

NOx Removal by Corona Plasma Generated by Nanosecond Pulse Modulator

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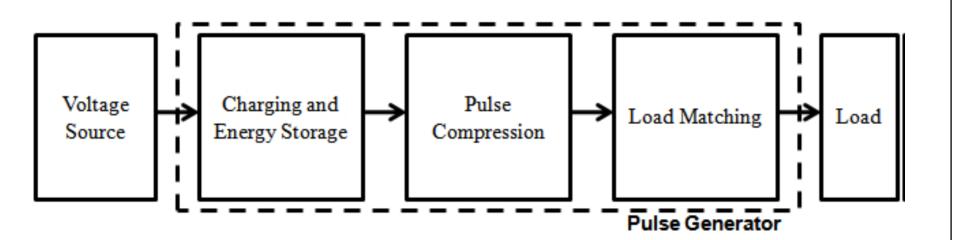
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I. Backgrounds

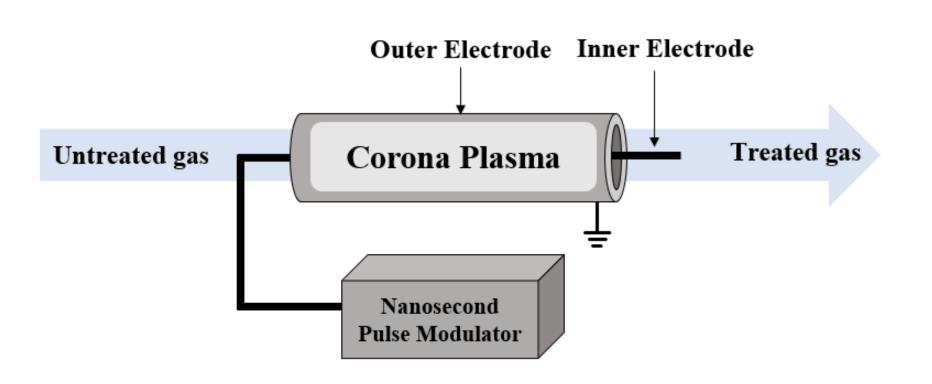
Nanosecond Pulsed Discharge



- Pulsed discharge : Uses high-power electrical energy obtained by storing high-voltage for a relatively long time and then releasing it momentarily
 - ✓ Nanosecond pulse : High power in very short rise time
- Overall power & energy consumption of the discharge could be

Ш. Experimental Setup

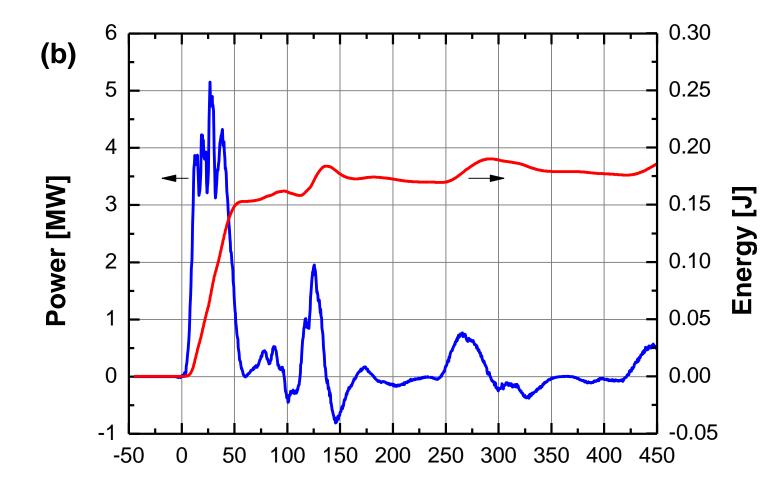
NOx Reduction Device



- Nanosecond pulse modulator + Corona plasma reactor
- ✓ Plasma reactor connects to the exhaust of the diesel vehicle

