

Comparative Investigation on 0.4 inch SBLOCA Scenario with Single and Dual Train Passive Safety Injection Systems using SMART-ITL

Hyun-Sik Park^{a*}, Hwang Bae^a, Sung-Uk Ryu^a, Byong-Guk Jeon^a, Jin-Hwa Yang^a, Eun-Koo Yun^a, Nam-Hyun Choi^a,
Kyoung-Ho Min^a, Yong-Cheol Shin^a, Yoon-Gon Bang^a, Myoung-Jun Kim^a, Chan-Jong Seo^a, Sung-Jae Yi^a

^aKorea Atomic Energy Research Institute, 989-111 Daedeokdaero, Yuseong, Daejeon, 305-353, Korea

*Corresponding author: hspark@kaeri.re.kr

1. Introduction

The Standard Design Approval (SDA) for SMART [1] was certificated in 2012 at the Korea Atomic Energy Research Institute (KAERI). To satisfy the domestic and international needs for nuclear safety improvement after the Fukushima accident, an effort to improve its safety has been studied, and a Passive Safety System (PSS) for SMART has been designed until 2015 [2]. In December 2015, Saudi Arabia and Korea started conducting a three-year project of Pre-Project Engineering (PPE) to prepare a Preliminary Safety Analysis Report (PSAR) and to review the feasibility of constructing SMART reactors in Saudi Arabia.

In addition, an Integral Test Loop for the SMART design (SMART-ITL, or FESTA) [3] has been constructed and it finished its commissioning tests in 2012. Consequently, a set of Design Base Accident (DBA) scenarios have been simulated using SMART-ITL. Recently, a test program to validate the performance of the SMART PSS was launched and its scaled-down test facility was additionally installed at the existing SMART-ITL facility. [4, 5]

In this paper, a comparative investigation was performed on 0.4 inch SBLOCA scenario with single and dual train passive safety injection systems using SMART-ITL.

2. Methods and Results

2.1 SMART and SMART-ITL

SMART is an integral type reactor. A single pressure vessel contains all of the major components, which are the pressurizer, core, steam generator, reactor coolant pump, and so on.

SMART-ITL is scaled down using the volume scaling methodology and has all the fluid systems of SMART together with the break system and instruments, as shown in Fig. 1. The height of the individual components is conserved between SMART and SMART-ITL. The flow area and volume are scaled down to 1/49. The ratio of the hydraulic diameter is 1/7. The scaling ratios adopted in SMART-ITL with respect to SMART are summarized in Table 1.

All primary components except for steam generators are equipped in a reactor pressure vessel. However, as the space of the annulus to locate the steam generator is too narrow to install itself inside the SMART-ITL, the steam generator was connected to the hot-leg and cold-

leg outside the pressure vessel where the instruments are installed.

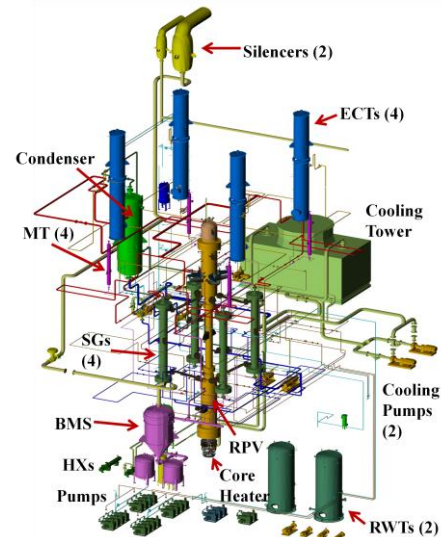


Fig. 1 Schematics of the SMART-ITL.

Table 1 Major Scaling Parameters of the FESTA Facility.

