

A Study on Effective Temperature of CSBA-loaded UO₂ Fuel Pellet



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Outline:

1. Introduction
2. Objective
3. CSBA Design
4. Methodology
5. Numerical Results
6. Conclusion

Introduction

- **Inherent safety and reliability** are highly required for next-generation reactors.
- Reduction of **dependence on active control systems** can increase the autonomous operation.
- **Soluble boron** for reactivity control during the cycle is improper to meet the inherent safety.
- **Soluble-Boron- Free** reactor design might be feasible with **innovative Burnable Absorber** design concept.

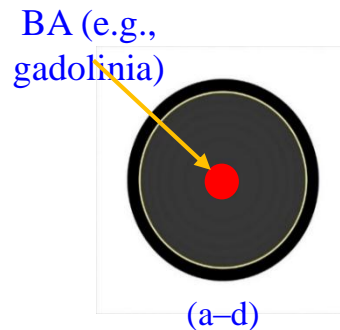
Introduction: Innovative CSBA Design

Centrally-shielded Burnable Absorber (CSBA)

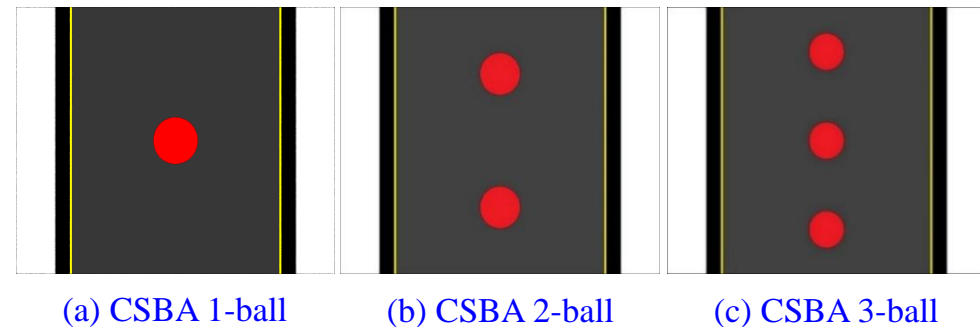
- Design concept:

CSBA fuel rod is a typical PWR UO_2 pellet with lumped spherical gadolinia balls inside the fuel pellet.

- Design variants:



Top view

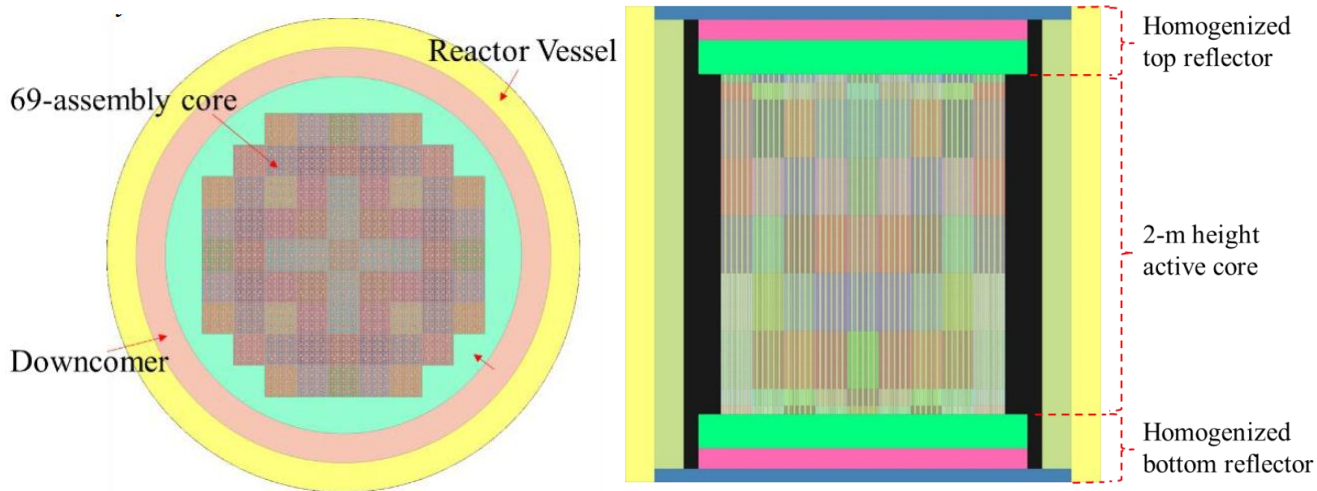


Side view

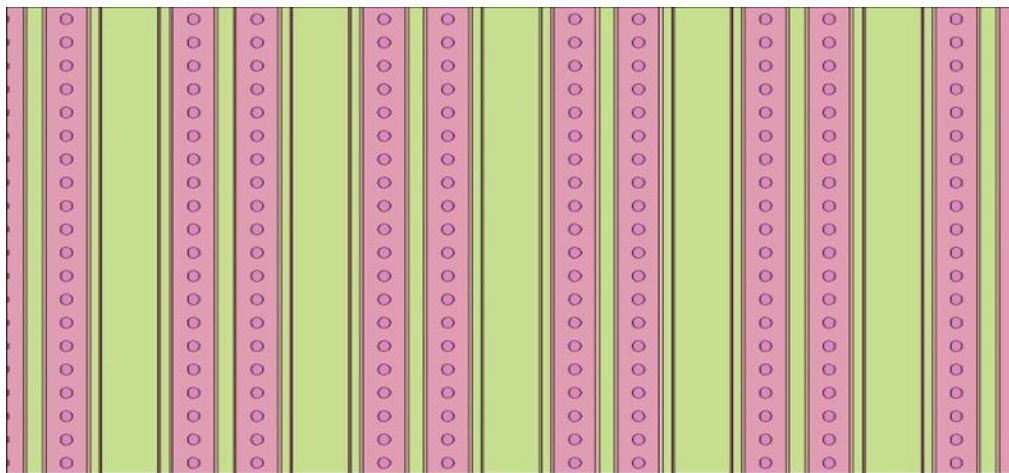
Requirement Study?

Temperature profile of the CSBA loaded fuel will be **different** compare to **typical PWR fuel pellet**. Detail Temperature profile is required for further study related with temperature.