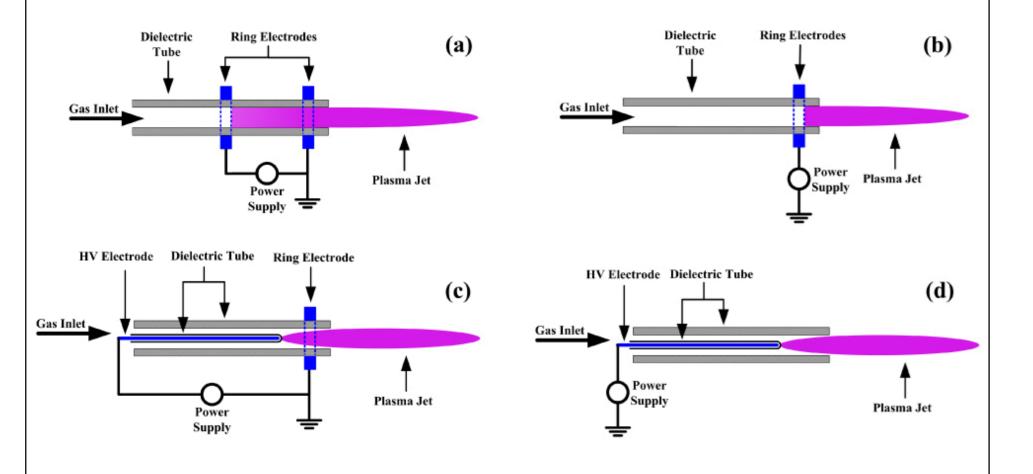
IV. Results (cont.)

• Electrical power & energy \rightarrow calculated from voltage and current



- saved because of the short duration of power input
- By-products : radiations, high-pressure pulse, reactive species

Plasma Reactor for Radical



Non-thermal Plasma (NTP)

- Plasma in which particles do not reach thermal equilibrium
- Generates high-energy electrons : 1 to 25 eV (10,000 250,000 K)
- Other particles maintain low temperature
- ightarrow No energy efficiency degradation by overall gas heating

Mechanism of Forming Reactive Species by NTP

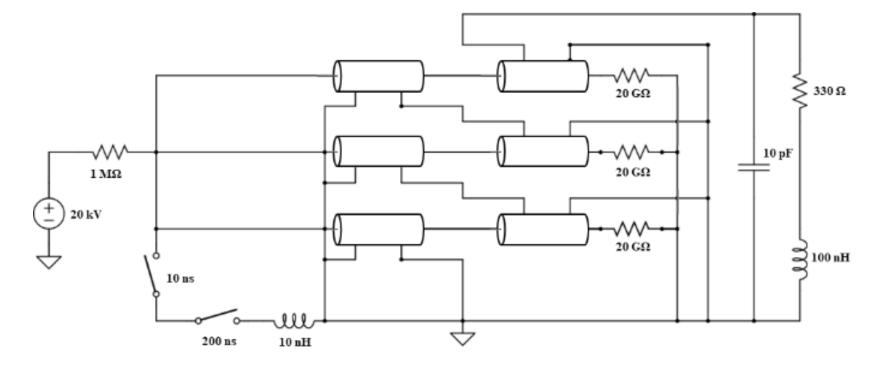
- Electric field creates high-energy electrons
- High-energy electrons collide with the air molecules
- Energy transfers to molecules and excites the energy states
- Ionization occurs and reactive species are created
 ✓ Reactive oxygen species (ROS)

 ✓ Gas from the exhaust vent passes through the corona plasma formed by high-voltage pulsed discharge

Nanosecond Pulse Modulator

PFL (Pulse Formation Line)

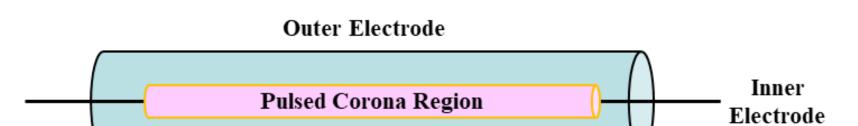
 High-voltage power supply + Switches + Transmission lines + Resistors (or inductors) → Impedance matching



