

# Evaluating the Effect of Ammonium Ions on the Separation Efficiency of Two Adjacent Lanthanides

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## Introduction



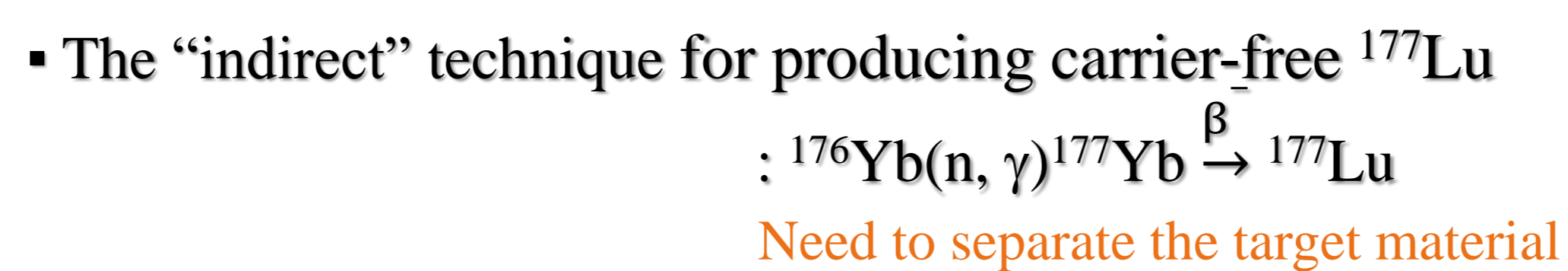
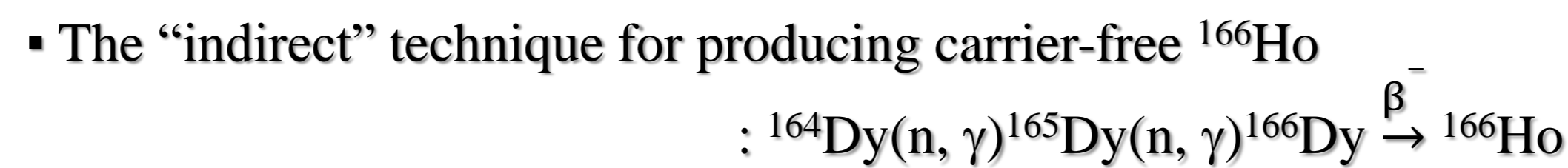
**Stable isotopes**  
Mo-98, Te-130, Lu-176, Ho-165 etc.

**Radioisotopes (RI)**  
Tc-99m, I-131, Lu-177, Ho-166 etc.

**Medical Applications**



### Production method of carrier-free RI



57	58	59	60	61	62	63	64	65	66	67	68	69	70	71
La	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu
Ion radius (pm)	103	101	99.0	98.3	97.0	95.8	94.7	93.5	92.3	91.2	90.1	89.0	88.0	86.8 86.1

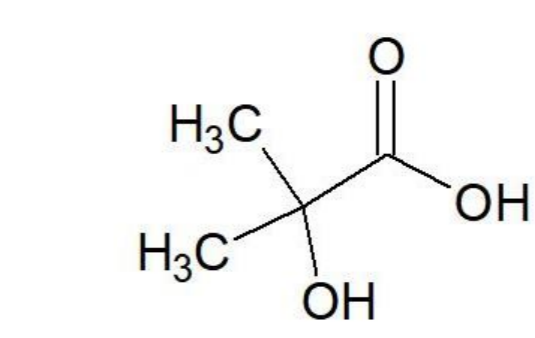
Separation of two adjacent Ln has been achieved by ion-exchange chromatography with cation-exchange resin and complexing agent.