Parameters	Scale Ratio	Value
Length	l_{OR}	1/1
Diameter	d_{OR}	1/7
Area	d_{OR}^2	1/49
Volume	$l_{OR} d_{OR}^2$	1/49
Time scale, Velocity	$l_{OR}^{-1/2}$	1/1
Power/Volume, Heat flux	$l_{OR}^{-1/2}$	1/1
Core power, Flow rate	$d_{OR}^2 l_{OR}^{1/2}$	1/49
Pump head, Pressure drop	l_{OR}	1/1

SMART is a 330 MW thermal power reactor, and its core exit temperature and pressurizer (PZR) pressure are 323 °C and 15 MPa during normal working conditions, respectively. The maximum power of the core heater in the SMART-ITL is 30% for the ratio of the volume scale. The reactor coolant system of the SMART-ITL was designed to operate under the same condition as SMART.

2.2 SMART Passive Safety System

The SMART PSS design is composed of four Core Makeup Tanks (CMTs), four Safety Injection Tanks (SITs), and two-stage Automatic Depressurization Systems (ADSSs) [2]. Individual tanks are connected with the pressure-balanced pipes on the top side and injection pipes on the bottom side. This system is

operated when a small break loss of coolant accident (SBLOCA) or the steam line break (SLB) occurs. There are no active pumps on the pipe lines to supply the coolant. This system is only actuated by the passive means of gravity force caused by the height difference because all of the tanks are higher than the injection nozzle around the reactor coolant pumps (RCP).

CMT and SIT were designed based on the volume scale methodology, which is the same methodology used for SMART-ITL. Their heights are conserved, their diameters are scaled down to 1/7, and the area of the tank cross-section is scaled down to 1/49. Detailed scaled values are shown in Table 1.

Fig. 2 shows a schematic of one train for the passive safety system of the SMART-ITL. Each pipe has an isolation valve and a flow meter. The pressure, differential pressure, and temperature can be measured at every pipe and tank. Level and pressure transmitters are installed in each tank.

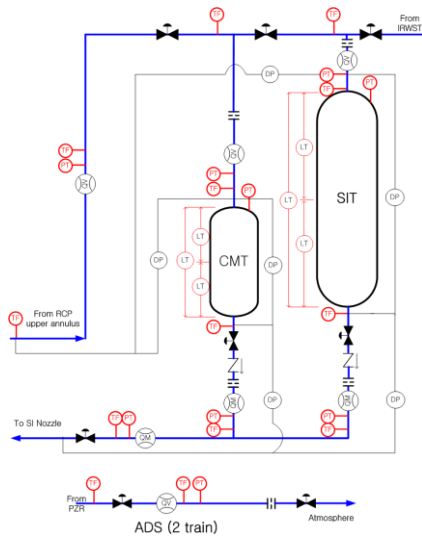


Fig. 2 Schematic of the Test Facility for SMART PSS

2.3 Passive Safety System Validation Tests

An experimental facility design for validating the SMART PSS was introduced. Through the validation tests, the general thermal-hydraulic performance of the passive safety system can be understood, and the performance of the nozzle geometry of flow distributor, break size and tank geometry can be assessed. Thus, the obtained quantitative data can be applied to a real system design and safety analysis code.

The objectives of this validation tests are to construct a scaled-down test facility, to assess the performance of the CMTs and SITs for SMART, and to analyze the thermal-hydraulic phenomena of flashing, wall film condensation, interfacial direct contact condensation, and thermal stratification expected to occur inside the tank [6-8].

Two trains of PSIS for the SMART design were simulated by attaching it to the existing SMART-ITL facility. The tests were performed both with single and

dual train PSISs. Table 2 shows the selected test matrix of single and dual train tests for the SMART PSS. Five different kinds of tests were conducted for a SBLOCA scenario to understand the following: 1) the effects of separate CMT and SIT operation, 2) the coupling effect of the CMTs and SITs, 3) the effect of different break sizes of 2 and 0.4 inches, and 4) the effect of two different types of SITs (back-pressure or pressurized SITs).

Table 2 Test Matrix of SMART Passive Safety System Tests.

