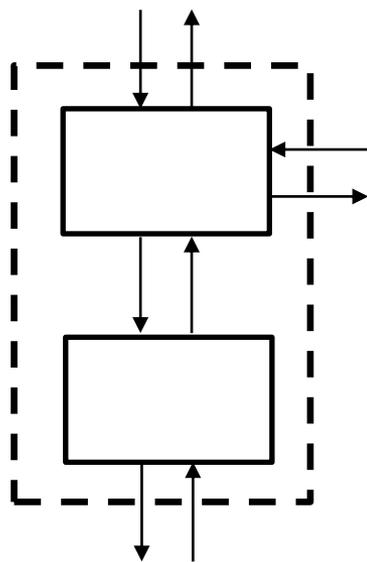


Identify Losses, Hazards

Define System boundary

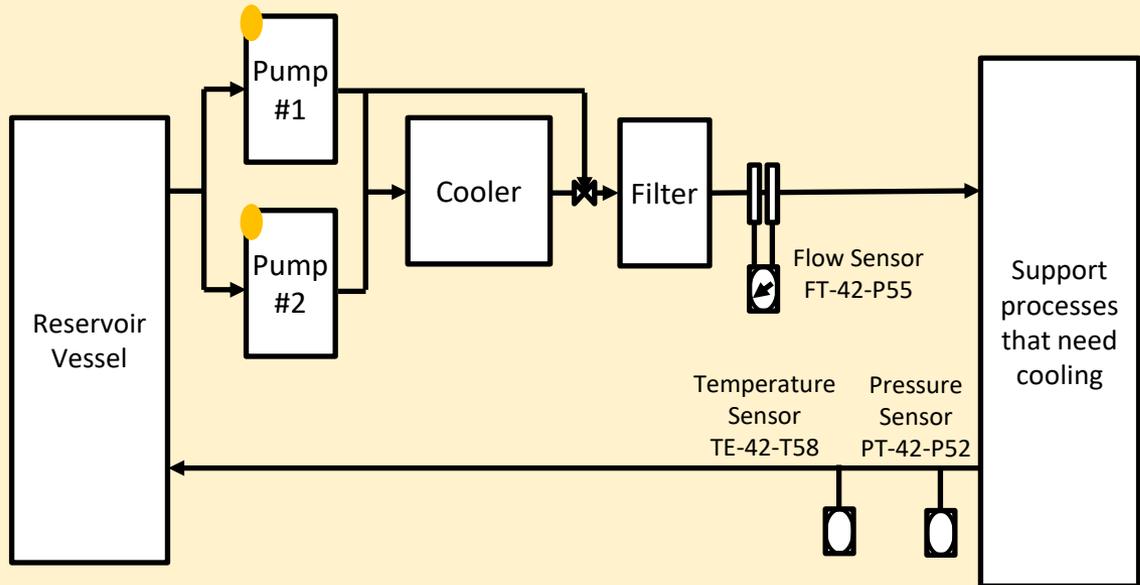
**Environment**

**System**



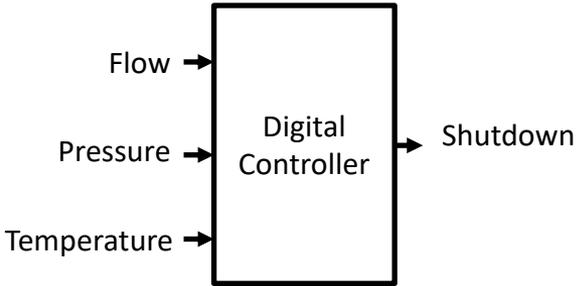
# P&ID

## Physical Heating and Cooling Process

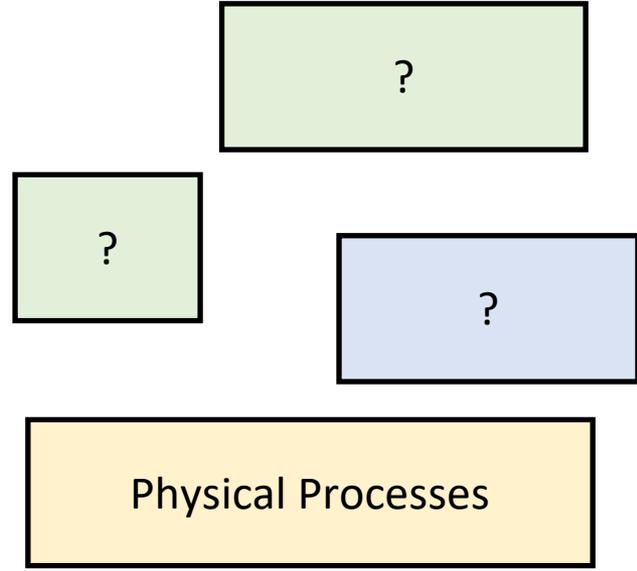


Manual Control (Maintenance)

Each pump sized for 100% capacity  
Second pump on standby



# STPA Control Structure



Deliverable: Draw your own control structure

- 3-4 boxes total
- Label the boxes (controllers)
- Draw & label all arrows
- Write goal/responsibility for each controller

Exercise note: Stay true to the information provided—start here. When you need additional info, make whatever realistic assumptions you deem reasonable. Use chat for help.

(John Thomas, 2021)

# Control Structure

Where do you start?

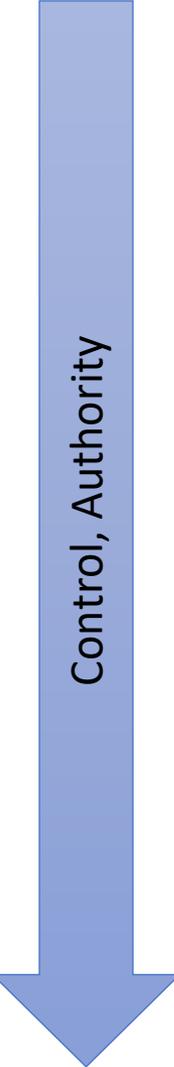
One place to start is with the controlled processes  
(as we did in previous exercises)

What are the controlled processes so far?

# Control Structure

What are the controllers?

Control, Authority

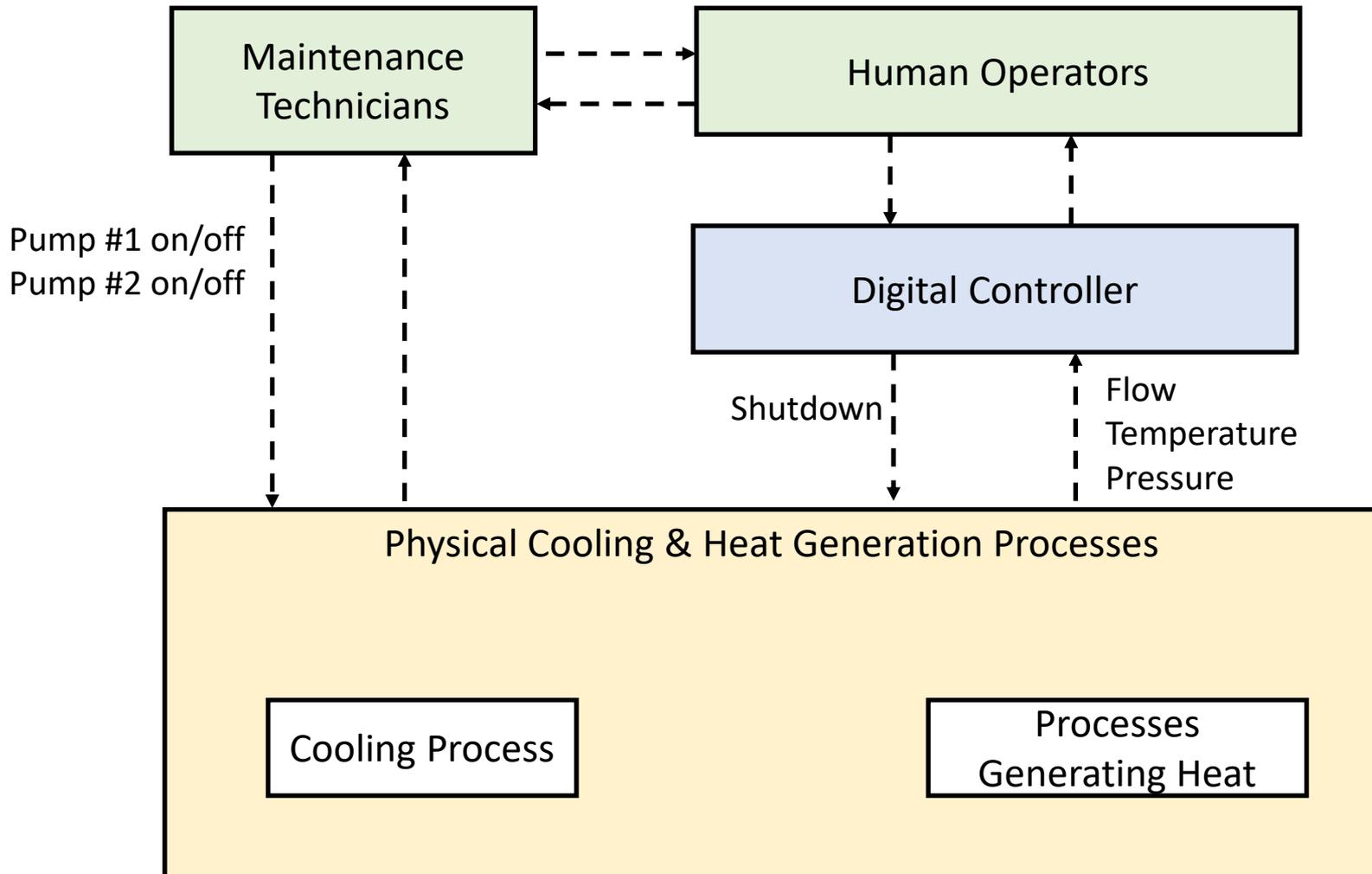


Physical Cooling & Heat Generation Processes

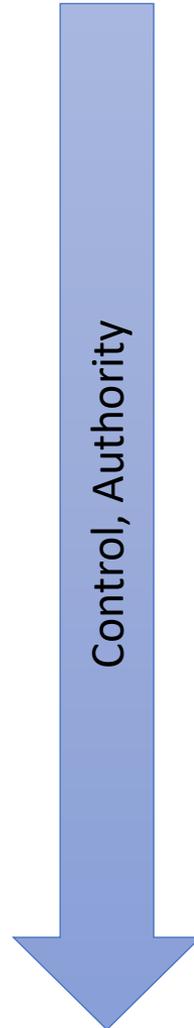
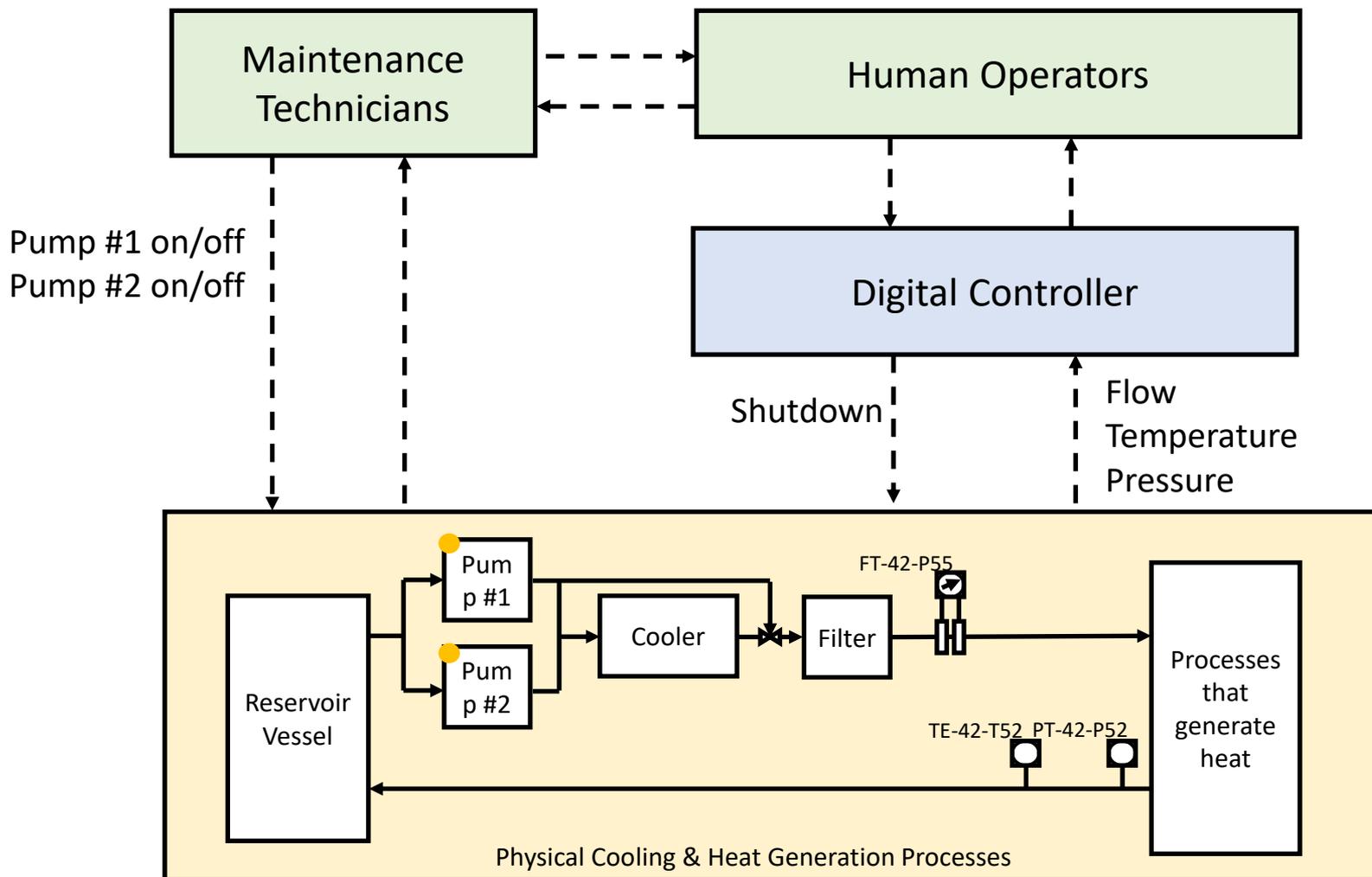
Cooling Process

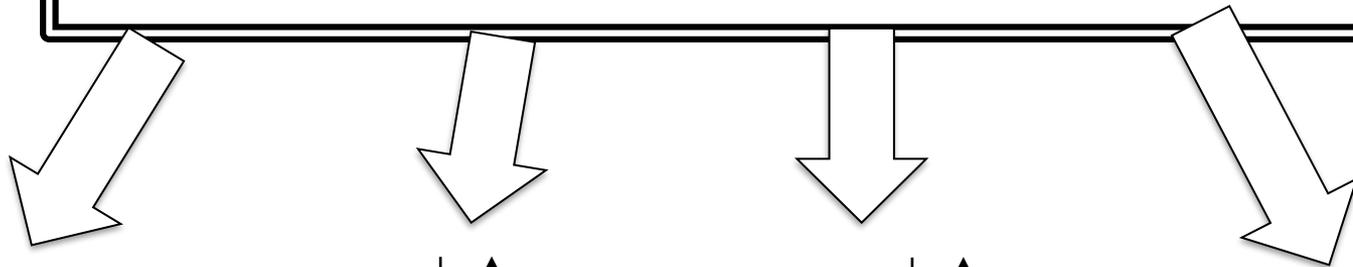
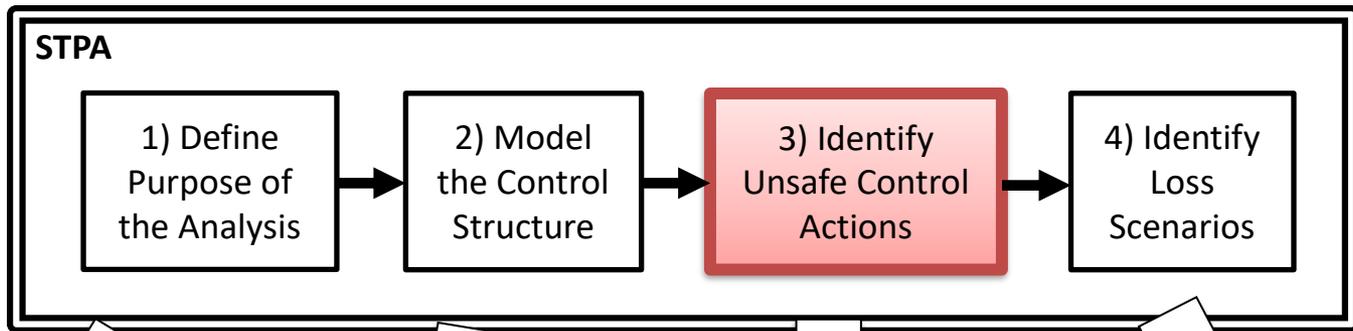
Processes Generating Heat