### Ion-exchange Chromatography

#### Column separation setup

- Stationary phase
- Mobile phase (concentration, pH)
- Cation concentration

#### Separation consideration using $\alpha$ -HIBA



$\alpha$ -hydroxyisobutyric acid ( $\alpha$ -HIBA) pKa = 4.01

- pH of the aqueous phase - acid-base equilibrium
- Complex formation - Elution order: Lu-HIBA > Yb-HIBA
  - The smaller  $\text{Lu}^{3+}$  ion tend to form more stable complexes
- The interaction of the lanthanide with the functional groups of the stationary phase

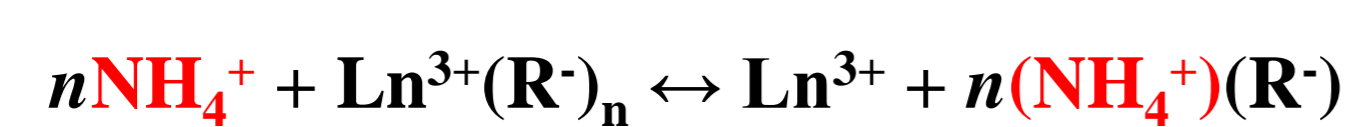
M. Van de Voorde et al. Coord. Chem. Rev. 382, 103 (2019)

## Experiment and Results

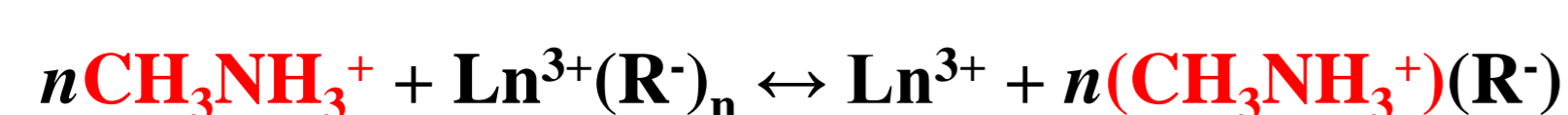
### Separation of two adjacent lanthanides in Cold State

#### Real-time evaluation technique

Two adjacent lanthanides are separated by a small difference in their binding stability constant with a complexing agent. In addition, it can be eluted by effectively displacing the lanthanide bound to the resin with any other cation such as  $\text{NH}_4^+$ .



The separation of Lu and Yb is investigated using primary, secondary and tertiary ammonium ions in addition to  $\text{NH}_4^+$  ion.  $\alpha$ -HIBA eluent adjusted to pH with methylamine, ethylamine, diethylamine, pyridine, ethanolamine, ethylenediamine.



