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# Measurement of the Heat Load Imposed on the Reactor Vessel Depending on the Crust Layer in a Severe Accident

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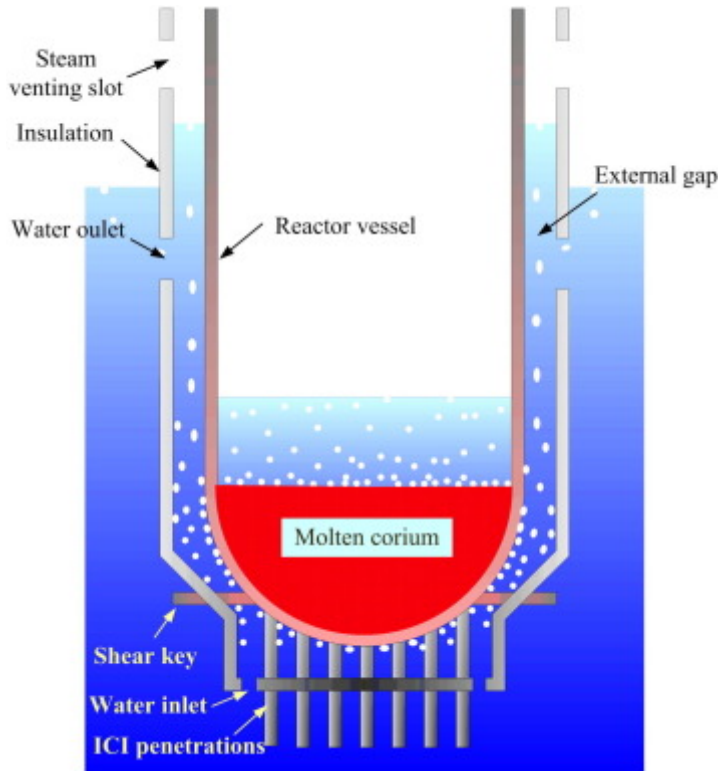
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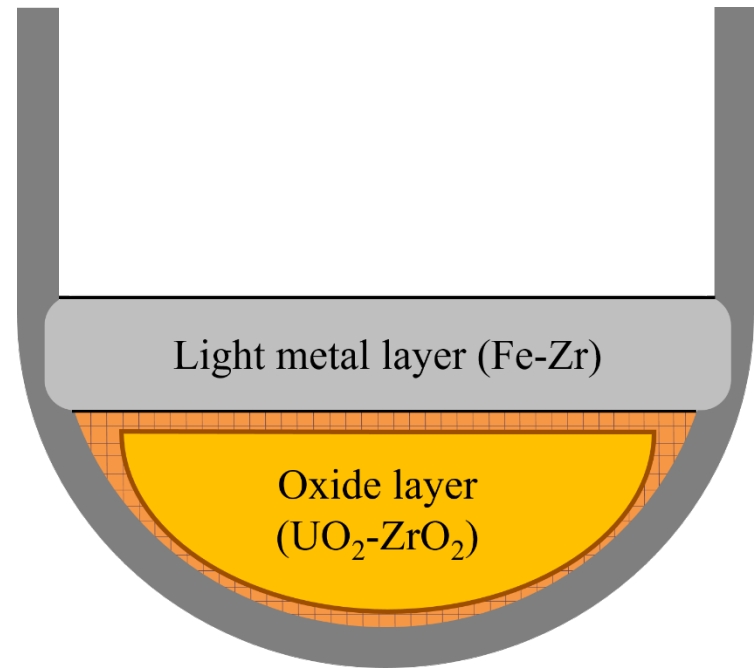
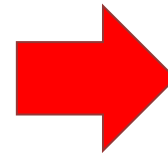


# Introduction (1/3)

- **IVR-ERVC (In-Vessel Retention – External Reactor Vessel Cooling)**



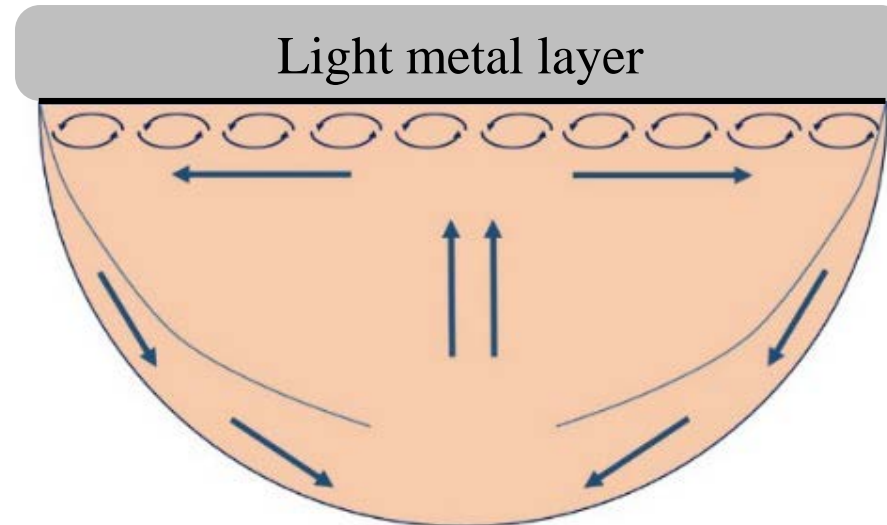
**Schematic of IVR-ERVC**



**2-Layer Molten Pool Configuration**

# Introduction (2/3)

- **Flow Patterns**



## Flow Pattern at the 2-Layer Molten Pool [2]

- **Main flow:** The downward flows run down along the curved. Then, the flow rises and move along upper region.
- **Upper convective flow:** Convective flow underneath the light metal layer.

# Introduction (3/3)

- In response to the Fukushima accident, the IAEA introduced the **DECs** (Design Extension Condition) to prevent and mitigate such accidents and required detailed analysis for probable accident scenarios.
- Crust layer formation along the oxide layer boundary is one such scenario.
- The formation of crust layer changes the **geometric** and **thermal boundary conditions** of the oxide layer, affects natural convection heat transfer in the oxide layer.
- Few experimental studies were performed for crust layer effect.



