

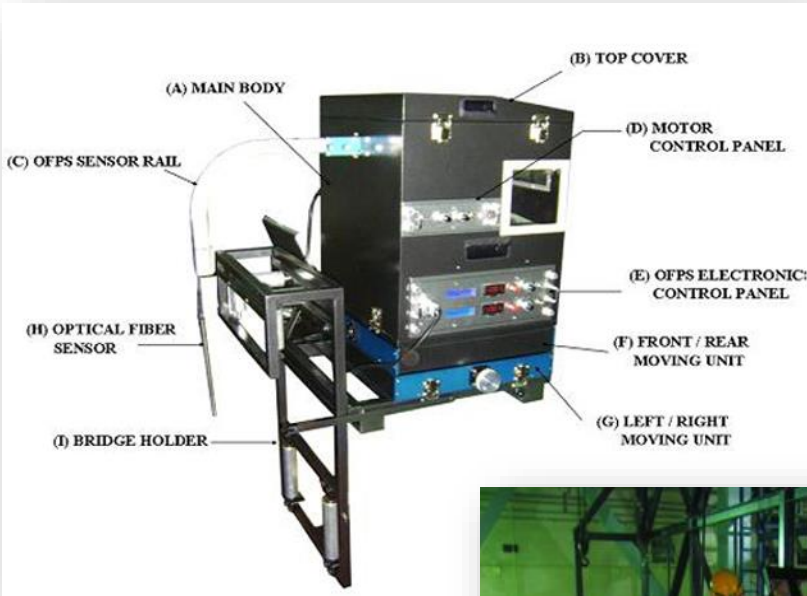
Determination of an Optimal Radiation Scintillator for Verification Equipment of Spent Nuclear Fuel of Heavy Water Reactor

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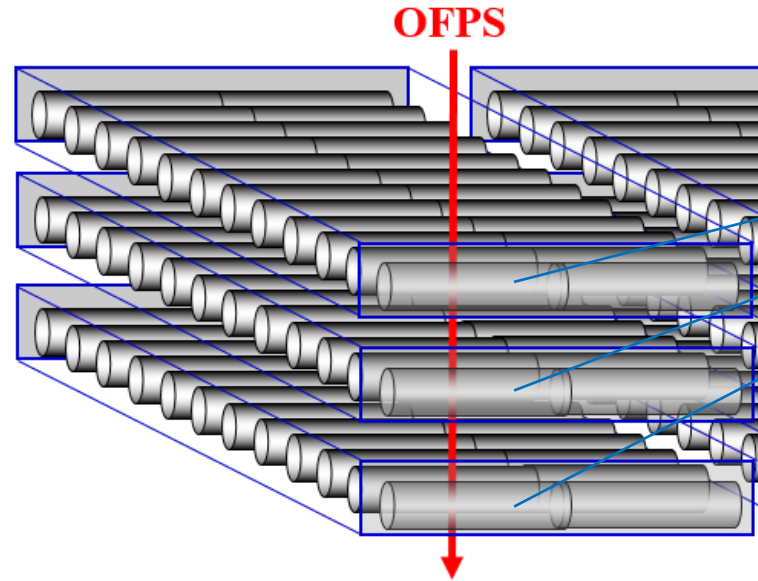
OFPS(Optical Fiber radiation Probe System)



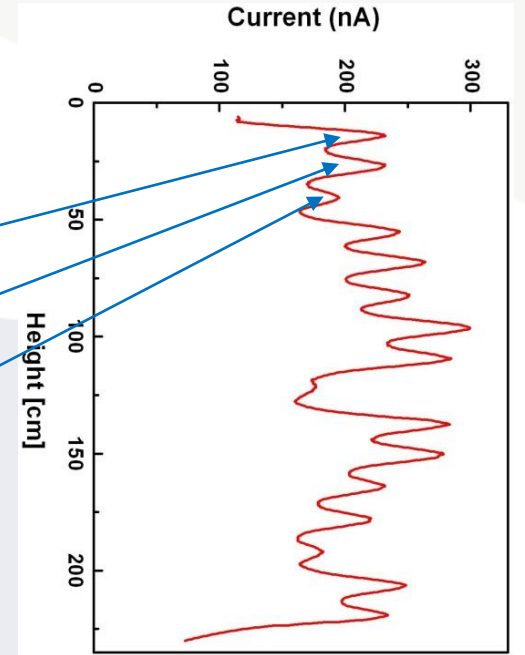
OFPS



➤ to confirm presence of irradiated bundles along the selected columns (method 'K')