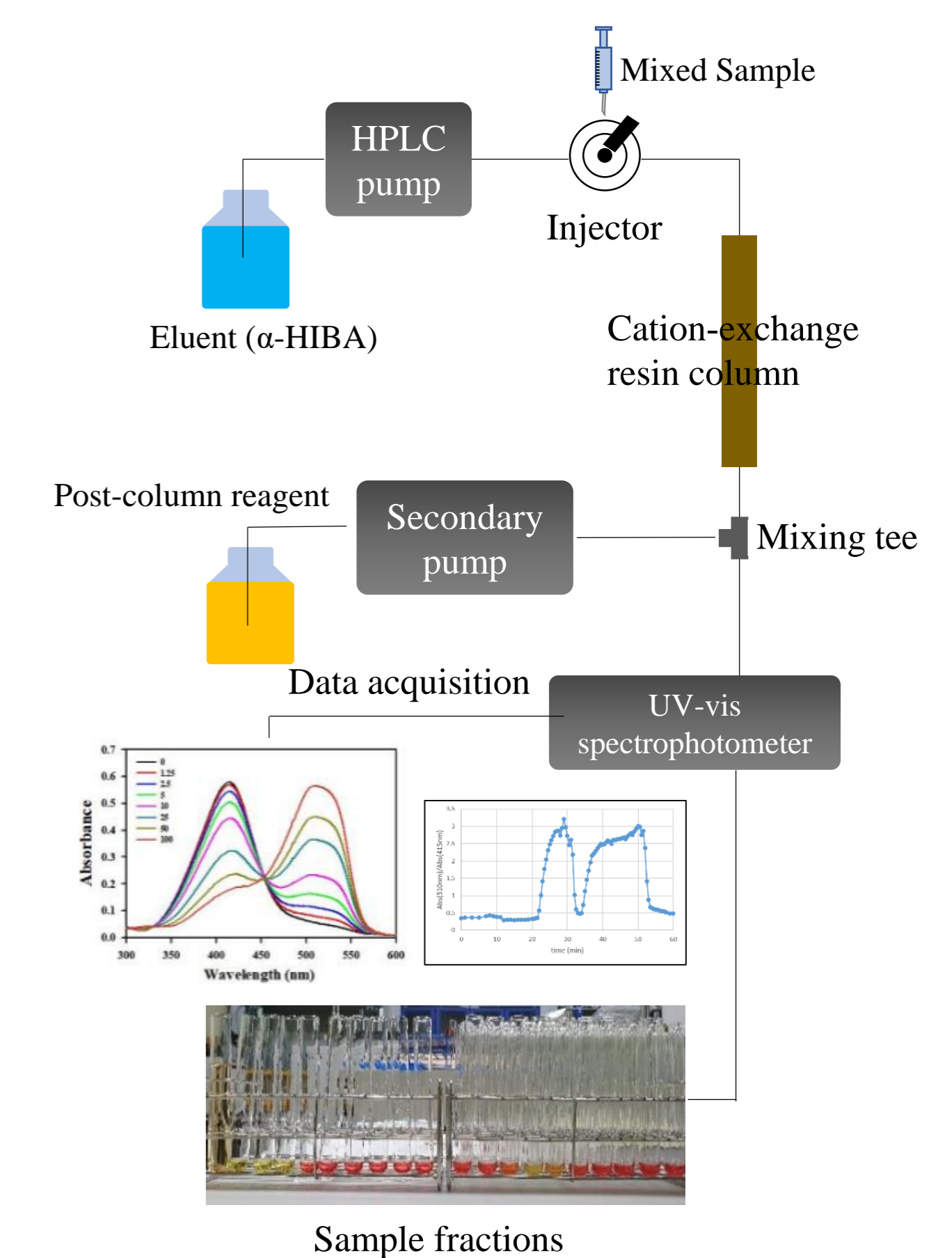
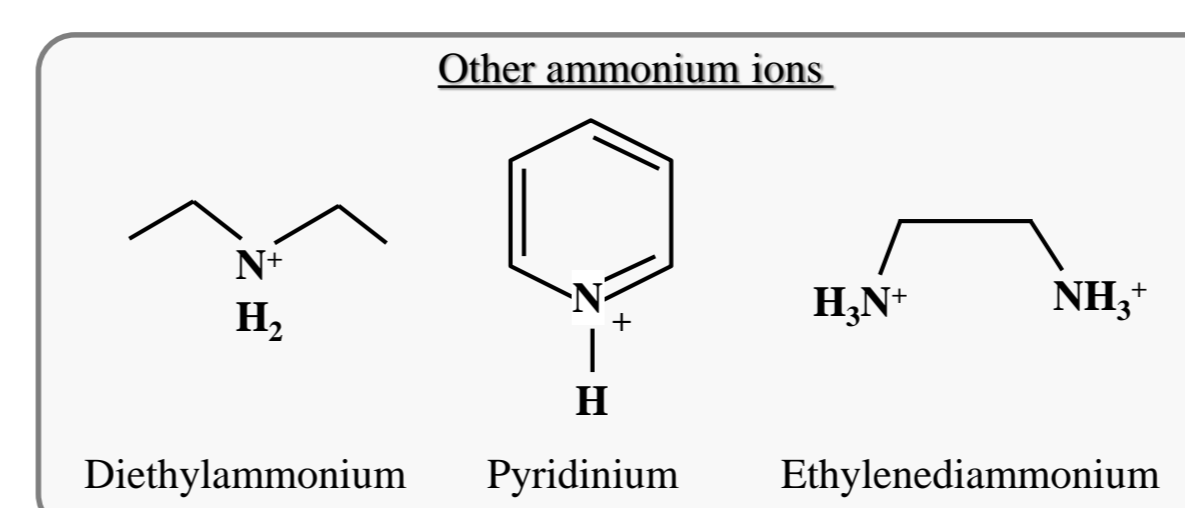
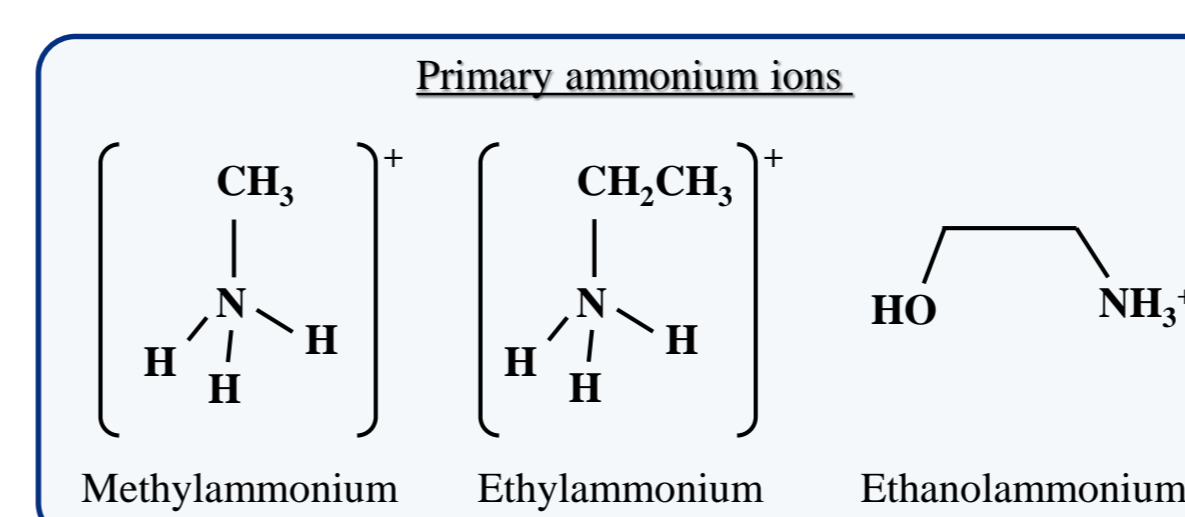
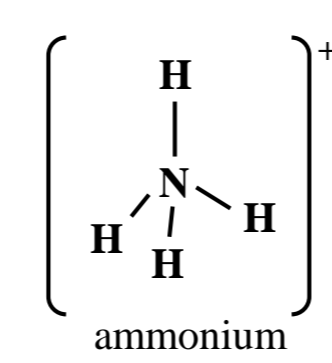
$\text{Ln}^{3+} = \text{Lu}^{3+}$  or  $\text{Yb}^{3+}$   
R = cation-exchange resin