# Example Control Structure

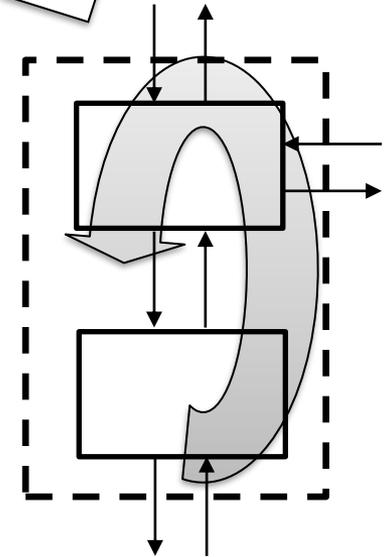
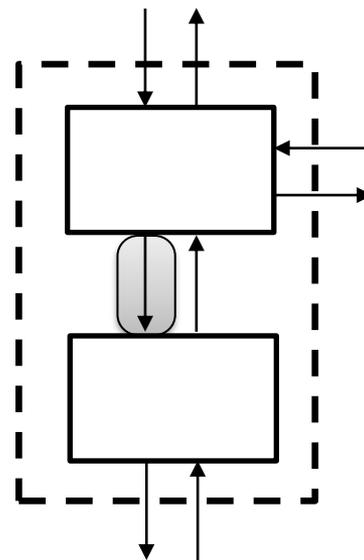
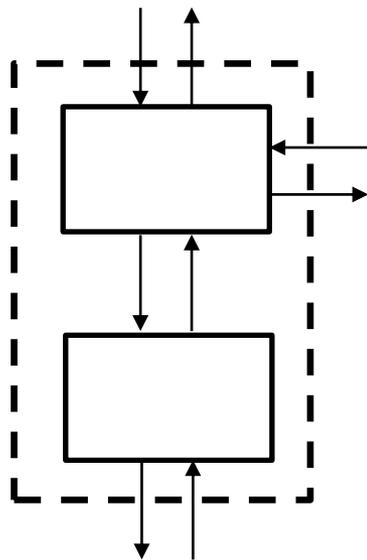
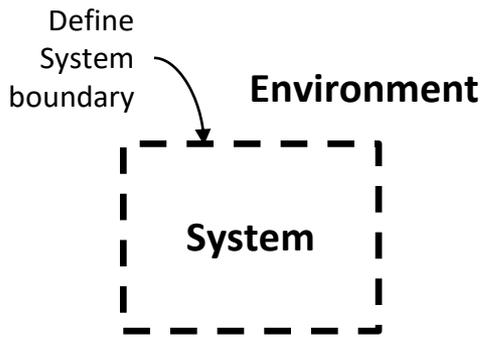


# Example Control Structure



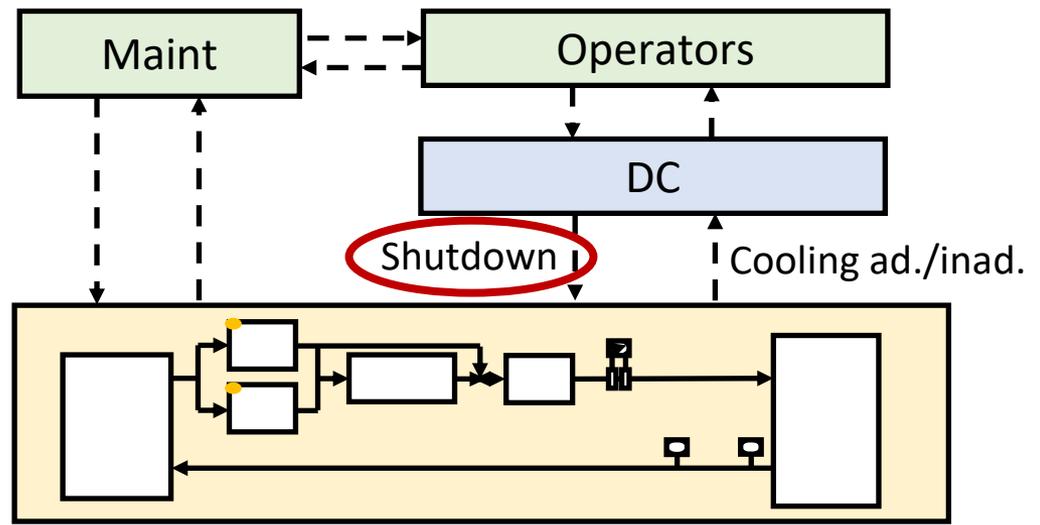


Identify Losses, Hazards



### System-level Hazards

- H1: Cooling system unable to provide adequate cooling [L2,L3]
- H2: Cooling system unable to prevent equipment damage [L2,L3]
- H3: Cooling system interferes with production [L3]

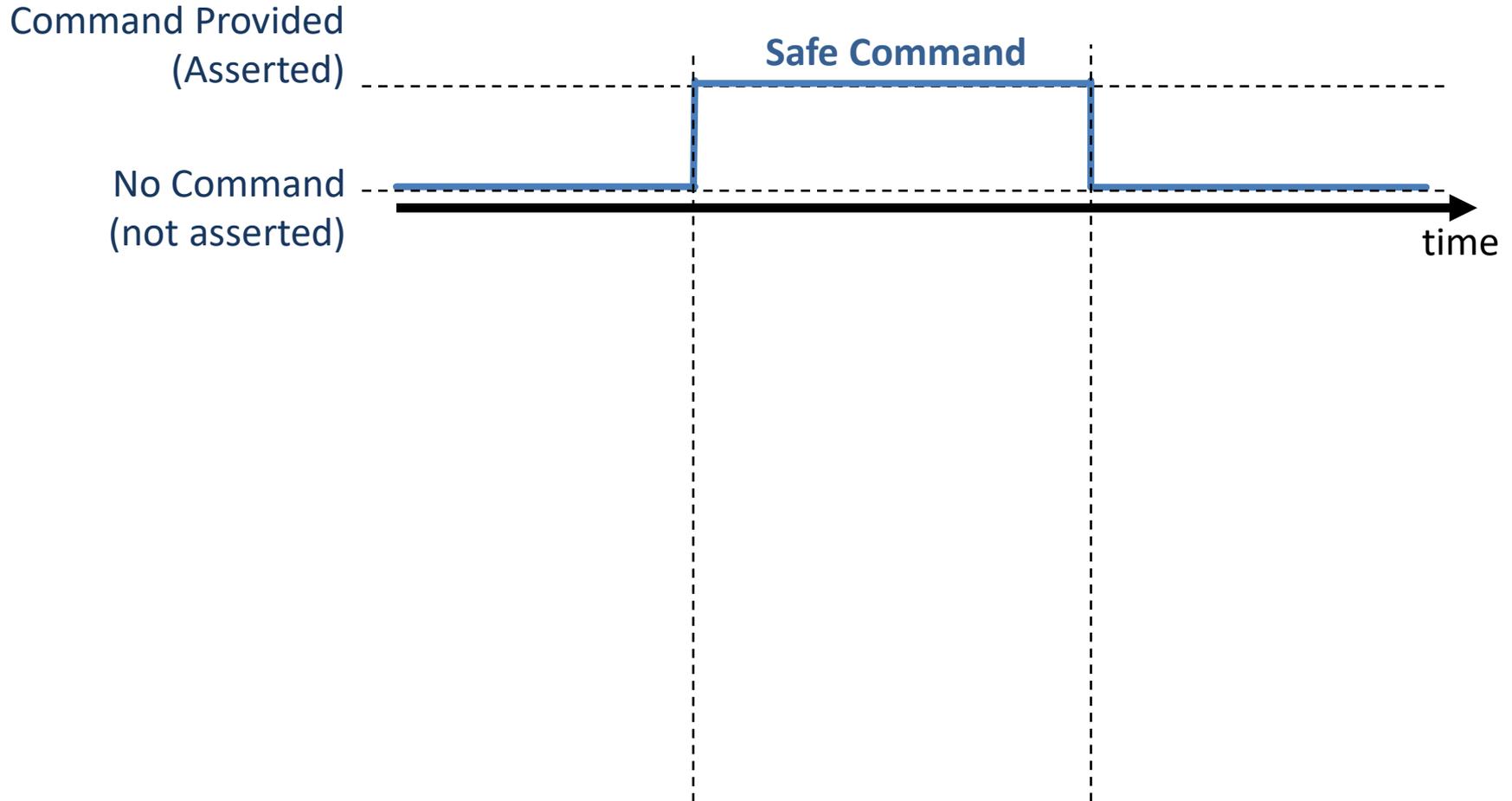


# Unsafe Control Actions

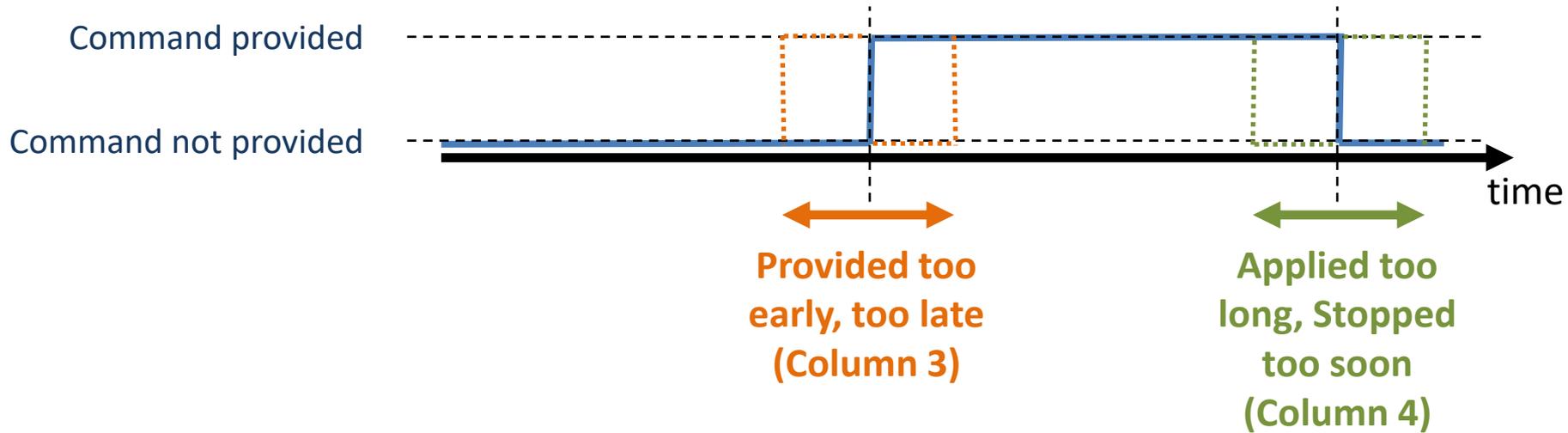
	Not providing causes hazard	Providing causes hazard	Too early, too late, out of order	Stopped Too Soon / Applied too long
Shutdown Cmd	DC does not provide Shutdown Cmd when _____	DC provides Shutdown Cmd when _____	DC provides Shutdown Cmd before _____ DC provides Shutdown Cmd after _____	DC stops providing Shutdown Cmd too soon before _____ DC continues providing Shutdown Cmd too long after _____

**Deliverable: Identify UCAs**

# Safe Command

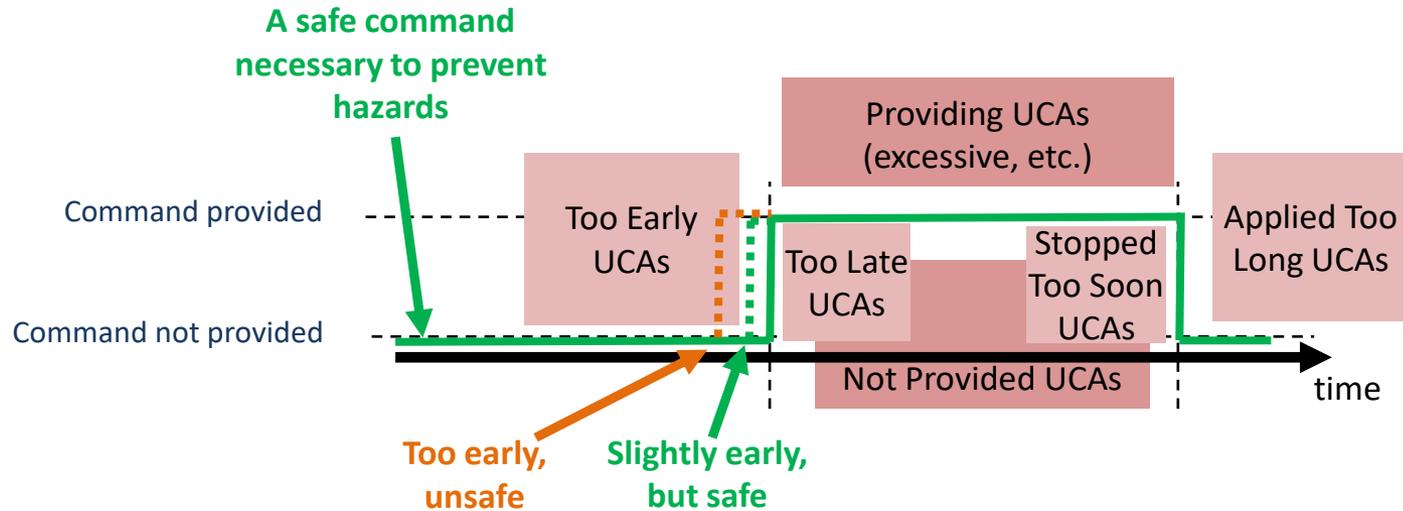


# UCA Type 3 vs. Type 4



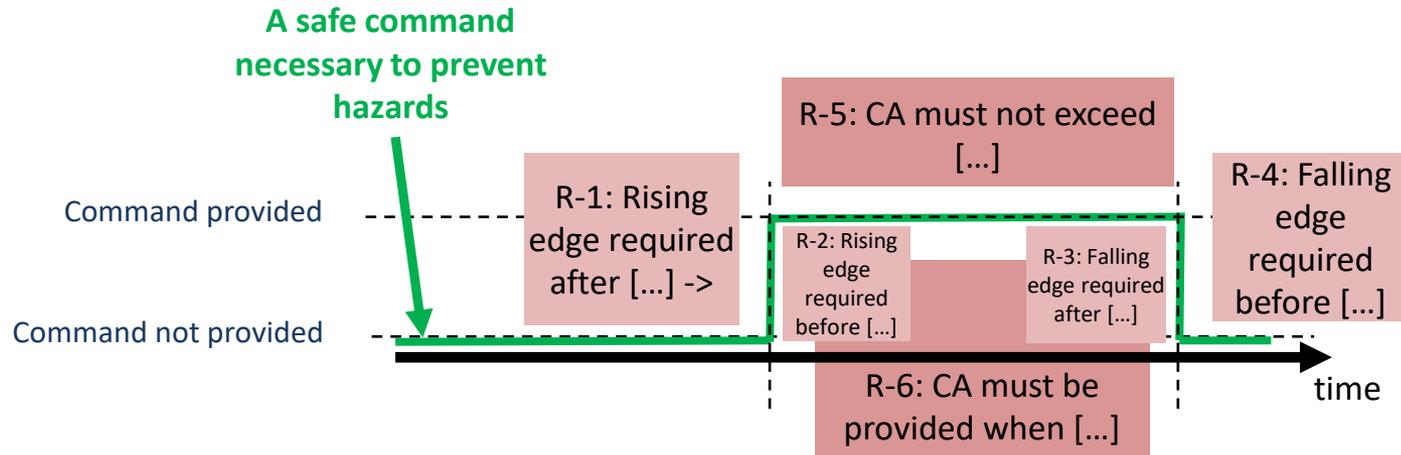
	<b>1) Not providing causes hazard</b>	<b>2) Providing causes hazard</b>	<b>3) Too Early, Too Late, Order</b>	<b>4) Stopped Too Soon / Applied too long</b>
<b>&lt;command&gt;</b>	?	?	?	?