2-Train Test ID	1-Train Test ID	Break (inch)	Description
T101	S105	2	CMT only
T102	S107	2	SIT only
T103	S108	2	Reference case
T108	S110	0.4	Break size
T201	S201	2	Pressurized SIT

2.4 SBLOCA Scenario of SMART PSS

A SBLOCA scenario was simulated using the SMART-ITL facility. The break type is a guillotine break, and its break location is on the Safety Injection System (SIS) line, which is located at the nozzle part of the RCP discharge.

Table 3 Major Sequence of Events for the SBLOCA Tests

Event	Trip signal & Set-point	Time (s)	
		S110	T108
Break	-	0	0
LPP set-point	PZR Press = P_{LPP}	3312	3,831
Reactor trip signal - Pump coastdown - CMT Act. Signal (CMTAS)	LPP+1.1 s	3313	3,833
Reactor trip-curve start	LPP+1.6 s	3314	3,834
MSHP set-point	LPP+4.1 s	-	-
CMT injection start	CMTAS+1.1 s	3315	3,834
PRHR actuation signal	MSHP+1.1 s	3,337	3,838
PRHRs IV open	PRHRAS+5.0 s	3,352	3,842
FIV close MSIV/ FW close	PRHRAS+2.0 s	3,357	3,857
SIT injection signal (SITAS)	PZR Press = P_{SITAS}	41,542	40,939
SIT injection start	SITAS+1.1s	41,543	40,940
ADS #1 open	CMT level < $L_{ADS\#1}$	35,702	34,984
ADS #2 open	SIT level < $L_{ADS\#2}$	-	241,943

The thermal-hydraulic behavior occurs at the same time scale in the SMART-ITL and SMART designs because the SMART-ITL is a full-height test facility. Table 3 shows the major sequence of events for the SBLOCA simulation tests of S110 and T108, which have the same break size of 0.4 inch.

When a SIS line in the SMART is broken, the primary system pressure decreases with the coolant discharge through the break. When the primary pressure reaches the Low Pressurizer Pressure (LPP) set-point, the reactor trip signal is generated with a 1.1 s delay. Because a turbine trip and LOss of Off-site Power (LOOP) are assumed to occur consequently after a reactor trip, the feedwater is not supplied and the Reactor Coolant Pump (RCP) begins to coast-down. In addition, a CMT Actuation Signal (CMTAS) is coincidentally generated with a reactor trip signal. With an additional 0.5 s delay, the control rod is inserted. When the PRHRS actuation signal is generated by the trip signal of the Main Steam High Pressure (MSHP) 4.1 s after the LPP, the SG secondary side is connected to the PRHRS with a 5 s delay and is isolated from the turbine by the isolation of the main steam and feedwater isolation valves with a 20 s delay. CMT injection starts following the CMTAS with a time delay of 300 s by opening the isolation valve installed on the injection line downstream of the CMT.

An SIT Actuation Signal (SITAS) is generated when the RCS pressure reaches below the SITAS setpoint, and the SIT is connected to the RPV with a 300 s delay when the isolation valve in the injection line downstream of the CMT is opened. The ADS #1 valve is opened as the CMT level falls below LADS#1 of its full height, and the ADS #2 valve is opened as the SIT level falls below LADS#2 of its full height. The break nozzle diameter is 50.8 mm in the SMART design and the scaled-down value is 7.26 mm in the SMART-ITL for a 2.0 inch break. A 0.4 inch break is simulated using an orifice with an inner diameter of 1.45 mm in SMART-ITL.

2.5 Major Findings from SMART PSS Tests

As shown in Table 3, the overall process is very similar between the single and dual train tests. It was reported that many of the logics, e.g., the reactor trip and SITAS, are dependent on the RV pressure, whereas the pressure is mainly determined by the steam inventory inside the RV, or the break flow rates and PRHRS heat removal rates, but not much by the number of PSIS trains (Jeon, et al., 2016). While Jeon's research is regarding 2 inch SBLOCA tests, this comparison focuses on 0.4 inch SBLOCA tests, which shows a general similarity but has some different thermal-hydraulic phenomena.