### HPLC instrument with post-column reaction system components

Separation of lanthanide ion onto the column was confirmed by on-line monitoring of the effluent using post-column derivatization reagent (chromogenic complexing reagent).

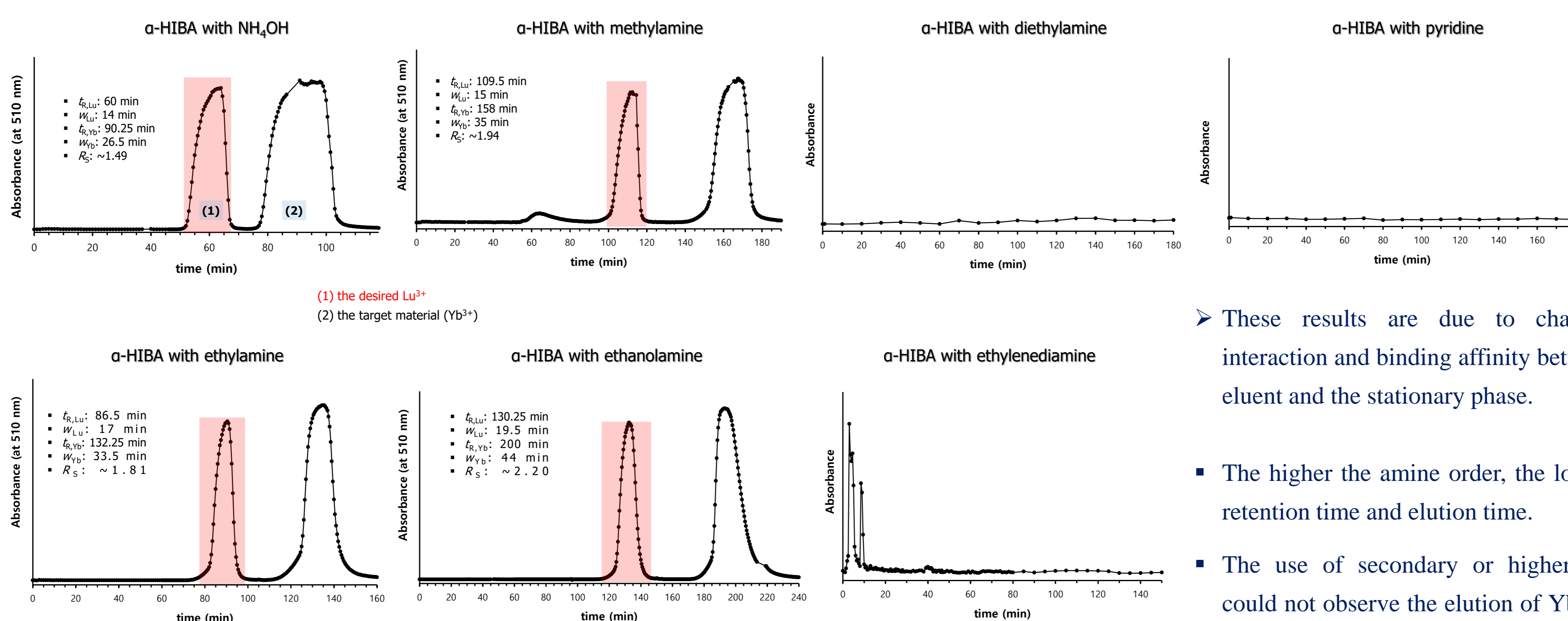
- radioactive waste ↓
- provides a variety of information including column reuse and reproducibility within a short time.

