

Extension of STREAM Double Heterogeneity Method to Coated TRISO Particles

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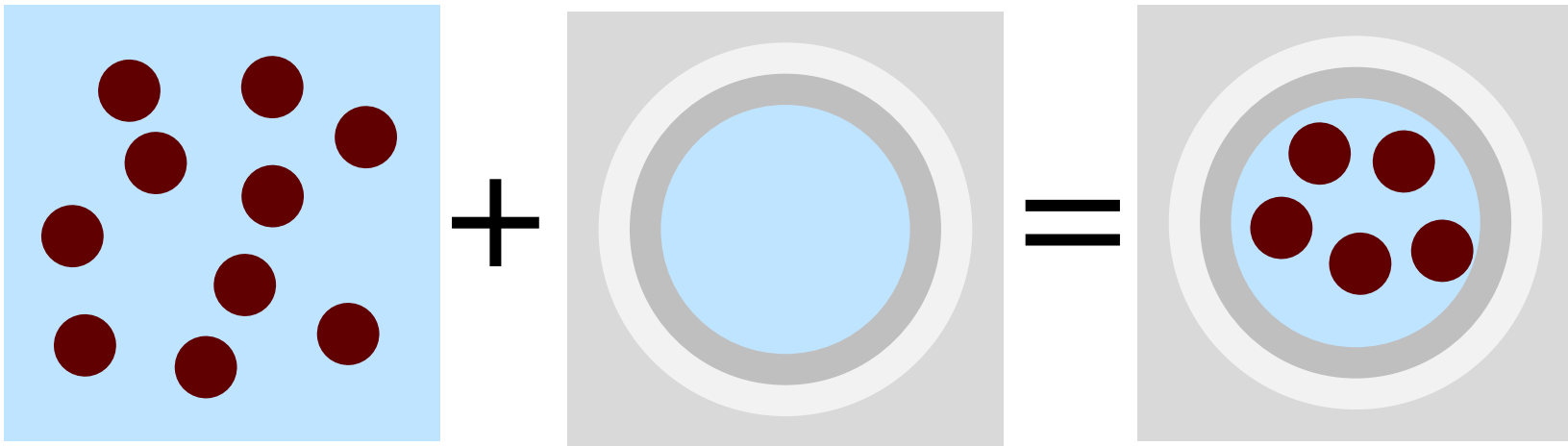


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Introduction

- **Doubly Heterogeneous (DH) fuel**
 - **Micro heterogeneity + Macro heterogeneity**



- **VHTR employs TRISO particle fuel**
- **When Fuel Compact region is homogenized with volume weight, significant reduction in reactivity occur**
- **UNIST method based on Equivalence Theory**
 - **Cannot account for the effect of coated layer of TRISO particle, which can cause 400 pcm – 600 pcm bias**

Methodology

- Microscopic Heterogeneity**

- Dancoff factor** $c = \frac{1}{1 + \bar{l}_m \Sigma_m}$ and **Heterogeneity Parameter** $\beta = \frac{1 - c}{\bar{l}_m \Sigma_m}$

- Escape XS** $\Sigma_e = \frac{1 - c}{\bar{l}_f}$ and **Background XS** $\sigma_b^{(j)} = \frac{\lambda \Sigma_{f,p} + \Sigma_e}{N^{(j)}}$