ATOM¹ Core Configuration



Serpent model of the ATOM core



CSBA loading in the ATOM fuel pellets

Parameters	Target Value	Unit
Thermal power	450	MWt
Active core height	200	cm
Equivalent diameter	201.6	cm
Height-to-diameter ratio	0.993	
Power density	25.99	W/gU
Cycle length	> 48	month
Fuel loading	Single-batch	
FA type	17 x 17	
Number of FAs	69	
Fuel materials	UO ₂	
Fuel enrichment (max)	4.95	w/o
Reactivity swing***	< 1,000	pcm
Boron concentration	0	ppm

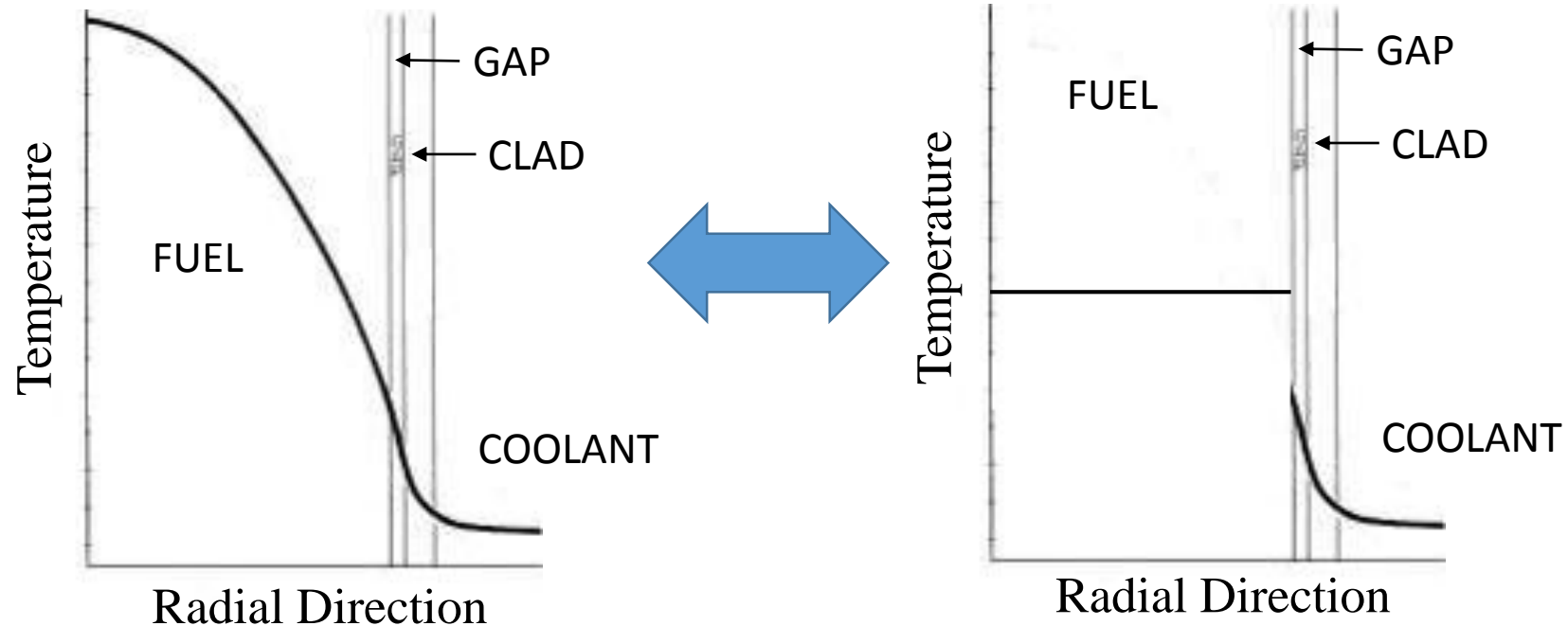
*** $((\max k_{eff} - 1) / \max k_{eff}) \times 10^5$ [pcm]

¹ATOM: Autonomous Transportable On-demand Reactor Module

Objective

Objective:

- To find a **effective temperature** of the fuel for neutronics calculation.
- To find **detail temperature profile** of a fuel pellet.



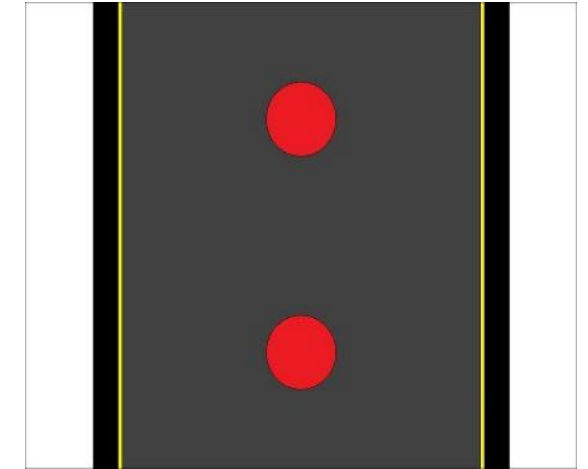
Temperature Distribution of a Standard Fuel

Target

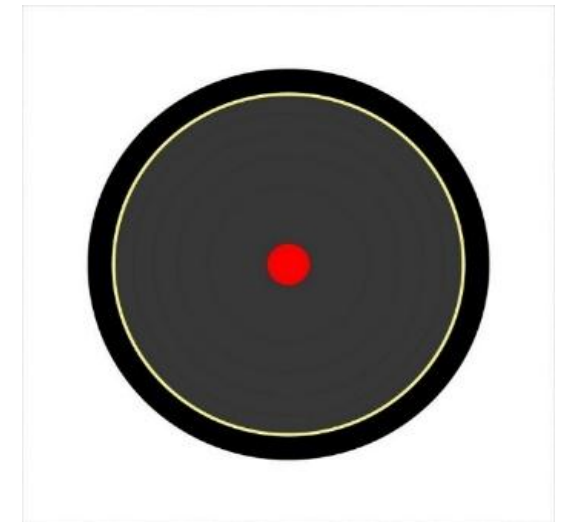
CSBA Pellet Design

Fuel pellet design parameters

Parameters	Value
Power density (W/gU)	25.99
UO ₂ density (g/cm ³)	10.4668
UO ₂ pellet height (cm)	1.00
UO ₂ pellet radius (cm)	0.40958
Clad inner radius (cm)	0.41873
Clad outer radius (cm)	0.47600
CSBA ball radius (cm)	0.1
Number of CSBA ball	2



