

# Method of Separating Carrier-Free Ho-166 and Purification using Chromatography

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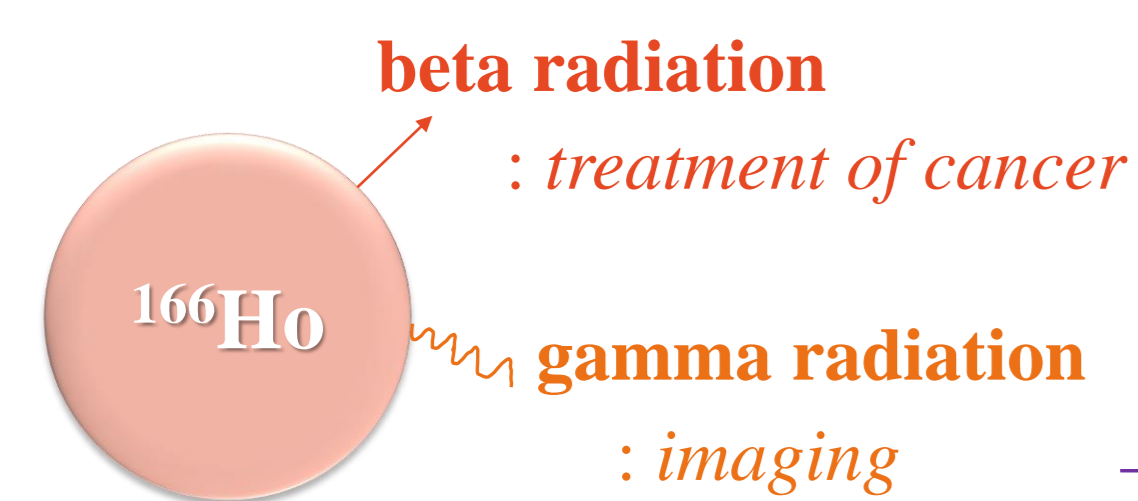
## Introduction