- Parameter** $\omega = \frac{v_m (1 - \beta)}{v_c \sigma_b^{(j)}}$

- Macroscopic Heterogeneity**

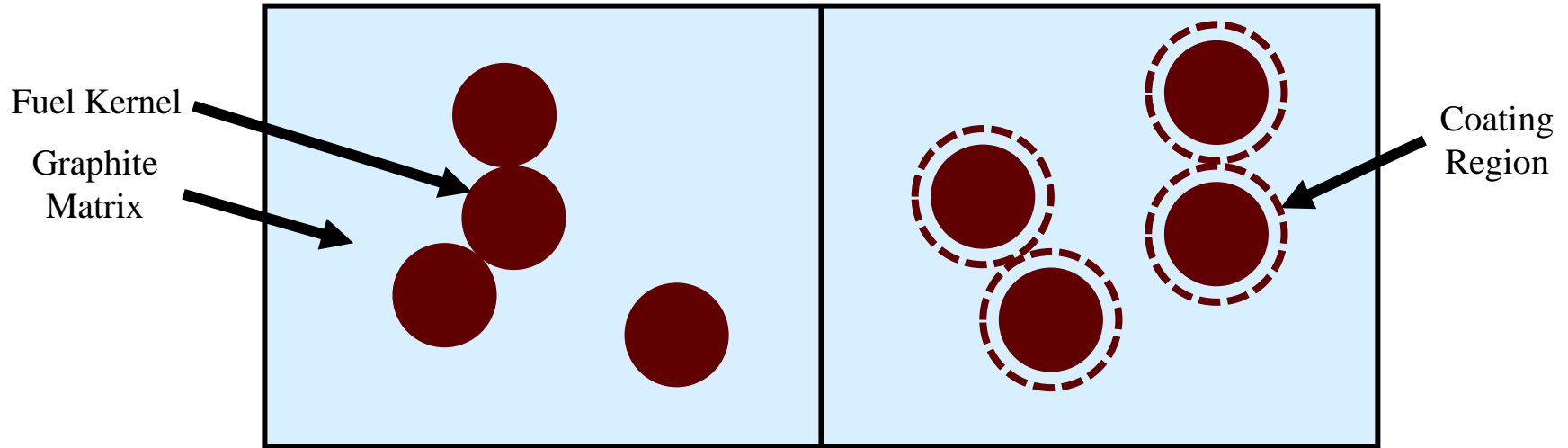
- Background XS** $\tilde{\sigma}_0^{(j)} = \frac{\lambda \tilde{\Sigma}_{F,p} + \Sigma_E}{\tilde{N}^{(j)}}$

- DH Background XS** $\sigma_0^{*(j)} = \frac{\tilde{\sigma}_0^{(j)}}{1 + \omega \tilde{\sigma}_0^{(j)}}$

- Effective XS** $\tilde{\sigma}_{X,g}^{(j)} = \frac{\sigma_{X,g}^{(j)} (\sigma_0^{*(j)})}{1 + \omega \sigma_{a,g}^{(j)} (\sigma_0^{*(j)})}$ **where** $\sigma_{X,g}^{(j)} (\sigma_0^{*(j)}) = \frac{\left\langle \frac{\sigma_X^{(j)}(E)}{\sigma_a^{(j)}(E) + \sigma_0^{*(j)}} \frac{1}{E} \right\rangle}{\left\langle \frac{1}{\sigma_a^{(j)}(E) + \sigma_0^{*(j)}} \frac{1}{E} \right\rangle}$

indices: j (nuclide), X (reaction), g (energy group)

- **Single-kernel model vs. Dual-kernel model**



- **Fuel kernel can be touched in single-kernel model**
- **Minimum distance between fuel kernels with coating layer**
- **Need new Dancoff factor calculation which account for coating layer**
- **Dancoff factor based on Chord method ³**

³ W. Ji et al, Analytical Dancoff factor evaluations for reactor designs loaded with TRISO particle fuel, Annals of Nuclear Energy, Vol.63, pp. 665-673, 2014.

Methodology

- **Dancoff Factor based on Chord Method**

- **Dancoff factor of infinite medium is defined as**

$$c = \int_0^{\infty} f(l) \exp\left(-\frac{l}{\lambda}\right) dl$$

- **Probability density function for chord length**

$f(l) = 0$ for $0 < l < \tau$ where τ is minimum chord length

$$f(l) = \alpha \exp\left(-\frac{l}{\beta}\right) \text{ for } \tau < l < \infty$$