side view



Top view

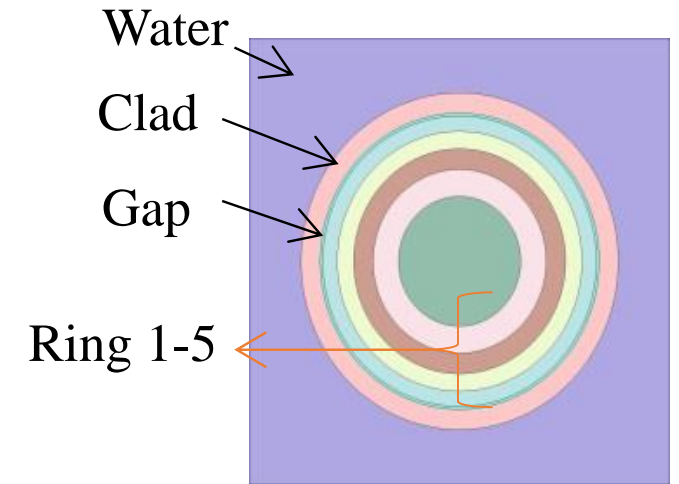
Coolant Temperature: 575 K

Methodology

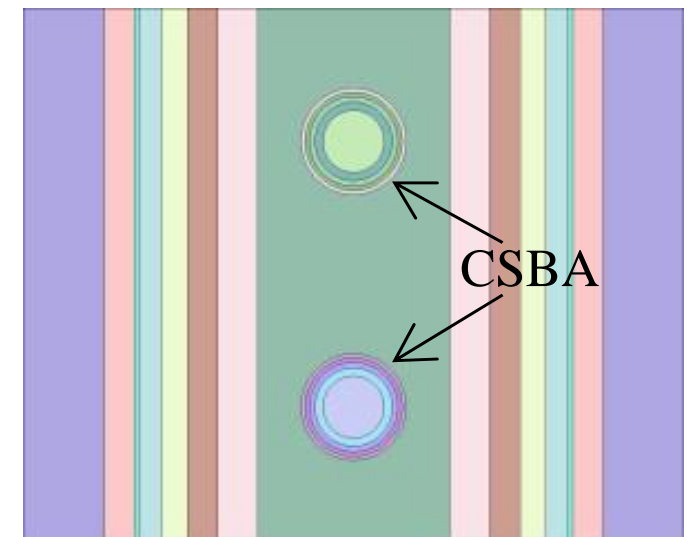
1. Active fuel pellet divided by 5 (five) equal volumes.
2. Power distribution of the fuel pellet was updated from **Monte Carlo Serpent Code**.
3. Temperature distribution was updated by solving the **steady state heat conduction equation**.
 - Steady state heat conduction equation solved by using Finite Element Method (FEM).

The volume average temperature \bar{T} is

$$\bar{T} = \frac{\int T(r).dV}{\int dV}$$



Top view



Side view

Heat Conduction Equation

Steady state heat equation

$$\frac{1}{r} \frac{\partial}{\partial r} \left(k_r \cdot r \frac{\partial T}{\partial r} \right) + \frac{1}{r^2} \frac{\partial}{\partial \varphi} \left(k_\varphi \cdot r \frac{\partial T}{\partial \varphi} \right) + \frac{\partial}{\partial z} \left(k_z \cdot \frac{\partial T}{\partial z} \right) + \dot{g} = 0$$

Due to axisymmetric

$$\frac{1}{r} \frac{\partial}{\partial r} \left(k_r \cdot r \frac{\partial T}{\partial r} \right) + \frac{\partial}{\partial z} \left(k_z \cdot \frac{\partial T}{\partial z} \right) + \dot{g} = 0$$

Heat conduction equation solved using the **Galerkin method** for Triangular Element.

Heat equation as integral form:
$$\int_{\Omega} N_i \left[\frac{k_r}{r} \frac{\partial}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + k_z \frac{\partial^2 T}{\partial z^2} + G \right] = 0$$

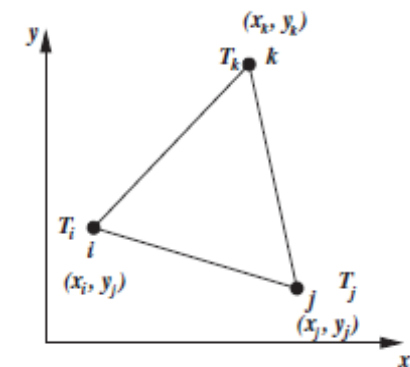
Solution of above equation as matrix form $[K]\{T\} = \{f\}$

$\{T\}$ = Temperature matrix

$$[K] = \int_{\Omega} [B]^T [D] [B] d\Omega + \int_{\Gamma} h [N]^T [N] d\Gamma$$

$$\{f\}_e = \int_{\Omega} G [N]^T r_e d\Omega - \int_{\Gamma_q} q [N]^T r_e d\Gamma + \int_{\Gamma_h} h T_a [N]^T r_e d\Gamma$$

Triangular Element



Thermal Conductivity

Thermal Conductivity of UO_2 (W/m·K)

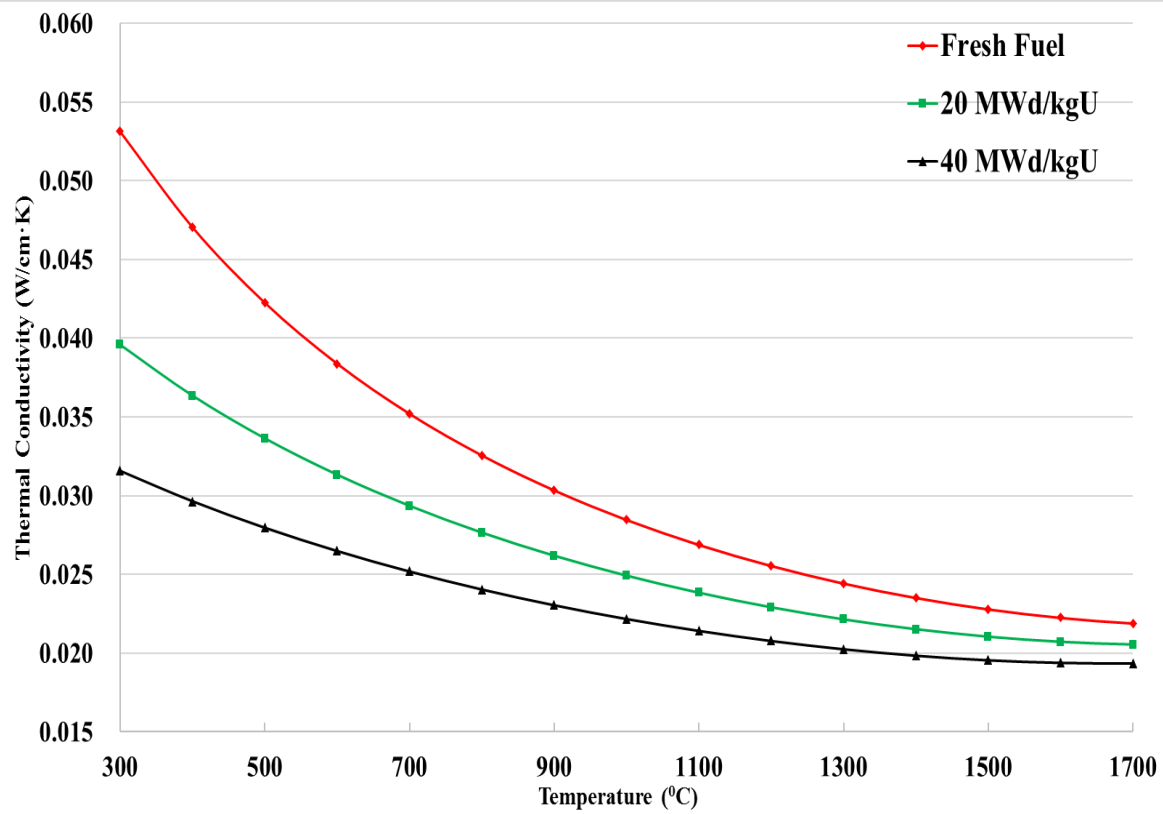
$$k = \frac{1}{0.1148 + 0.0035B + 2.475 \times 10^{-4}(1 - 0.00333B)T} + 0.0132 \exp(0.00188T)$$