# UCA Bounding



The complete set of UCAs will fully bound the necessary safe behavior

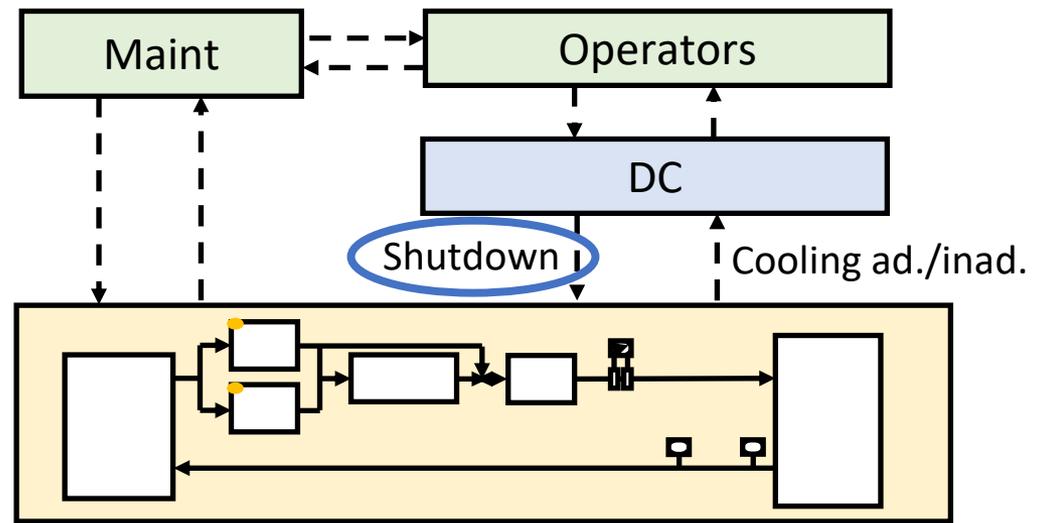
# UCAs -> Requirements



The UCAs will generate a complete set of safety requirements

### System-level Hazards

- H1: Cooling system unable to provide adequate cooling [L2,L3]
- H2: Cooling system unable to prevent equipment damage [L2,L3]
- H3: Cooling system interferes with production [L3]



# Unsafe Control Actions

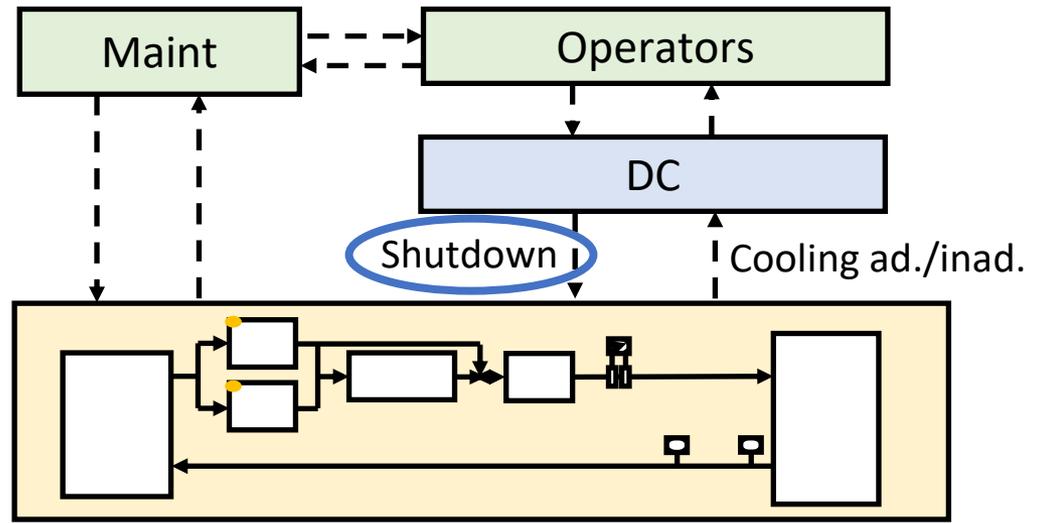
Shutdown Cmd

	Not providing causes hazard	Providing causes hazard	Too early, too late, out of order	Stopped Too Soon / Applied too long
Shutdown Cmd	<p><b>Controller does not provide Shutdown Cmd when cooling is <u>inadequate*</u></b> [H2,3]</p>	<p><b>Controller provides Shutdown Cmd when cooling is <u>adequate*</u></b> [H3]</p>	[...]	[...]

Cooling is inadequate\* = low pressure OR low flow OR high temp

System-level Hazards

- H1: Cooling system unable to provide adequate cooling [L2,L3]
- H2: Cooling system unable to prevent equipment damage [L2,L3]
- H3: Cooling system interferes with production [L3]



# Unsafe Control Actions

## Shutdown Cmd

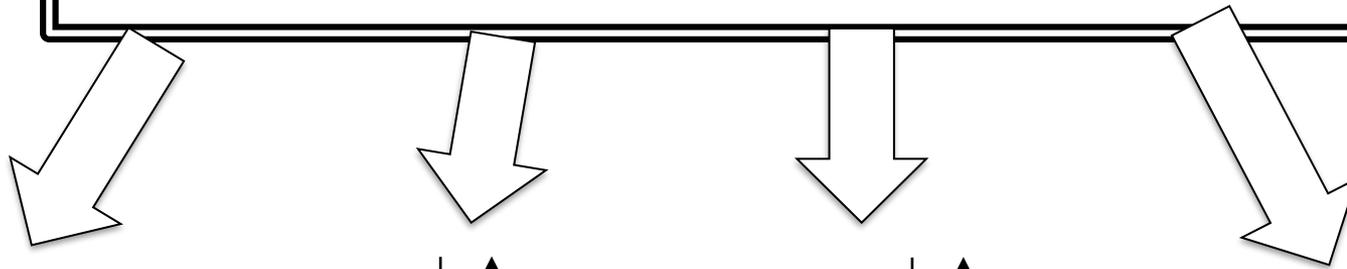
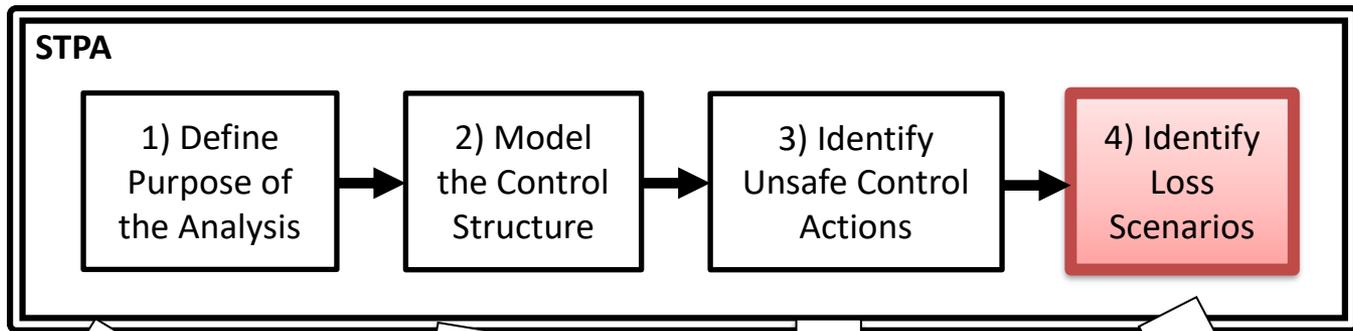
Not providing causes hazard	Providing causes hazard	Too early, too late, out of order	Stopped Too Soon / Applied too long
Controller does not provide Shutdown Cmd when cooling is inadequate* [H2,3]	Controller provides Shutdown Cmd when cooling is adequate* [H3]	<p>Controller provides Shutdown Cmd too late after equipment is damaged. [H2]</p> <p>Controller provides Shutdown Cmd too early before [...]</p>	<p>Controller stops providing Shutdown Cmd too soon before Shutdown can be completed/latched [H2]</p> <p>Controller continues providing Shutdown Cmd too late after system &amp; conditions are reset [H3]</p>

Cooling is inadequate\* = low pressure OR low flow OR high temp

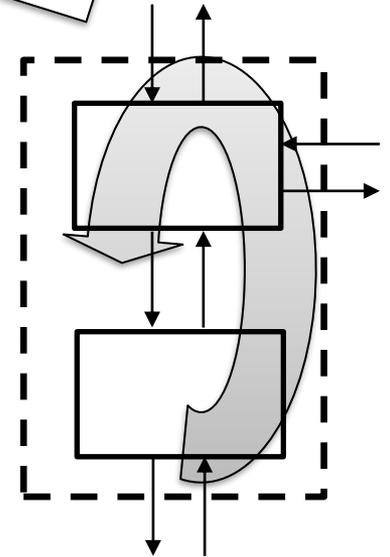
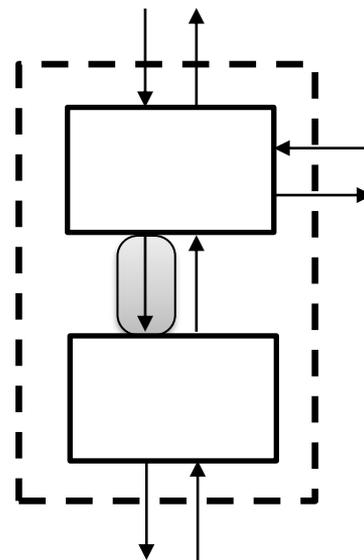
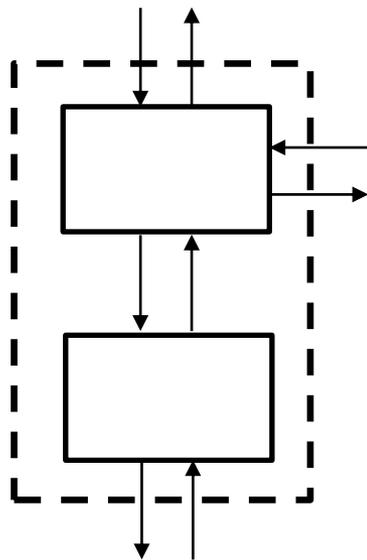
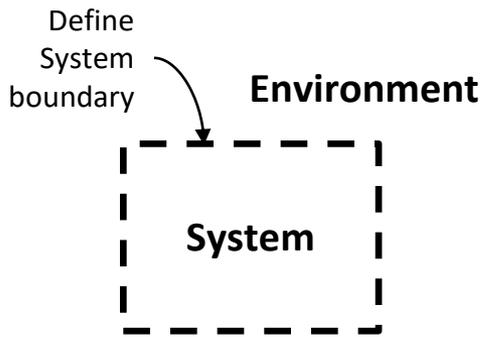
# Component Safety Requirements / Constraints

Unsafe Control Action	Component Safety Requirement / Constraint
Controller does not provide Shutdown Cmd when cooling is inadequate*	Controller shall provide Shutdown Cmd when cooling is inadequate*
Controller provides Shutdown Cmd too late after equipment is damaged.	Controller shall provide Shutdown Cmd within TBD s of TBD, before equipment is damaged
Controller stops providing Shutdown Cmd too soon before Shutdown can be completed/latched	Controller shall continue providing Shutdown until confirmation of Shutdown Completed/Latched
Controller continues providing Shutdown Cmd too late after system & conditions are reset	Controller shall stop providing Shutdown Cmd when system & conditions are reset

Cooling is inadequate\* = low pressure OR low flow OR high temp



Identify Losses, Hazards



# Building Loss Scenarios

UCA-1: DC provides shutdown when cooling is adequate

PM-1: DC believes \_\_\_\_\_

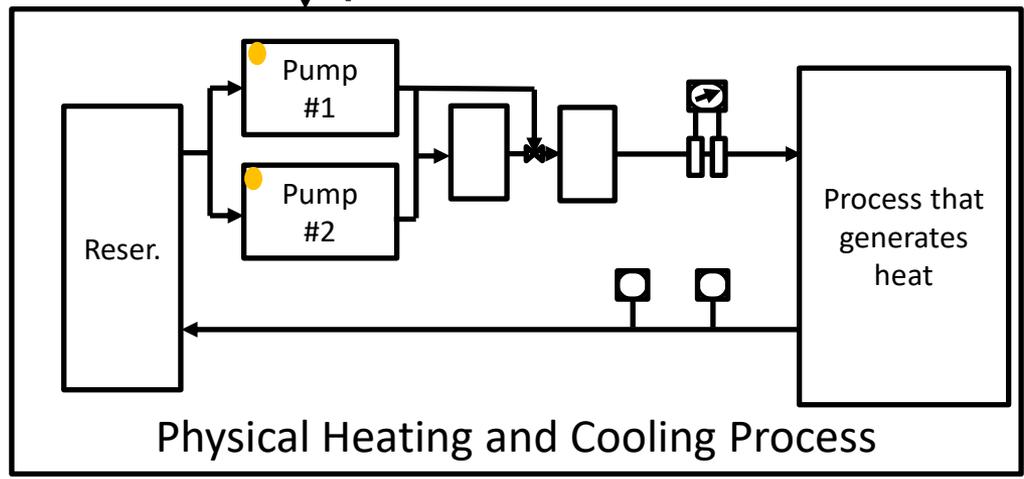
Human Operators

Digital Controller (DC)

Pump #1 on/off  
Pump #2 on/off

Shutdown

Flow  
Temperature  
Pressure



# Controller Analysis (Let's do this together!)



Shutdown  
↓

↑  
Pressure  
Flow  
Temperature

DC output

DC process model

DC input

**UCA-2: DC provides Shutdown Cmd when cooling is adequate\* [H-2]**



PM-1: Controller believes

\_\_\_\_\_



Flow inputs (observations by DC)

F-1: \_\_\_\_\_

# Cooling System 2.0

## Purpose:

- Leadership has decided to commission a modification to improve reliability by eliminating single points of failure. The new system will include redundant input signal devices, redundant digital signal processors, and redundant output devices.

## Cooling System 2.0 Concept of Operation:

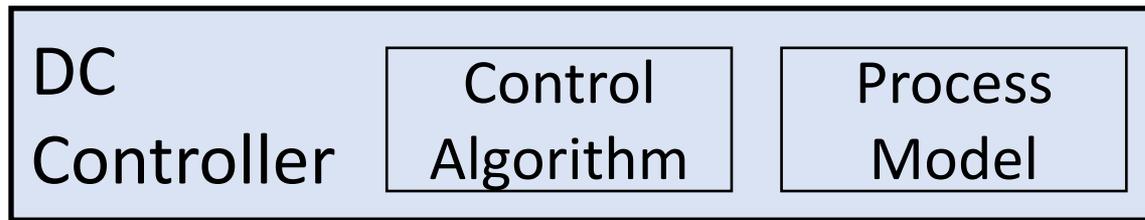
Same  
as 1.0

- System will provide automatic Shutdown on loss of cooling.
- Loss of cooling is measured by
  - Low cooling flow, OR
  - Low cooling pressure, OR
  - High cooling temperature

New  
in 2.0

- System will identify faulted instruments and will protect from inadvertent shutdown due to a faulted instrument.
  - If all 3 instruments for a channel are faulted, the system will send a shutdown command.

