



# Fabrication of Boron Nitride Nanotube/Polymer Composites for Neutron Shielding

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### Introduction

Since the first synthesis of boron nitride nanotubes (BNNTs), there has been significant interest in their potential applications as piezoelectric materials, electrothermal insulators, and neutron shielding materials, due to their excellent mechanical, electrical, thermal, and neutron shielding properties. The boron atom in BNNTs has a thermal neutron cross-section of over 3000 barns, making them suitable for neutron shielding. However, in order to apply BNNTs as lightweight and easy-to-use neutron shielding materials, it is necessary to prepare composites of BNNTs with polymers capable of forming various shapes by the sol-gel process in aqueous solution. To manufacture the neutron shielding composite material, hydrophilic BNNTs were dispersed in a solution with Agarose polymer, and the mixture was heated and cooled to fabricate the Aga/p-BNNT hydrogel. The hydrogel was then dried to form the Aga/p-BNNT film, and its structural information and neutron shielding capability were confirmed through small-angle X-ray scattering (SAXS), optical microscopy (OM), and neutron transmission.

## Neutron Shielding Capability of Aga/p-BNNT film

SAXS intensities of Aga/p-BNNT films



To investigate the structural changes of the Agarose/p-BNNT composite thin film according to the p-BNNT

content, a SAXS measurements

were conducted. As a result, SAXS

presence of interaction peaks due to

aggregation of particles when the p-

BNNT content was 30 wt % and 50

wt % in the Aga/p-BNNT film.

measurements

confirmed

the



### OM images of Aga/p-BNNT films



In the OM images, aggregation, hundreds of micrometers in size, were observed over 30 wt % of p-BNNTs in composites.

#### **Concept of Neutron Transmission Measurement**





#### Schematic diagram of Aga/p-BNNT Fabrication



Photographs of Aga/p-BNNT films



0 2 4 6 8 10 0 10 20 30 40 50 Thickness of film (mm) Concentration of p-BNNT (wt %)

The linear attenuation coefficients of the Aga/p-BNNT composite films ranged from  $0.533 \pm 0.04$  mm<sup>-1</sup> to  $0.765 \pm 0.062$  mm<sup>-1</sup> from 0 wt % to 50 wt % p-BNNT content. However, when the p-BNNT content was higher than 10 wt %, it was confirmed that the linear attenuation coefficient was lower than the calculated value. Therefore, it was confirmed that the linear attenuation coefficient value decreased when the p-BNNT content increased from 10 wt % to 50 wt % by the effect of aggregation in composites.

### **G** Summary

In summary, this study exhibits the potential of Agarose/p-BNNT composites for neutron shielding applications. As a result of SAXS and OM measurements, it was confirmed that the Aga/p-BNNT thin film was formed without aggregation up to 10 wt% p-BNNT content. As the concentration of p-BNNT increased, the neutron transmittance decreased, confirming that p-BNNT is effective as a neutron shielding material.

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