- **Two Normalize Conditions**

$$\int_0^{\infty} f(l) dl = 1$$

$$\int_0^{\infty} l f(l) dl = \frac{4r}{3} \frac{1 - \text{frac}}{\text{frac}}$$

Methodology

- **Dancoff Factor based on Chord Method**

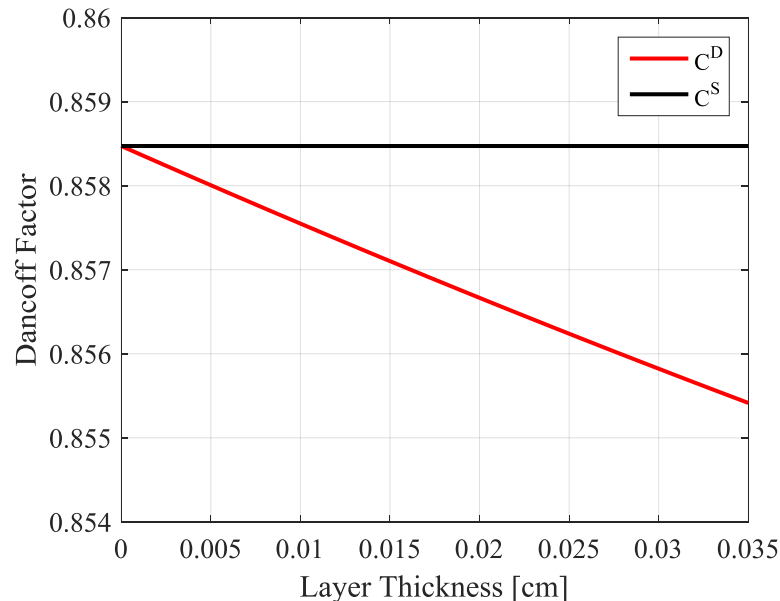
- **Dancoff factor with dual-kernel model**

$$c^D = \frac{\exp(-\Sigma_m \tau)}{1 + (\bar{l}_m - \tau) \Sigma_m} \quad \text{where } \tau \text{ is minimum chord length}$$

- **Limiting condition of Dancoff factor with 0-layer thickness**

$$\lim_{\tau \rightarrow 0} c^D = \lim_{\tau \rightarrow 0} \frac{\exp(-\Sigma_m \tau)}{1 + (\bar{l}_m - \tau) \Sigma_m} = \frac{1}{1 + \bar{l}_m \Sigma_m} = c^S$$

- **Dancoff Factor comparison with increasing layer thickness**



Methodology

- Microscopic Heterogeneity**

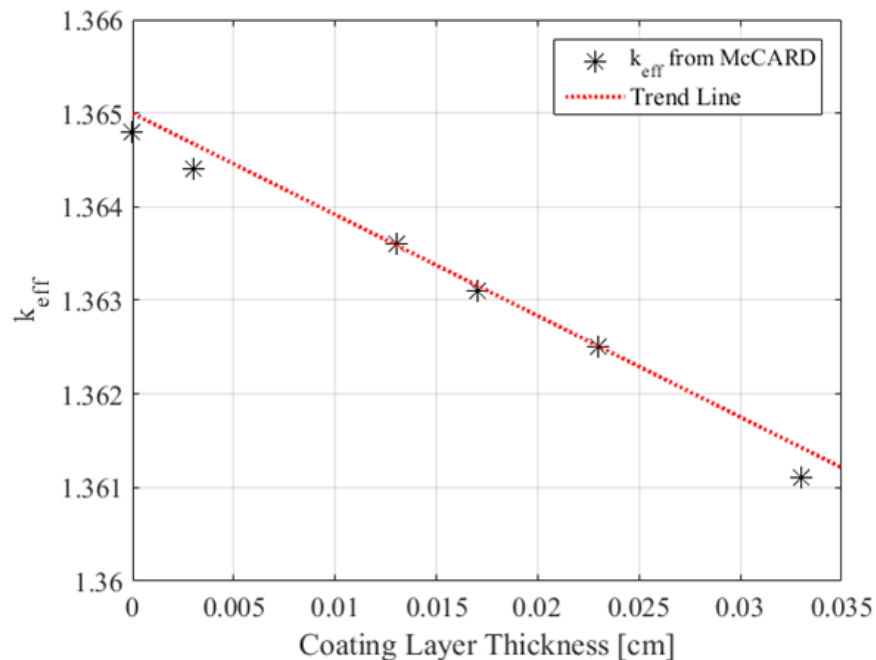
- Dancoff factor** $c^D = \frac{\exp(-\Sigma_m \tau)}{1 + (\bar{l}_m - \tau) \Sigma_m}$ and **Heterogeneity Parameter** $\beta = \frac{1 - c}{\bar{l}_m \Sigma_m}$
- Escape XS** $\Sigma_e = \frac{1 - c}{\bar{l}_f}$ and **Background XS** $\sigma_b^{(j)} = \frac{\lambda \Sigma_{f,p} + \Sigma_e}{N^{(j)}}$
- Parameter** $\omega = \frac{v_m (1 - \beta)}{v_c \sigma_b^{(j)}}$