Measurement of spent fuel using the OFPS



Signal of 16 spent fuel bundles

1. Problems

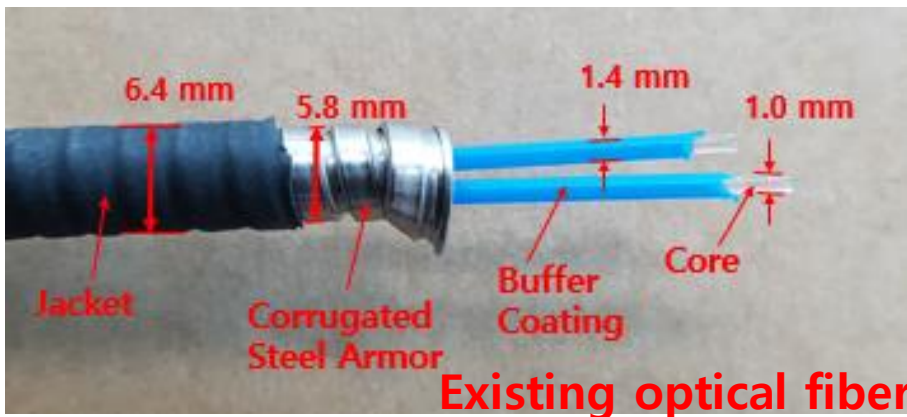
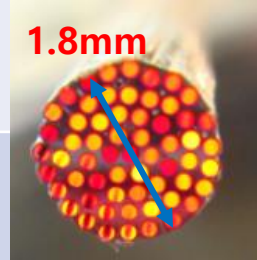
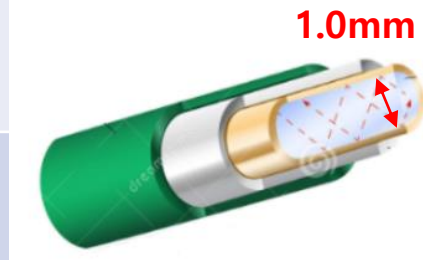
- Low sensitivity of a scintillation detector
- Large and heavy equipment

2. Objectives

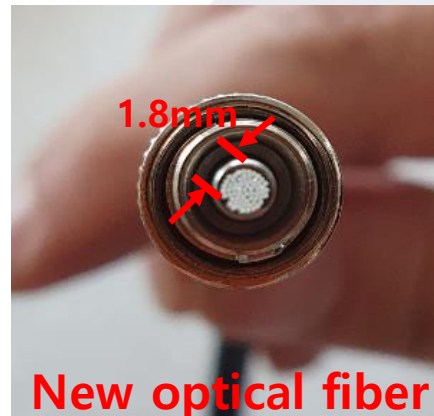
- To improve sensitivity of a scintillation detector
- To develop small and light OFPS

