# Scintillation properties of CdWO4 single crystal grown at KAERI

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# 1. Introduction

The cargo screening for contraband of arms, explosives and nuclear materials is important issue in a worldwide after 9.11 terror [1]. Also the TSA (Transportaion Security Administraion) in USA performed total inspection of air cargo by using radiation since 2010. Thus, the development and improvement of the security inspection scanner are needed. High energy X-ray and  $\gamma$ -ray are used in security inspection scanner for screening metal materials. Thus, the detector of cargo scanner is required with high detection efficiency for high energy X-ray or  $\gamma$ -ray [2].

Single crystal scintillators such as NaI:Tl, CsI:Tl, Bi4Ge3O12 (BGO) and CdWO4 are the primary radiation detector, and widely used in many radiation application field [3].

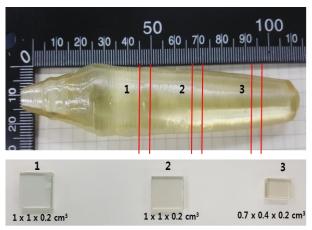
The cadmium tungstate, CdWO<sub>4</sub>, is one of the candidates for applying cargo scanner system because it has a high effective Z-number ( $\approx$ 61) and high density (7.9 g/cm<sup>-3</sup>) [4]. Other advantages of the CdWO<sub>4</sub> are good radiation hardness, chemical stability and non-hygroscopicity [5]. Thus, the CdWO<sub>4</sub> is widely applied to X-ray detection such as nuclear and high energy physics, homeland security, computed tomography (CT), and positron emission tomography (PET) [6].

We grew the CdWO<sub>4</sub> single crystal in oxidizing atmosphere by using the Czochralski method at KAERI (Korea Atomic Energy Research Institute). The scintillation properties of the CdWO<sub>4</sub>, such as the emission wavelength, energy resolution, light yield and decay time, are studied.

#### 2. Methods and Results

### 2.1 Crystal growth

Single crystal of CdWO<sub>4</sub> was grown from Pt crucibles heated inductively in oxidizing atmosphere by the Czochralski technique. The grown CdWO<sub>4</sub> crystal were  $\Phi$  20 X 100 mm<sup>2</sup> in dimensions. The grown CdWO<sub>4</sub> was annealed in the air over the temperature range of 1100 °C, and then cut by diamond wire saw and polished with various SiC papers. Figure 1 shows a grown CdWO<sub>4</sub> single crystal (top) and polished samples (bottom). The dimensions of 2 samples were 10 X 10 X 2 mm<sup>3</sup> and 1 sample were 7 X 4 X 2 mm<sup>3</sup>.



100 mm<sup>2</sup>) and polished samples.

2.2 X-ray excited emission spectra

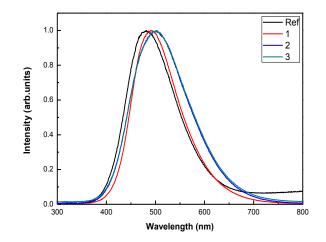


Fig. 2. X-ray induced emission spectra of CdWO4 samples at room temperature.

Figure 2 shows the emission spectra of CdWO<sub>4</sub> crystals measured under X-ray excitation at room temperature. The emission wavelengths of grown CdWO<sub>4</sub> samples were compared with reference CdWO<sub>4</sub> sample from China. All samples showed broad emission bands between 400 nm to 700 nm. The emission peak of grown samples was 500 nm, but the reference CdWO<sub>4</sub> samples had maximum intensity at 480 nm.

# 2.3 Pulse height measurements

The pulse height spectra of grown CdWO<sub>4</sub> crystal under 661 keV <sup>137</sup>Cs  $\gamma$ -ray excitation are shown in Fig.3. The energy resolution (FWHM) was measured to be 11%. To estimate the light yield, the photo peak positions of grown CdWO<sub>4</sub> was compared with the reference CdWO4 ( $\approx$ 12,000 photons/MeV). The light yield of grown CdWO<sub>4</sub> was measured to be 8,520 photons/MeV, which is ~ 72% of the reference CdWO<sub>4</sub> crystal.

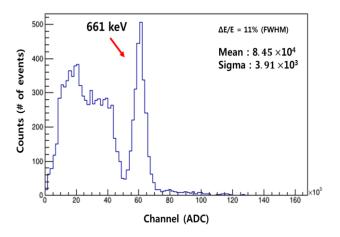


Fig. 3. The scintillation pulse height spectrum of CdWO4 single crystal at room temperature excited 661 keV  $\gamma$ -ray from a  $^{137}$ Cs source

2.4 Scintillation decay time measurement

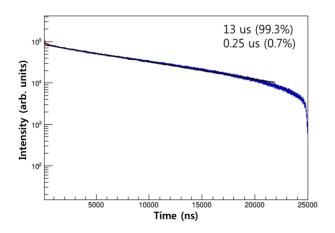


Fig. 4. The scintillation decay time spectrum of grown CdWO<sub>4</sub> sample at room temperature excited with 661 keV  $\gamma$ -ray from a <sup>137</sup>Cs source.

Figure 4 shows the  $\gamma$ -ray excited scintillation decay time curve of the grown CdWO<sub>4</sub> crystals recorded at room temperature. The decay time constant was measured to be 13 µs (99%) which is consistent with previous results [4].

#### **3.** Conclusions

In this experimental, the CdWO<sub>4</sub> single crystal was grown in oxidizing atmosphere by the Czochralski technique. As a result, not only the light yield of grown CdWO<sub>4</sub> was almost 70% of the commercial CdWO<sub>4</sub>, but also other properties such as decay time, emission wavelength were similar with the commercial CdWO<sub>4</sub>. Thus, we can check the possibility to applying for radiation detectors of medical imaging and cargo scanner. So, we have plan to improve the scintillation properties of the CdWO<sub>4</sub> by debugging growing conditions.

### REFERENCES

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