where T in $^{\circ}\text{C}$, B in MWd/kgU

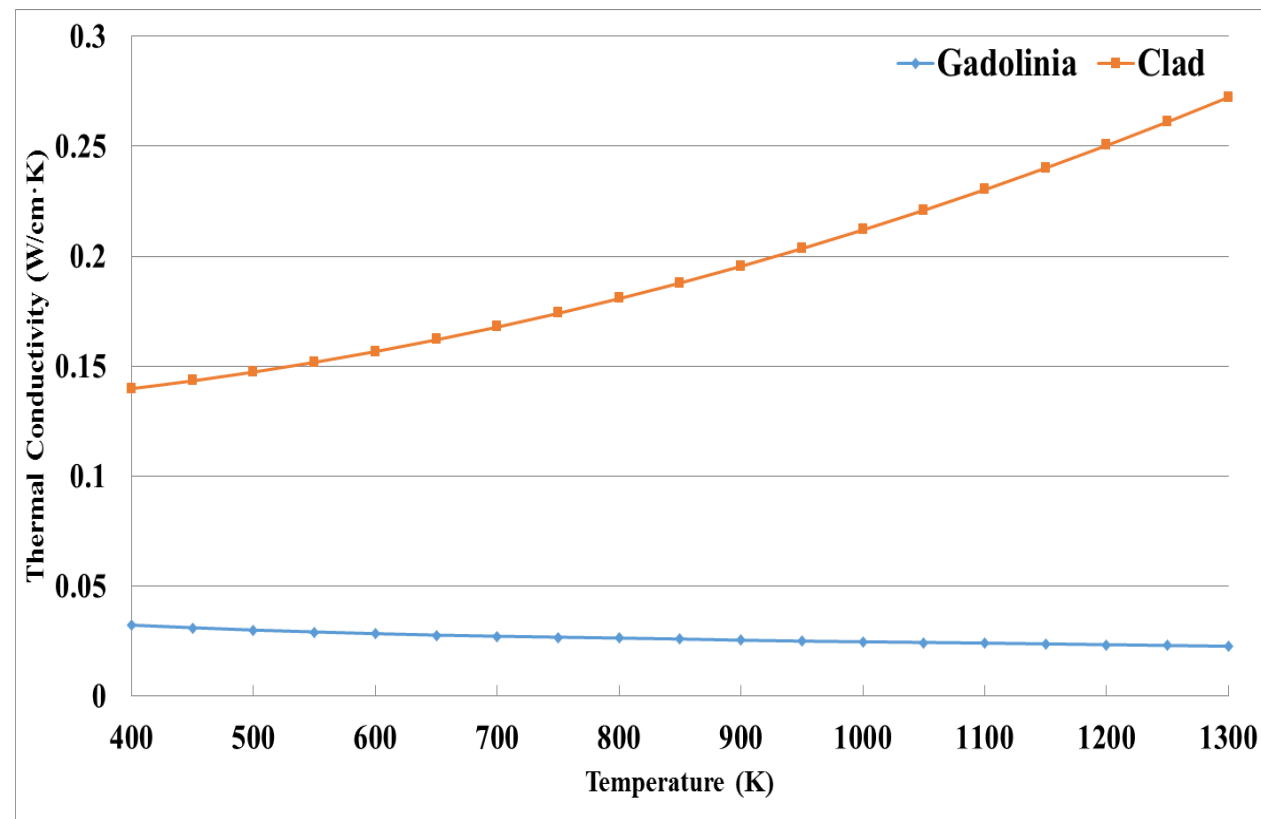
Thermal Conductivity of Clad (W/m·K)