Comparison of Existing and New Scintillation Detectors

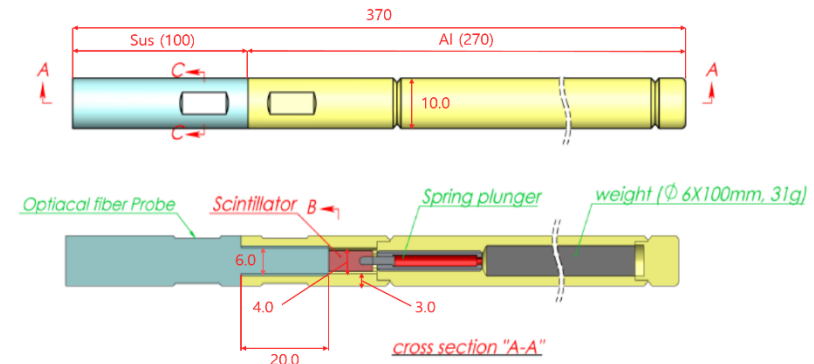
| | Existing Detector | New Detector |
|--------------------------------|--|--|
| Scintillator | Ce activated Li glass scintillator, 1.0 mm (diameter) x 5.0 mm(length) | P-Terphenyl organic scintillator, 4.0 mm x 4.0 mm x 10.0mm |
| Core diameter of optical fiber | 1.0 mm | 1.8 mm(200 μ m x 64 ea) |
| Optical fiber type | Mono-core | Bundle Type |
| Use of a secondary fiber | Yes | No |
| Wall material of a detector | 1.0 mm Stainless steel | 3.0 mm Al |