- Macroscopic Heterogeneity**

- Background XS** $\tilde{\sigma}_0^{(j)} = \frac{\lambda \tilde{\Sigma}_{F,p} + \Sigma_E}{\tilde{N}^{(j)}}$
- DH Background XS** $\sigma_0^{*(j)} = \frac{\tilde{\sigma}_0^{(j)}}{1 + \omega \tilde{\sigma}_0^{(j)}}$
- Effective XS** $\tilde{\sigma}_{X,g}^{(j)} = \frac{\sigma_{X,g}^{(j)} (\sigma_0^{*(j)})}{1 + \omega \sigma_{a,g}^{(j)} (\sigma_0^{*(j)})}$ **where** $\sigma_{X,g}^{(j)} (\sigma_0^{*(j)}) = \frac{\left\langle \frac{\sigma_X^{(j)}(E)}{\sigma_a^{(j)}(E) + \sigma_0^{*(j)}} \frac{1}{E} \right\rangle}{\left\langle \frac{1}{\sigma_a^{(j)}(E) + \sigma_0^{*(j)}} \frac{1}{E} \right\rangle}$

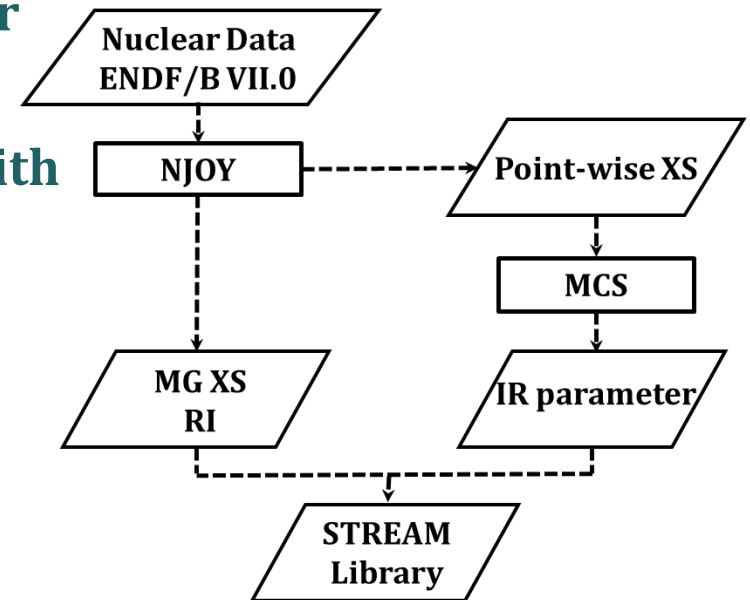
Methodology

- With increasing Layer thickness, parameters including Dancoff factor of infinite array changes
- Continuous Energy Monte Carlo code McCARD
- Fuel condition in 4.3% fuel packing fraction
- Up to 400 pcm reactivity decrease with 0.035cm layer