3-stage Blumlein Pulse Modulator

- Stacked three Blumlein PFL in series
- ightarrow Increase the output voltage (10 kV * 3)
- Spark-gap switch perform the repetitive operation of the PFL

Corona Plasma Reactor

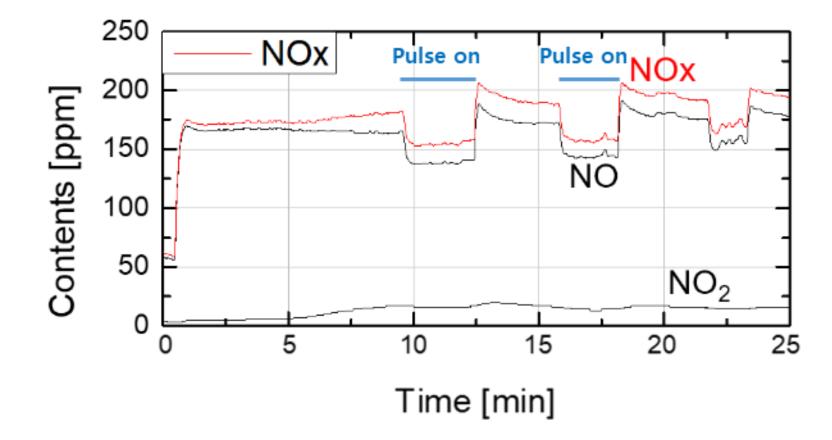


Time [ns]

- ✓ Charging voltage : 20 kV
- ✓ Max. output voltage : 37 kV
- ✓ Pulse width : 36 ns
- ✓ Pulse repetition rate : 100 Hz
- ✓ Peak power : about 5 MW
- ✓ Average power : **15 W**
- ✓ Deposited energy : 0.15 J

→ Low average power & total energy compared to high peak power

Performance of NOx Treatment



- The discharge is repeated at approximately 3-minute intervals
- NOx concentration reduces by approximately 20%
- Apparent changes in NOx concentration with or without pulse are observed

- ✓ Reactive nitrogen species (RNS)
- Reactive species oxidizes other substances (VOC, NOx, ...)

Corona Discharge & Ozone

- Usually occurs at sharp edges or thin wires (where the electric field is large enough)
- Strong ionization & luminescence appear near electrodes
- Ozone gas is generated from oxygen gas around the electrode $(O_2 \rightarrow 2O, \ O + O_2 \rightarrow O_3)$

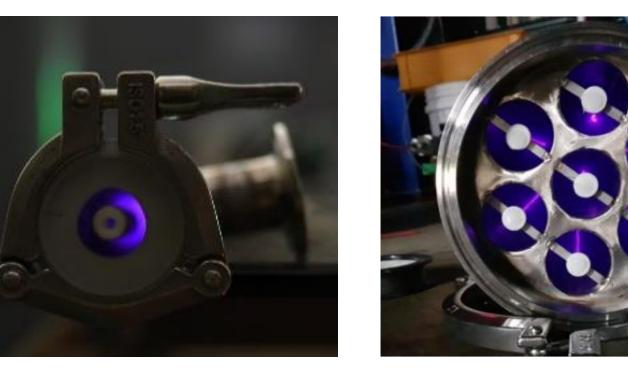
Nitrogen oxides (NOx)

- Generated by oxidations of nitrogen at high temperatures
- Harmful to living organisms + cause pollution (Photochemical smog and acid rain)
- NO and NO₂ are oxidized by O3 in the following subsequent steps
 NO + O₃ → NO₂ + O₂
 NO₂ + O₃ → NO₃ + O₂
 NO₂ + NO₃ → N₂O₅
- N_2O_5 can be easily removed by contact with water to form Nitric acid

 $\succ N_2O_5(g) + H_2O \rightarrow 2HNO_3(aq)$

Coaxial Electrode Structure

- Cathode : Cylindrical stainless pipe
 - Radius : 47 mm, Length : 1 m
- Anode : Straight stainless wire
 Radius : 1.5 mm, Length : 1 m