As shown in Fig. 3, the pressure trends are similar before the injection of CMT. Thereafter it decreases faster in T108 (2 train) than in S110 (1 train) before the actuation of ADS #1. It was estimated that the cooling capacity is higher with dual trains of a PSIS than with a

single train of PSIS. ADS #1 is actuated earlier than the injection from SIT during both tests. After the SIT injection, their pressure trends become almost similar. For the SBLOCA test with a 0.4 inch break, the ADS actuation signal occurs earlier than the SIT injection signal and helps the depressurization of the RV. This is because the RV is depressurized much slower during the 0.4 inch test than during the 2 inch test.

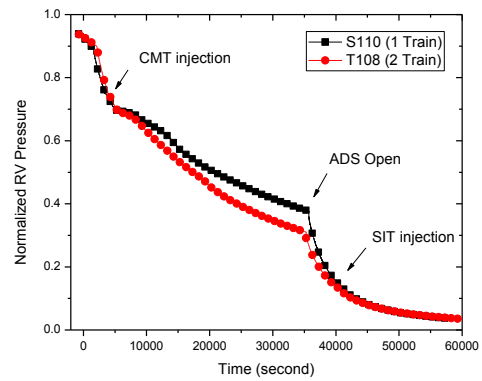


Fig. 3 Comparison of normalized RV pressure

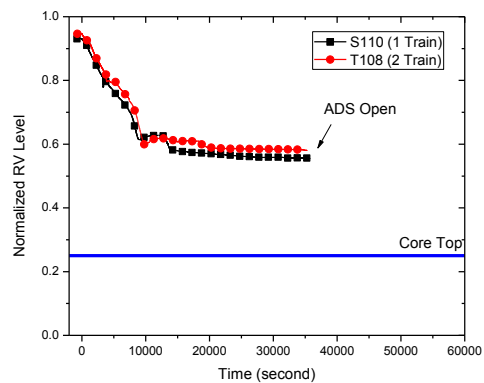


Fig. 4 Comparison of normalized RV water level

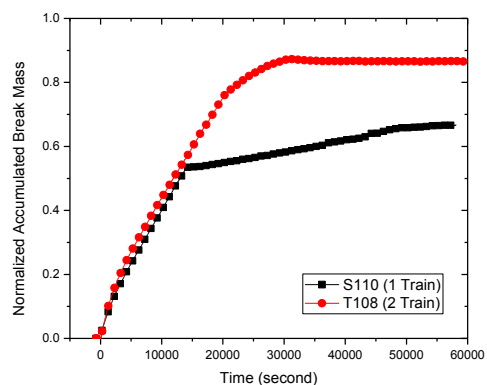


Fig. 5 Comparison of normalized accumulated break mass

As shown in Fig. 4, the RV water level maintains slightly higher during the dual train test of T108 than in

the single train test of S110. Multiple trains are operated independently and can increase the RV inventory with the addition of each train. However, the level difference between two tests is not very large. After the water level reaches near the safety injection nozzles and the surplus injected water is discharged through the break nozzle. Thus the core is kept to be fully covered during the whole test period. After the opening of the ADS valve, the level transmitter is affected by the discharged flowrate and the test data are not provided as the measured data seem to be uncertain. A further analysis is being conducted.

Fig. 5 shows the accumulated break flowrate measured using a load cell. The accumulated break flow is much larger in T108 than in S110, as expected. The difference starts at around 13,650 seconds. At that point the discharged water is dramatically decreased in the S110 test but continues until 31,920 seconds.

