

## Status of the Design tool and scheme for ITER TBM and Fusion Reactor System in Korea

H. G. Jin<sup>a\*</sup>, D. W. Lee<sup>a</sup>, K. I. Shin<sup>a</sup>, E. H. Lee<sup>a</sup>, J. S. Yoon<sup>a</sup>, S. K. Kim<sup>a</sup>, and S. Cho<sup>b</sup>

<sup>a</sup>Korea Atomic Energy Research Institute, Republic of Korea

<sup>b</sup>National Fusion Research Institute, Republic of Korea

\*Corresponding author: jhg@kaeri.re.kr

### 1. Introduction

Korea has developed a Helium Cooled Molten Lithium (HCML) Test Blanket Module (TBM) and Helium Cooled Ceramic Reflector (HCCR) TBM to be tested in the ITER [1-4]. The main purpose for developing the TBM is to develop the design technology for the DEMO and fusion reactor and it should be proved by experiment in the ITER. Therefore, we have developed the design scheme and codes including the safety analysis capability for obtaining the license for testing in the ITER. Using the prepared facilities and related experiments, developed codes were validated. In the present study, the overall design, system codes development scheme, and some development results are introduced.

### 2. Design and system codes development scheme

For the design of the TBM, several commercial and common codes were used, such as a 3D CAD, neutronics codes and thermal-hydraulic/mechanical CFD/FEM codes including Electro-Magnetic (EM) analysis tools. For a safety analysis, system codes such as MARS-GCR (Multi-dimensional Analysis of Reactor Safety for Gas Cooled Reactor) and GAMMA (GAs Multi-component Mixture Analysis) codes have been used, which were developed in Gen. IV reactors development projects as the system codes for system analysis. For the liquid metal breeders, MARS-FR and GAMMA-FR have been developed based on MARS and GAMMA from GEN.IV reactor codes in Korea. Table I shows the final goals and current status of the system codes development and validation for each area.

#### 2.1 System code development for He coolant

A performance analysis for the thermal-hydraulics and a safety analysis for an accident caused by a loss of

coolant for the KO TBM have been carried out using a commercial CFD code, ANSYS-CFX [5], MARS and GAMMA. To verify the codes, a preliminary study was performed by Lee [6], Yum [7,8], etc. using a single TBM First Wall (FW) mock-up made from the same material as the KO TBM, Ferritic Martensitic (FM) steel. From a comparison of the experimental data with the ANSYS-CFX, MARS and GAMMA codes, the 3-dimensional (3D) analysis shows a much better estimation of the heat transfer compared to the existing 1-dimensional (1D) analysis with systems codes considering the unique feature that there is a one-side heat source from plasma side in a fusion environment. Actually the GAMMA code adopts a well-known heat transfer correlation, a Dittus-Boelter correlation, which is developed in the condition where temperature difference between the surface and fluid is less than 10 °C. Moreover, the GAMMA has adapted is to use the film temperature for calculating the Reynolds number. Actually however, because the viscosity is a function of bulk temperature, using film temperature makes the viscosity be higher than its real value. And this also makes the Reynolds number from GAMMA be smaller. Because GAMMA underestimates the Reynolds number, the heat transfer coefficient from this code is hard to trust. In 1965, McEligot et al. developed heat transfer correlation, which is known to be valid for the following three conditions; using helium coolant,  $1 < (T_s/T) < 2.5$  and  $15000 < Re < 600000$ . The present experiment covers these conditions, and the correlation can be adopted.

#### 2.2 Tritium permeation model implementation

The TBEC (Tritium Behavior Evaluation Code) is a computer code developed for the purpose of analyzing tritium permeation and distribution in HTGR systems (Yook, 2009) [9].

Table I Status and plan of the code development.

Fields	Final goals	Current status
Neutronics	- CAD conversion tools development - Fusion library development (Int. collaboration) - Neutronic analysis scheme development with existing codes (MCNP/MCCARD)	- Using ATILLA 3D and developing CAD conversion tools - Participating FENDL-3.0 libraries (IAEA collaboration) - For HCCR TBM, MCNP was applied
Gas Coolant	- Verifying the commercial (ANSYS-CFX) and developed system codes (MARS-GCR, GAMMA)	- 2010: N <sub>2</sub> gas, 6 MPa, 0.3 kg/sec, ~0.1 MW/m <sup>2</sup> heat flux - 2011: He gas, 9 MPa, 0.5 kg/sec, ~0.5MW/m <sup>2</sup> heat flux - 2012: He gas, 9 MPa, 0.5 kg/sec, 5 MW/m <sup>2</sup> heat flux
Liquid metal breeder	- Developing and verifying MARS-FR & GAMMA-FR - MHD model implementation and verification	- 2010: material properties (PbLi, Li) implementation - 2011: basic heat transfer correlation implementation - 2012: MHD model implementation and verification
Tritium	- Developing and verifying GAMMA-T	- 2010: evaluation of the existing codes such as TRITGO etc. - 2011/2012 T permeation model implementation