**Stable isotopes**  
Mo-98, Te-130, Lu-176, Ho-165 etc.

**Radioisotopes**  
Tc-99m, I-131, Lu-177, Ho-166 etc.

**Medical Applications**



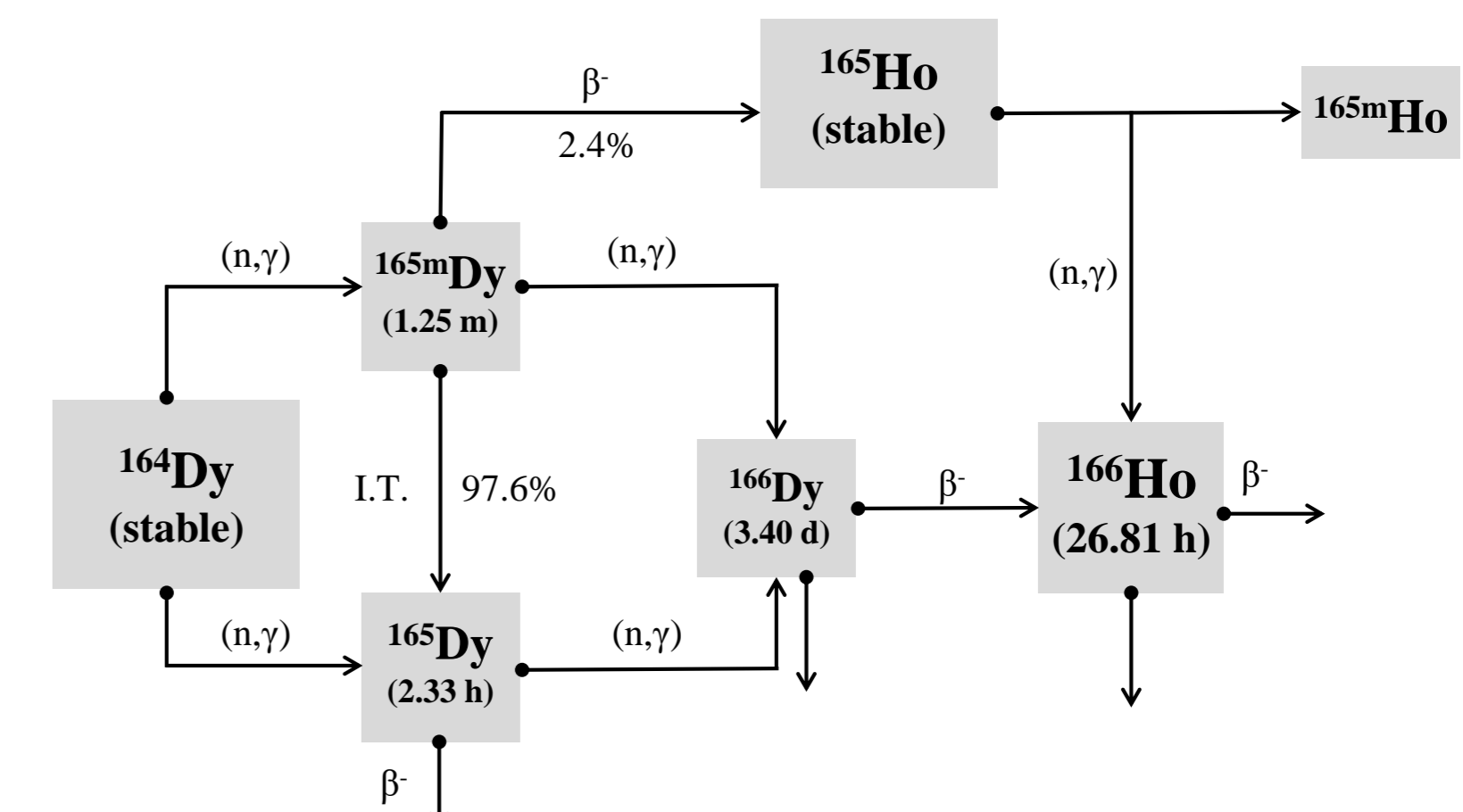
### Production methods available

- The "direct" technique with carrier:  $^{165}\text{Ho}(n, \gamma)^{166}\text{Ho}$   
[By-product  $^{166m}\text{Ho}$  ( $t_{1/2}=1200\text{y}$ )]
- The "indirect" technique without carrier  
:  $^{164}\text{Dy}(n, \gamma)^{165}\text{Dy}(n, \gamma)^{166}\text{Dy} \xrightarrow{\beta^-} ^{166}\text{Ho}$   
Need to separate Ho from Dy mixture

57	58	59	60	61	62	63	64	65	66	67	68	69	70	71