# Controller Analysis (Let's do this together!)



Shutdown

Pressure  
Flow  
Temperature

## DC output

**UCA-2: Controller provides Shutdown Cmd when cooling is adequate\* [H-2]**

## DC process models

PM-1: Controller believes Pressure is too low

PM-2: Controller believes Temp is too high

PM-3: Controller believes Flow is too low

PM-4: Controller believes all three flow sensors are faulted

## DC feedback

F-4: DC receives all flow sensor values out of range low (<3.8mA, 0 GPM)

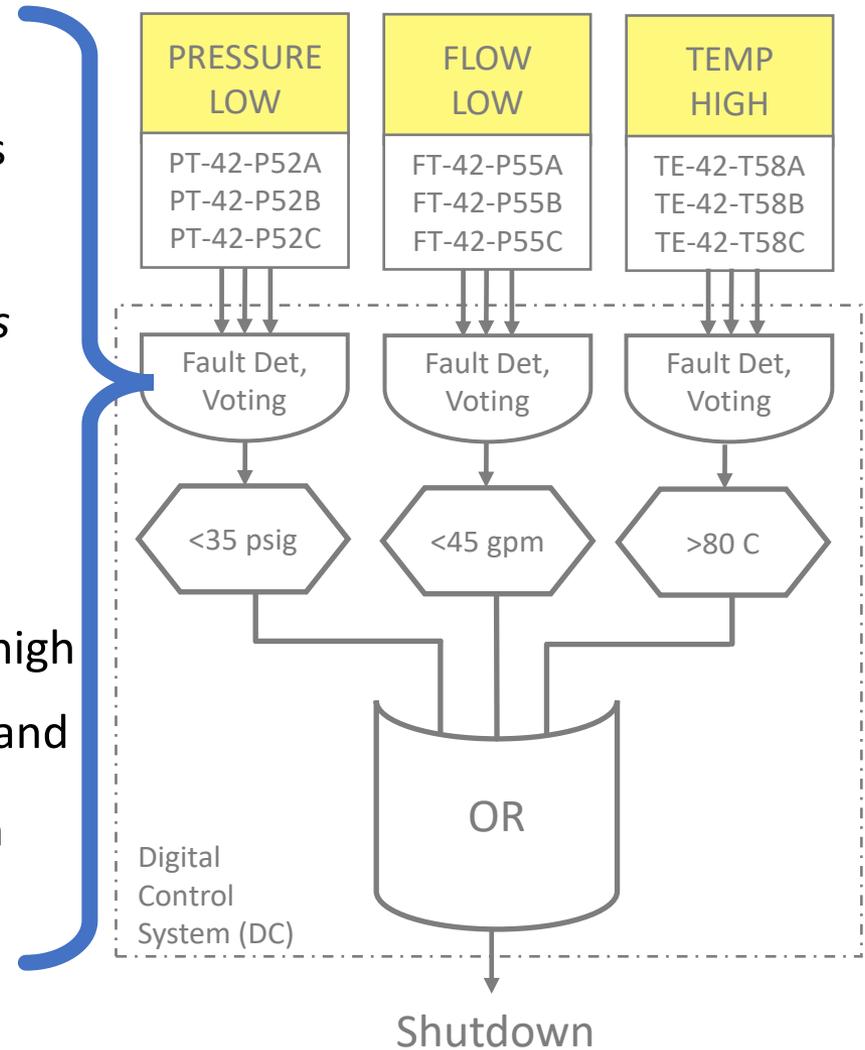
F-5: DC receives all flow sensor values out of range high (>20.32mA, X GPM)

# Loss of Cooling detection: New System 2.0

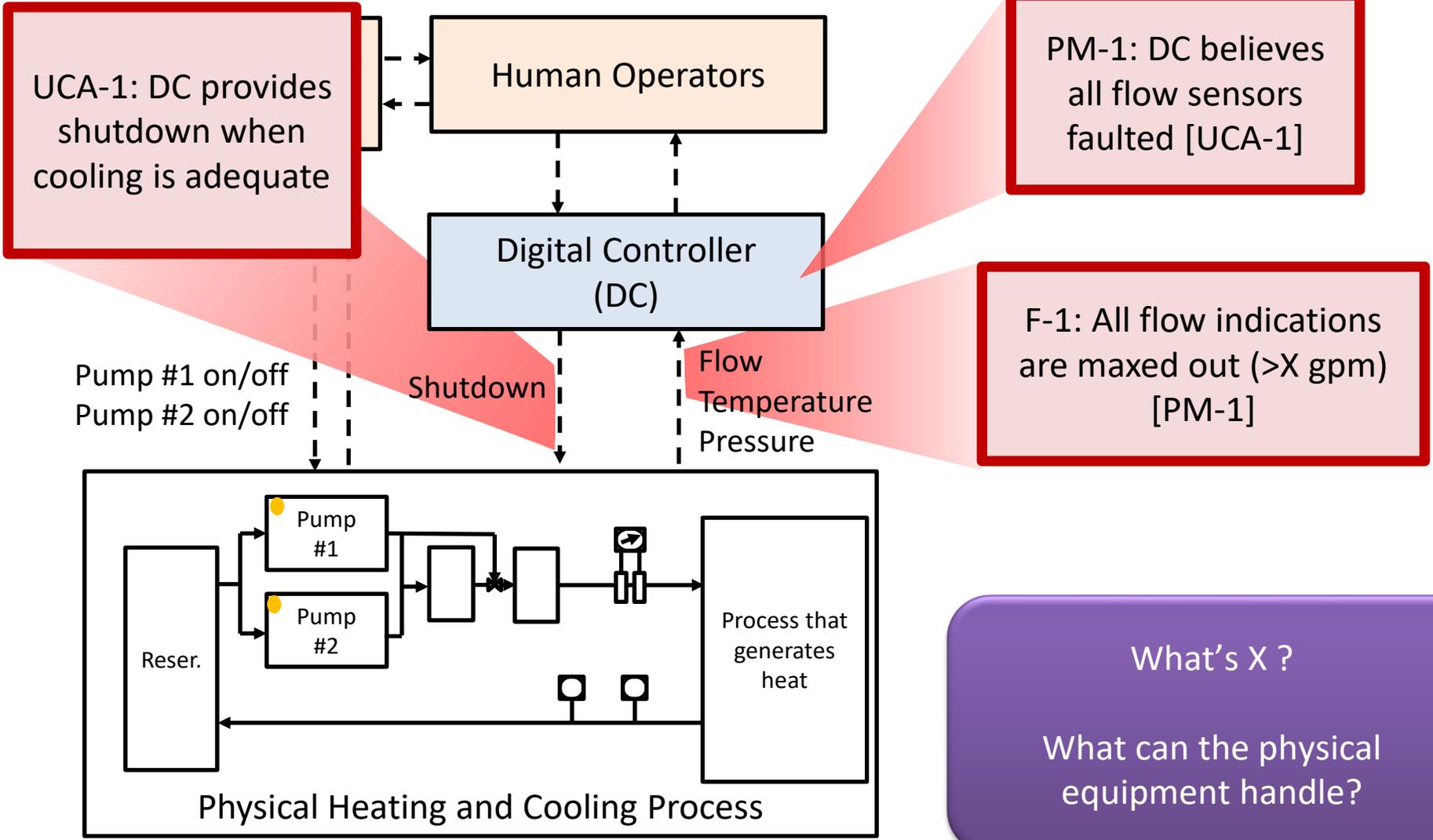
## Fault detection and voting

- Voting:
  - Median select of non-faulted sensors
- 1oo3 logic on each channel:
  - One instrument faulted:  
*Use the remaining two instruments*
  - Two instruments faulted:  
*Use the third valid instrument*
  - All three instruments faulted:  
*Send a shutdown signal*
- Detecting faulted instruments:
  - Case A: It is outside the valid range (high or low). Setpoints for detection of faulted instrument are 3.8 mA (low) and 20.32 mA (high). OR
  - Case B: It's value differs from median select of non-faulted sensors

What value is out of bounds,  
indicating a faulted instrument?

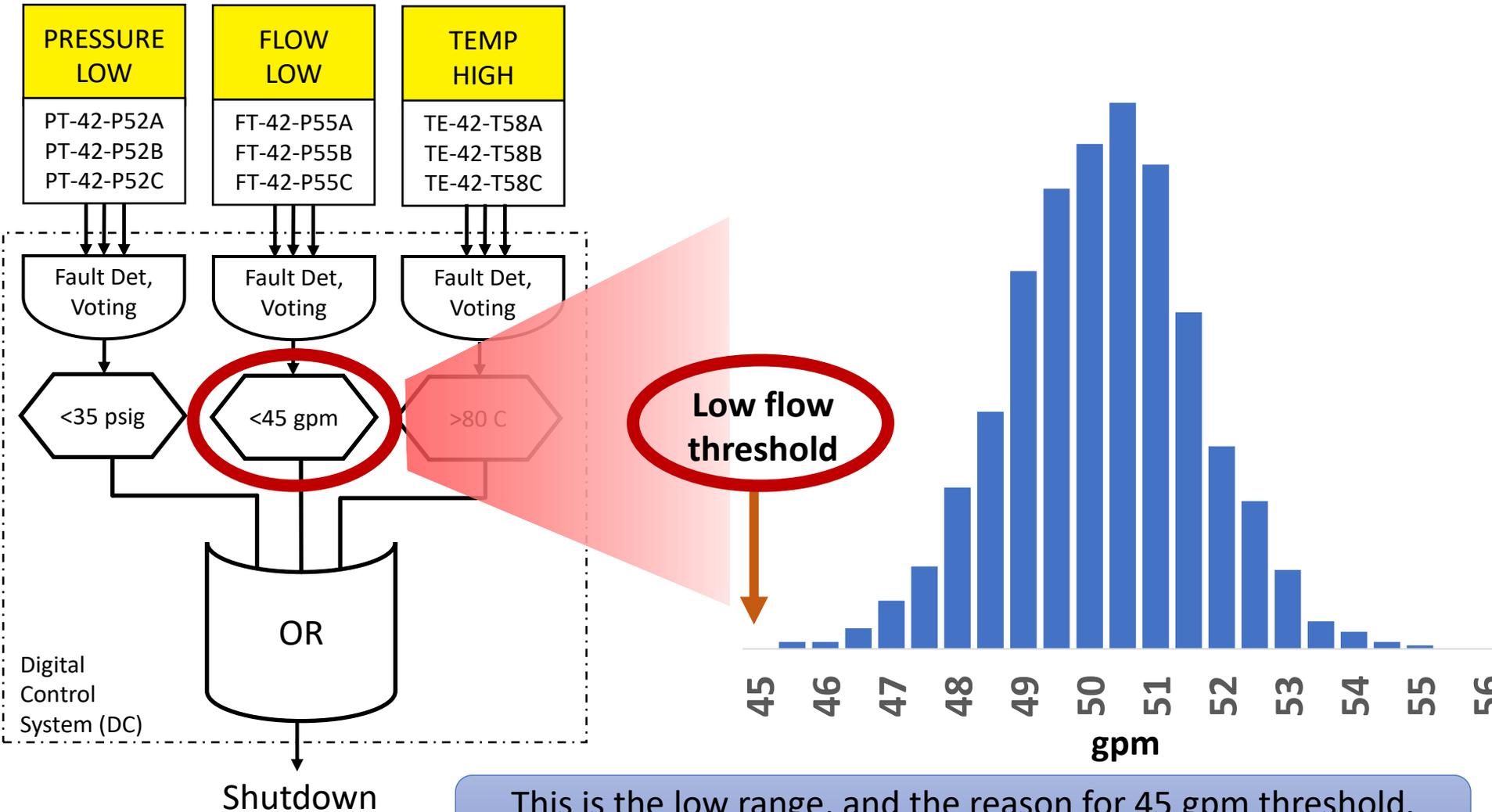


# Building Loss Scenarios



What's X ?  
What can the physical equipment handle?

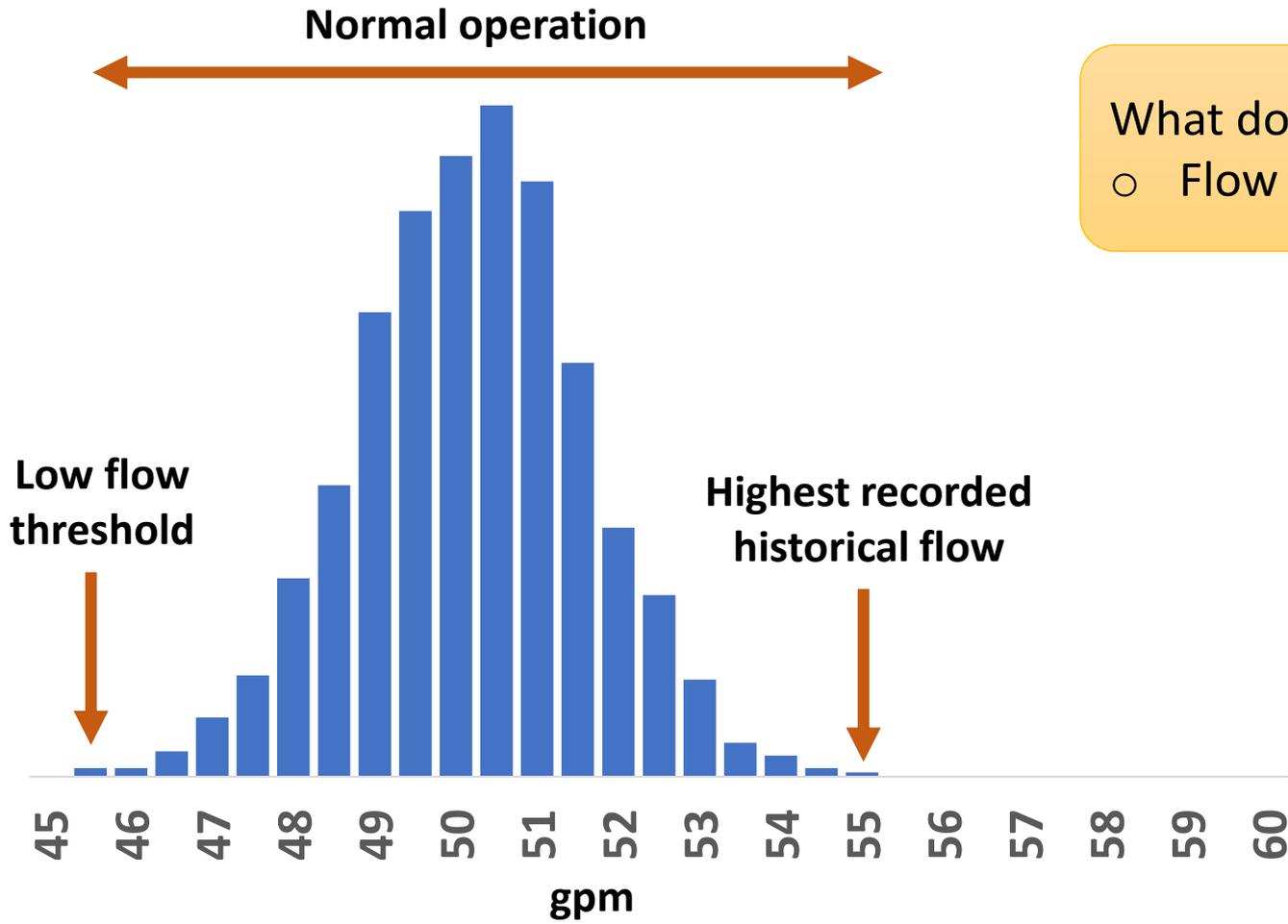
# Historical flow data



This is the low range, and the reason for 45 gpm threshold.  
What about too high? (sensor OORH)

# What is the flow sensor max range?

Answer based on historical data:



What do you think they chose?