# Object of study

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1. Heat flux distribution of oxide layer according to crust layer
2. To investigate separate effect of crust layer
  - Geometrical influence
  - Effect of thermal boundary condition
3. Simulation of oxide layer with crust using mass transfer experiments



# Experimental methodology

- Analogy between heat transfer and mass transfer



## [ Governing equations ]

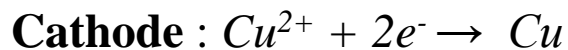
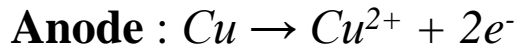
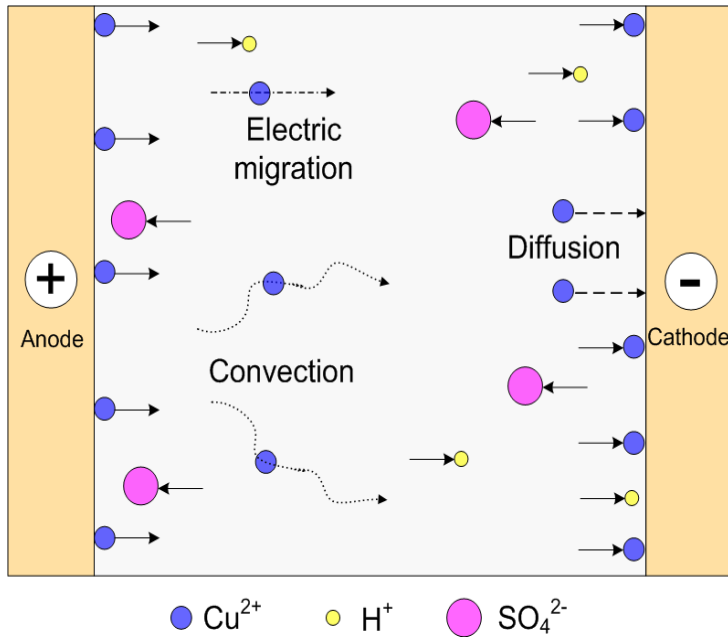
Heat transfer	Mass transfer
$\frac{\partial u}{\partial x} + \frac{\partial u}{\partial y} = 0$	
$\rho \frac{Du}{Dt} = -\frac{\partial P}{\partial x} + \mu \left( \frac{\partial^2 u}{\partial x^2} + \frac{\partial^2 u}{\partial y^2} \right) + X$	
$\frac{DT}{Dt} = \alpha \nabla^2 T$	$\frac{DC}{Dt} = D_m \nabla^2 C$

## [ Dimensionless numbers ]

Heat transfer		Mass transfer	
$Nu$	$\frac{hH}{k}$	$Sh$	$\frac{h_m H}{D_m}$
$Pr$	$\frac{\nu}{\alpha}$	$Sc$	$\frac{\nu}{D_m}$
$Ra$	$\frac{g \beta \Delta T H^3}{\alpha \nu}$	$Ra$	$\frac{g H^3 \Delta \rho}{D_m \nu \rho}$



# Copper electroplating system



- **Total mass transfer rate ( $N_t$ )**

= Diffusion ( $N_d$ ) + Convection ( $N_c$ ) + Electric migration ( $N_m$ )

Not exist in heat transfer, thus suppress it using  $H_2SO_4$

- **Mass transfer coefficient**

$$h_m = \frac{(1 - t_n) I_{lim}}{nF(C_b - C_s)} \rightarrow C_s \approx 0$$

Measurement

$$h = \frac{q''}{(T_h - T_c)}$$

- **Advantage of mass transfer**

- To achieve high Rayleigh number for small facility
- No heat leakage
- No radiation heat transfer

# Modified Rayleigh number in mass transfer

[ Heat transfer ]

$$Da = \frac{q''' H^2}{k \Delta T}$$

$$Ra'_H = \frac{g \beta q''' H^5}{\alpha \nu k}$$

[ Mass transfer ]

$$Da_m = \frac{(1 - t_{Cu^{2+}}) I''' H^2}{n F D_m \Delta C}$$

$$Ra'_H = \frac{(1 - t_{Cu^{2+}}) g I''' H^5 \Delta \rho}{n F D_m^2 \mu \Delta C}$$

$q'''$ (Volumetric heat generation)	$I'''$ (Volumetric current)
$T$ (Temperature)	$C$ (Concentration)
$k$ (Thermal conductivity)	$D_m$ (Mass diffusivity)





# Oxide layer modeling

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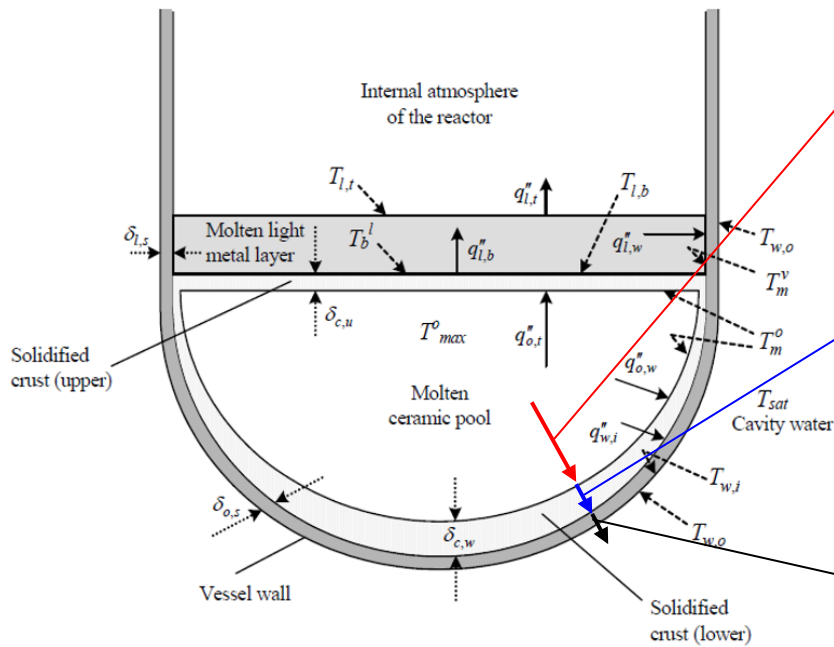
- **Applied assumptions for oxide layer modeling**

1. The outer vessel wall is maintained under isothermal conditions.
2. The temperature difference between inner and outer vessel wall is neglected.
3. The temperature of the crust is the same as the melting temperature of the oxide layer.