Implementation

- **Lattice Physics code STREAM**
 - Use Method of Characteristic (MOC)
 - Adopt Equivalence Theory for resonance treatment
 - Double-het Self-shielding method
 - MG XS library for VHTR based on ENDF/B VII.0
 - NJOY generate MG XS library and Resonance integral table
 - Monte Carlo code generate IR parameter
 - 8 isotopes, 997 energy group used
 - Slowing down calculation carried out with carbon moderator



Verification

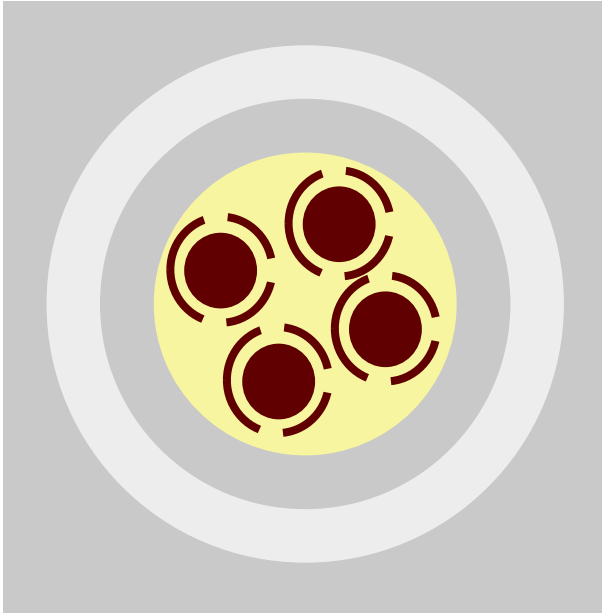
- Single Pin-cell problems are used
- Verifications are basically based on HTTR fuel design model
- TRISO Fuel conditions are varying to cover other conventional VHTR fuel designs.
- Verification is focused on DH effect $k_{eff}(DH) - k_{eff}(SH)$
- TRISO fuel condition of conventional VHTRs

	Kernel Radius [μm]	Layer Thickness [μm]	Fuel PF* [%]	Grain PF* [%]	Fuel Enrichment [w/o]
HTTR	300	165	8.0	30	3-10
PBMR-400	250	210	1.5	9	6
MHTGR-350	213	210	3.4	35	15
PMR-200	250	215	4.3	27	12

*PF = Packing Fraction

Verification : Model Description

- **Top view of a pin-cell**



r1	1.200 cm
r2	1.625 cm
r3	2.050 cm
Pitch	4.7926 cm

Graphite Moderator	1.75 g/cm³
He Coolant	6.55x10⁻⁵ g/cm³

Graphite	1.612 g/cm³
Si	0.192 g/cm³
UO₂	10.41 g/cm³

- **Fuel compact**

- **Modified to increase variation of coating layer**
- **1st, HTTR A type of TRISO particle introduced**
- **2nd, Coating layers are smeared with moderator matrix**
- **3rd, Theoretical layer is introduced outside fuel kernels**

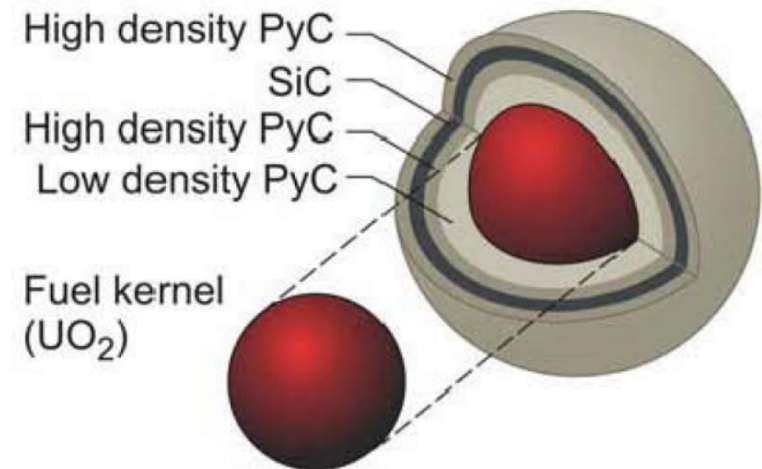
Verification : Reference Code

- Reference code used for verification is continuous energy Monte Carlo code, McCARD developed from SNU
- McCARD can simulate TRISO fuel model using implemented random distribution function
- The function can handle up to 61% of fuel grain packing fraction
- K_{eff} of each original models and imaginary layered models is compared with McCARD results
- Comparing stochastic error both models are equivalent in reactivity