- Flow sensor max: ? gpm

Historical flow data (sampled regularly over many years)

# Scenario Building

UCA-1: DC provides shutdown when cooling is adequate

Human Operators

PM-1: DC believes all flow sensors faulted [UCA-1]

Digital Controller (DC)

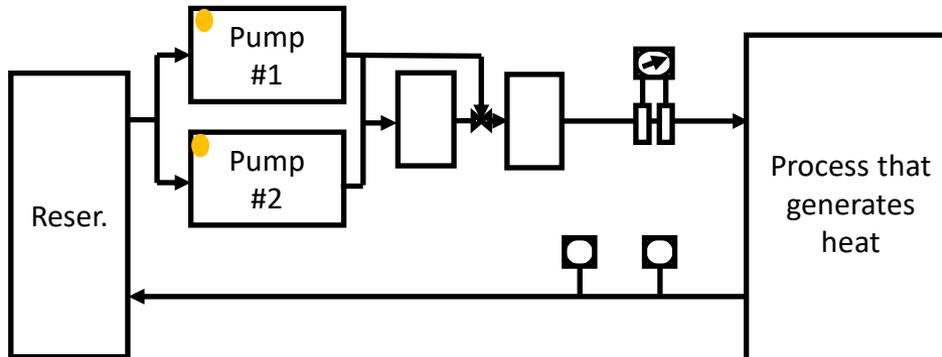
F-1: Flow indications are maxed out (>60gpm) [PM-1]

Pump #1 on/off  
Pump #2 on/off

Shutdown

Flow  
Temperature  
Pressure

CP-1: Because \_\_\_\_\_



Physical Heating and Cooling Process

# Scenario Building

UCA-1: DC provides shutdown when cooling is adequate

Human Operators

PM-1: DC believes all flow sensors faulted [UCA-1]

Digital Controller (DC)

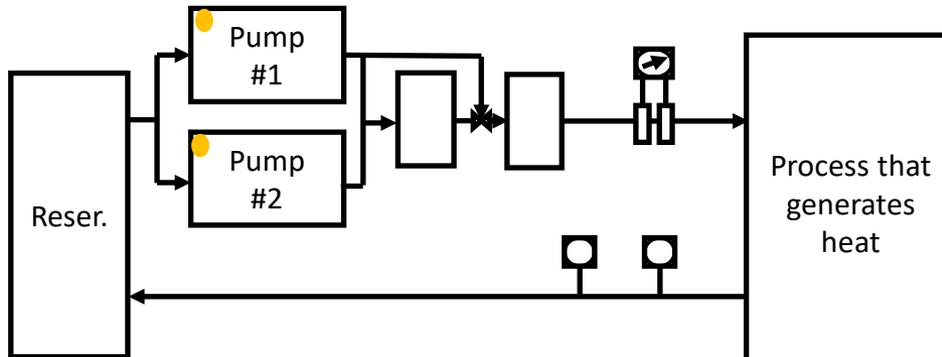
F-1: Flow indications are maxed out (>60gpm) [PM-1]

Pump #1 on/off  
Pump #2 on/off

Shutdown

Flow  
Temperature  
Pressure

CP-1: Components X, Y, Z failed.  
CP-2: No components failed, but...



Physical Heating and Cooling Process

Deliverable: Complete the non-failure scenario (CP-2).  
What in the controlled process could explain >60gpm while cooling is adequate?

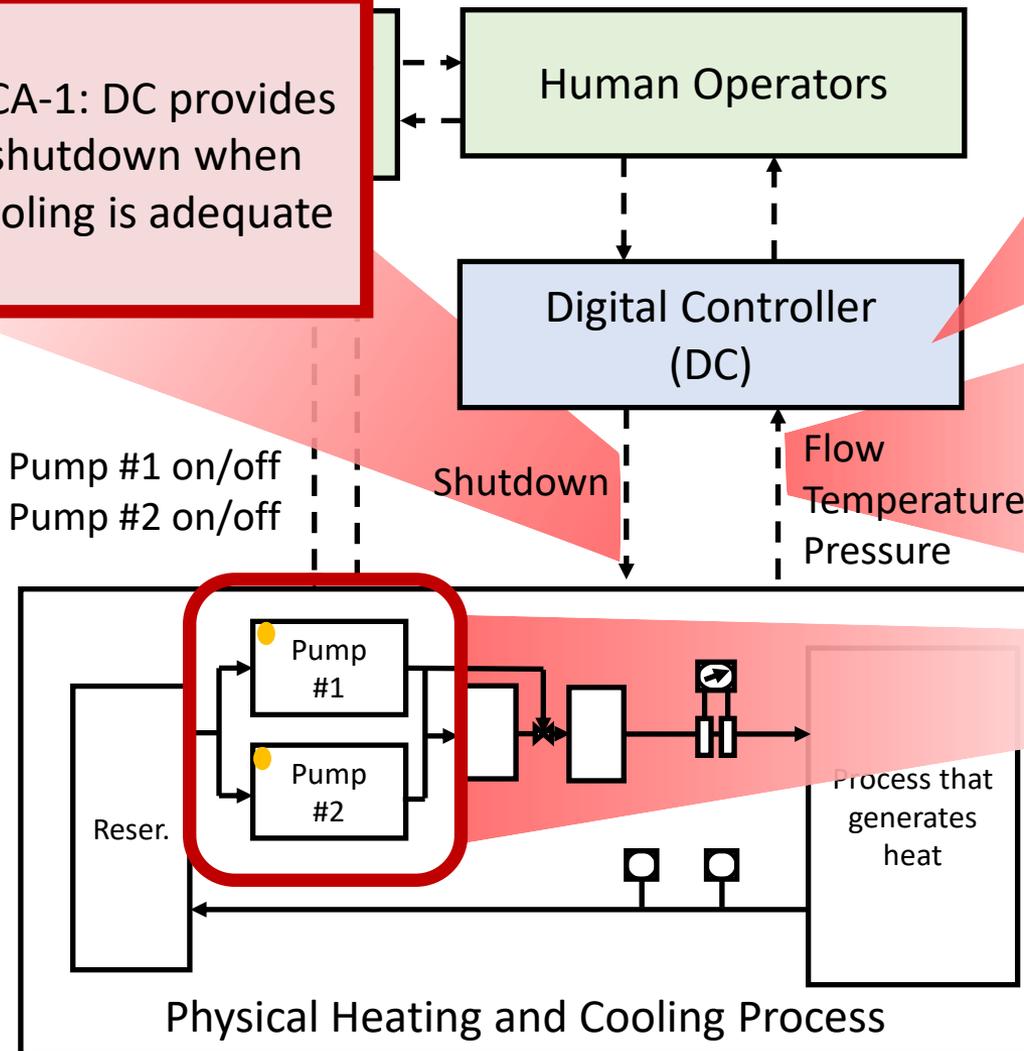
# Scenario Building

UCA-1: DC provides shutdown when cooling is adequate

PM-1: DC believes all flow sensors faulted [UCA-1]

F-1: Flow indications are maxed out (>60gpm) [PM-1]

CP-1: Pump #1 and #2 are both on.  
DC will assume all flow sensors are faulty!



# Scenario Building

UCA-1: DC provides shutdown when cooling is adequate

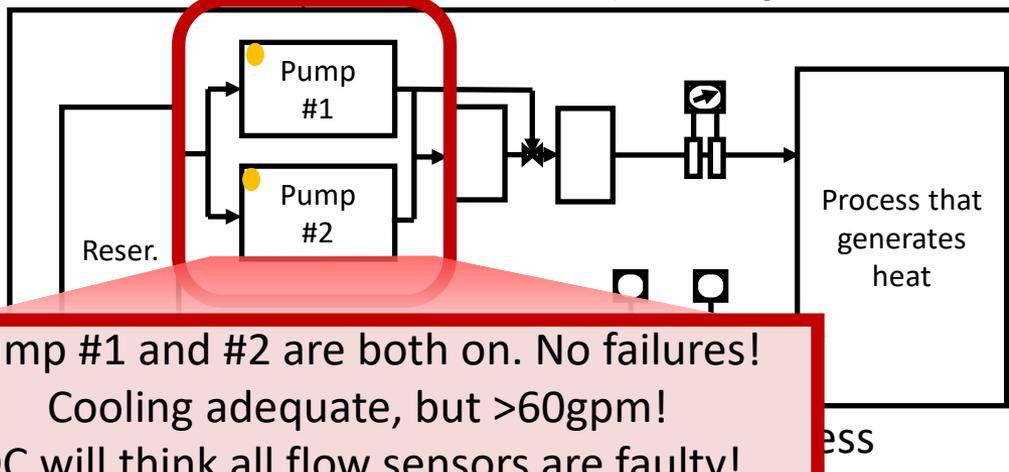
PM-1: DC believes all flow sensors faulted [UCA-1]

F-1: Flow indications are maxed out (>60gpm) [PM-1]

Pump #1 on/off  
Pump #2 on/off

Shutdown

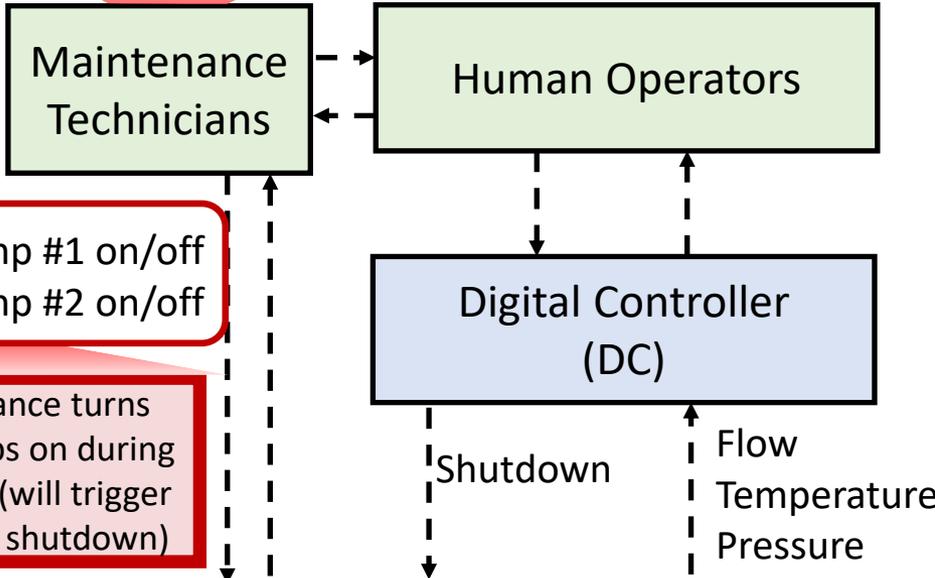
Flow  
Temperature  
Pressure



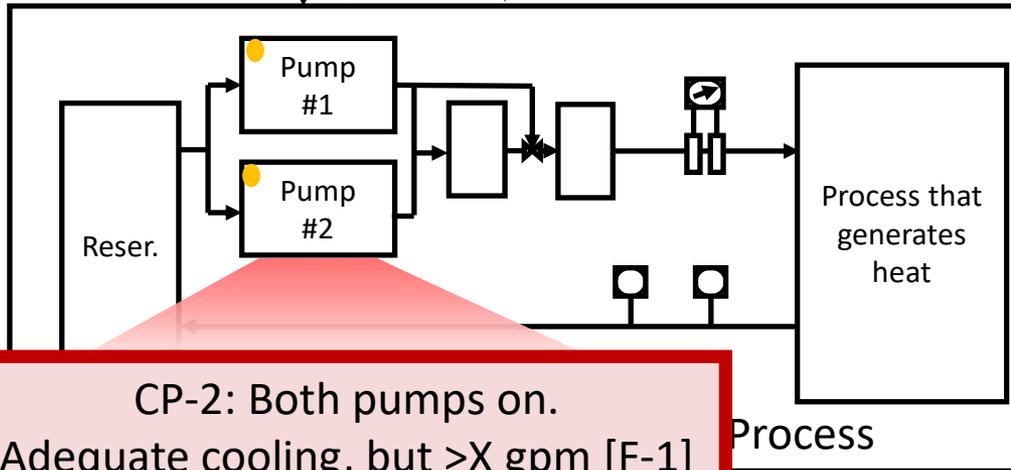
Pump #1 and #2 are both on. No failures!  
Cooling adequate, but >60gpm!  
DC will think all flow sensors are faulty!

?

# Scenario Building



Scenario so far: If both pumps are on, flow is >60 gpm and DC will provide shutdown (will think all flow sensors are faulty).



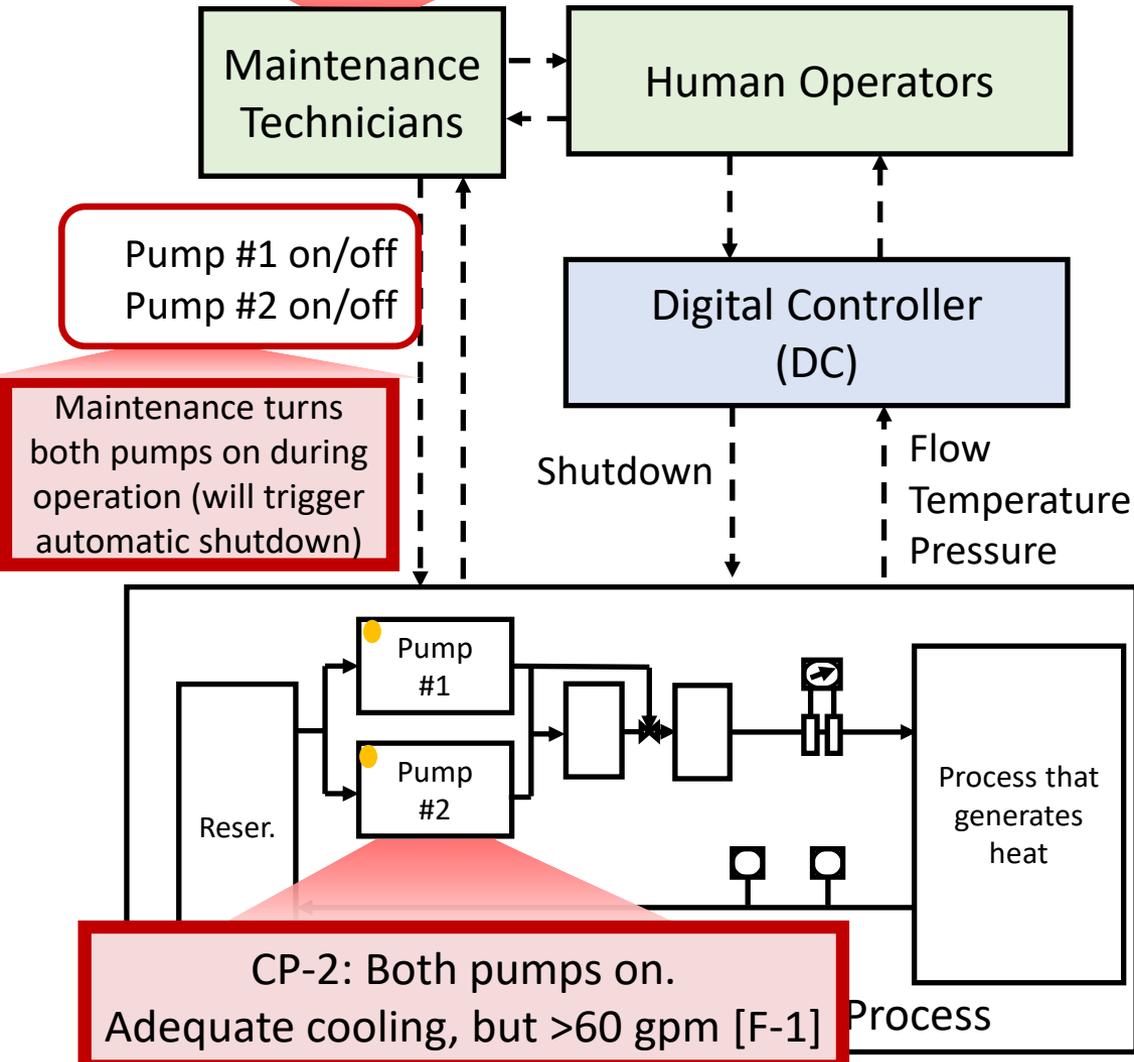
Deliverable: What would cause both pumps to be on?

PM-1: Maintenance believes system can handle both pumps on

CA-1: Maintenance SOP (every X months):

- Turn on Pump #2
- Check X, Y, Z
- Turn off Pump #1

# Idling



Aha! The overall system is flawed!  
All components (incl humans) interacting exactly as designed will inadvertently shutdown the system!

This will occur even if all component requirements are met, no components fail, and all human procedures are followed!