La	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu
103	101	99.0	98.3	97.0	95.8	94.7	93.5	92.3	91.2	90.1	89.0	88.0	86.8	86.1
Ion radius (pm)														

Separation of Ln has been achieved by ion-exchange chromatography with cation-exchange resin and complexing agent.

### Nuclear Reaction of Dy-164 target



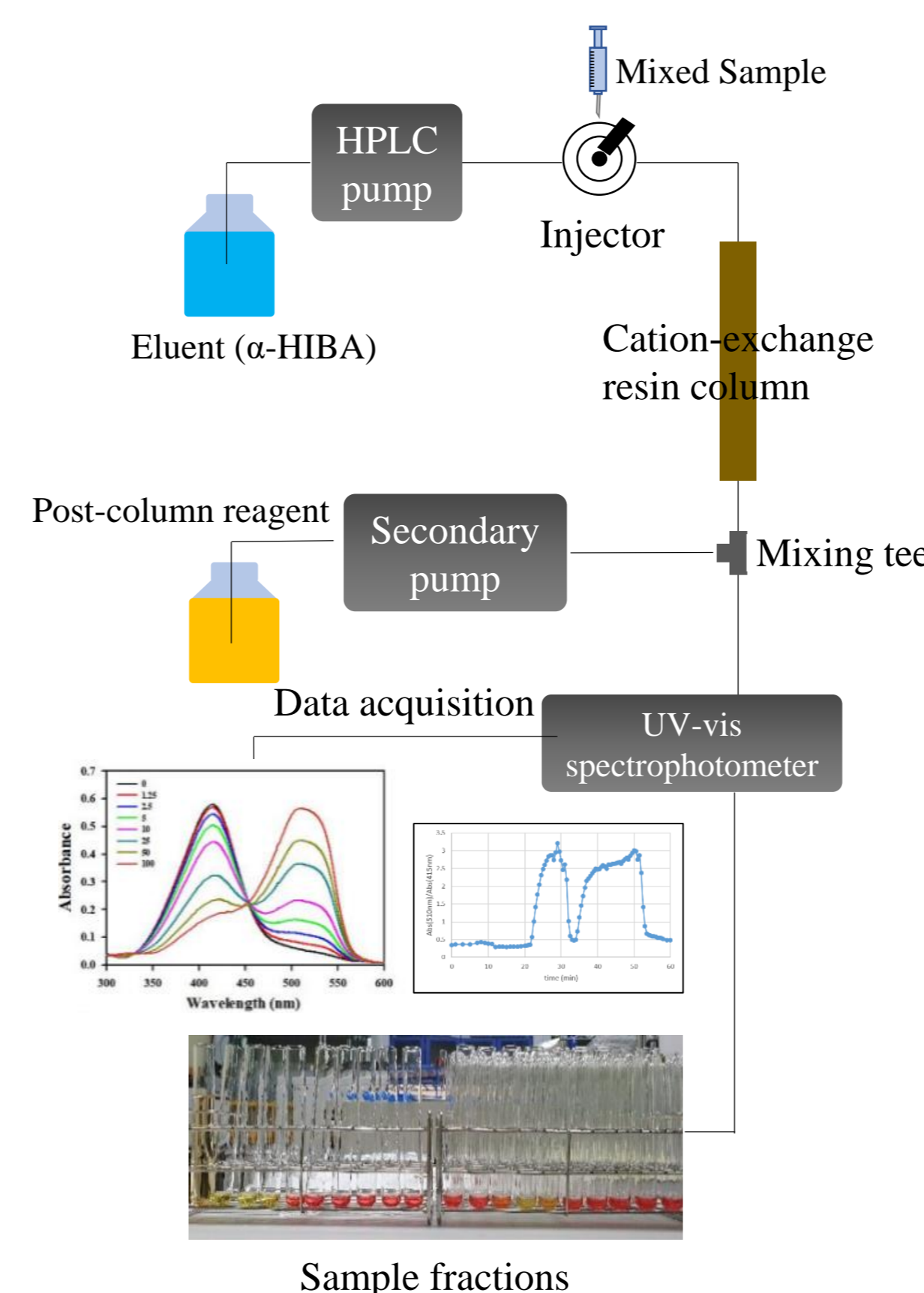
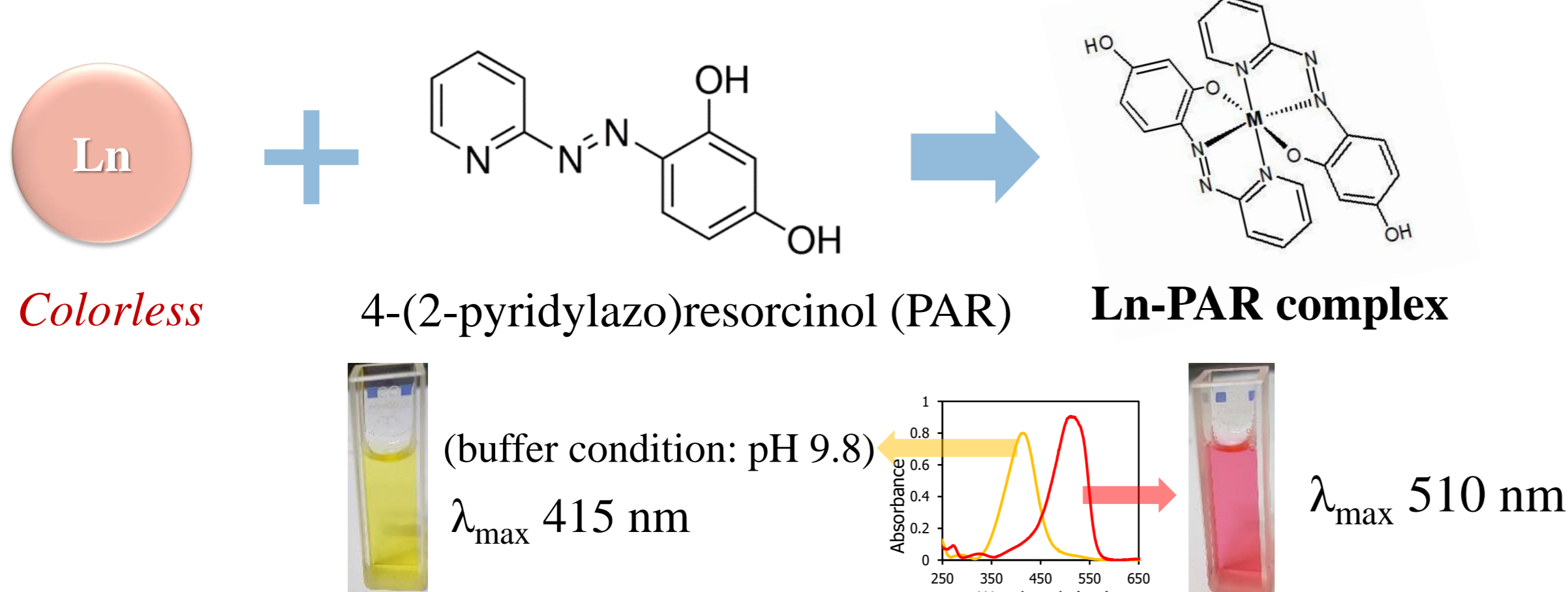
In order to obtain carrier free Ho-166, the separation is carried out first, and secondary separation should be performed after the time laps for new radioactive equilibrium.