Fuel Type	Fuel Enrichment [w/o]	Fuel PF [%]	Grain PF [%]	<i>k_{eff} results and Difference</i>		
				Original Model	Imaginary Layer	δ [pcm]
HTTR	3	9.33	33.65	1.23367(19)	1.23351(18)	-16
	6			1.33039(20)	1.32996(19)	-43
	10			1.37479(18)	1.37419(20)	-60

Verification : Description

- Basically, HTTR TRISO fuel design is employed
- Fuel PF varies from 3% to 12% to cover conventional VHTR fuel designs.
- Layer thickness from 0 to 430 μm (maximum grain PF to account for over-coating)
- Fuel Enrichment 3 w/o and 6 w/o
- Kernel radius from 250 μm to 400 μm
- HTTR TRISO particle
 - PyC = Pyrolytic Carbon



Verification : Description and Results

- Various Fuel PF, Layer Thickness

Case Number	Fuel Enrichment [w/o]	Kernel Radius [μm]	Fuel PF [%]	Layer Thickness [μm]	DH Effect [pcm]		
					Mc	ST	Err
1	6	300	3	0	7018	7005	-13
2				130	6922	6884	-38
3				190	6920	6829	-91
4				430	6652	6613	-39
5			5	0	5532	5572	40
6				130	5419	5386	-33
7				190	5350	5302	-48
8				390	5108	5036	-72
9			7	0	4491	4485	-6
10				130	4330	4266	-64
11				190	4237	4168	-69
12				310	3954	3979	25
13			9	0	3678	3705	27
14				130	3481	3462	-19
15				190	3302	3355	53
16				260	3266	3235	-31
17			12	0	2851	2858	7
18				80	2741	2700	-41
19				130	2657	2605	-52
20				190	2434	2496	62