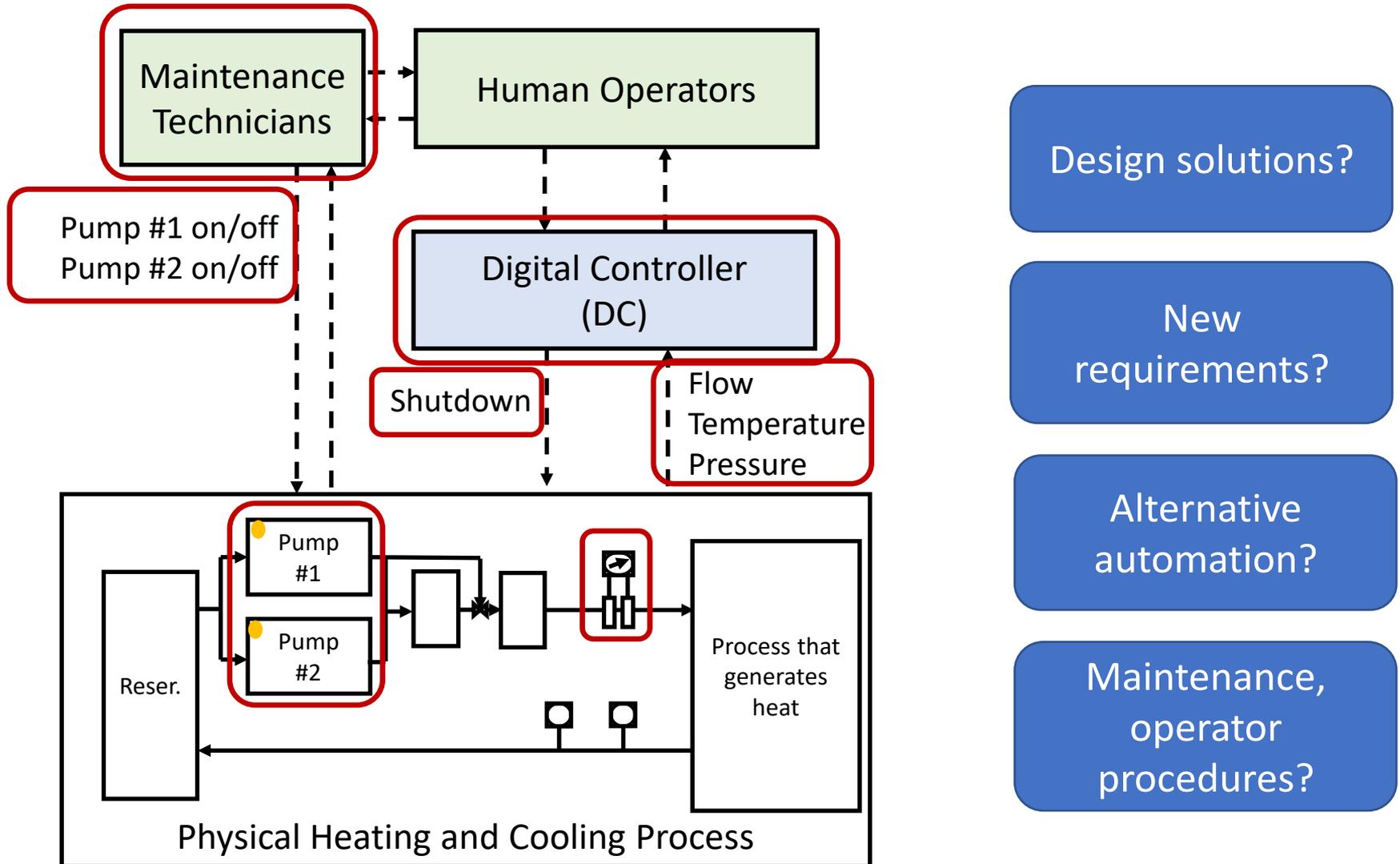
**Expect ~\$1m loss every 9 months with no component failures!**

STPA is process for discovery, not just documentation.

**If you aren't generating these AHA! moments, something is wrong.**

**Diagnose and correct (see lessons learned).**

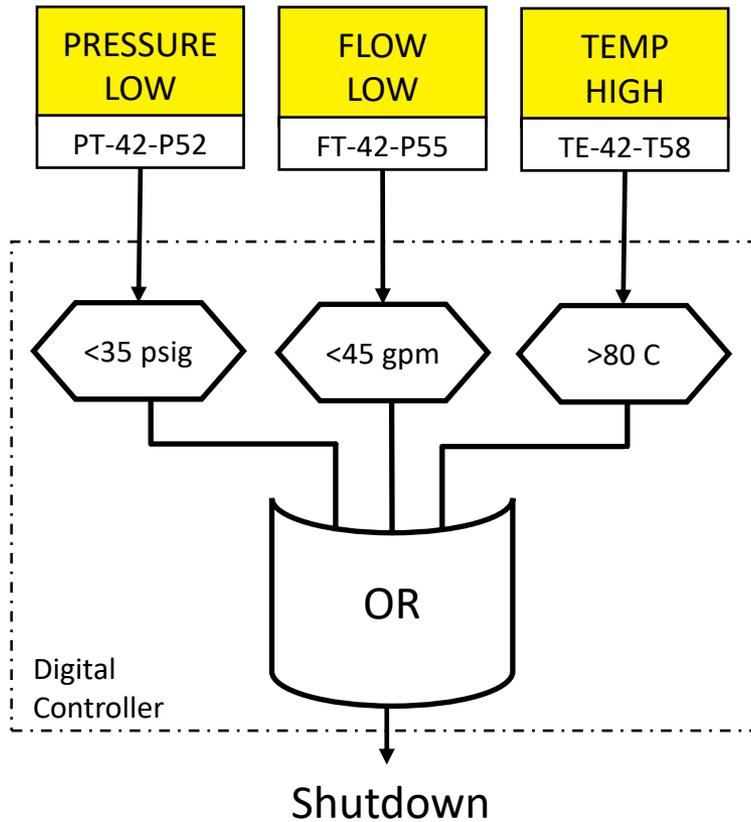
# STPA Step 4 Continued: Developing Solutions



**Deliverable:** Identify multiple solutions for the scenario we just discussed

# Compare to previous conclusions

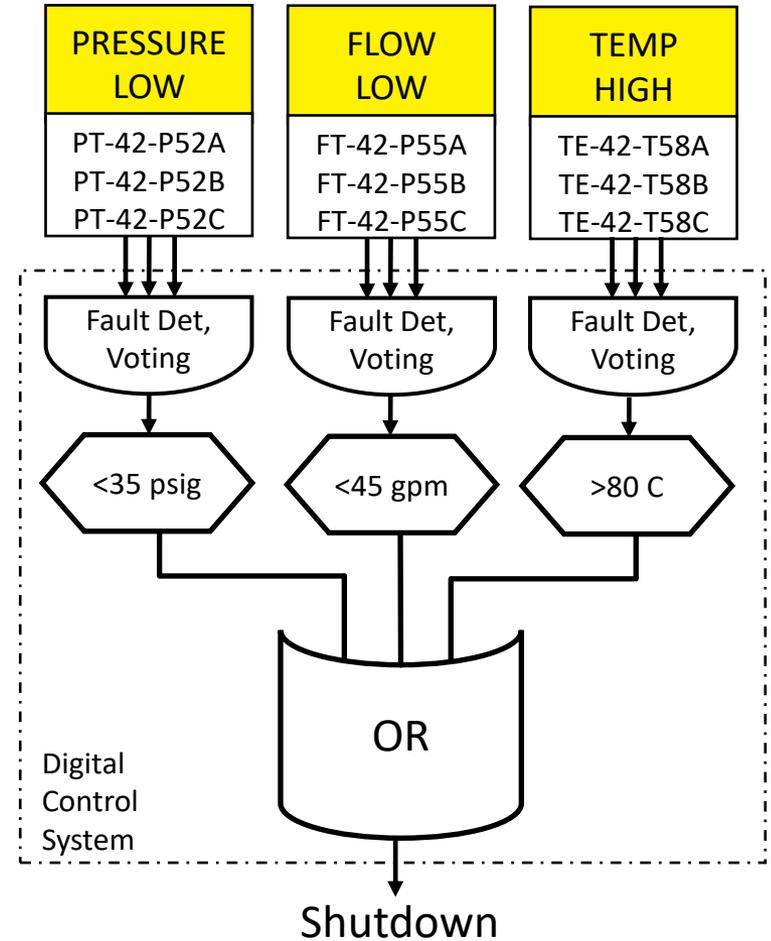
## Old System



$$P(\text{IS}/\text{m}) = 2.2 \times 10^{-3}$$

(~Once in 38 years)

## New System



$$P(\text{IS}/\text{m}) = 1.1 \times 10^{-4}$$

(~Once in 757 years)

# Different Results

## Traditional Failure-based Recommendations

- **Independence Requirements:** Use independent pumps, power supplies, digital controllers, etc.
- **Probability:** The chance of an unknown common-cause error is  $3.65E-5$ , which is negligible here.
- **Weakest link:** failure of redundant pumps.
  - Solution: more frequent preventative maintenance of the pumps.
- Conclusion: The new system with triple redundancy will be **~10x more reliable** than the old system with single points of failure.

Results from FMEA, FTA, HAZOP, FHA, Etc.

## Recommendations from Systems Approach

- **We found the unknown error:** The specified GPM range is too low! We're using the wrong sensors!
- **We found the unknown assumption:** We'll have higher-than-specified flow rate when both pumps are turned on!
- **We found the procedure that violates the assumption!** Maintenance procedure needs to limit the time both pumps are turned on.
- **We found a missing digital/software requirement!** Needs to include a timer to ignore short high-flow situations. Potentially we should always ignore high-flow situations since the system can handle that.
- These sensors are **not independent!** The common cause is that they all share an assumption of maximum range.
- Conclusion: The **new system is worse!** You will cause \$1m shutdown within 9 months if you don't fix these errors! Inadvertent shutdowns are **~4x worse** than old system with single-point failures!

Results from STPA

# Common pitfalls/mistakes in analysis

4. Incorrect understanding of system architecture → incorrect model of system failures and failure behaviors
- 5. Paying more attention to crunching probabilities than to the physics of the problem.**
6. Analyst works alone; no independent validation/verification



# Industry evaluations and adoption



# Guidance for Addressing Common Cause Failure in High Safety-Significant Safety-Related Digital I&C Systems

Prepared by the Nuclear Energy Institute  
September 2021

Using STPA in the front-end of the development process for an HSSSR [High Safety-Significant Safety-Related] system provides an effective means to establish requirements to prevent such systematic failures using systems theory principles. The process is repeated throughout the design process to reflect the available design detail considerations. This approach utilizes a multi-discipline team to analyze how the complete system interacts internally and externally and associates potential loss scenarios with these system interactions. By continuously analyzing the complex, digital HSSSR I&C system with a multi-discipline team, potential loss scenarios are considered and eliminated/mitigated throughout the design process through the application of control methods. Refer to Section 3.5 for application examples.

# Nuclear Power: NuScale Experience

STPA has been used successfully by NuScale Power as a basis for their Digital Instrumentation and Control licensing with the US Nuclear Regulatory Commission (NRC).

From the public licensing application (FSAR):

- "The STPA methodology departs from the standard FMEA and fault-tree analysis by going beyond potential system failure caused by component failures. The STPA includes potential failures caused by interactions between system components, including human operators, which result in inadequate control actions, which can occur without component or logic faults.
- "By evaluating the control structures on a functional level, the analysis can be performed before any significant design work is completed and the design can be guided by the identified hazards and associated safety constraints.
- "The [STPA] hazard analysis identified causes such as operator error and procedural error as well as possible design deficiencies such as software and algorithm error. These differences support the use of the STPA methodology for analyzing complex systems such as the MPS (Module Protection System)."

# Industry STPA Evaluation

	Functional Requirements	System Design Requirements	Design Solutions
Number of STPA Safety Constraints (SC) that were already well-enforced by requirements/design (10 or more relationships)	8	75	236
STPA Safety Constraints (SC) that were minimally addressed by requirements/design (5 or fewer relationships)	208	75	34
STPA Safety Constraints (SC) that were not covered by any existing requirements or solutions	82	20	15

## Covered

These STPA results were addressed before STPA was applied.

## Not Covered

These STPA results had NO existing mitigations or corrective measures. These were accidents waiting to happen.

# EPRI Blind Trials

EPRI has 10 years of experience studying STPA for I&C applications

## Development and Validation Workshops

- Multiple Organizations
  - Site A
  - Site B
  - Site C
  - Site D
- Diverse practitioners using STPA
  - Digital I&C designers
  - PRA experts
  - Operators/supervisors
- Multiple applications studied
  - Turbine control system
  - Pressurizer control system
  - Turbine protection system
  - Main power system & protective relays
  - High Pressure Coolant Injection
  - Rod control system
  - Simple time-delay relay
- Applications contained hidden flaws
  - Real flaws that had been previously overlooked by utilities and regulators
  - Includes flaws that caused significant events at US facilities

## Outcomes

- All teams successfully used STPA to identify the overlooked Digital I&C design errors, common cause errors/failures, unmitigated human errors, and requirements flaws
- All practitioners were blind: no awareness of the flaws without STPA
- The STPA results provided the necessary insights to improve design and prevent real events
- The DI&C errors and flaws were not identified in PRA.
- STPA results were used to update and fix the fault trees. Some STPA results are difficult to add to fault trees (e.g. beliefs, non-failures).
- STPA findings were consistent across multiple teams and applications
- The 2019 results are consistent with other STPA evaluations conducted by EPRI and others since 2011.

**STPA is proven to consistently identify design errors, mission requirements, human interactions, and other flaws that have been otherwise overlooked**

# Palo Verde Findings

“... [STPA] found to provide more comprehensive coverage of potential vulnerabilities than traditional methods, with reductions in cost and schedule”

- *Hazard Analysis Demonstration – Generator Exciter Replacement: Lessons Learned*, EPRI 3002006956, 2015



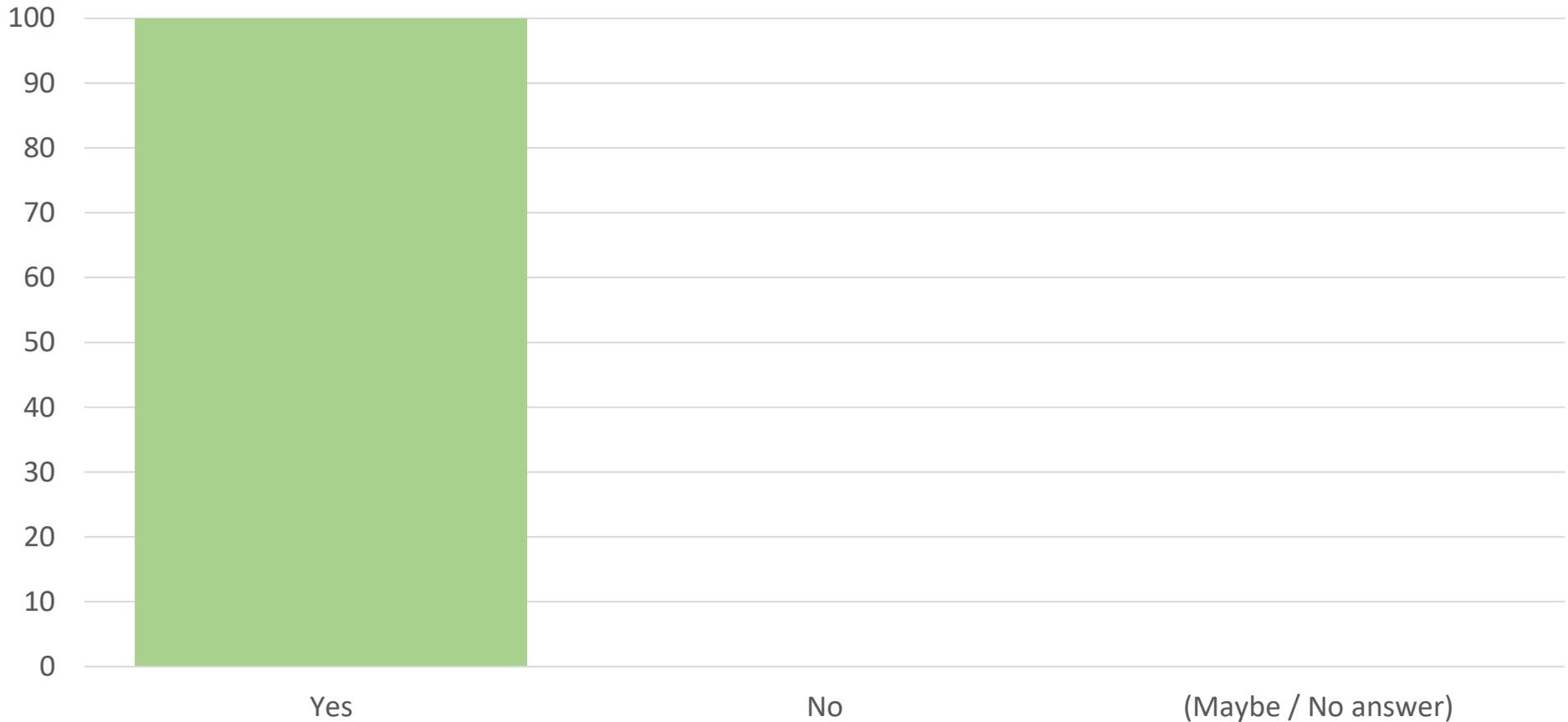
# NRC Staff Comments on STPA following STPA Workshops

- “PRA and STPA should be treated as complementary. STPA provides the "what can go wrong" from the perspective of systemic causes (hazardous interactions ... interdependencies). Thus, it **could serve as improving the "input" to PRA models.**”
- “I think that STPA could be an important & useful complement to PRA. Also, I think that **STPA is the only tool that could identify automation/operation control problems.**”
- “Because **STPA embeds traceability** to losses of concern, it seems to **provide appropriate regulatory review focus.** Unstructured descriptions of design details, especially when presented as components or subsystems, don't necessarily reveal the context necessary for safety conclusions.”
- STPA is already being used by licensees. **There is regulatory utility from accessing a licensees STPA** used to come to a safety determination.

