Drop Performance Test of HANARO Control Absorber Units



Abstract

For the evaluation of damper performance of four control absorber units of HANARO reactor, its drop performance tests were performed. For this purpose, when the control rods dropped from its upper travel limit, the position and acceleration data of the control rods were measured by using built-in displacement transducers and accelerometers mounted on the dry well of the control absorber units. From the measured data, drop time and velocity of the control rods were obtained. The maximum amplitudes of the accelerations were also obtained. The results show that the control rods drop within five seconds(allowable limit) from 695mm height. The vibration analysis results show that the maximum amplitudes of the vertical accelerations are 15~27g, and these acceleration peaks are generated when the bottom of the damper cylinder comes in contact with the rubber pad on the bracket or the damper piston comes into contact with the damper cylinder. It is expected that the acceleration levels can be reduced by improving damping characteristics of the rubber pad and the damper cylinder. Hereafter, periodical drop performance tests will be performed for the monitoring of the trend of the drop accelerations.

1.









가

[1~6] ,

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3 가





가



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(2.45m/s)

가

가







	1	4			,	5	가			,	가					
					1	1							1		가	
							, x		1			가				
				•												
	1			1						0.58	, 2			0.:	58 , 3	
0.59	, 4			1				, 4							1	
				[]	1,3~6]	5										
								,								0.1
0.1	2															
	1										4					
		2	2.5m/s						, 3							
	2	4							가			,			가	
(g)						2									가	
					,											가
		2	가						4					3		가
		가					. 4						가		15g~27g	
							7									

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		()	()	(m/s)	1
	1	0.47	0.57	2.45	×
1	2	0.46	0.58	2.42	
1	3	0.47	0.58	2.40	
		0.47	0.58	2.42	-
	1	0.48	0.58	2.43	×
2	2	0.47	0.57	2.43	×
Z	3	0.48	0.58	2.38	
		0.48	0.58	2.41	-
	1	0.48	0.59	2.33	
2	2	0.48	0.59	2.33	
3	3	0.46	0.58	2.37	×
		0.47	0.59	2.34	-
	1	0.76	0.87	2.05	×
Л	2	0.87	0.98	2.07	×
4	3	1.05	1.16	2.01	
		0.89	1.00	2.04	-

		2	가	(: g)		
		Х	у	Z	1	
	1	18.5	14.6	20.0	×	
1	2	16.2	10.1	20.5		
1	3	17.5	12.8	19.1		
		17.4	12.5	19.9	-	
	1	22.8	13.6	24.8	×	
2	2	23.1	10.9	22.4	×	
2	3	19.4	10.8	21.6		
		21.8	11.8	22.9	-	
	1	21.6	11.6	27.5		
2	2	21.0	11.4	26.1		
5	3	29.7	12.5	27.7	×	
		24.1	11.8	27.1	-	
	1	16.0	11.2	19.2	×	
4	2	14.1	9.8	20.4	×	
4	3	14.4	12.1	15.6		
		14.8	11.0	18.4	-	

3.2. 가



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가 가 12 (b) 가 가 가 ,)가 (가 가 12 (c) 12 (b) • (가 가) 가 가 z () () .

3.3.1

가 1 , 1 가 . 1 가 3 , 3 1 2 1 1 (). 13 1 13 1 , 2 0.01 1 3 . 가 가 , 4 0.2 13 1 , 1 • 가 1 가 가 .











4. 가 3.1 3.2 가



가

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가





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5.

1)

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2~2.5m/s



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