$$k = 12.767 - 5.4348 \times 10^{-4}T + 8.9818 \times 10^{-6}T^2$$

where T in K



Burnup-dependent thermal conductivity of UO_2

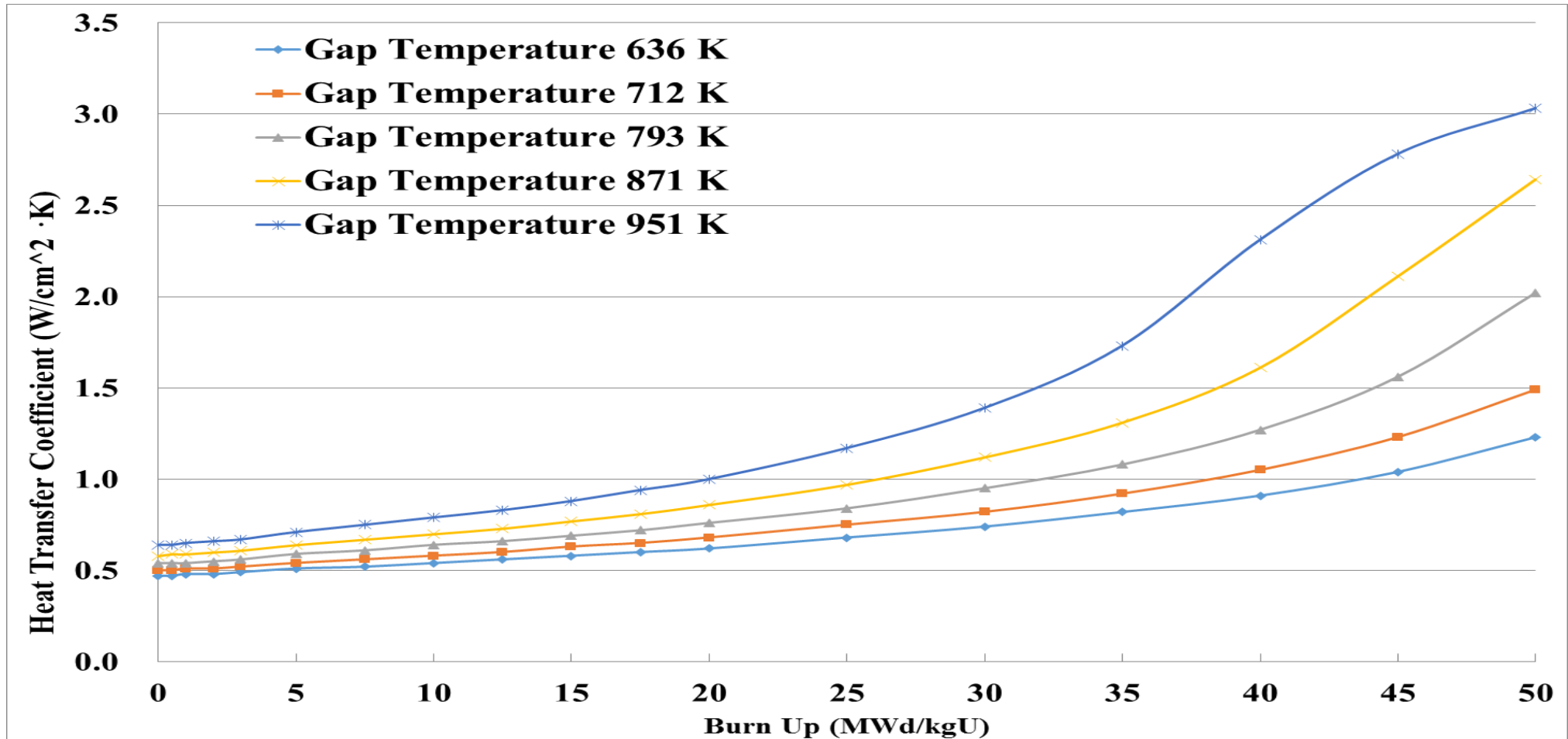


Thermal conductivity of Clad and Gadolinia

Heat Transfer Coefficients

Heat transfer coefficient **clad to coolant: $0.9 \text{ W/cm}^2\cdot\text{K}$**

Heat transfer coefficient between gap:



Burnup-dependent heat transfer coefficient between fuel gap

Error Analysis (Temperature)

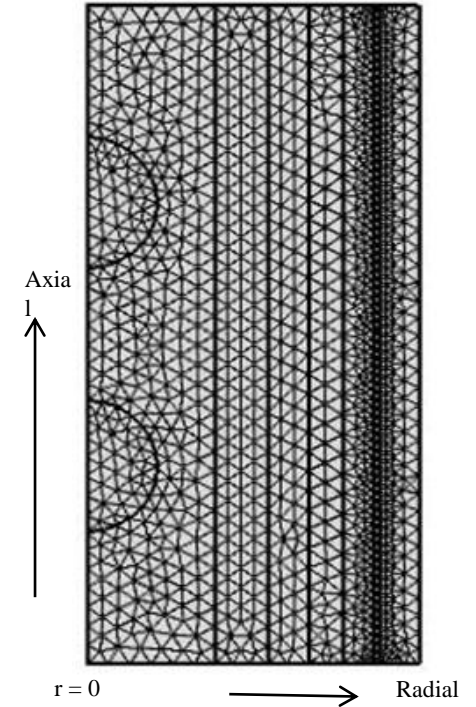
Reference Solution: COMSOL Multiphysics

Mesh Information: Reference

Parameters	Values
Number of mesh points	5809
Number of mesh Elements	11333
Maximum element size (cm)	0.01
Minimum element size (cm)	2E-5

Mesh Information: Solved FEM

Parameters	Values
Number of mesh points	1252
Number of mesh Elements	2387
Maximum element size (cm)	0.03
Minimum element size (cm)	2E-4



Power density: 400 W/cm^3 , $h_{\text{gap}}: 0.52 \text{ W/cm}^2 \cdot \text{K}$ and Clad conductivity $0.17 \text{ W/cm} \cdot \text{K}$