- Purple glow represents the generation of ozone and other ROS
 ✓ Produced along the discharge zone from the ionization of oxygen molecules by high-energy electrons
- Multiple reactors stacked to increase operational efficiency

IV. Results

Performance of Nanopulse Plasma Reactor

V. Summary

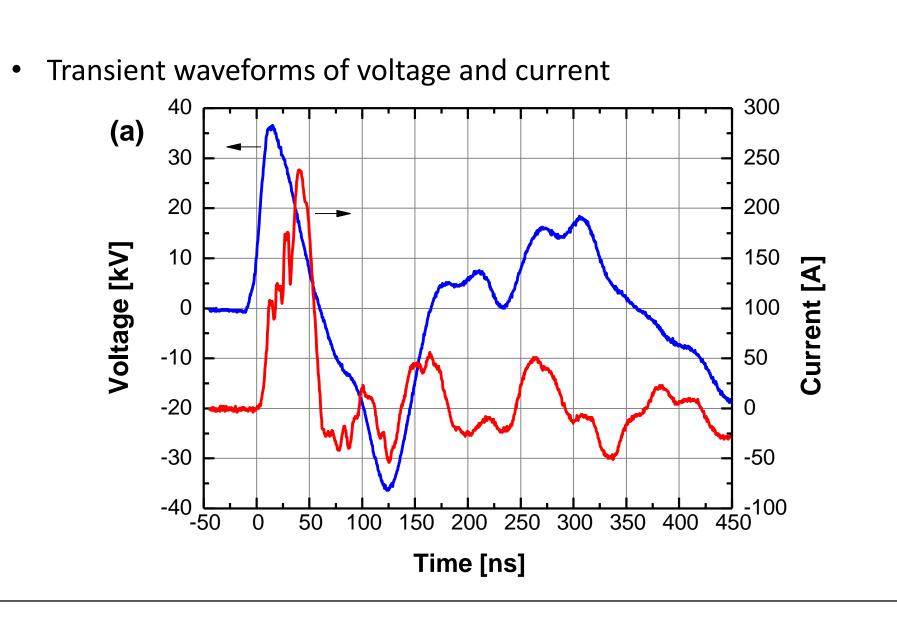
- Benefits of nanosecond pulse modulator in NOx removal
 → high peak power but low average power
- ✓ High peak power : effective production of high-energy electrons
- ✓ Low average power : good energy efficiency in long-term operations
- If this technology is combined with the conventional SCR (selective catalyst reduction) technique, the overall efficiency for NOx reduction is expected to be increased further

VI. References

- V. R. Chirumamilla, W. F. L. M. Hoeben, F. J. C. M. Beckers, T. Huiskamp, E. J. M. Van Heesch and A. J. M. Pemen, Experimental Investigation on the Effect of a Microsecond Pulse and a Nanosecond Pulse on NO Removal Using a Pulsed DBD with Catalytic Materials, Plasma Chemistry and Plasma Processing, Vol. 36(2), pp. 487-510, 2016.
- T. K. Jensen and L. Jørgensen, NOx reduction obtained by low-temperature plasma generated ozone, International Gas Union Research Conference, Paris, 2008.
- 3. Y. S. Mok, Absorption–reduction technique assisted by ozone injection and sodium sulfide for NOx removal from exhaust gas, Chemical Engineering Journal, Vol. 118, pp. 63–67, 2006.

II. Objectives

- Present a method that reduces NOx by utilizing the corona plasma generated by nanosecond pulsed discharge.
- Design and a pulse modulator capable of applying high-voltage pulses in tens of nanoseconds.
- ✓ Fabricate a corona plasma reactor that can discharge input NOx gases.
- ✓ Confirm the effect of reducing NOx concentration by pulsed corona discharge by measuring the NOx concentration over time.



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- 5. I. C. Somerville, S. J. MacGregor and O. Farish, An efficient stacked-Blumlein HV pulse Generator, Measurement Science and Technology, Vol. 1, pp. 865-868, 1990.

VII. Acknowledgements

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