std for Mc results is about 20pcm

Verification : Description and Results

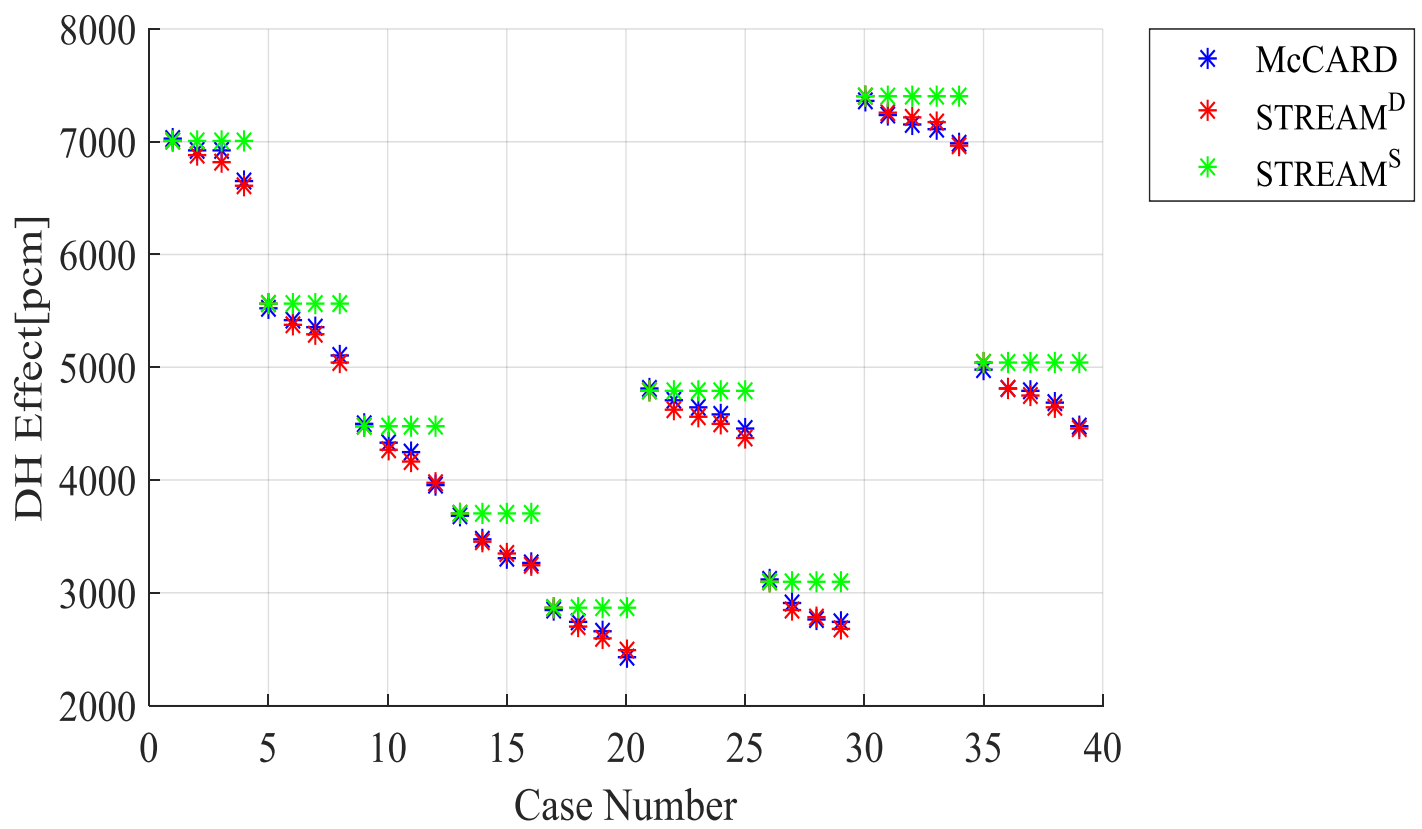
- Lowered Fuel Enrichment, Various Fuel Kernel Size

Case Number	Fuel Enrichment [w/o]	Kernel Radius [μm]	Fuel PF [%]	Layer Thickness [μm]	DH Effect [pcm]			
					Mc	ST	Err	
21	3	250	4.3	0	4820	4787	-33	
22				130	4697	4618	-79	
23				170	4648	4567	-81	
24				230	4582	4491	-91	
25				330	4452	4368	-84	
26				8.6	0	3116	3096	-20
27					130	2913	2855	-58
28					170	2754	2785	31
29					230	2748	2682	-66
30		400	4.3	0	7357	7400	43	
31				130	7240	7265	25	
32				170	7163	7225	62	
33				230	7119	7164	45	
34				430	6976	6965	-11	
35				8.6	0	4984	5033	49
36					130	4808	4815	7
37					170	4785	4750	-35
38					230	4681	4653	-28
39	290	4473	4451		-22			