# Crust modeling (1/5)

- Determination of crust thickness



## Convective HT

$$q''_{o,w} = \left[ h_{o,w} (T_{max}^o - T_m^o) = \frac{k_{crust}}{\delta_{crust}} (T_{max}^o - T_m^o) - \frac{Q'''_{crust} \delta_{crust}}{2} \right] \quad (1)$$

## Conductive HT

$$q''_{w,i} = \left[ \frac{k_{crust}}{\delta_{crust}} (T_m^o - T_{w,i}) + \frac{Q'''_{crust} \delta_{crust}}{2} = \frac{k_{wall}}{\delta_{wall}} (T_{w,i} - T_{w,o}) \right] \quad (2)$$

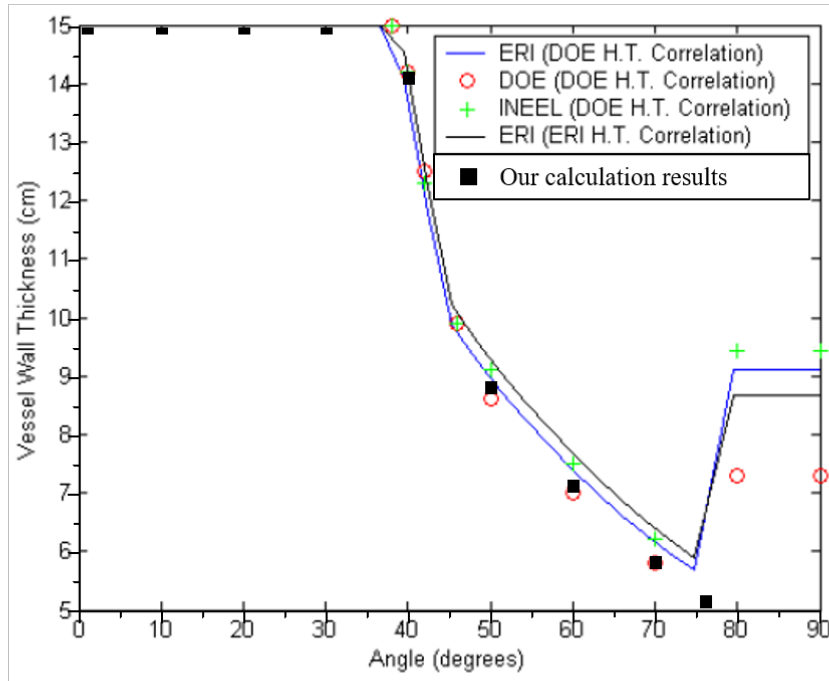
## Boiling HT

$$q''_{w,o} = q''_{w,i} = \left[ C_{boil} (T_{w,o} - T_{sat})^3 \right] \quad (3)$$

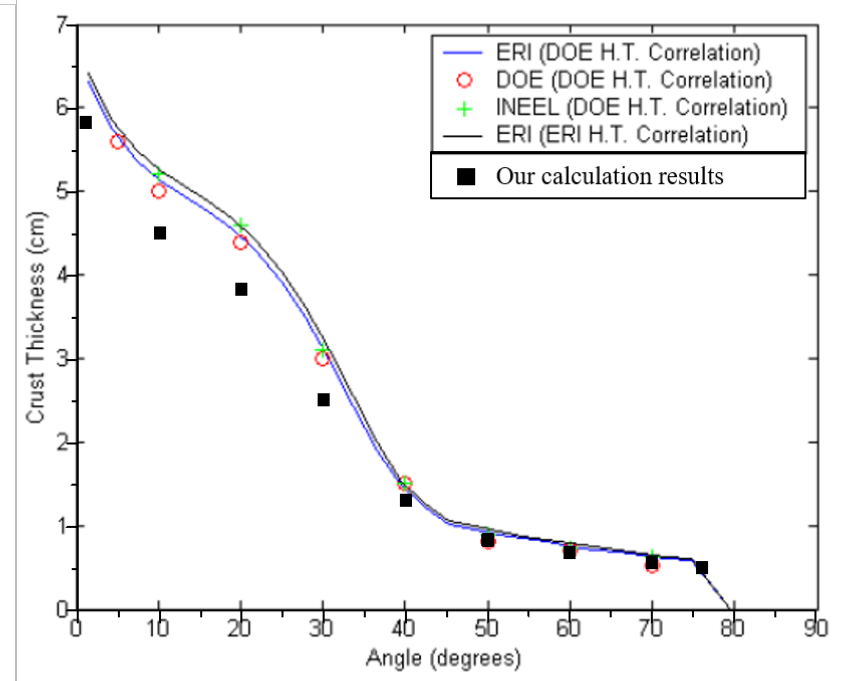
## Schematic of the 2-Layer Molten Pool [3]

# Crust modeling (2/5)

- Comparison calculation results with ERI code



(a) Vessel wall thickness



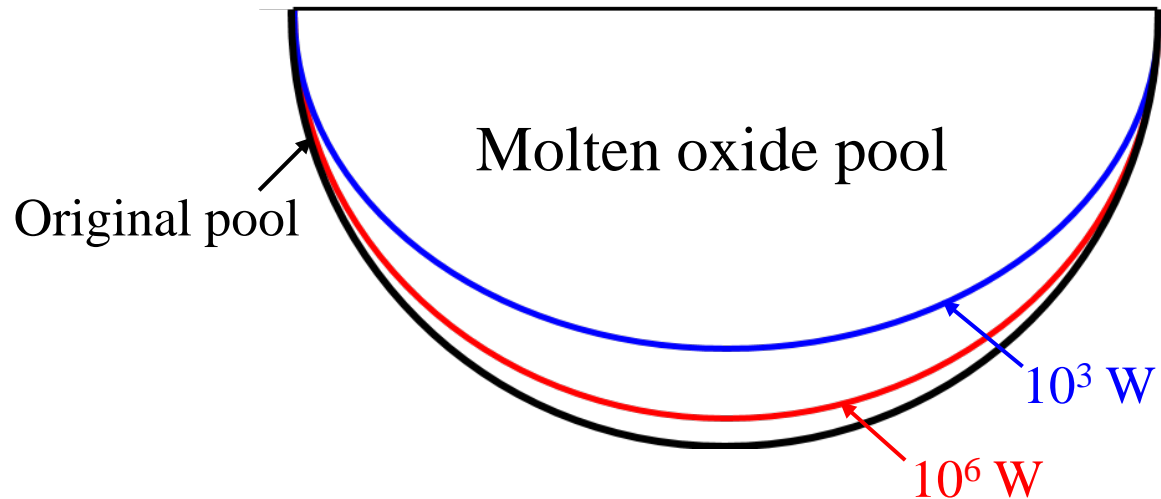
(b) Crust thickness

→ Our calculation results for AP1000 **well agreed** with ERI code results.