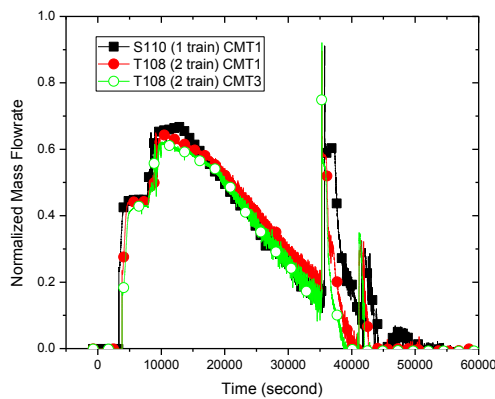


Fig. 6 Comparison of normalized CMT injection flowrate

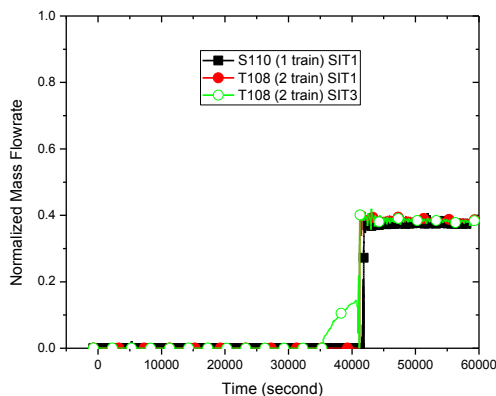


Fig. 7 Comparison of normalized SIT injection flowrate

Figs. 6 and 7 show the injection flow rates of CMT and SIT, respectively. As each train of the CMT and SIT is operated independently, the effect of the train number is negligibly small. The abrupt increase of flowrate at around 35,000 s is due to the opening of

ADS #1. The next abrupt increase of flow rate at around 41,000 s is due to the actuation of SIT injection.

3. Conclusions

In this paper, the effect of the train number of PSIS on a SBLOCA scenario is investigated for a break size of 0.4 inch. The single and dual train tests show a similar trend in general but the injected water migrates slightly differently in the RV and is discharged through the break nozzle. The parameters of the RV pressure, RV water level, accumulated break mass, and injection flowrates from the CMT and SIT were compared. Compared with the single train test, the increased injection rates from the two trains of the PSIS during the dual train test raised the RV water level, ensuring the safety of the reactor core.

ACKNOWLEDGEMENT

This work was supported by the National Research Foundation of Korea (NRF) grant funded by the Korea government (MSIP). (No. 2016M2C6A1004894)

REFERENCES

- [1] Kim, K. K. et al., 2014. SMART: The First Licensed Advanced Integral Reactor, *Journal of Energy and Power Engineering*, 8, 94-102.
- [2] Y. M. Bae, Report of Passive Safety System, SER-410-FS403-SD, KAERI Internal Report, 2012.
- [3] Park, H.S., Yi, S.J., Song, C.H., 2013, SMR Accident Simulation in Experimental Test Loop, *Nuclear Engineering International*, November 2013, 12-15.
- [4] H. Bae, D. E. Kim, S. J. Yi, and H. S. Park, Test Facility Design for the Validation of SMART Passive Safety System, *Transactions of the Korean Nuclear Society Spring Meeting*, Gwangju, Korea, May 30-31, 2013.
- [5] D. E. Kim, H. Bae, S. J. Yi, and H. S. Park, Experimental Facility Design for Assessment of SMART Passive Safety System Concept, *Transactions of the Korean Nuclear Society Spring Meeting*, Gwangju, Korea, May 30-31, 2013.
- [6] K. T. Park, et al., Assessment of MARS for Direct Contact Condensation in the Core Makeup Tank, *Journal of Computational Fluids Engineering*, Vol.19, No.1, pp. 64-72, 2014.
- [7] S. I. Lee, Two-Stage Scaling Methodology and Direct Contact Condensation of the Core Makeup Tank in a Passive PWR, Ph.D Thesis, KAIST, 2013.
- [8] Tuunanen, J. et al., "Assessment of passive safety injection systems of ALWRs," Final report of the European Commission 4th Framework Programme Project FI4I-CT95-0004, Technical Research Centre of Finland, 1999.