### The conjugate acids (protonated amines) of amines

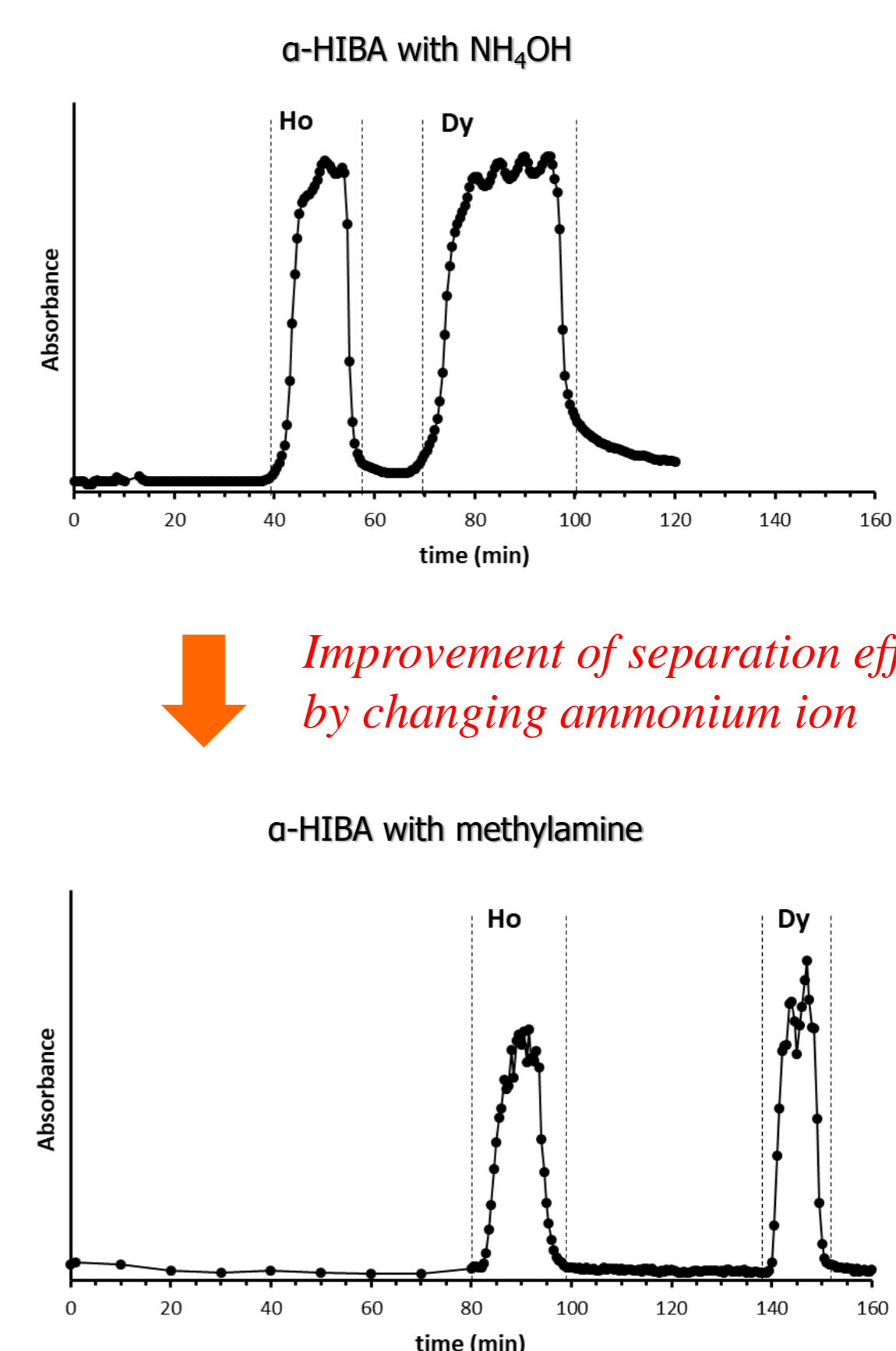


### Effects of the types of ammonium ion on the separation efficiency

#### Chromatogram of separation of Lu and Yb by $\alpha$ -HIBA with different amines



#### Chromatogram of separation of Ho and Dy



These results are due to changes in interaction and binding affinity between the eluent and the stationary phase.

- The higher the amine order, the longer the retention time and elution time.
- The use of secondary or higher amines could not observe the elution of Yb and Lu within 3 h.

## Conclusion

- In this study, the separation efficiency of two adjacent lanthanides (eg. Yb/Lu and Dy/Ho) was evaluated according to the types of ammonium ions such as primary, secondary and tertiary ammonium ions.
- It was found that the use of higher order amines results in longer column retention times and elution times.
- The selection of an appropriate the ammonium ion can effectively and selectively separate two adjacent lanthanides, as well as save the use of resin and eluent.