## Experiment and Results

### Separation of Dy and Ho in Cold State

: Real-time evaluation technique for optimal separation conditions

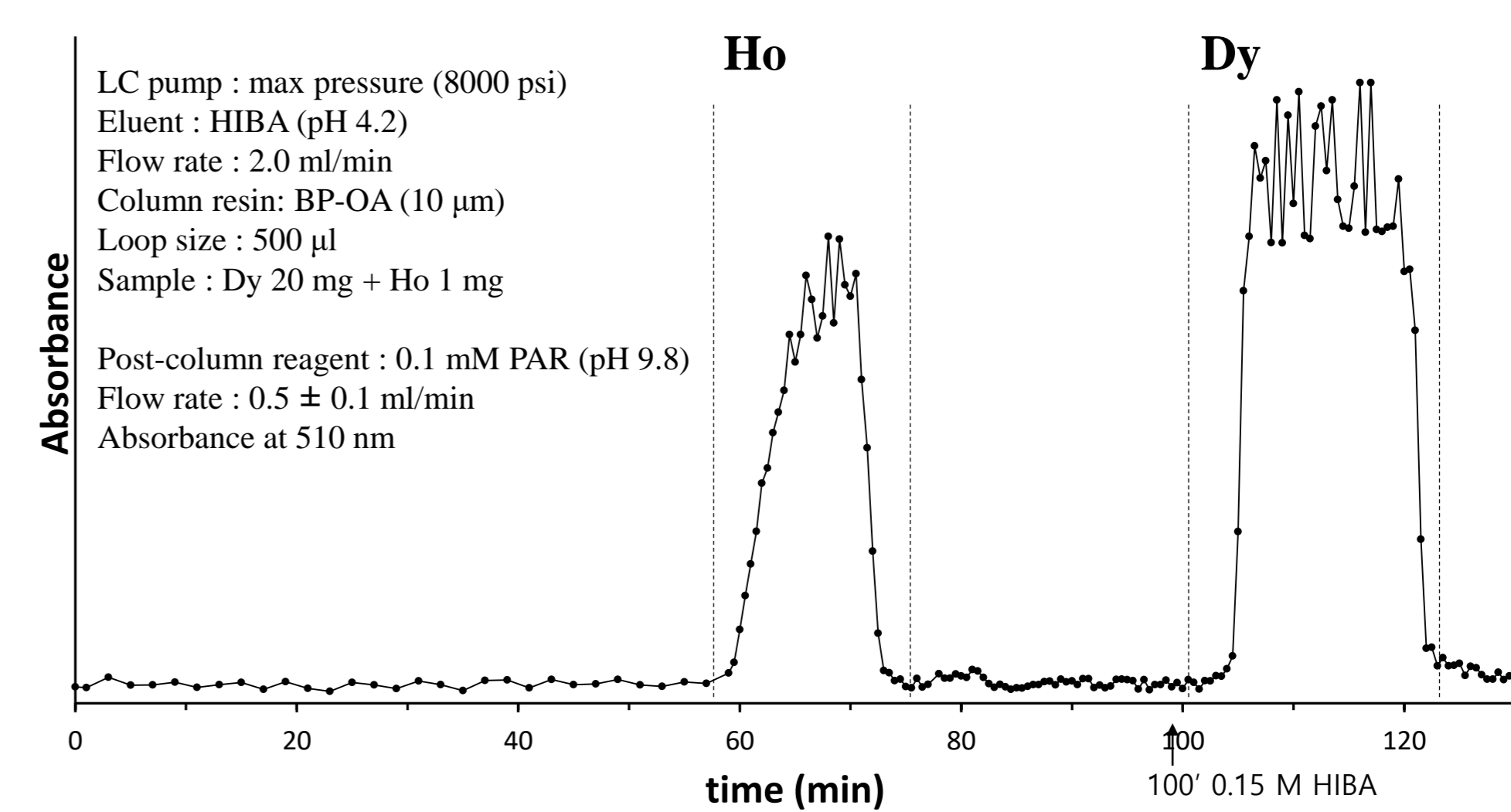
**Post-column reactions** are based on spectrophotometric measurement for the chemical reaction between the appropriate chromogenic complexing agent, the so-called post-column reagent, and the metal after the sample is eluted from the column.



