# Dynamic Performance Characteristic Tests of Real Scale Lead Rubber Bearing for the Evaluation of Performance Criteria

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## 1. Introduction

Dynamic characteristic tests of full scale lead rubber bearing were performed for the evaluation of performance criteria of isolation system for nuclear power plants. For the dynamic test for a full scale rubber bearing, two 1500mm diameter lead rubber bearings were manufactured.

The viewpoints of this dynamic test are determination of an ultimate shear strain level of lead rubber bearing, behavior of rubber bearing according to static and dynamic input motion, sinusoidal and random (earthquake) motion, and 1-dimentional and 2dimensional input motion.

### 2. Overview of Test

For the evaluation of a dynamic characteristic test, two full scale isolation devices were manufactured. The diameter, total rubber thickness diameter of lead core are 1500mm, 224mm, 320mm, respectively. The drawing and figure of lead rubber bearing is shown in figure 1.



For the considering two dimensional input motion, a dynamic input motions were generated. In the case of generating input motion, a capacity of test machine should be considered. For the 100% and 200% shear strain level test, seismic input motions were considered but over 300% shear test, only elliptical motions were considered because of the limit displacement of test machine in UCSD. Especially, in the case of 500% shear test, special input motion was considered. For the evaluation of differences between 1-dimensional and 2-dimensinal input motion, only one dimensional test was performed for specimen 1 and two dimensional test for specimen 2. The seismic input motion, 300% and 400% shear strain level test motion and 500% shear strain

level test motion are shown in figure 2,3 and 4, respectively.



Figure 2. Seismic input motion for 100% and 200% shear test



Figure 3. 300%, 400% Elliptical Trace Sinusoidal Motion



Figure 4. 500% Elliptical Trace Sinusoidal Motion

A test protocol was decided for considering a dimension of test and shear strain level of test. All the test protocols are summarized in table 1.



Table 1. Test protocol for dynamic characteristic test of lead rubber bearing

#### 3. Test Results

The brief test results are summarized in table 2. As shown in table 2, and deformed and failure shape of LRB after dynamic tests are shown in figure 5.

Strain	1D	2D
100%	Not many differences	
200%		
300%	No damage	Deformed shape
400%	No damage	Severely deformed
		shape
500%	Slightly damage	Failure occurred
	No failure	during 2D dynamic
	Failure occurred in	test
	516% shear strain	



(a) Deformed shape after 2 dimensional test



(b) failure after 2-D test (c) failure after 1-D test Figure 5. Deformed and failure shape of after 1-D, 2-D test

The load-displacement relations according to 1 and 2 dimensional dynamic test are shown in figure 6. As shown in figure 6, even though a failure behavior was different but the dynamic characteristics are not many changed according to the dynamic input motion.



(a) load-displacement relation for 1 dimensional 400% shear strain level test



#### 4. Conclusions

In this study, seismic isolation device tests were performed for the evaluation of performance criteria of isolation system. Through this test, it can be recognized that in the case of considering a mechanical property test, dynamic and multi degree of loading conditions should be determined. But these differences should be examined how much affect to the global structural behavior.

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