Preliminary Assessment of the Concrete Bioshield Radioactive Contamination for Decommissioning the Kori NPP unit 1

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1. Introduction

Since the Kori unit 1 nuclear power plant reactor has been settled for decommissioning on June. 2017, it is necessary on radioactive contamination assessment for the facilities in order to design adequate D&D project breakdown process. Especially, due to relatively high absorption of neutron along reactor bioshield region, the radiological contamination concentration on the structure is comparatively higher than that of other components of the power plant. Therefore, it is necessary to assess the radioactive contamination on bioshield region. However, the study of the subject has been weak from the lack of geometrical information and the operation data library of the facility. In order to insure safety of the workers and economic efficiency of the D&D project, it is required to analyze the radioactive contamination through modeling the reactor area and analytic source-term approach. In the study, neutron flux distribution and radioactivity the concentration are analyzed using 3-dimensioanl geometric design parameters on the concrete structure for contamination assessment of the bioshield region.

2. Methods

In this section, physical model for facility modeling, mathematical model on source term design and numerical model with radioactive nuclei concentration calculation are described.

2.1 Physical Model

MCNP6 general purpose Monte Carlo N-Particle computing code is used for geometry design of the Kori unit 1 reactor vessel structure and nuclei concentration of each regional space. Although the main research object is to assess the bioshield structure, in order to design the source term physical model with neutron transport module, the defining of the entire space from reactor core to bioshield.

For designing the neutron flux distribution, first 3D geometry of the Kori unit 1 has to be defined [1]. The targeted regions are lined as reactor core (baffle), barrel (stainless steel), bypass (H₂O), thermal shield (stainless steel), downcorner (H₂O), pressure vessel (carbon steel), air and bioshield (concrete). For MCNP6 geometry model, the mechanical property of each regional structures should be inputted [1].

Second, the nuclei concentration on each structures should be added for transporting the neutron from reactor core to bioshield [1]. Each concentration converted into density on the region and later to radioactive nucleus radioactivity through diffusion equation from target nucleus.



Fig. 1. Kori unit 1 reactor vessel 3D geometry (Top view)



Fig. 2. Kori unit 1 reactor vessel 3D geometry (Side view, cm)

(top view)			
Cell	Distance from the core (cm)		
Core	138		
Barrel	142		
Bypass	146		
Thermal shield	155		
Down comer	167		
Pressure vessel	184		
Air	316		
Concrete	530		

Table I: Kori unit 1 reactor vessel 3D geometry

Table II: Kori unit 1 reactor vessel bioshield nuclei

concentration				
Region		Concrete		
Nuclide	Mass	Number	Weight	
	number		U	
Η	1	0.00741	1.23E-26	
0	16	0.0421	1.12E-24	
Al	27	0.00228	1.02E-25	
Si	28	0.01524	7.09E-25	
Fe	56	0.000298	2.77E-26	
Na	23	0.001	3.82E-26	
Mg	24	0.000142	5.65E-27	
S	32	5.38E-05	2.86E-27	
K	39	0.000661	4.28E-26	
Ca	40	0.002782	1.85E-25	
Total		0.071967	2.24E-24	
Density			2.24	

2.2 Mathematical Model

Radioactive contamination could be calculated from the diffusion equation using MATLAB and MS-EXCELL based on concentration of the targeted radioactive nucleus [2]. The diffusion equation is consisted of production term and diffusion term which is able from the result of neutron flux distribution on MCNP6 analysis.

The reactor core source is defined with using watt fission spectrum, power density, and volumetric neutron source equation since it has a cylindrical geometry [3]. The neutron flux (1)

$$\Phi = \frac{Se^{-\frac{r}{L}}}{4\pi\overline{D}r} (1)$$

could be converted into concentration of targeted nuclei through radioactive decay equation with production linked with time dependence (2).

$$\frac{dn(t)}{dt} = \sum \phi C - \lambda n(t)$$
(2)

2.3 Numerical Model

⁶⁰Co is the target nuclei for assessing the concentration [3]. Since it is one of the major long term gamma radiation nucleus and its relatively simple decay chain enables efficient yet adequate analysis reliability.

3. Results

The neutron flux distribution on bioshield region assessed from maximum 4.26E+07 #/cm²sec to minimum 6.54E-45 #/cm²sec, and showed reduced corresponding along height and radius from the core. Followed by the neutron flux, ⁶⁰Co activity distribution showed from maximum 7.11E+04 Bq/g to minimum 1.01E-47 Bq/g. For confirming the reliability of the data the result has been compared with similar boundary conditioned previous assessed Trojan nuclear power plant (30 EFPY) data [3].



Fig. 3. Kori unit 1 bioshield average neutron flux distribution $\#/cm^2sec$ (left), ⁶⁰Co radioactivity Bq/g (right)



Fig. 4. Kori unit 1 bioshield average ⁶⁰Co radioactivity comparing with Trojan nuclear power plant

4. Conclusions

⁶⁰Co activity result on Kori unit 1 showed similar tendency on reducing in bioshield region. Especially after approximately 395cm from the reactor core the difference between Trojan case and assessed Kori unit 1 is negligible [4]. For encouraging on project reliability and assessment accuracy, not only ⁶⁰Co but also several

other radioactive nuclei as ¹⁵²Eu should be considered further. In case of additional nuclei considered on the assessment, the clearance radius would be relatively further drifted apart from the reactor core. Despite of the significance of the subject, the radioactive containment on Kori unit 1 has been restricted only on 2D assessment. However the result on 3D point view provided that not only radius but also height from the reactor core of the bioshield should be considered on designing D&D project of the unit.

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