### HPLC instrument with post-column reaction system components

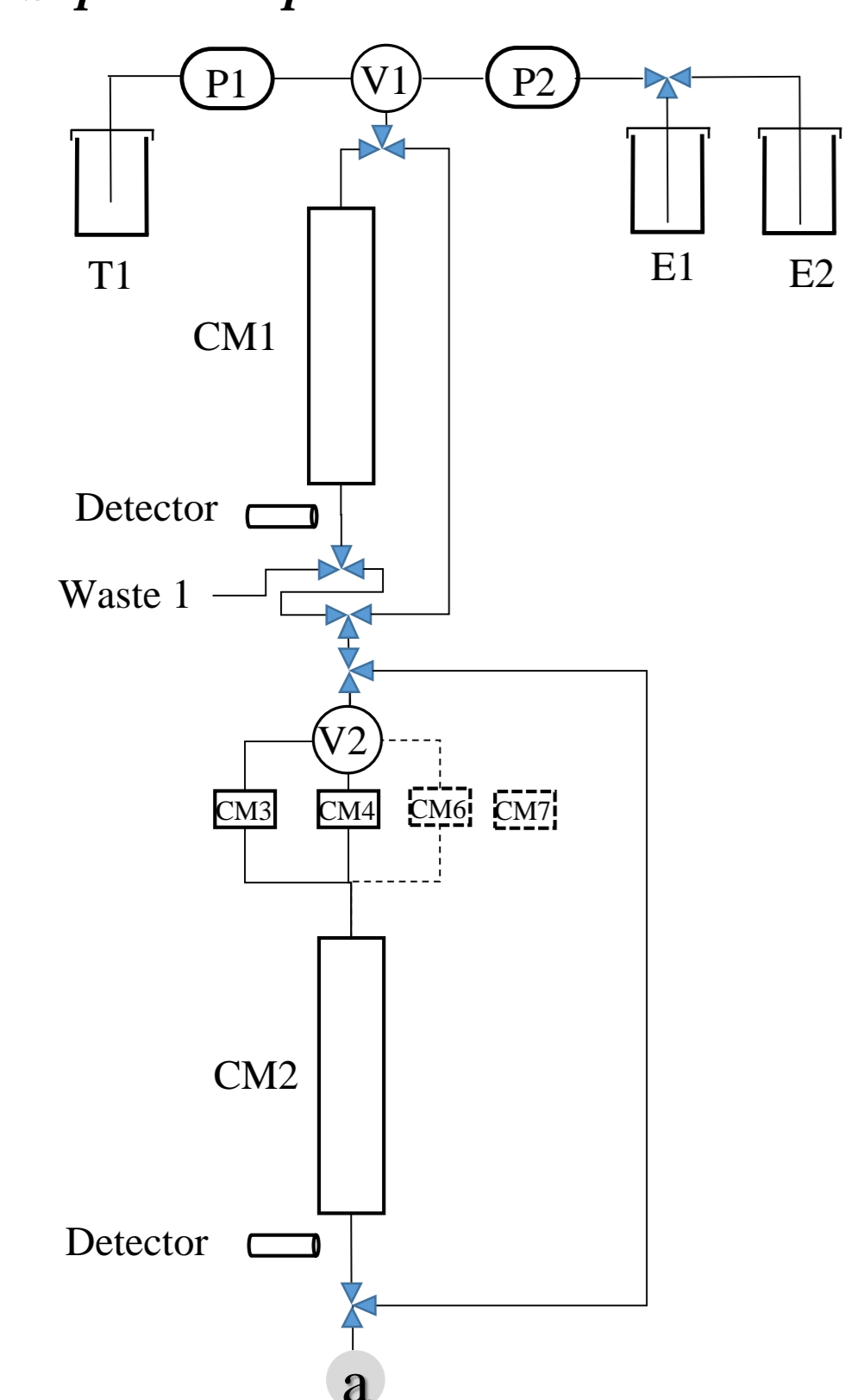
Separation of lanthanide ion onto the column was confirmed by on-line monitoring of the effluent using post-column derivatization reagent (chromogenic complexing reagent).

- radioactive waste ↓
- provides a variety of information including column reuse and reproducibility within a short time.