# Crust modeling (3/5)

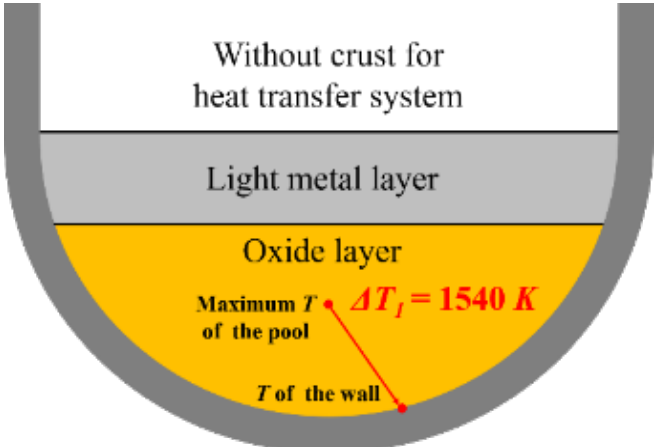
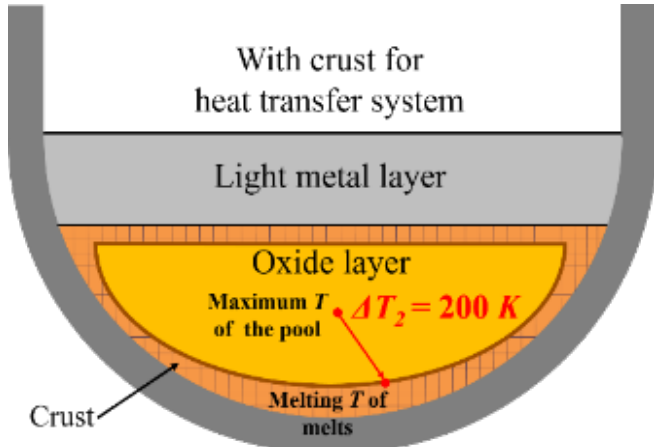
- Crust thickness at each decay heat

Decay heat (W)	Crust thickness (m)	
	Prototype	Scale down
$10^6$	0.17	0.007
$10^3$	1.06	0.042



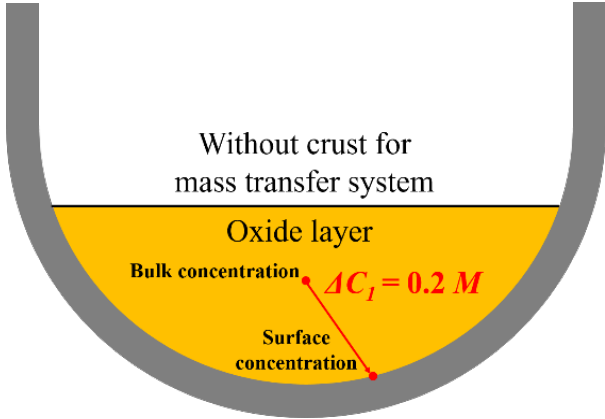
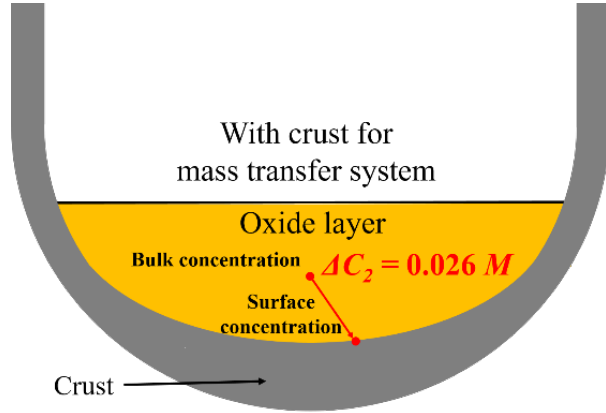
# Crust modeling (4/5)

- Thermal boundary condition

$Ra'_H = Ra_H \times Da$		
	w/o Crust	w/ Crust
Heat Transfer	$\frac{g\beta q''' H^5}{\alpha\nu k} = \frac{g\beta\Delta T_1 H^3}{\alpha\nu} \times \frac{q''' H^2}{k\Delta T_1}$  <p style="text-align: center;">Without crust for heat transfer system</p> <p style="text-align: center;">Light metal layer</p> <p style="text-align: center;">Oxide layer</p> <p style="text-align: center;">Maximum <math>T</math> of the pool <math>\Delta T_1 = 1540\text{ K}</math></p> <p style="text-align: center;"><math>T</math> of the wall</p>	$\frac{g\beta q''' H^5}{\alpha\nu k} = \frac{g\beta\Delta T_2 H^3}{\alpha\nu} \times \frac{q''' H^2}{k\Delta T_2}$  <p style="text-align: center;">With crust for heat transfer system</p> <p style="text-align: center;">Light metal layer</p> <p style="text-align: center;">Oxide layer</p> <p style="text-align: center;">Maximum <math>T</math> of the pool <math>\Delta T_2 = 200\text{ K}</math></p> <p style="text-align: center;">Melting <math>T</math> of melts</p> <p style="text-align: center;">Crust</p>

# Crust modeling (5/5)

- Thermal boundary condition

$Ra'_H = Ra_H \times Da$		
	w/o Crust	w/ Crust
Mass Transfer	$\frac{(1-t_{Cu^{2+}})I'''gH^5\Delta\rho}{nFD_m^2\mu\Delta C} = \frac{gH^3\Delta\rho}{D_m\mu} \times \frac{(1-t_{Cu^{2+}})I'''H^2}{nFD_m\Delta C}$  <p style="text-align: center;">Without crust for mass transfer system</p> <p style="text-align: center;">Oxide layer</p> <p style="text-align: center;">Bulk concentration <math>\Delta C_1 = 0.2 M</math></p> <p style="text-align: center;">Surface concentration</p>	$\frac{(1-t_{Cu^{2+}})gI'''H^5\Delta\rho}{nFD_m^2\mu\Delta C} = \frac{gH^3\Delta\rho \times \frac{\Delta T_2}{\Delta T_1}}{D_m\mu} \times \frac{(1-t_{Cu^{2+}})I'''H^2}{nFD_m\Delta C \times \frac{\Delta T_2}{\Delta T_1}}$  <p style="text-align: center;">With crust for mass transfer system</p> <p style="text-align: center;">Oxide layer</p> <p style="text-align: center;">Bulk concentration <math>\Delta C_2 = 0.026 M</math></p> <p style="text-align: center;">Surface concentration</p> <p style="text-align: center;">Crust</p>