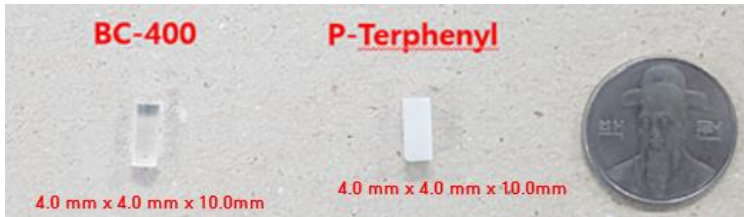
Existing optical fiber



New optical fiber

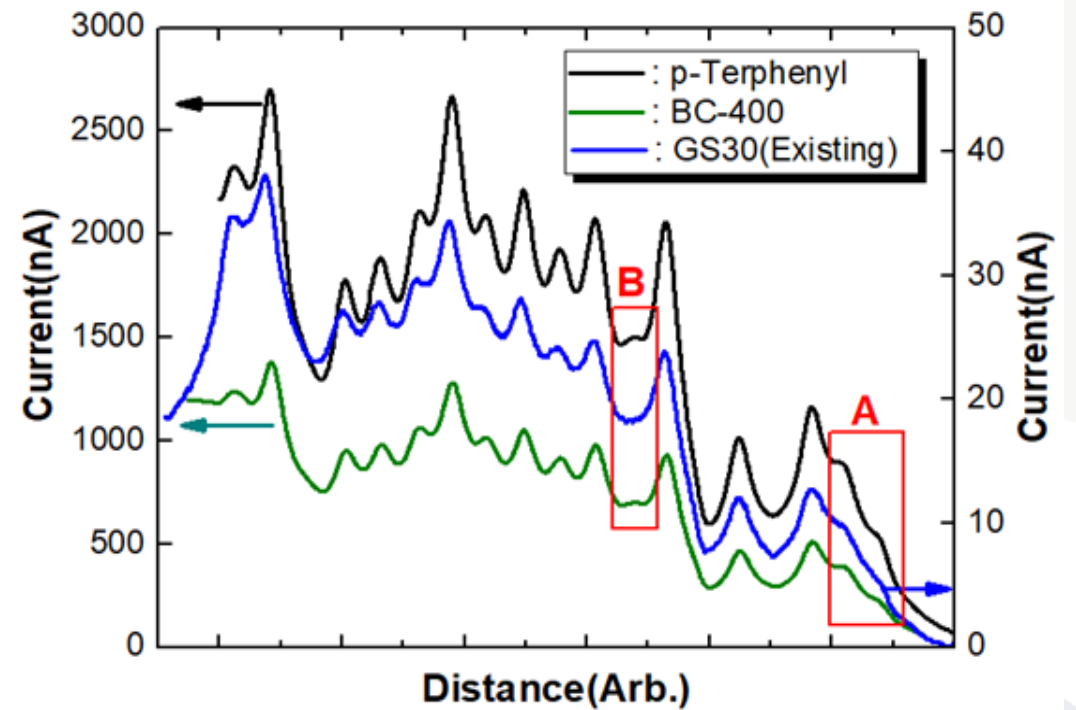


Field Test of an Optical Fiber-based Scintillation Detector



| Properties | | Core | Buffer | Jacket | Coating | Use of a | Wave | Flexibility | Detector |
|-------------------|-----------------|---------------------------------|---------|----------|---------|-----------|-------------|-------------|--------------------|
| | | Dia.(μm) | coating | Dia.(mm) | (mm) | secondary | Length(nm) | | |
| Fiber | Existing Fiber | 1,000 | 1,400 | 6.4 | - | Use | 300 - 1,200 | Hard | Existing container |
| UV-VIS Fiber | Mono-Core (A) | 800 | 2,500 | 7.5 | 2,500 | Use | 190 - 1,200 | Hard | New container |
| | Bundle Core (C) | 1,800 (200 μm /core) | 2,500 | 6.0 | 2,500 | No | 190 - 1,200 | Soft | |
| VIS-NIR fiber (B) | | 954 | 1,400 | 6.0 | 1,400 | Use | 400 - 2,500 | Soft | |

Wolsung Unit 1 : E-16 Stack Bet. 4 and 5 Bundles



- ✓ Signal amplitude of the new detector is about one hundred times higher than that of the present detector. More clear in 'A' region.
- ✓ A signal that isn't seen in the results of the present detector is observed in the new detector (in 'B' region).
- ✓ A good flexibility of a optical cable makes the inspection activity easy and convenient.

Field Test of OFPS



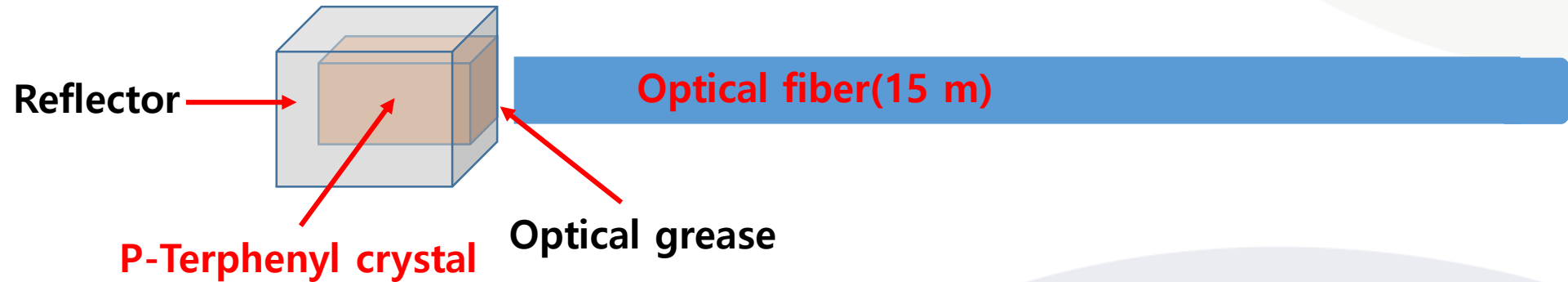
| | Existing Equipment | New Equipment |
|-----------------------------|-----------------------|-----------------------|
| Size(cm) | 55 cm x 40 cm x 70 cm | 53 cm x 22 cm x 51 cm |
| Weight(kg) | About 40 kg | About 25 kg |
| No. of a necessary operator | 2 persons | 1 person |

- ✓ The new OFPS with small size and light weight was manufactured to handle easily and conveniently the equipment.
- ✓ The simplified operation S/W
- ✓ The radiation signal could not be obtained due to the problem of an baseline adjustment.



Nest Step

- ✓ Fabrication of an OFPS Prototype
- ✓ Fabrication of a final version, a scintillation detector based on light simulation



- ✓ Field Test with a new OFPS and a new scintillation detector

Thank you..