#### U 3 S i/ A l

# Analysis of the Spent U<sub>3</sub>Si/Al Fuel Using the Heavy Atom Isotope Correlation with Burnup



#### Abstract

The correlation of isotope composition of uranium and plutonium with the burnup in the spent  $U_3Si/Al$  fuel from Hanaro reactor has been investigated experimentally. The total and fractional(<sup>235</sup>U) burnup were determined by Nd-148 and mass spectrometric method

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respectively. The contents of the U and Pu elements and their isotope compositions, after their separation from the spent fuel samples were determined by isotope dilution mass spectrometric method using <sup>233</sup>U and <sup>242</sup>Pu as spikes. The depletion of <sup>235</sup>U, the Pu/U ratio, the capture-to-fission ratio for <sup>235</sup>U, and the ratio of fission contributions for <sup>235</sup>U, <sup>239</sup>Pu and <sup>241</sup>Pu were determined. The burnup values and some parameters were expressed by the correlation with uranium and plutonium isotopes. The correlations between isotope compositions themselves were also expressed.

1. 가 Pu safeguards 3가 U, Pu, Kr, Xe, Cs, Nd, Eu, Ru Zr (total burnup) (<sup>235</sup>U burnup), <sup>235</sup>U <sup>239</sup>Pu (depletion), <sup>239</sup>Pu (buildup), Pu/U  $U/U_0(U_0$  : ) 가 [1-7].  $^{234}$ U <sup>238</sup>Pu 가 U<sub>3</sub>Si/Al Hanaro 가

2.

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U <sub>3</sub> Si/Al					hot cell
(shielded line)	[8.9].				
	4 M HCl	1	가	10 M HNO <sub>3</sub>	90° C
24					
			glove bo	Х	
	,			,	
			Fig. 1 .	Nd-148	U
Pu	I	[10-12].	U Pu	<sup>233</sup> U <sup>242</sup> H	Pu

가

Symbol	Definition	Reference
Fτ	Total burnup in atom % fission	[10,11]
Fs	Fractional burnup(atom % fission) from fission of $^{235}$ U	[7,12]
D5	Depletion $(W_5^{\circ}/W_5^{\circ} - W_5)$ of <sup>235</sup> U in weight	[7]
5	Capture-to-fission ratio of <sup>235</sup> U	[13]
Pu/U	Plutonium-to-uranium ratio in weight	[1,5-7]
$N_{F235}/N_{F239}/N_{F241}$	Ratio of fission contributions of $^{\rm 235}U$ , $^{\rm 239}Pu$ and $^{\rm 242}Pu$	[14]

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3.1.

Table 1	6	U3Si/A1	U
(atom %)		. <sup>235</sup> U	19.95 atom % 5-14 atom %
			U Pu 7
U Pu			U
Pu			

## 3.2.

Table 2					가		$(F_{T}, F_{5}, D_{5},$
5, Pu/U	N F 235/ N F 239/ ]	<b>N</b> F 2 4 1		(F <sub>T</sub> )	Nd- 148	[10.11],	(F 5 )
	[12]	가		(7-1	14)		
Pu/U			U	Pu			<sup>235</sup> U, <sup>239</sup> Pu
<sup>241</sup> Pu			Ν	F 2 3 5/ N F 2 3 9/	N F 24 1	<sup>238</sup> U	

.

## 3.3.

3.3.1.

	U					가	가	<sup>235</sup> U	<sup>236</sup> U
<sup>238</sup> U	가					(Fig. 2).	Pu		
	가	가		<sup>239</sup> Pu		<sup>240</sup> Pu, <sup>241</sup> Pu	<sup>242</sup> Pu	가	
	(Fig. 3).			가				<sup>235</sup> U	$(D_5), Pu/U$
	/		( 5)	U	Pu			$(^{235}U/^{238}U,$	$^{236}U/^{238}U$
<sup>240</sup> Pu/	<sup>239</sup> Pu )							(F	ig 4 5).

(Pu ) 가 .

## 3.3.2.

7는 . (F T )

(F <sub>T</sub> )	<sup>235</sup> U	(D5),	/	( 5)	Pu/U	
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Fig. 6 **7**; Pu , , Pu/U

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#### 3.3.3.

, , U, Pu ,  $^{236}U$   $^{235}U$   $^{235}U$  ,  $^{236}U/^{238}U$  $^{235}U/^{238}U$  (Fig. 7),  $^{238}U/^{236}U$   $^{235}U/^{236}U$  ,  $^{241}Pu/^{239}Pu$   $^{242}Pu/^{240}Pu$ ,  $^{239}Pu$   $^{235}U$  ,  $^{235}U/^{238}U$   $^{240}Pu/^{239}Pu$  (Fig. 8)

4.

1) U

2) Pu (ng) U 7<sup>1</sup>. 3) U<sub>3</sub>Si/Al ,<sup>235</sup>U,

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 $^{239}$ Pu ,  $U/U_{0}$  Pu/U ,  $^{235}$ U / ,

## 4) $U_3Si/Al$

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Parameter			Spent Fue	el Sample		
	L1-M	L1-L	L1-H	L2-M	L2-L	L2-H
Fτ	11.2577	9.0301	5.5145	11.4942	9.0935	5.4241
F 5	10.4497	8.3666	5.1167	10.5318	8.4868	5.0091
<b>D</b> 5	1.6834	2.1226	3.5130	1.6661	2.0991	3.5790
5	0.1952	0.2070	0.2274	0.1937	0.2045	0.2300
Pu/U	4.768x 10 <sup>-3</sup>	3.715x 10 <sup>-3</sup>	2.294x 10 <sup>-3</sup>	4.837x 10 <sup>-3</sup>	$3.907 \times 10^{-3}$	$2.375 \times 10^{-3}$
NF235/NF239/NF241*	89.8/9.6/0.7	93.2/6.5/0.3	96.5/3.4/0.1	89.6/9.7/0.7	93.1/6.6/0.3	96.4/3.5/0.1

Table 1. Burnup Parameters Determined by Chemical Methods

\* : neglected the fast fissions originating in  $^{238}$ U

Isotope		Atom %						
	L1-M	L1-L	L1-H	L2-M	L2-L	L2-H		
U - 234	0.1194	0.1468	0.1542	0.1355	0.1427	` 0.1500		
U - 235	8.1105	10.5626	14.2811	7.9874	10.4575	14.3856		
U - 236	2.4883	2.0623	1.3304	2.5278	2.0533	1.3220		
U - 238	89.2819	87.2282	84.2343	89.3493	87.3464	84.1424		
Total	100.0001	99.9999	100.0000	100.0000	99.9999	100.0000		

Table 2. Isotopic Composition of U Separated from the Spent  $U_3Si/Al$  Fuel Samples



Fig. 1. Basic Processes for Isotope Correlation Study.





Fig. 3. The Dependence of Pu Isotopes on Total  $Burnup(F_{T})$ 



Atom % 236U



Fig. 5. Correlation between  $\boldsymbol{\alpha}_{5}$  and  $^{235}\text{U}/^{238}\text{U}$ 



Fig. 6. Correlation between Pu/U Mass Ratio and Total  $Burnup(F_{T})$ 



Fig. 7. Correlation between <sup>236</sup>U/<sup>238</sup>U and <sup>235</sup>U/<sup>238</sup>U Atom Ratio



Fig. 8. Correlation between <sup>240</sup>Pu/<sup>239</sup>Pu and <sup>235</sup>U/<sup>238</sup>U Atom Ratio