# Test matrix

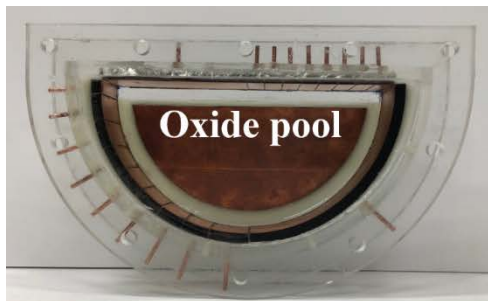
Crust Formation	Crust Thickness (m)	$Ra'_H$	Boundary Condition		$Pr$
			Curved Surface	Uppermost Region	
w/o Crust	0	$9.51 \times 10^{14}$	Isothermal	Isothermal	2283
w/ Crust	0.003	$6.23 \times 10^{13}$			1979
	0.01	$4.79 \times 10^{13}$			
	0.03	$1.61 \times 10^{13}$			
	0.05	$3.97 \times 10^{12}$			



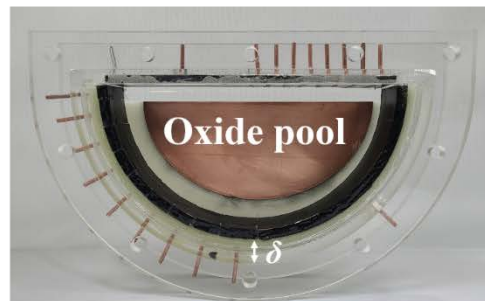
# Test Rigs

- **MassTER-OP2(CL)**

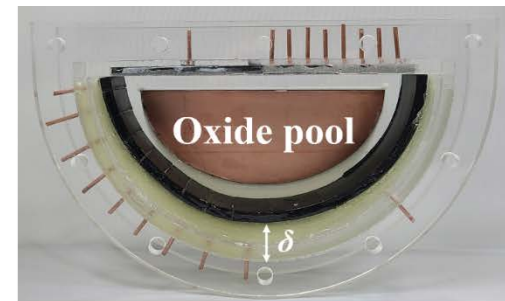
: Mass Transfer Experimental Rig for 2D Oxide Pool with Crust layer