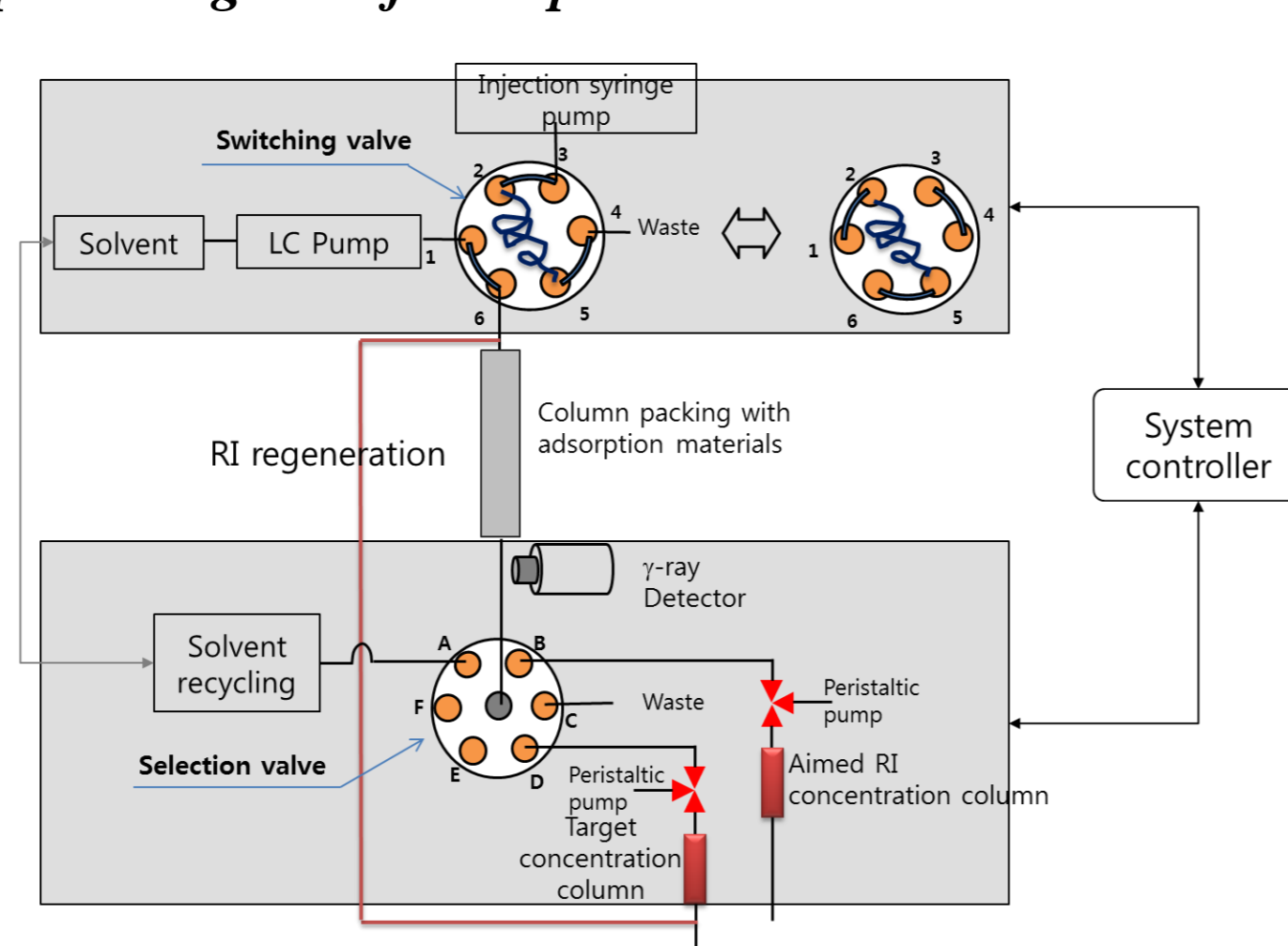


### Separation of Ho-166

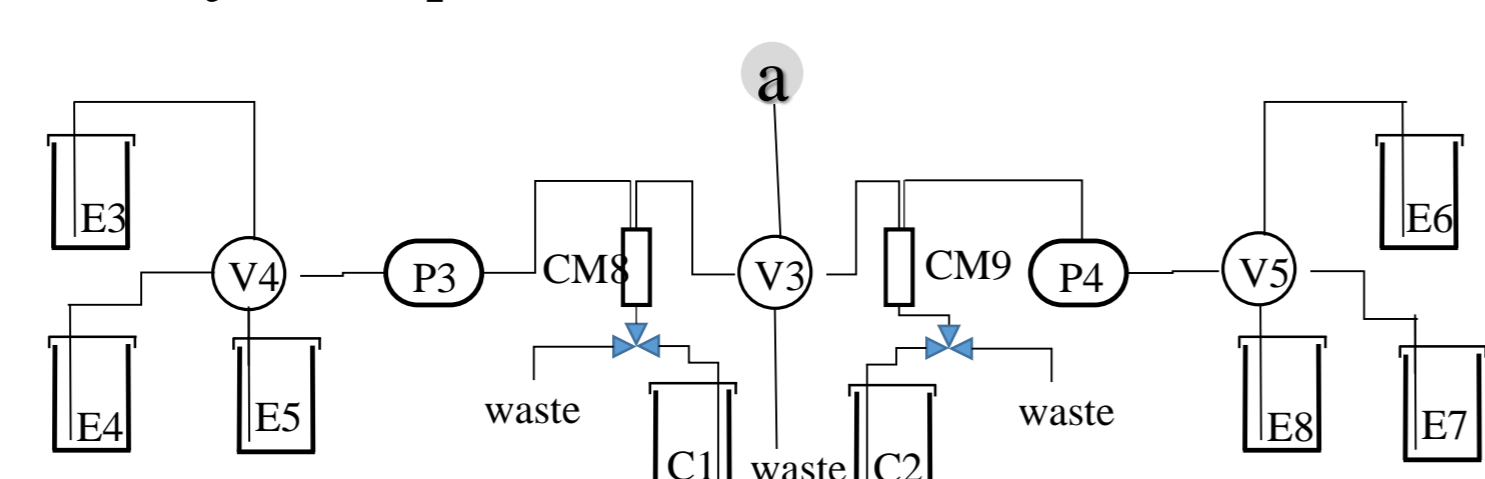
Separation process



Conceptual diagram of RI separator

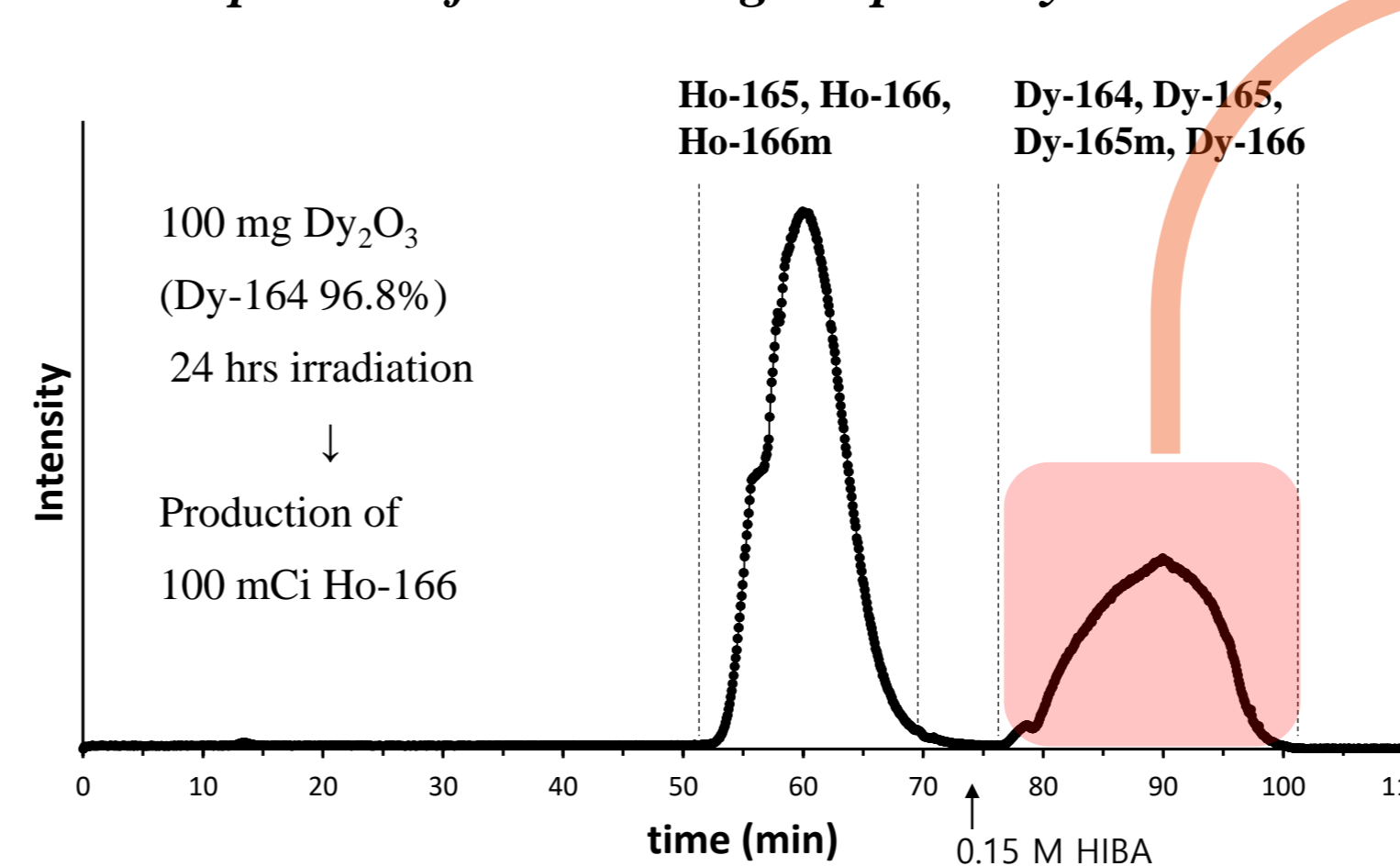


Purification process

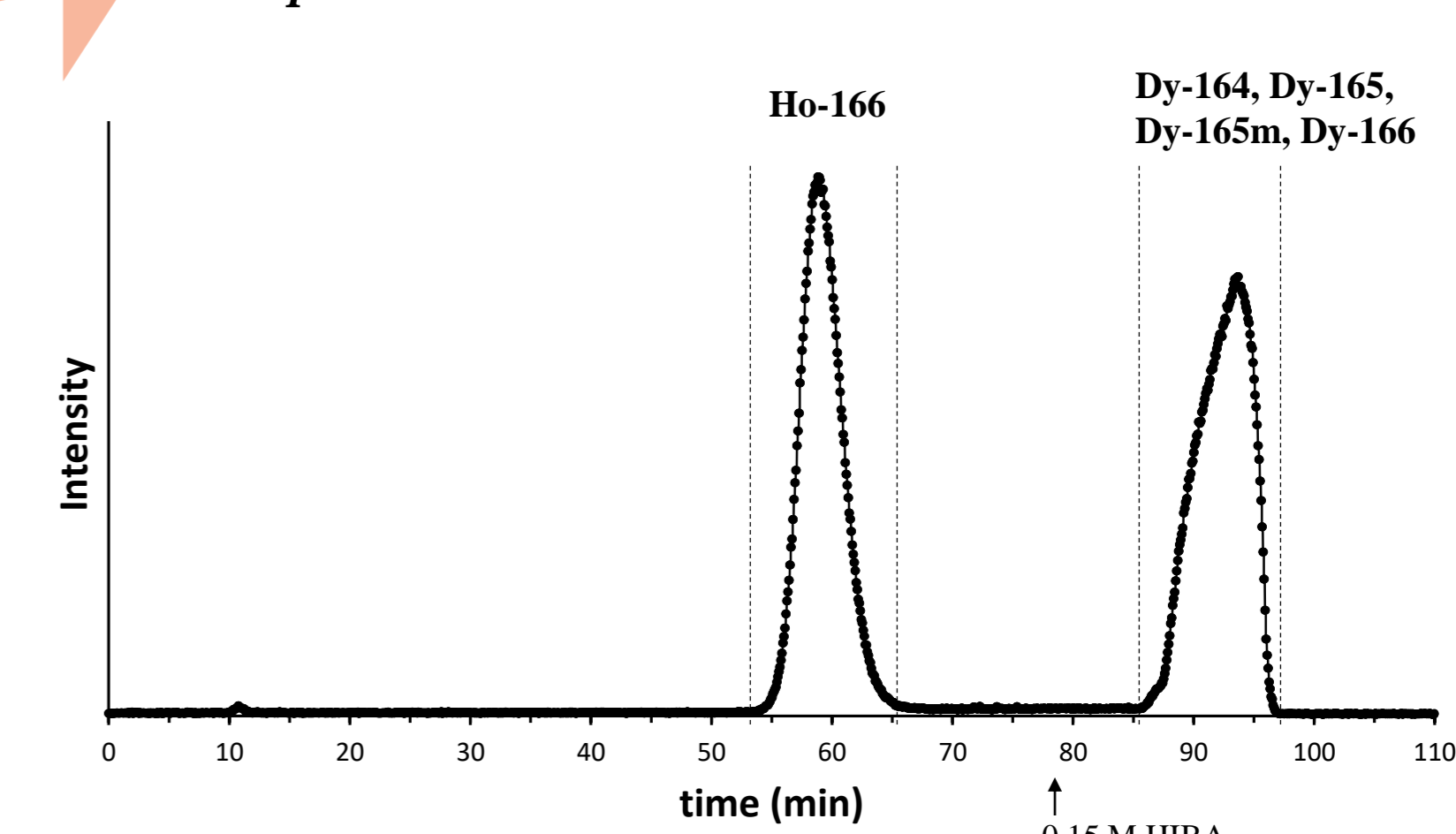


The **first step** is to perform the first column (CM1) separation to obtain the Dy-fraction after melting the irradiated target (Dy target). The **second step** is to collect n.c.a Ho-166 through the secondary column (CM2) separation after radioactive equilibrium is established. The obtained Ho mixture is subjected to washing process and drying to obtain carrier free Ho.