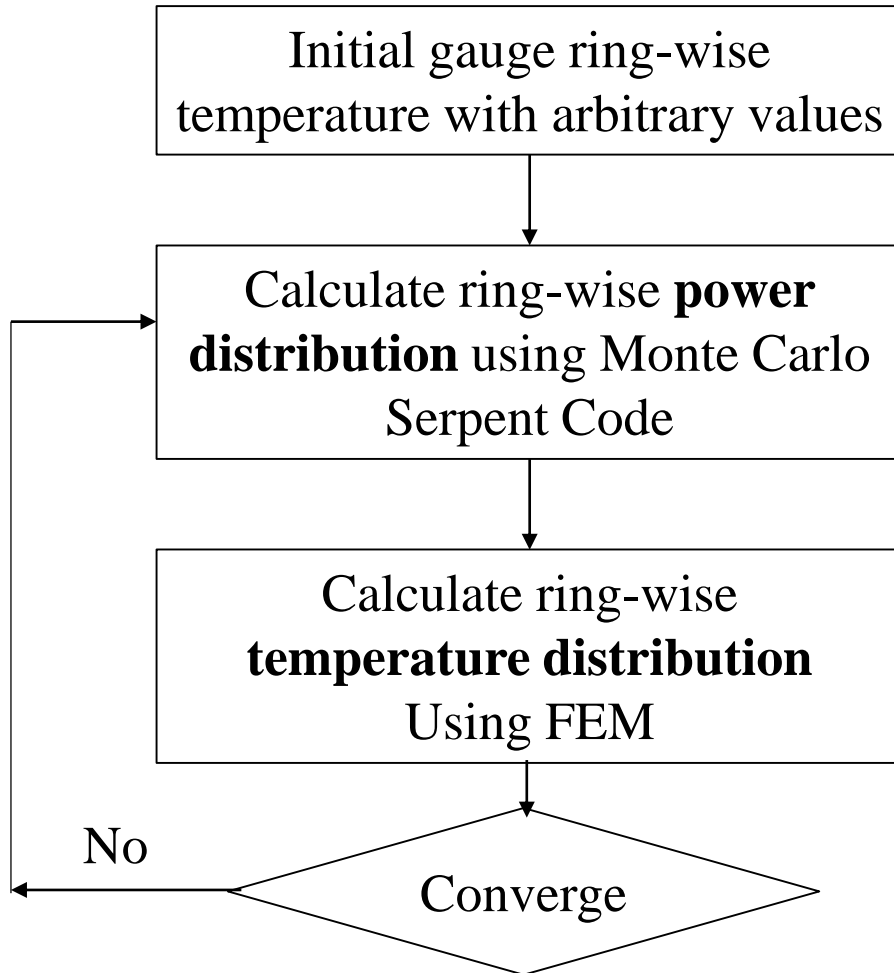
- **Case 1:** Thermal conductivity UO_2 $0.02 \text{ W/cm} \cdot \text{K}$, Gadolinia (Gd_2O_3) $0.020 \text{ W/cm} \cdot \text{K}$
- **Case 2:** Thermal conductivity UO_2 $0.06 \text{ W/cm} \cdot \text{K}$, Gadolinia (Gd_2O_3) $0.025 \text{ W/cm} \cdot \text{K}$
- **Case 3:** Thermal conductivity UO_2 $0.02 \text{ W/cm} \cdot \text{K}$, Gadolinia (Gd_2O_3) $0.035 \text{ W/cm} \cdot \text{K}$

Case 1		Case 2		Case 3	
Max. relative Error (single point) %	RMS error	Max. relative Error (single point) %	RMS error	Max. relative Error (single point) %	RMS error
0.165	0.7325	0.0844	0.2573	0.164	0.7367

Cause of Error: Solved FEM calculate CSBA volume 1.3 % less from actual volume.

Methodology: Algorithm

1. Detail temperature distribution:



2. Effective temperature:

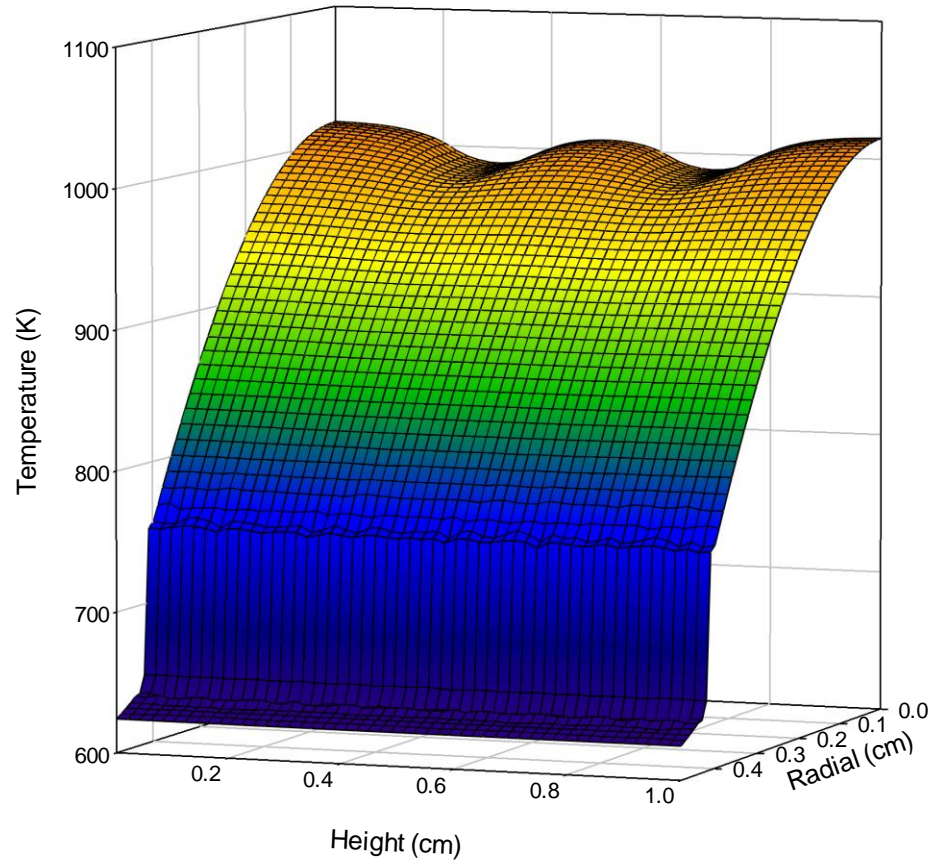
- Preserve the multiplication factor.
- Calculate effective temperature within 6.5 pcm uncertainty.