Other commercial codes	- Verifying MHD with commercial CFX EM-module	- 2009-2011 Verification of CFX EM-module with the previous experimental data
Integration	- Base structure development for integration of MARS-FR & GAMMA-FR	- Base structure development considering the integration
Fusion System Design code	- Developing a design code for system parameters	-2013: Coupling system design code (SUPERCODE) with the GAMMA-FR

The TBEC+GAMMA code was developed and tested with an NHDD (Nuclear Hydrogen Development & Demonstration) hydrogen production system. The PRF (Permeation Reduction Factor) is about 10~1000 in the case of Incoloy 800 due to the formation of the oxide layer. In this study, the permeation model including the Deal-Grove model for oxide layer formation was suggested and validated against the experimental data. The transfer rate of tritium decreases over time, showing a big difference from that of constant PRF. It is a very optimistic in terms of safety.

### 2.3 System code development for liquid breeders

MARS code has been developed and used as a fluid system analysis code for a water cooling reactor. The present paper describes theories and models for introducing the properties of Lithium and Lead Lithium, which were induced in the following application ranges; 500 ~ 3000 K of temperature and 1.0 Pa ~ 9.0 MPa pressure for Lithium; 400 ~ 3000 K of temperature and 1.0 Pa ~ 1.0 MPa pressure for Lead-Lithium. The induced properties were compared with the previous experimental results in the ranges. The developed properties will be used in the MARS-FR.

### 2.4 MHD model implementation in system codes

In a momentum field equation, MHD driven pressure drop was applied the using Miyazaki's correlation (1989) [10]. With developed code in section III.C, several previous MHD experiments were simulated and they show a good agreement with the experimental values. Actually, there is no experimental data with a higher range of magnetic field above 5 T. More verification is required with this range.

### 2.5 SUPERCODE coupling with the GAMMA-FR

The SUPERCODE is a well-known system design code for fusion reactor, which has been developed to fill the gap between zero dimensional system codes and multi-dimensional plasma performance codes [11]. We decided that the Korean fusion code should adopt the SUPERCODE code's design capability and it was successfully implemented in GAMMA-FR GUI environments.

## 3. Conclusion

For developing the design scheme and system codes of the ITER TBM program in Korea, the developed system codes such as MARS and GAMMA from in Gen.

IV projects were modified and verified considering the fusion application; (1) For He coolant, 3D analysis and McEligot correlation as the heat transfer model were proposed and validated considering the high heat from the plasma side and extreme temperature difference between the wall and fluid. (2) For tritium behavior in He coolant, the TBEC+GAMMA code was developed and oxidation layer growth and its permeation rate change were considered in this development. (3) For a liquid metal breeder such as PbLi and Li, MARS-FR and GAMMA-FR were developed including physical properties of the generation model and basic heat transfer model in them. (4) For MHD simulation, the Miyazaki model was implemented in GAMMA, and it was validated successfully with the experimental data. These separate codes will be modified more considering the unique fusion conditions, and will be integrated.

### References

- [1] D.W. Lee, et. al., "Current Status and R&D Plan on ITER TBMs of Korea," Journal of Korean Physical Society, 49 S340-S344 (2006).
- [2] D.W. Lee, et. al., "Preliminary Design of a Helium Cooled Molten Lithium Test Blanket Module for the ITER Test in Korea," Fusion Eng. Des. 82, 381-388 (2007).
- [3] D.W. Lee, et. al., "Helium Cooled Molten Lithium TBM for the ITER in Korea," Fusion Sci. and Tech. 52, 844-848 (2007).
- [4] D.W. Lee, et. al., "Design and Preliminary Safety Analysis of a Helium Cooled Molten Lithium Test Blanket Module for the ITER in Korea," Fusion Eng. Des., 83, 1217-1221 (2008).
- [5] ANSYS CFX-11, 2007, User Manual, ANSYS-CFX
- [6] J. S. Lee, et al, Experimental Study of First Wall Cooling with Gas Loop in the Development of a Korean Test Blanket Module, Fusion science and technology vol.60 (2011)544-548
- [7] S. B. Yum, et al, Thermal Hydraulic Test With High Heat Flux Test Facility Using the First Wall Mock-up for the Korean He Cooled Test Blanket, 24th Symposium on Fusion Engineering. Submitted
- [8] E. H. Lee, et al, Design and Analysis of a High Temperature and Pressure He Supplying System, 24th Symposium on Fusion Engineering. Submitted
- [9] Yook Dae Sik, "A Study on the Methodology for Tritium Behavior in the Gas Cooled Reactor for Hydrogen Production System," Department of Nuclear and Quantum Engineering (2007)
- [10] K. Miyazaki et. al., "MHD Pressure Drop of Liquid Metal Flow in Circular and Rectangular Ducts Under Transverse Magnetic Field," Liquid Metal Magneto-hydrodynamics (1989), 29-36.
- [11] S.W. Haney et. al., "A "Supercode" for systems analysis of tokamak experiments and reactors", 10<sup>th</sup> Topical meeting on the technology of fusion energy, Boston (1992)