std for Mc results is about 20pcm

Verification : Results

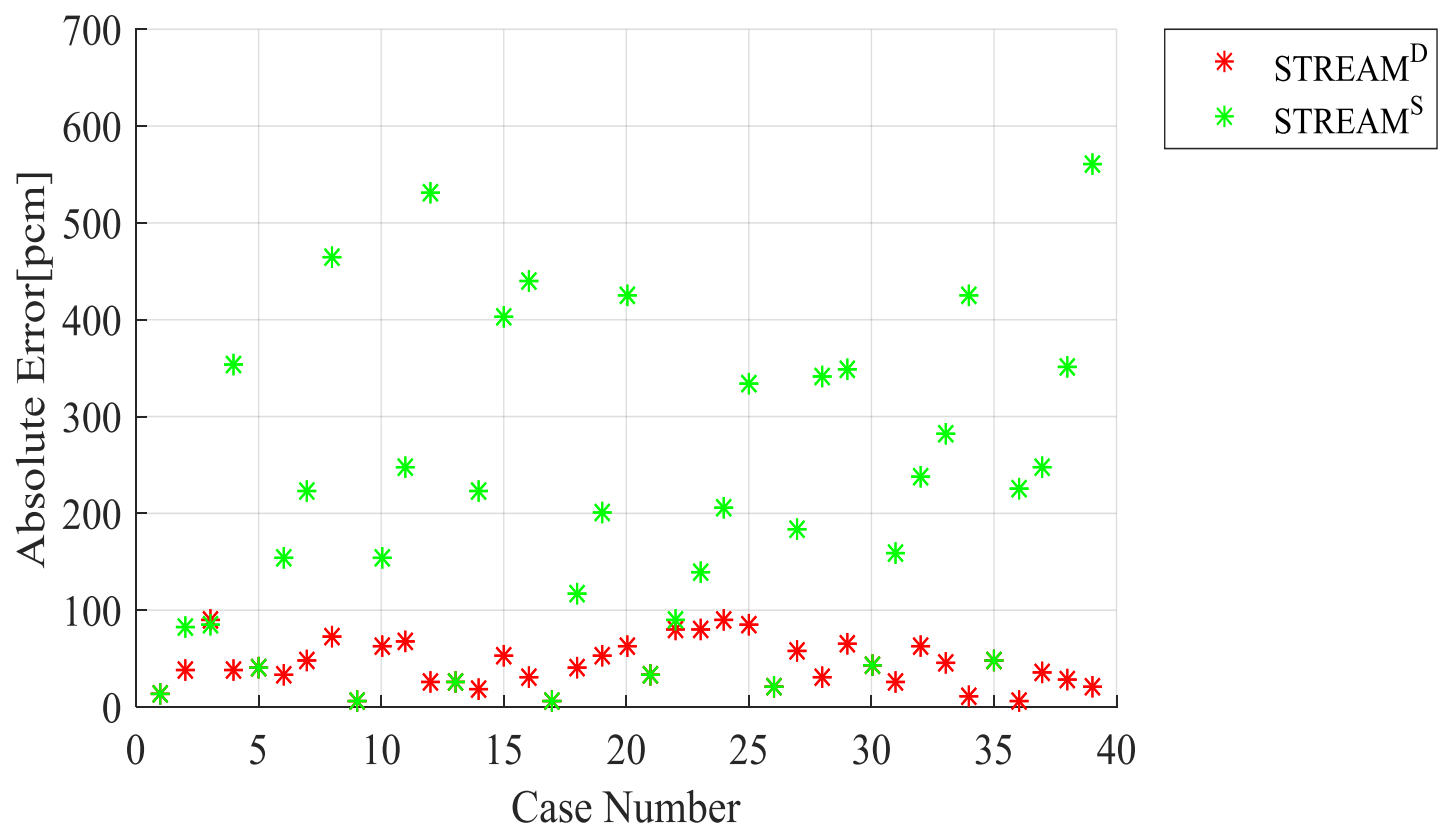
DH Effect Comparison



- DH effect decrease with increasing layer thickness
- Layer affect reactivity up to 500 pcm, which was unable to predicted previously
- 150 μ m increase of fuel kernel radius caused up to 2500 pcm increase in DH effect
- With increasing FP, DH effect decreases

Verification : Results

DH Effect Error Comparison



- **With Single-Kernel Model, errors are up to 600 pcm**
- **Dual Kernel model errors are mostly within 100 pcm**
- **Modified method well evaluate effect of coating layer with various fuel condition**

Conclusion

- **Effect of coating layer on DH self-shielding cannot be negligible**
- **DH self-shielding has high sensitivity on size of fuel kernel and fuel volume packing fraction**
- **Newly modified methodology well evaluate the DH effect from reference Monte Carlo code McCARD**
- **The method successfully overcame the limit of the previous method of modelling the coating layer of TRISO particle**

UNIST CORE