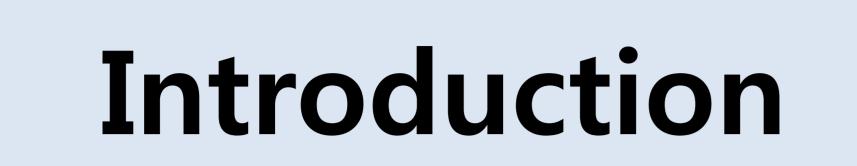
A surface-to-volume model of UO₂ oxidation in air at 573 - 723K

Hyounggyu Park^a, Kwangheon Park^{a*}

^a Department of Nuclear Engineering, Kyunghee University, Kyunggi-do, 446-701, Korea

*Corresponding author: kpark@khu.ac.kr





The mechanism of oxidation of uranium dioxide in the air condition can be described, $UO_2 \rightarrow U_4O_9/U_3O_7 \rightarrow U_3O_8$. New model

Johnson-Mehl-Avrami model could not explain the effect of incubation time and cracking of uranium oxide. Then, a surface-to-volume model is proposed to consider the effect of incubation time and cracking. This model was suggested to explain the UO2 oxidation mechanism well.

The formation of U_3O_8 leads to an approximately 23% density decrease and a 36% volume increase. The increased volume of U_3O_8 causes a safety problem of long-term storage. Because of the safety problem, more studies are required to estimate the behavior of a uranium oxidation.

In this study, a surface-to-volume model is proposed to describe the kinetic mechanism from UO_2 to U_3O_8 . The purpose of this study is to describe the model of UO_2 oxidation mathematically.



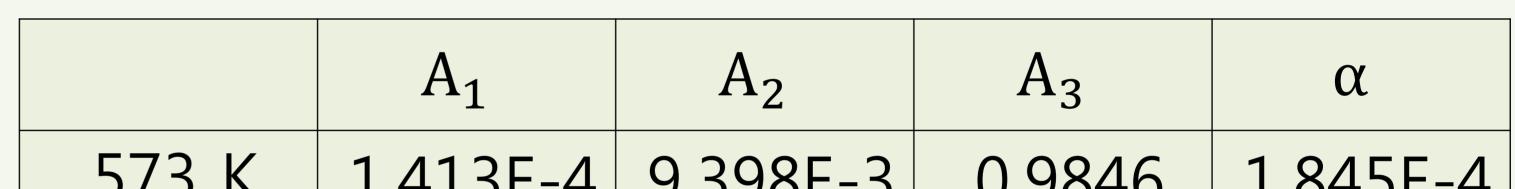
Johnson-Mehl-Avrami model has been applied to express the sigmoidal curve of the reaction mechanism, nucleation and growth, mathematically. < A surface-to-volume model >

 $\dot{x} = f(t) \cdot (x_{eq} - x)$

$$f(t) = A_1 \left(1 - \frac{A_3}{1 + A_2 \cdot e^{\alpha t}} \right)$$

$$\mathbf{x}(t,T) = \frac{8}{3} - \frac{2}{3} \left(\left(\frac{1+A_2}{1+A_2 e^{\alpha t}} \right)^{\frac{A_1 A_3}{\alpha}} \cdot e^{A_1 (A_3 - 1)t} \right)$$

Table 2: The values of A_1 , A_2 , A_3 and α at 573, 623, 673 and 723 K



< Johnson-Mehl-Avrami model >

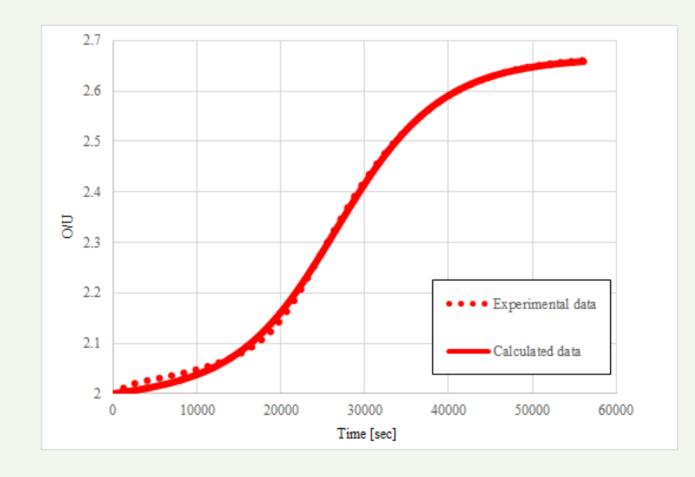
 $\alpha = 1 - \exp(-K t^n)$

K and n are determined empirically. α is a fraction from UO₂ to U₃O₈ and t is time. The oxidation curve was not expressed by this model as seen in the Fig.1.

Table 1: The values of K and n at 573, 623,673 and 723K

	Κ	n
573 K	2.665E-8	1.7015
623 K	6.387E-7	1.7248
673 K	2.823E-6	1.7302
723 K	9.629E-5	1.3337

575 K	1.413C-4	9.390E-3	0.9040	1.0436-4
623 K	9.095E-4	1.987E-2	0.9729	1.194E-3
673 K	1.855E-3	3.167E-2	0.8492	2.103E-3
723 K	3.584E-3	5.739E-2	0.9316	1.604E-3