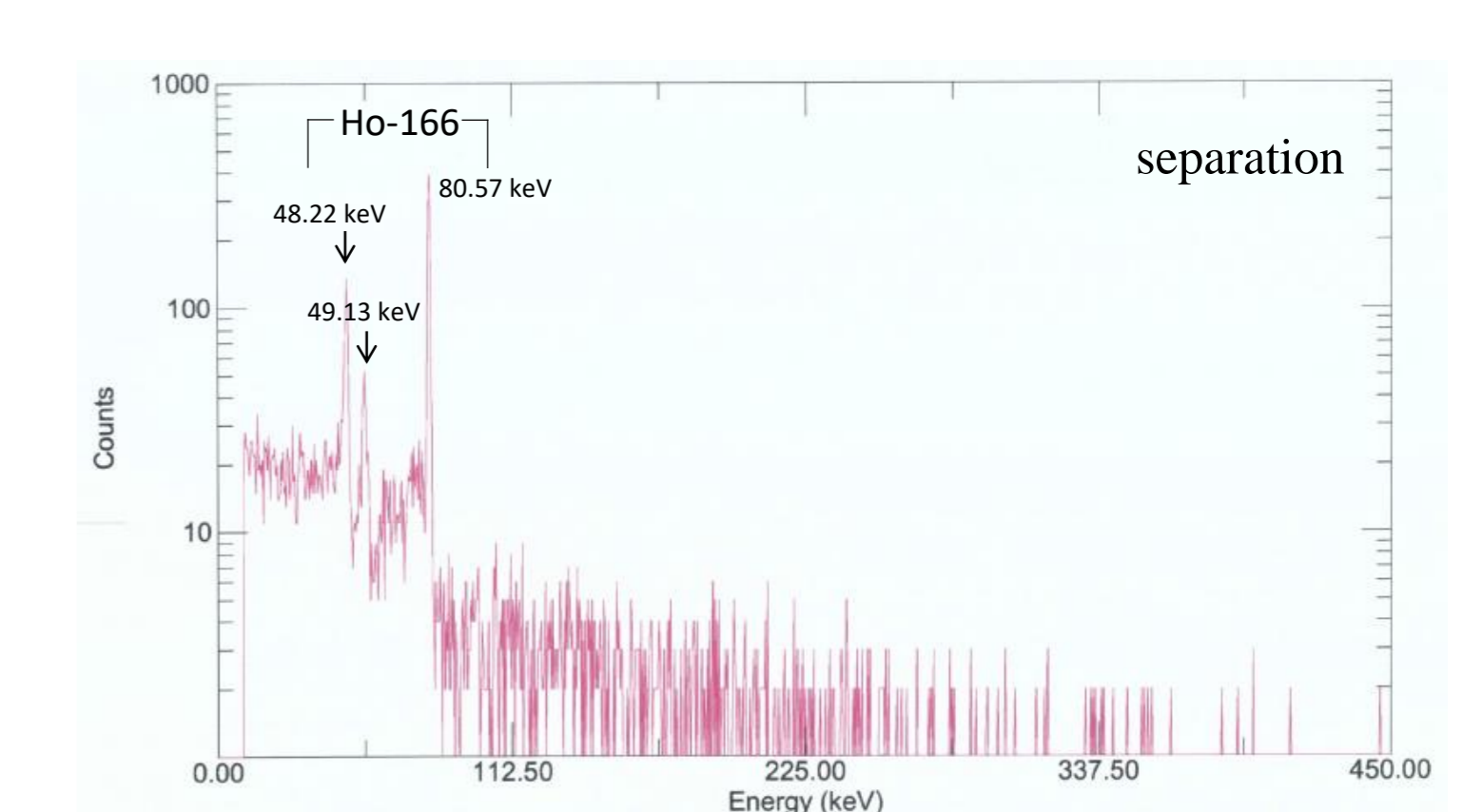
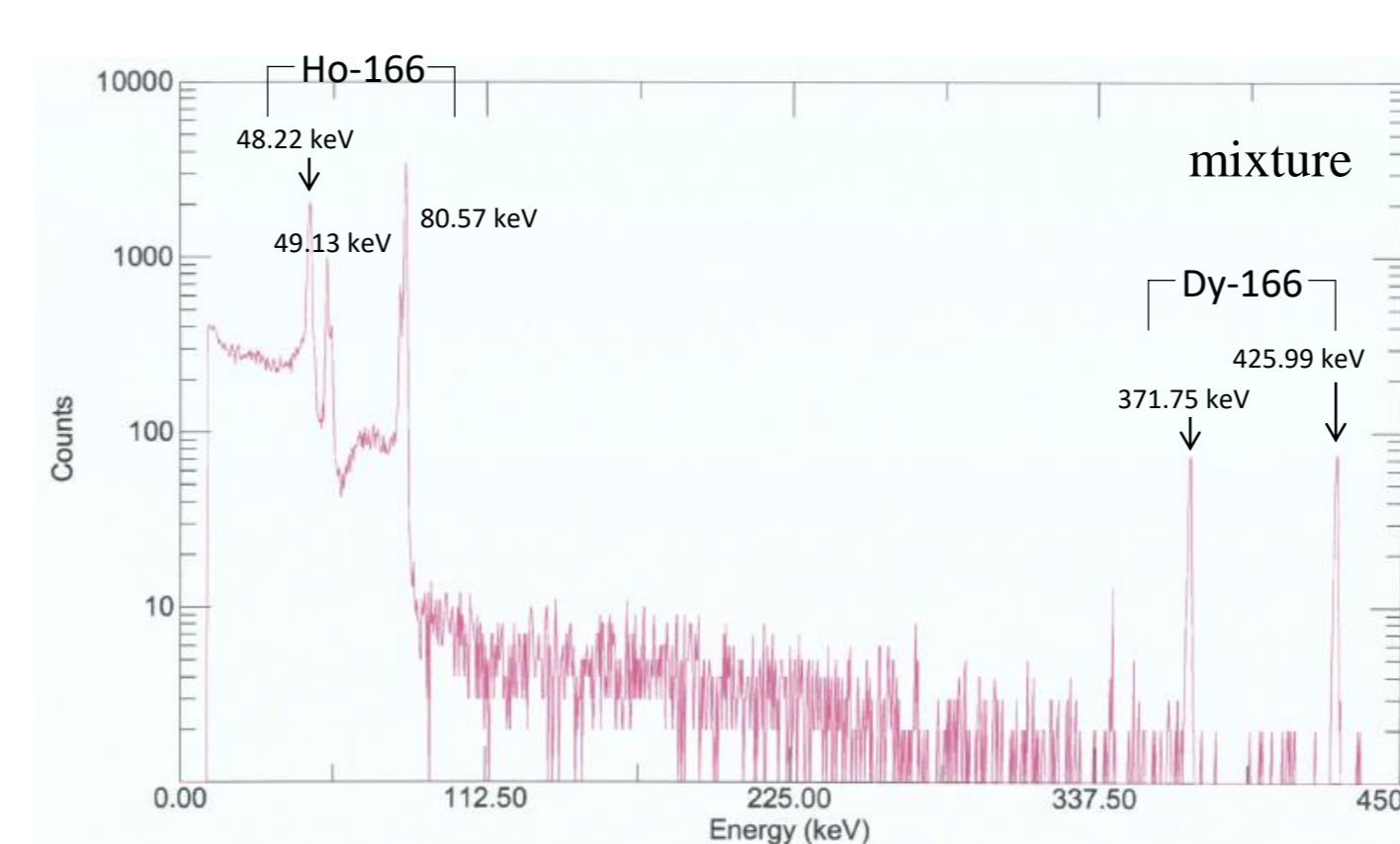
1st separation for obtaining the pure Dy



2nd separation



### Gamma ray spectrum



## Conclusion

- Post-column reaction system was introduced for real-time check the cold separation, and this systems provide a number of data for produce carrier-free RI.
- Post-column reaction system provides a lot of information while reducing radioactive waste.
- Carrier-free Ho-166 was obtained through column separation in two steps. The first step is to obtain the Dy-fraction after melting the irradiated target (Dy target), followed by a second separation after a time lap for new radioactive equilibrium.