# US NRC Evaluations of STPA

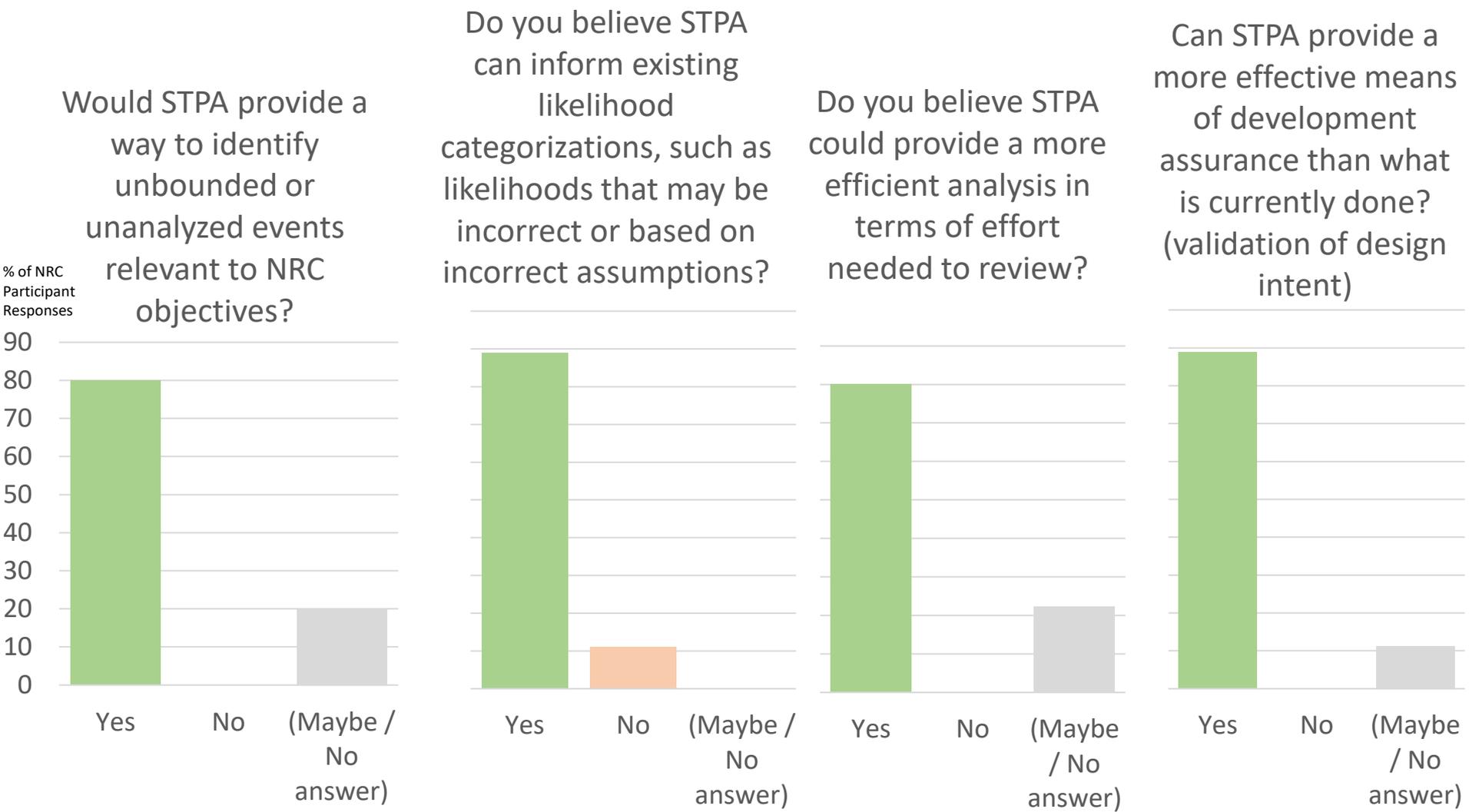
Based on what you have learned so far, do you believe that applying STPA to nuclear systems will produce new insights (beyond what our current processes find)?

% of NRC Participant Responses



# US Nuclear Regulatory Commission (NRC) Evaluations of STPA

## Exactly how would STPA help NRC achieve objectives?



**NRC staff identified four primary benefits of STPA**

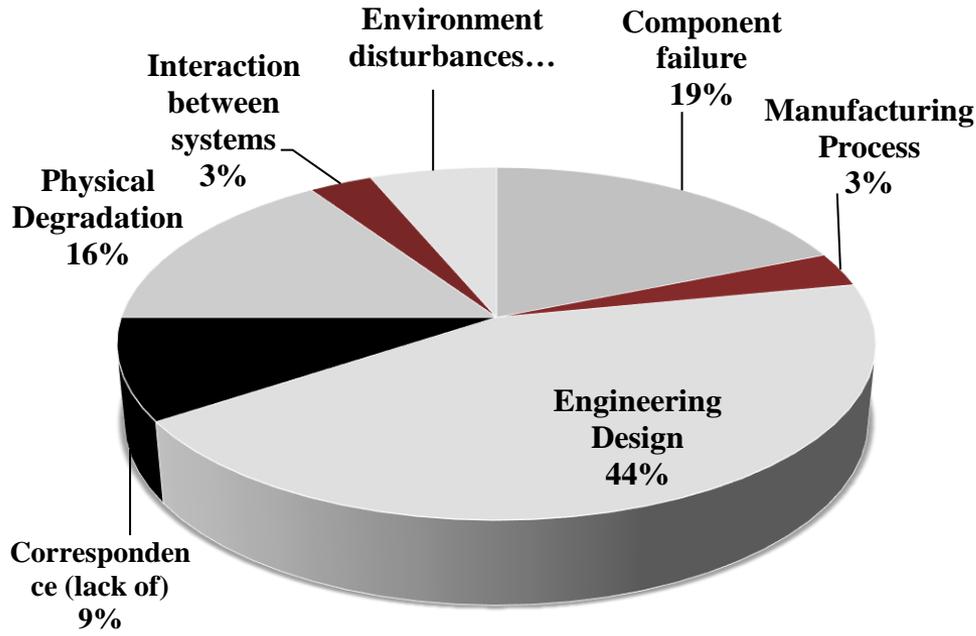
# NRC Participant Feedback

## What NRC groups would benefit from STPA?

- Any process can use this concept to identify situations where the planned thing occurs, but it is not the right thing. The fact that this catches incorrect/invalid/incomplete requirements is very valuable.
- Management
- Any risk or management group. Especially those who inform regulation.
- Cyber security
- Software
- I&C
- Licensing
- All areas that review
- Inspectors (regional; cyber)
- NSIR CSB
- Human factors engineering
- Division of Risk Analysis (DRA) in Research (RES)
- Anywhere significant automation or remote control is planned
- NSIR
- NRR
- RES
- NMSS

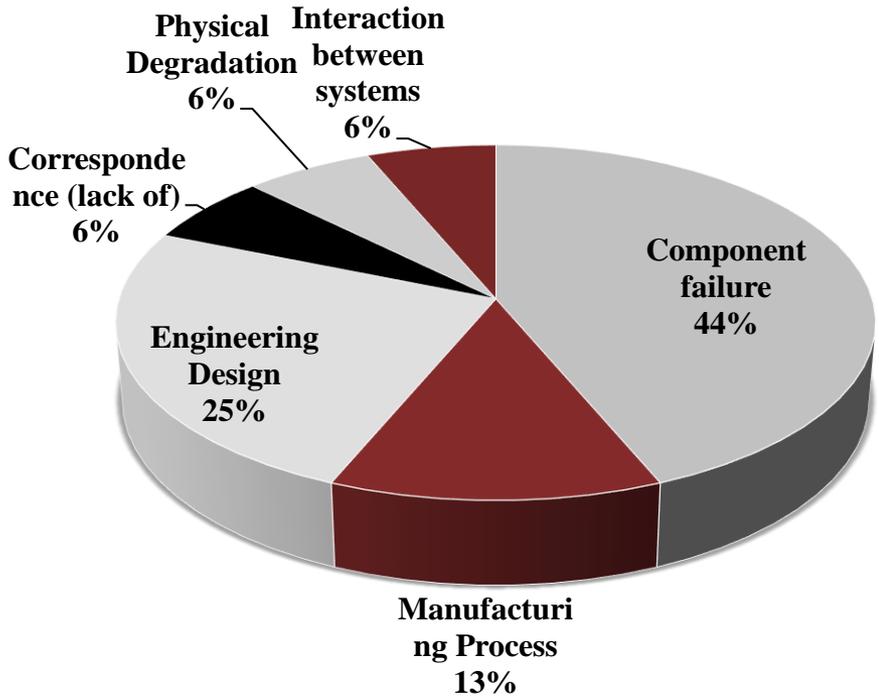
NRC Participants identified several NRC groups that would benefit from STPA

Types of accident causes found by STPA



**STPA causes for UCA1**

Types of accident causes found by FMECA

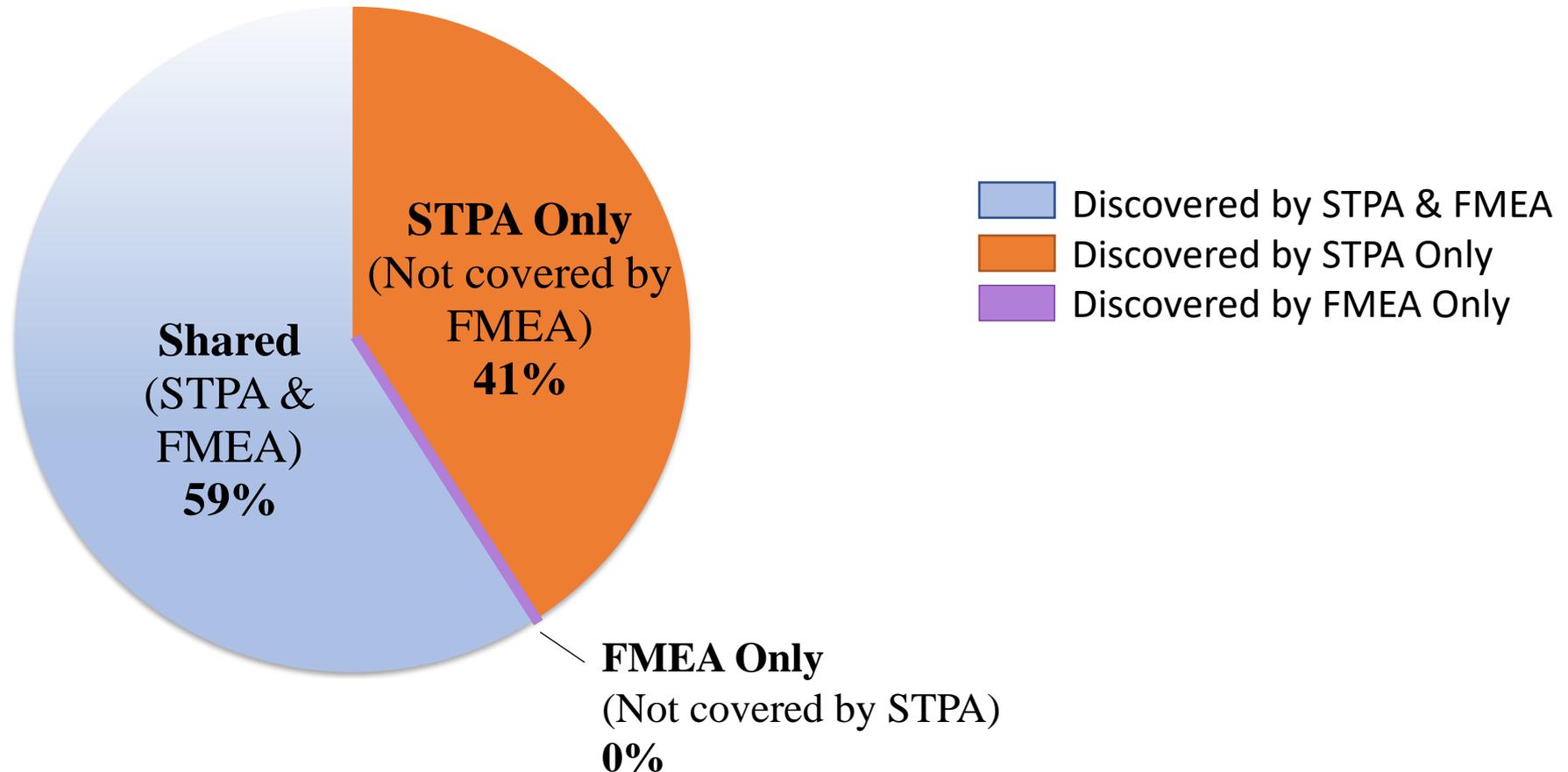


**FMECA causes for FM1**

# A comparison of STPA and FMEA

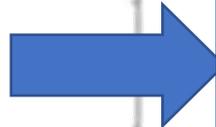
Rodrigo Sotomayor

Application: Electric Power Steering System

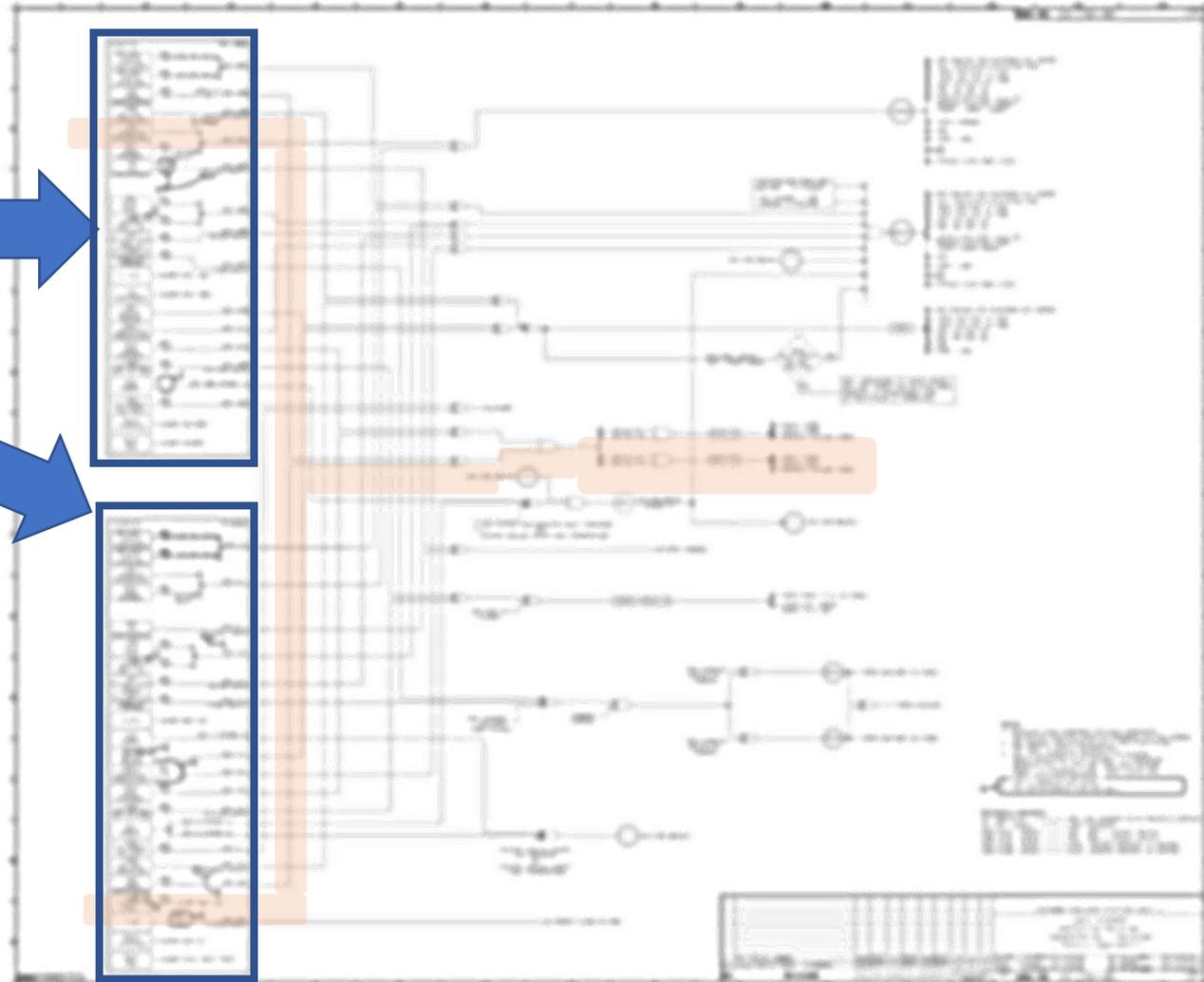


# Independence defeated by assumptions

Supplier 1  
Digital Module



Supplier 2  
Diverse Digital Module



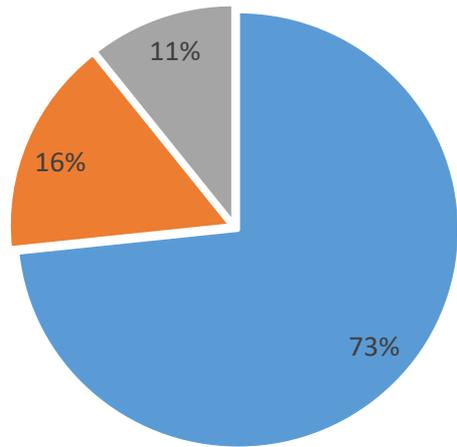
Both modules considered diverse. Both reviewed. Independent requirements, independent implementation. Installed, tested, put into operation.