3. Volume-average temperature:

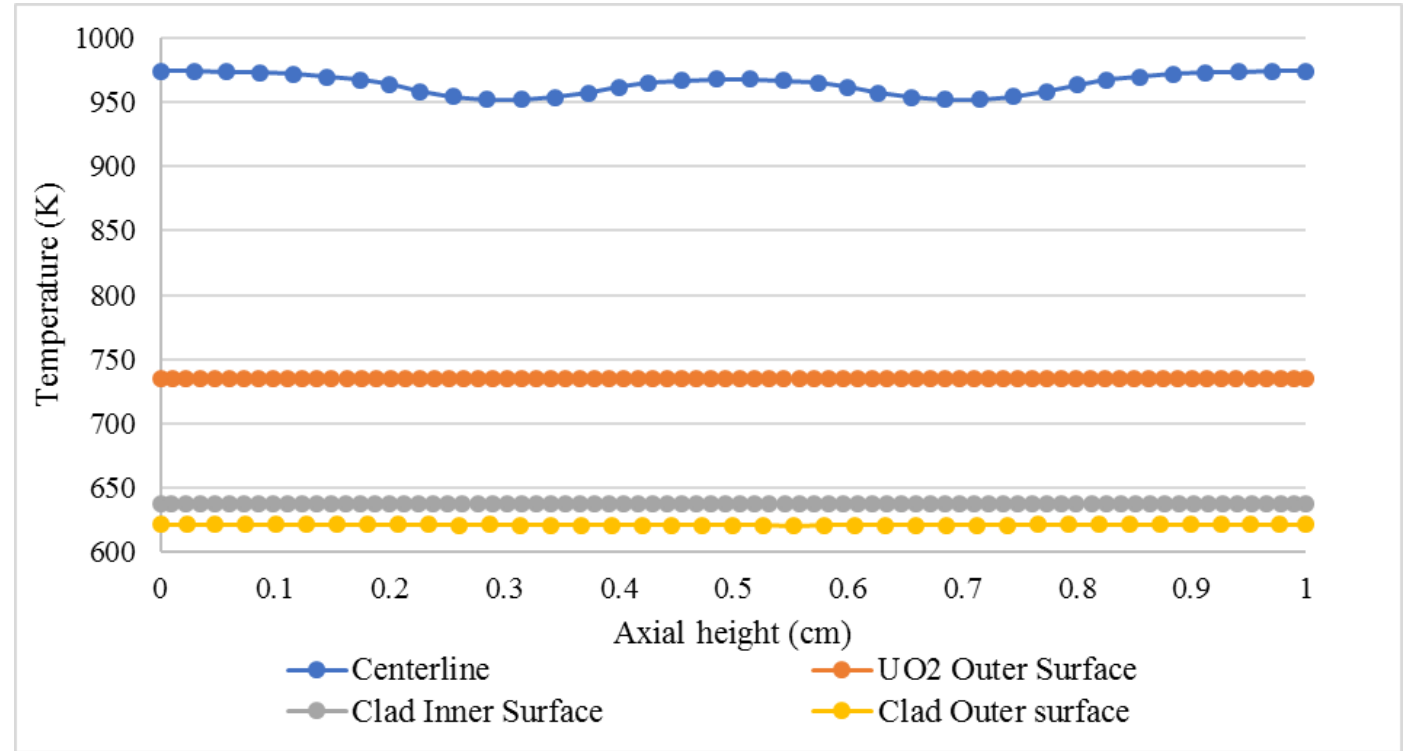
- Calculate volume average temperature
$$\bar{T} = \frac{\int T(r) \cdot dV}{\int dV}$$
- Calculate multiplication factor using Monte Carlo Serpent Code.

Numerical Results

Temperature profile of 2 ball CSBA pellet:



Temperature distribution

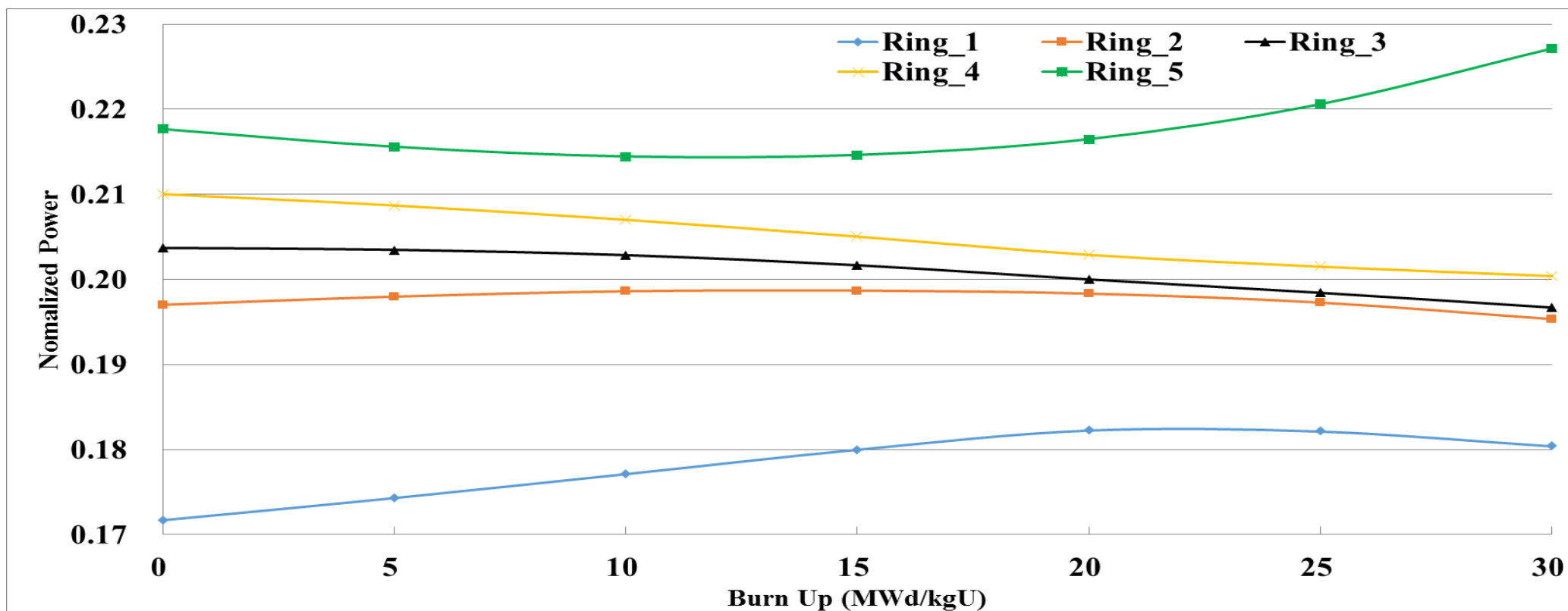


Temperature distribution

Numerical Results

Ring-wise power distribution:

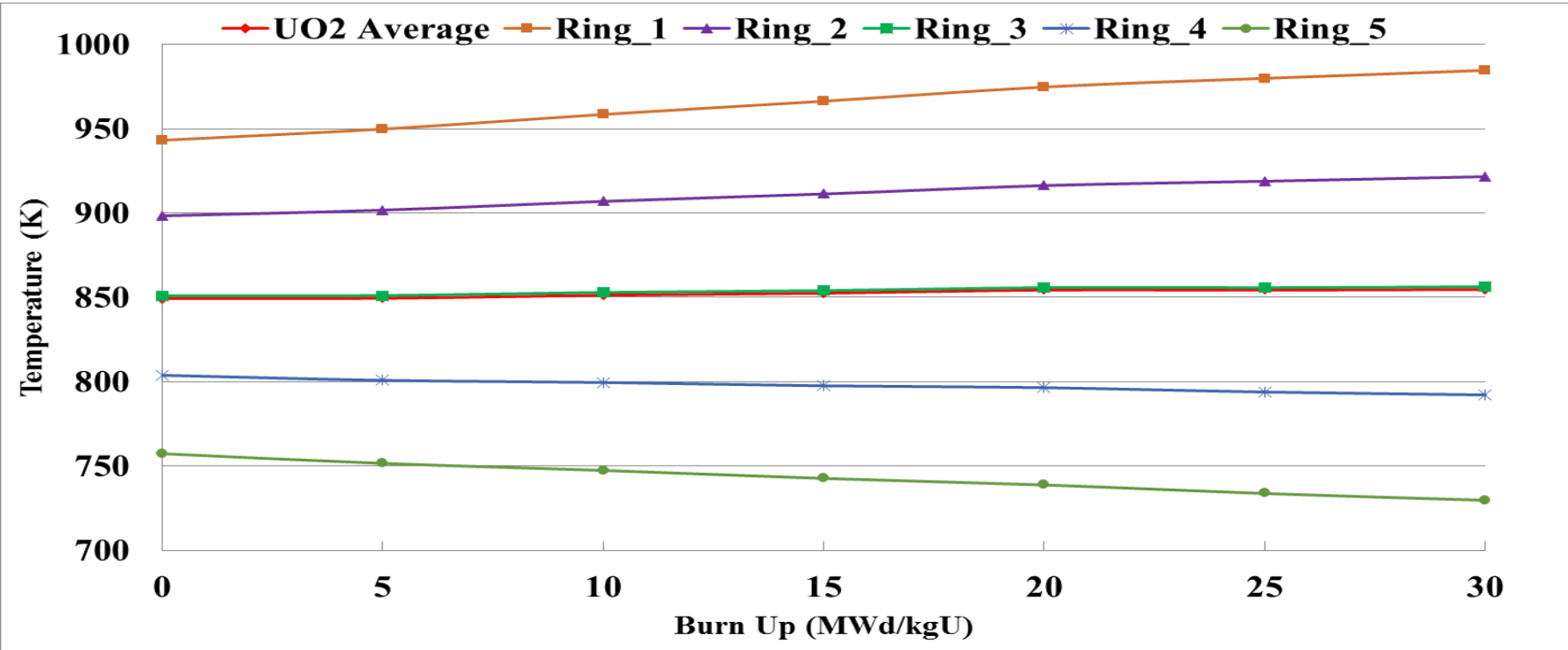
Burnup (GWd/MTU)	0.0	5.0	10.0	15.0	20.0	25.0	30.0
Ring 1	0.171680	0.174300	0.177130	0.180010	0.182280	0.182160	0.180410
Ring 2	0.197000	0.197970	0.198610	0.198690	0.198330	0.197260	0.195290
Ring 3	0.203670	0.203460	0.202830	0.201650	0.199990	0.198420	0.196690
Ring 4	0.209980	0.208670	0.206990	0.205030	0.202910	0.201530	0.200430
Ring 5	0.217670	0.215590	0.214440	0.214620	0.216490	0.220630	0.227190



Numerical Results

Volume-average temperatures:

Burnup (GWd/MTU)	0.0	5.0	10.0	15.0	20.0	25.0	30.0
Ring 1	943.32	949.95	958.56	966.35	974.65	979.75	984.45
Ring 2	898.38	901.78	906.98	911.35	916.32	918.88	921.61
Ring 3	850.81	850.97	852.83	853.92	855.72	855.70	856.27
Ring 4	803.64	800.76	799.52	797.61	796.51	793.98	792.33
Ring 5	757.47	751.72	747.56	742.83	738.98	733.91	729.89
UO2 Average	849.25	849.46	851.41	852.63	854.55	854.48	854.88



Numerical Results

Burnup-dependent multiplication factors at different temperatures

Burnup (MWd/kgU)	k_{inf} (reference)	k_{inf} (T_{eff})	Effective T (K)	Difference* (pcm)	k_{inf} (T_{avg})	Average T (K)	Difference ** (pcm)
0	1.150166	1.150173	839.50	-0.53	1.149783	849.25	28.96
10	1.016021	1.016023	839.70	-0.09	1.015740	851.41	27.23
20	0.964887	0.964875	845.75	1.30	0.964546	854.55	36.64
30	0.832647	0.832630	839.71	2.44	0.832231	854.88	60.03

* Difference between $k_{inf}(T_{eff})$ and $k_{inf}(\text{reference})$, ** Difference between $k_{inf}(T_{avg})$ and $k_{inf}(\text{reference})$

Conclusion

- The coupled calculation with Serpent and FEM based T/H calculation is successfully performed with burnup-dependent power and temperature distribution of newly proposed CSBA fuel design.
- Steady state heat conduction solved by FEM (Galerkin method).
- Iteration calculation executed between Monte Carlo Serpent Code and FEM based T/H solution.
- Effective Temperature is calculated to preserve the reaction rate of the reactor.
- The Effective Temperature is lower than volume-average temperature, due to higher importance of periphery region

Thank You

Question ?

Numerical Results

Burnup (MWd/kgU)	CSBA Design		Standard PWR [Power Density: 25.99 W/gU]				
	Average T (K)	Effective T (K)	Average T (K)	Centerline	Surface (UO ₂)	Effective T ¹ (K)	Effective T ² (K)
0	849.25	839.50	855.85	976.79	737.12	832.99	854.15
10	851.41	839.70	858.30	996.32	724.23	833.07	856.67
20	854.55	845.75	861.74	1016.79	712.68	834.32	860.24
30	854.88	839.71	862.26	1029.42	700.74	832.21	859.83

1. Alexander Kudrov1 et al. Effective fuel temperature of WWER-1000, MATEC Web of Conferences 110, 01046 (2017)

$$T_{eff} = T(r_0) + 0.4[T(0) - T(r_0)]$$

2. Goltsev A.O. et al. Computational problems in the calculation of temperature effect for heterogeneous Nuclear reactor unit cells, Annals of nuclear energy 27 (2000) 175-183

$$T_{eff} = \frac{1}{3} [T(r_0) + T(0) + \sqrt{T(r_0) \cdot T(0)}]$$

Numerical Results

Burnup (MWd/kgU)	CSBA Design		Standard PWR [Power Density: 38 W/gU]				
	Average T (K)	Effective T (K)	Average T (K)	Centerline	Surface (UO ₂)	Effective T ¹ (K)	Effective T ² (K)
0	849.25	839.50	986.16	1200.92	805.57	963.71	996.69
10	851.41	839.70	989.17	1228.59	787.01	963.64	999.64
20	854.55	845.75	993.38	1257.36	770.31	965.13	1003.94
30	854.88	839.71	993.24	1273.90	753.66	961.76	1002.47

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