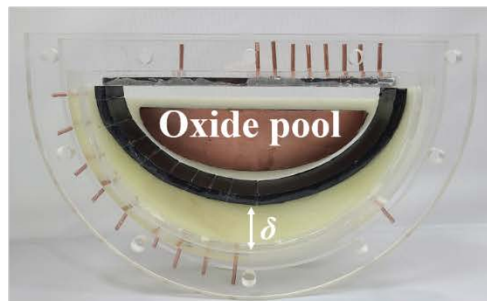
(a) Without crust



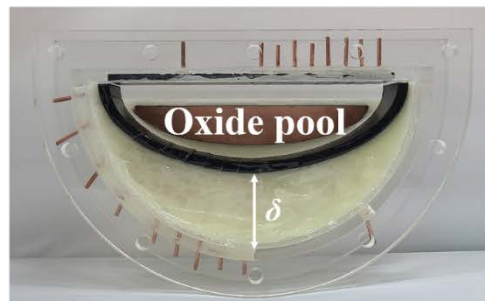
(b) Crust: 0.003 m



(c) Crust: 0.01 m



(d) Crust: 0.03 m

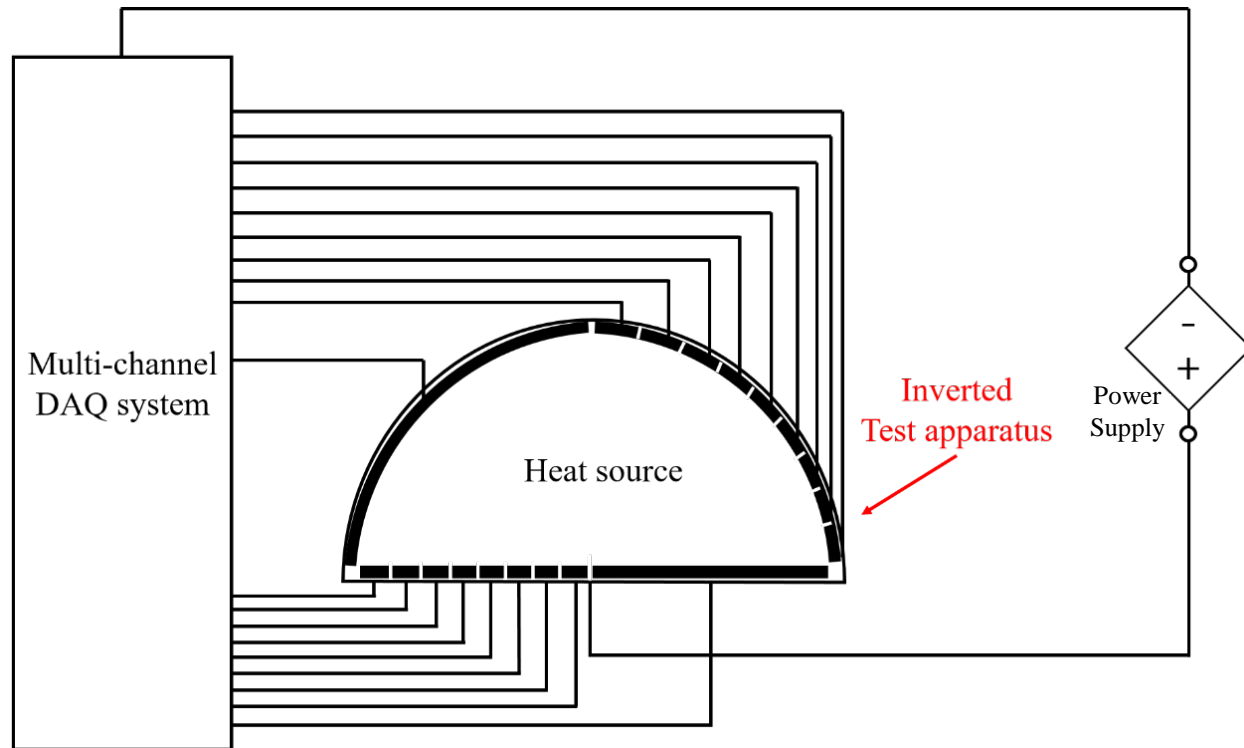


(e) Crust: 0.05 m

- **Radius = 0.1 m, Width = 0.04 m**

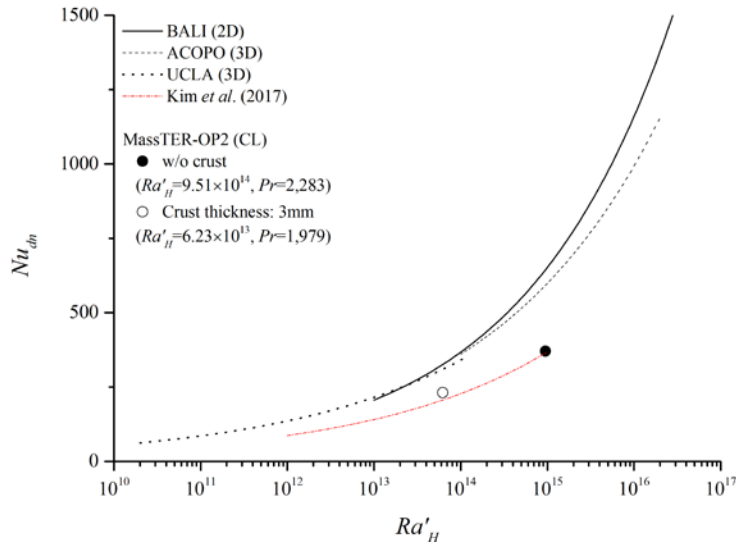


# Test circuit

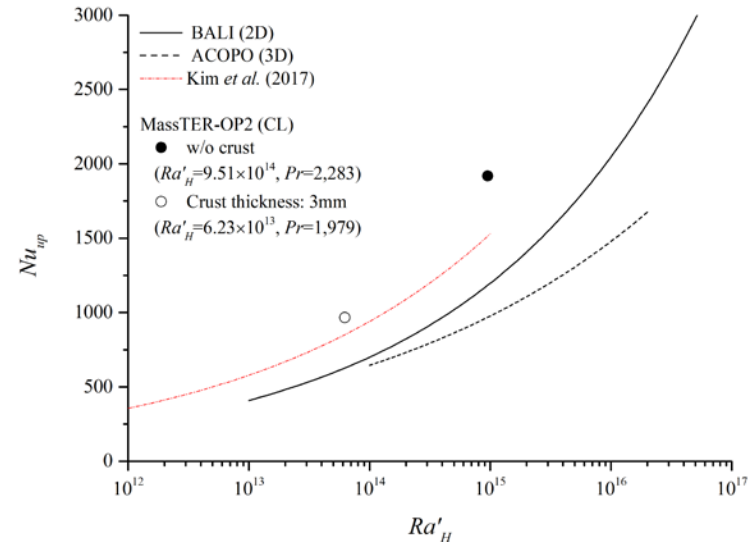


# Comparison with existing studies

- Comparison of the measured  $Nu$  with existing studies



(a) Mean  $Nu_{dn}$  of the curved surface

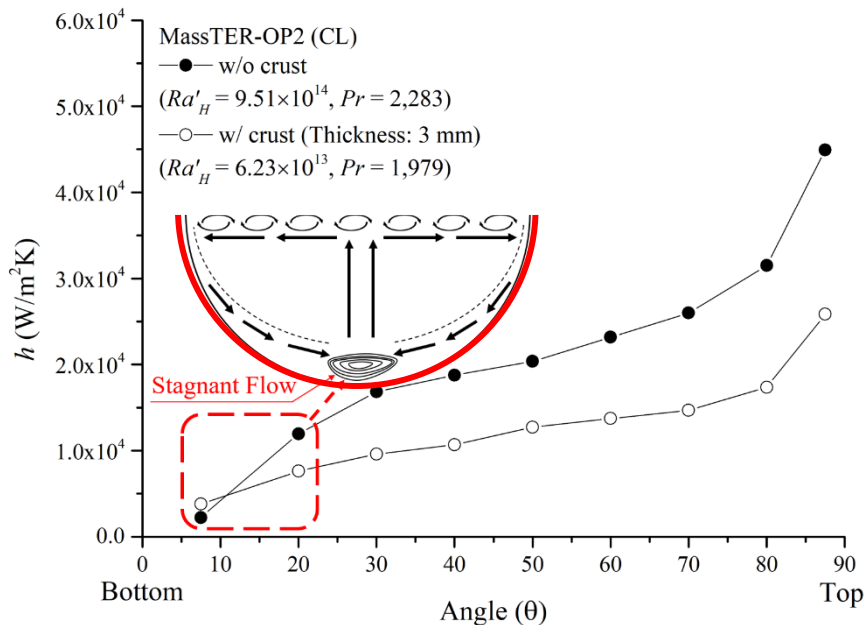


(b) Mean  $Nu_{dn}$  of the uppermost region

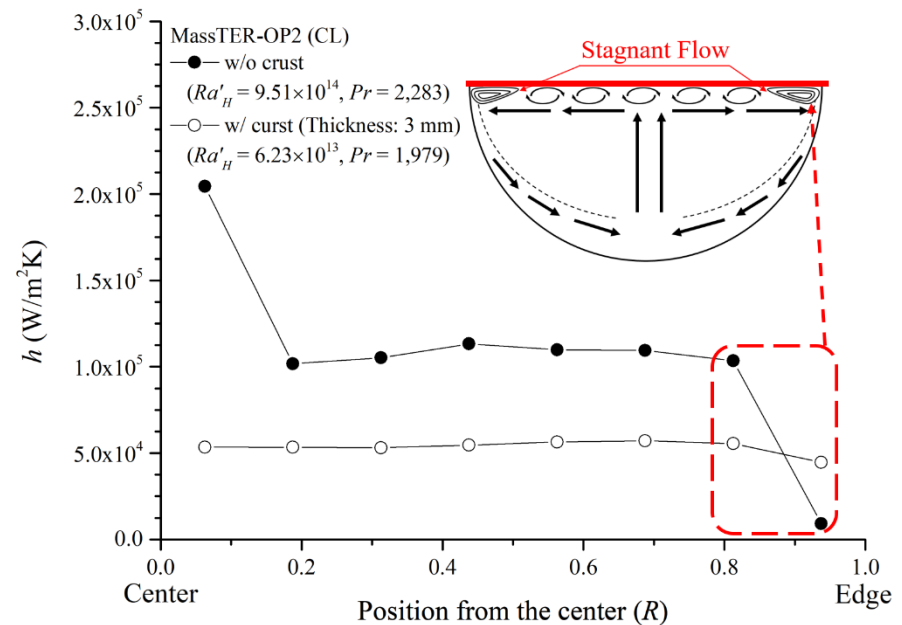
- The discrepancies are associated with the **high  $Pr$**  of our mass transfer system.
- $Nu_{mean}$  values are 16% (for crust free) and 18% (for 3 mm thick crust) higher than the BALI correlation.
- The **overall trend** between  $Ra'_H$  and  $Nu$  was **similar**.