Months later during operation: New unforeseen interactions caused significant event. Both systems were based on similar incorrect assumptions. Overlooked by current (traditional) techniques.

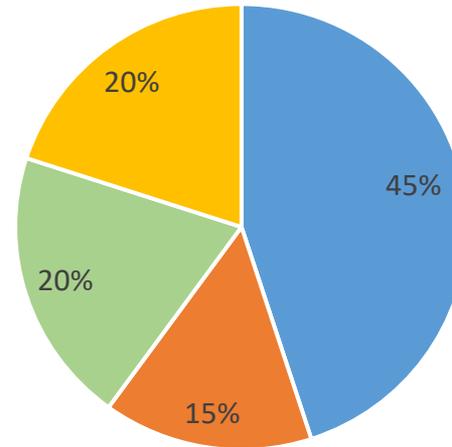
Event happened with no component **failure**!



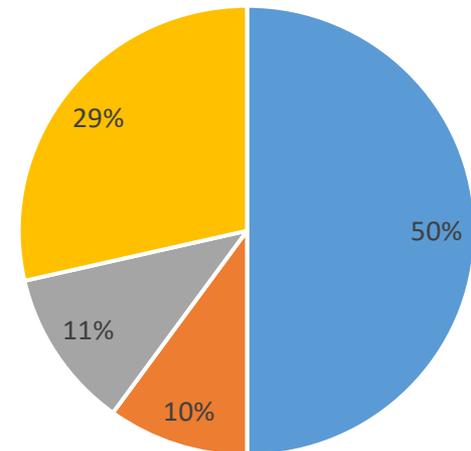
# Time data from 4 STPA projects



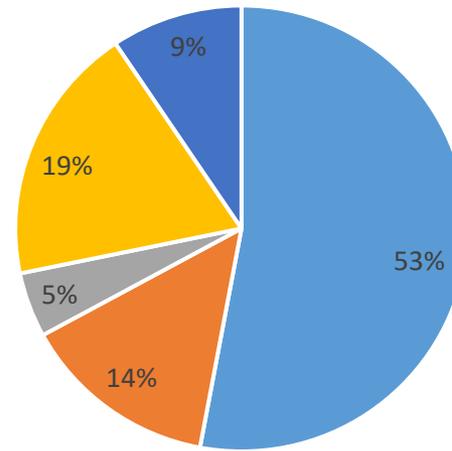
- Learning how the system works
- Applying STPA
- Finding answers to questions raised



- Learning how the system works
- Applying STPA
- Finding answers to questions raised
- Identifying solutions



- Learning how the system works
- Learning STPA
- Applying STPA
- Finding answers to questions raised



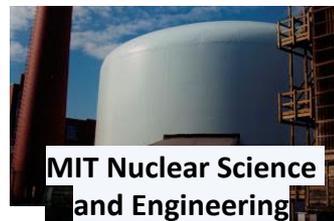
- Learning how the system works
- Learning STPA
- Applying STPA
- Finding answers to questions raised
- Identifying solutions

# Other organizations that have recently reported use of STPA for Nuclear Power

## Government Orgs



## NPP Operators



## NPP Vendors



Westinghouse Electric Company LLC



50+ consulting orgs for the above are not shown

Additional known users have opted not to disclose publicly (not shown)

# STPA in Industry Standards

- ISO/PAS 21448: SOTIF: Safety of the Intended Functionality
  - STPA used assess safety of automotive systems
- ASTM WK60748
  - “Standard Guide for Application of STPA to Aircraft”
- SAE AIR6913
  - “Using STPA during Development and Safety Assessment of Civil Aircraft”
- RTCA DO-356A
  - “Airworthiness Security Methods and Considerations”
  - STPA-sec used for cybersecurity of digital systems
- IEC 63187
  - “Functional safety - Framework for safety critical E/E/PE systems for defence industry applications”
- SAE J3187
  - “Recommended Practice for STPA in Automotive Safety Critical Systems”
- SAE J3187A
  - STPA Recommended Practice for Safety-Critical Evaluations in Any Industry”
- EPRI 3002016698 & 3002018387
  - STPA for digital I&C in nuclear power
- NIST SP800-160 Vol2
  - “Developing Cyber Resilient Systems: A Systems Security Engineering Approach”
  - “Attack scenarios can be represented as part of a model-based engineering effort [...] based on identification of loss scenarios from System-Theoretic Process Analysis (STPA).”
- IET 978-1-83953-318-1
  - “Code of Practice: Cyber Security and Safety”
  - Recommends use of STPA for Safety & Security
- NEI 20-07 Rev D
  - “Guidance for Addressing Common Cause Failure in High Safety-Significant Safety-Related Digital I&C Systems”
  - Outlines STPA process for digital technology at nuclear power stations
- UL 2800-1:2022: Standard for Medical Device Interoperability
  - Explicitly mentions STPA for performing system-level hazard analysis and control loop analysis

# Who else is using STPA?

A.C. & E. Srl  
Abriss Consulting Ltd  
Accenture  
Accident Research Institute (ARI)  
Adama  
adbForensics, Inc  
Advisian  
AEL Sistemas  
Aeronautical  
Accident and Incident Investigations Commission  
Aeronautics Institute of Technology – ITA  
Aerospace Corp  
Aerospace Medical Association  
Aerospace Systems  
Ahsanullah  
of Science  
Technology  
Air Hong Kong  
Airbus DS  
AISIN  
Akamai Techn  
Alaka'i Techn  
Alektro Met  
Allied Pilots  
Association  
Alstom  
Amazon  
ANAC Brazil  
National Ci  
Aviation Ag  
ANG  
ANSYS mec  
Applus IDIA  
Aptiv  
ARC  
Arcanum In  
Security  
Argo AI  
Armed Force  
Biomedical  
Institute  
ARRIVAL  
Arriver  
Arriver Ror  
ASI  
ASI Mining  
Australian  
Department  
Defence  
Austrian Ai  
Austrian Ci  
Aviation Authority  
Austro Control GmbH  
Autonomous  
Solutions, Inc.  
Avatar Aircraft  
AVIAGE SYSTEMS  
AWS  
Azbil Corporation  
BAE Systems Inc  
Baker Hughes  
Bangladesh  
University of  
Engineering and  
Technology  
Bangladesh  
University of  
Engineering and  
Technology (BUET)  
Bastion Technologies  
BC Hydro  
Beihang University  
Beijing Jiaotong  
University  
Ben Gurion  
University, Israel  
Ben-Gurion  
University, Israel  
Binghamton  
University  
Boeing  
Boeing Defence  
Australia  
Boeing Defense,  
Space & Security  
Boeing Satellite  
Design Center  
Boston Cybernetics  
Institute  
Brane  
Brazilian Air Force  
Brazilian Department  
of Aerospace Science  
Democritus  
University of Thrace  
(DUTH)  
DENSO AUTOMOTIVE  
Deutschland GmbH  
Department of  
Defence  
DNV  
DNV Business  
Assurance Japan K.K.  
Dominion Energy  
Draper Laboratory  
DSO National  
Laboratories  
DSTA  
Dutch Safety Board  
DUTH  
EASA  
Investigation Branch  
Hemraj Consultants  
Ltd  
Hensoldt Optronics  
Herriot-Watt  
University  
HFEX Ltd  
Higher Engineering  
School TEHNIKUM –  
Belgrade  
HIMA Australia  
Hitachi Industry &  
Control Solutions,  
Ltd.  
HKALPA  
Honda Motor Co.,Ltd  
Honeywell  
Unconquered  
Jotal Solutions Safety  
Consulting  
Karlsruhe Institute of  
Technology  
Koruk University  
Korea Atomic Energy  
Research Institute  
KTH Royal Institute of  
Technology  
KU Leuven  
kVA by UL  
Kyushu University  
(Japan)  
L3Harris  
Lawrence Berkeley  
National Laboratory  
Lendlease  
LGM  
Ground Systems  
NASA Glenn Research  
Center  
NASA Goddard Space  
Flight Center (GSFC)  
National Institute of  
Informatics  
National Institute of  
Technology  
National Maritime  
Research Institute  
National Yunlin  
University of Science  
and Technology  
Network Rail  
Nexter Systems  
Nihon Unisys Ltd.  
Nissan Motor Co  
SBWORKDESIGN Ltd  
Seclntel GmbH  
Sendai College  
Sensible4 oy  
SGS Japan  
Shabin Mahadevan  
Shell  
Shell TechWorks  
Siemens Industrial  
Software Inc  
Siemens Mobility  
GmbH  
Sirris  
Skai  
Skai.co  
Smith & Nephew Inc  
SolutionLink  
Sony Corporation  
Traffic Services  
(NATS)  
U.S. Air Force  
U.S. Air Force 309th  
Software Engineering  
Group  
U.S. Air Force 87 EWS  
U.S. Air Force Air  
Combat Command  
(ACC)  
U.S. Air Force  
Materiel Command  
(AFMC)  
U.S. Air Force  
Operational Test and  
Evaluation Center  
(AFOTEC)  
U.S. Army  
University of  
Nagasaki  
University of Ottawa  
University of Oviedo  
University of Parma  
University of  
Pittsburgh  
University of  
Queensland  
University of Sao  
Paulo  
University of São  
Paulo (USP)  
University of  
Southampton  
University of  
Strathclyde  
University of Sydney

**Full extent of STPA use is unknown, but...**

**From public conferences and other disclosures:**

**Known users across 80+ Countries**

**Known users across 151+ Government & Regulatory Orgs**

**Known users across 877+ Process Industry Groups**

**130,000 STPA Handbook users (2021)**

**200,000 STPA Handbook users (2022)**

Continental AG  
Genentech  
General Dynamics  
General Electric  
Aviation  
General Motors  
Company  
Ghana CAA  
Gibson Applied  
Technology &  
Engineering (GATE)  
GKN  
Global Maritime  
CVUT  
CVUT FD  
Cyber Risk Quant  
Czech Technical  
University  
Czech Technical  
University in Prague  
Daimler Trucks AG  
Dassault Systemes KK  
Delta Airlines  
DeltaV Aerospace  
(Pty) Ltd  
GE Aviation Systems  
Intel Corp  
ION energy  
Irish Aviation  
Authority  
Iron Mountain  
Solutions  
ISAE-SUPAERO  
Islamic Azad  
University, Iran  
Istanbul Medeniyet  
University  
ITA – Instituto  
Tecnológico de  
Aeronáutica Brazil  
Japan Aerospace  
Exploration Agency  
(JAXA)  
Japan Manned Space  
Systems Corporation  
(JAMSS)  
Jilin University  
John Deere  
Keykavik University  
Rheinmetall AG  
Rigshospitalet  
RISE Research  
Institutes of Sweden  
Rivian  
Rivian Automotive  
Roche  
Roche  
Rolls-Royce  
RWTH Aachen  
SAE  
Safeguard  
Engineering Ltd  
Safety Associates  
Safety Limited  
Safety Management  
SAIC, Inc.  
Samsung  
Sandia National  
Laboratories  
Sapientia University  
of Rome  
SBB  
Corporation  
The Affiliated  
Institute of ETRI  
The Boeing Company  
The Human Factor  
Hub  
Therapeutic Goods  
Administration  
Tier4  
Tokyo Metropolitan  
Industrial Technology  
Research Institute  
Tokyo University of  
Technology  
TomTom NV  
Toyota Motor North  
America  
Transport for London  
(TfL)  
Trinity College Dublin  
TU Berlin  
TU Graz  
Tusimple  
U.K. National Air  
Corporation  
Universitat  
Politècnica de  
Catalunya  
Universiti Putra  
Malaysia  
University of  
Alabama at  
Birmingham  
University of  
Belgrade  
University of  
Bundeswehr  
Connecticut  
University of Dayton  
Democritus (Greece)  
University of Derby  
University of Genoa  
(Italy)  
University of Glasgow  
University of  
Michigan  
Pinnacle Ltd  
Warwick  
Manufacturing Group  
(WMG)  
Water Association –  
Serbia  
Waymo  
Waymo Inc.  
Whiteley Aerospace  
WIBIH  
Wisk Aero  
Worldsteel  
Worley  
WSP  
Xiamen University  
ZF Friedrichshafen  
ZIN Technologies  
Zoox  
Zoox Labs, Inc.  
Zurich University of  
Applied Sciences  
(ZHAW)

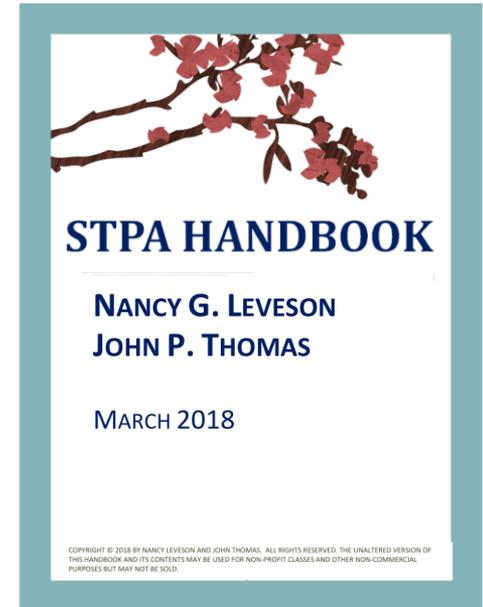


# STPA Common Mistakes

- Not adequately educated in STPA
- Implementing STPA without an expert STPA facilitator
  - Example mistake: We already have a facilitator with decades of experience facilitating fault tree analysis. Just give us a couple days to “bring him up to speed on the STPA methodology”.
- Limiting STPA to a simple system or simple problem with obvious answers

# For more information

- Google: “STPA Handbook”
  - How-to guide for practitioners applying STPA
  - Free PDF
  - Same book used in our professional/industry STPA training classes
- Website: [mit.edu/psas](https://mit.edu/psas)
- Email: [jthomas4@mit.edu](mailto:jthomas4@mit.edu)



Free PDF



Search: “John Thomas MIT”