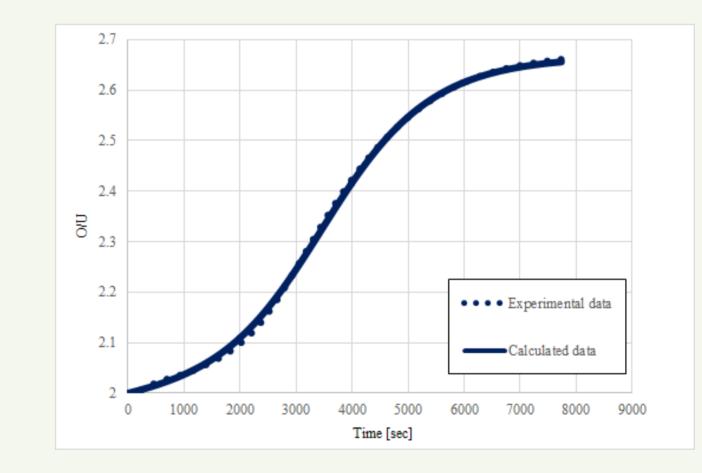
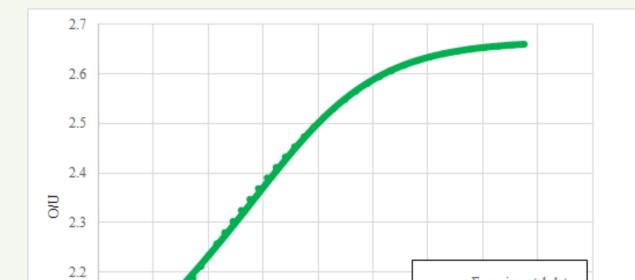
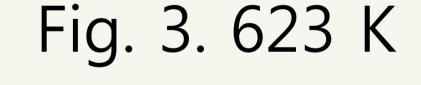


Fig. 2. 573 K







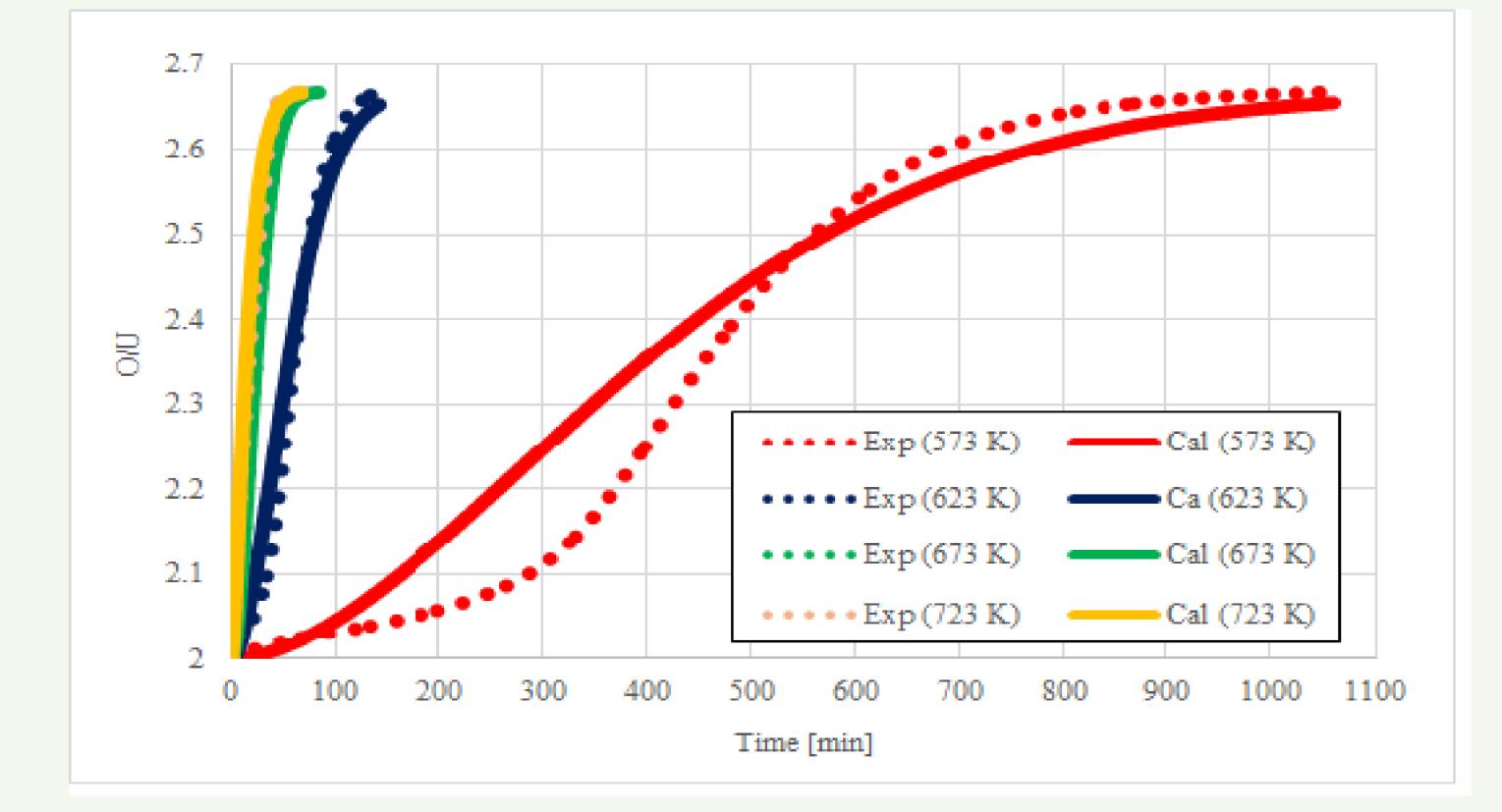


Fig. 1. Comparison of experimental data and calculation data

 i_{1} i_{2} i_{2



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