# Effect of the crust layer

- Local heat transfer according to thermal boundary condition



(a)  $h_{loc}$  of the curved surface



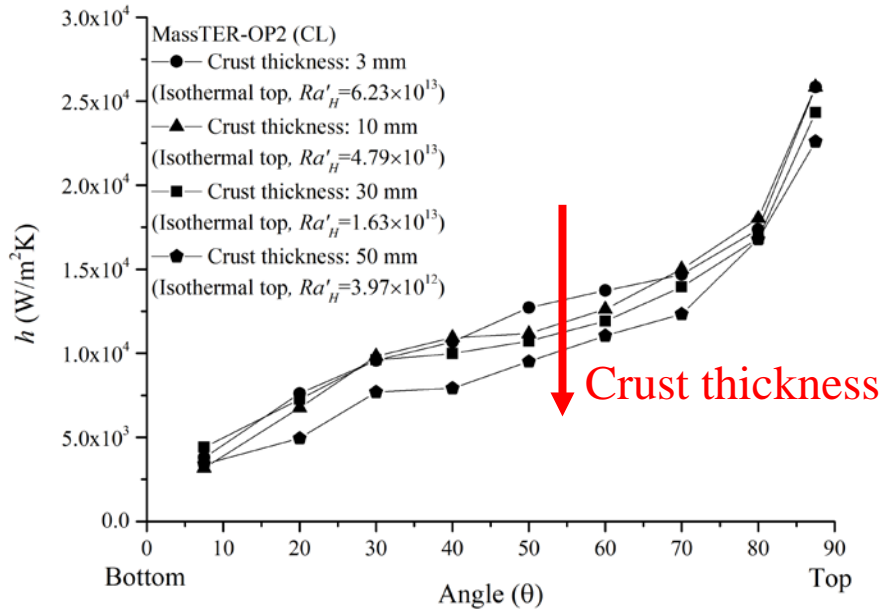
(b)  $h_{loc}$  of the uppermost region

→ Heat transfer decreased with crust layer acting as a thermal resistance.

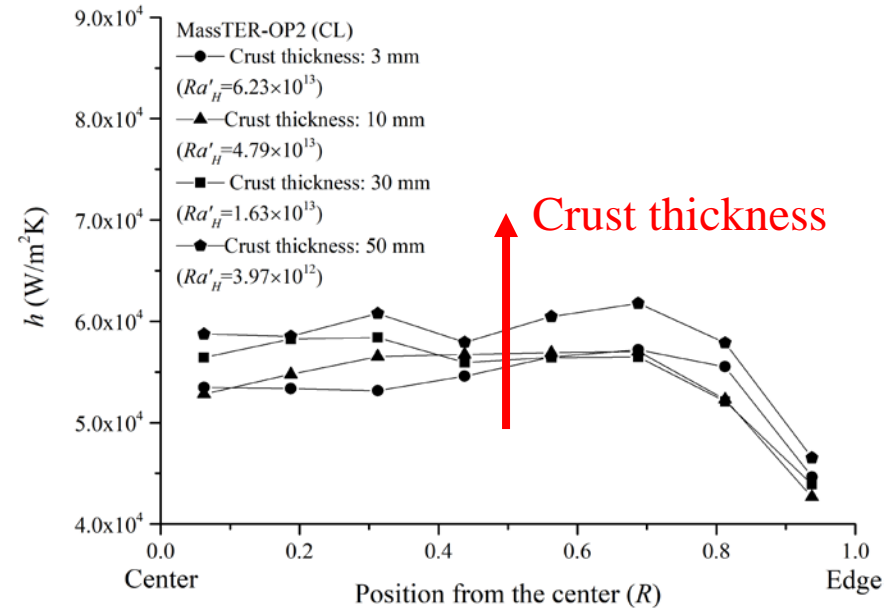
→ Stagnant flows formed regardless of the crust layer.

# Influence of crust thickness

- Local heat transfer according to crust thickness



(a)  $h_{loc}$  of the curved surface



(b)  $h_{loc}$  of the uppermost region

- Heat transfer at the curved surface decreased as the crust layer became thicker.
- Heat transfer at the uppermost of oxide layer increased with crust thickness.

# Conclusions

- Natural convection heat transfer of the oxide layer with crust was simulated by mass transfer experiments.
  - Modeling of crust layer was performed to setup the crust geometries and the thermal boundary conditions.
- Effect of thermal boundary condition: Heat transfer ↓, Crust acts as a **thermal resistance**.
- Influence of crust thickness: Cooling length of oxide layer ↓
  - Curved surface: Driving force ↓, Heat transfer ↓
  - Uppermost region:  $\Delta T$  between the rising plume and uppermost region ↑, Heat transfer ↑
- The influence of the crust layer varying the **thermal boundary conditions** was much **larger** than influence of varying the crust thickness.



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Thank you for your attention !



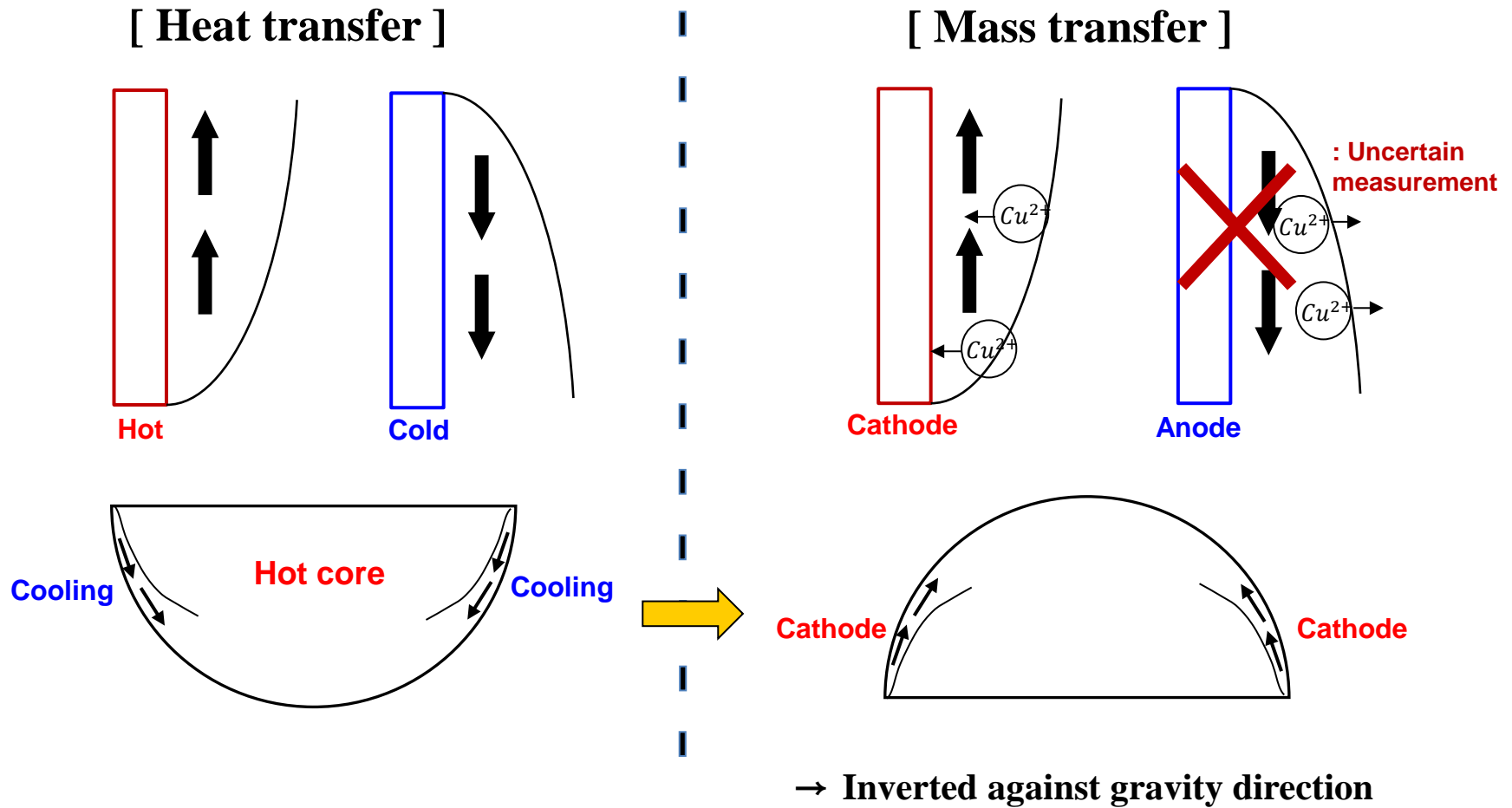
# References

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- [1] R.J. Park, K.S. Ha, H.Y. Kim, Detailed evaluation of natural circulation mass flow rate in the annular gap between the outer reactor vessel wall and insulation under IVR-ERVC, *Annals of Nuclear Energy*, Vol. 89, pp. 50—55, 2016.
- [2] S.H. Kim, B.J. Chung, Mass transfer experiments on the natural convection heat transfer of the oxide pool in a three-layer configuration, *Progress in Nuclear Energy*, Vol. 106, pp. 11—19, 2018.
- [3] H. Esmaili, M.K. Rahbar, Analysis of in-vessel retention and ex-vessel fuel coolant interaction for AP1000, U.S. NRC, 2004, NUREG/CR-6849, ERI/NRC-04-201.



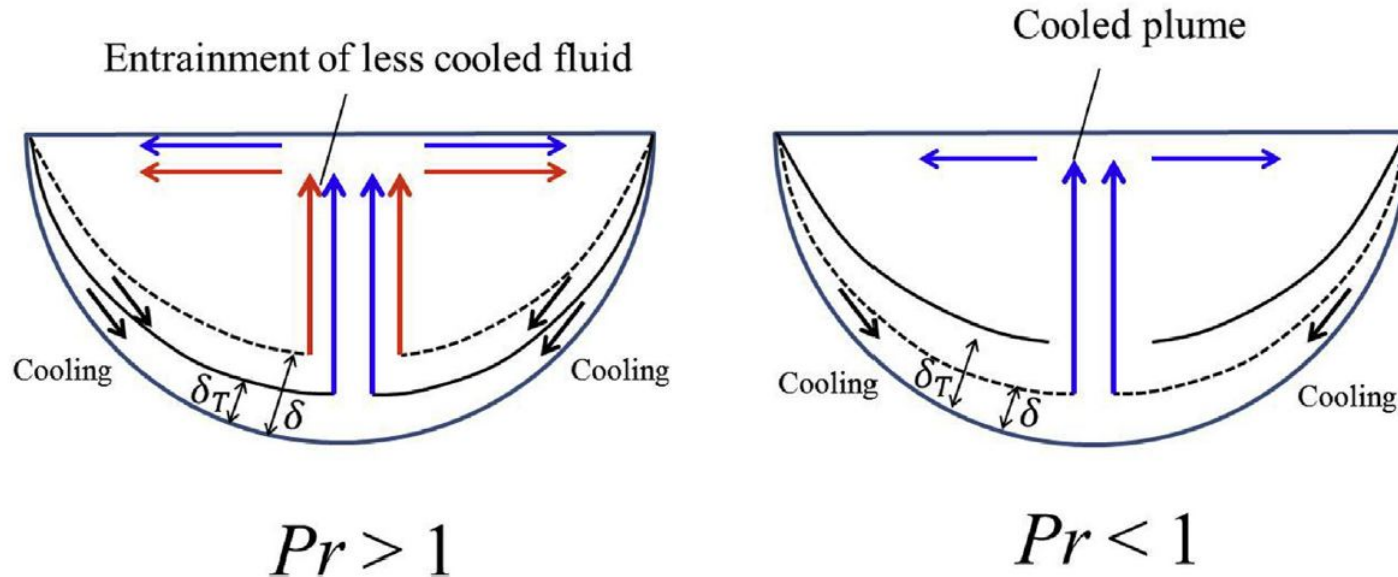
# Appendix (1/2)





# Appendix (2/2)

- Comparison of flow patterns depending on  $Pr$  in oxide layer



- The momentum boundary layer is thicker than thermal boundary layer.
- Thus, the less cooled fluid was entrained to the rising plume.
- This is the reason for the discrepancies between our experimental results and existing studies.