

## Irradiation induced creep behavior of dilute Al alloys

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### 1. Introduction

A newer trend in irradiation damage research is to employ ion irradiations in combination with newly developed micromechanical testing on miniaturized specimens[1-3]. To have a better knowledge on irradiation damage in nanocrystalline materials, irradiation induced creep measurements on nanocrystalline metals were performed. This work is aimed to help fill this gap in knowledge by performing irradiation induced creep measurements using thin-film bulge tests.

### 2. Methods and Results

#### 2.1 Experimental

The thin film bulge test samples, membrane size 2.75 x 0.5 mm<sup>2</sup>, were prepared using a modification of conventional micro-fabrication and photolithography methods [4]. Nanocrystalline Al alloys are grown using an AJA DC magnetron sputtering system.

The experimental setup was placed at the end of High Voltage Engineering Van de Graaff accelerator, which was used for ion irradiation. Mechanical analysis of the thin film bulge test can be found in ref. [5]. The strain can be expressed as,

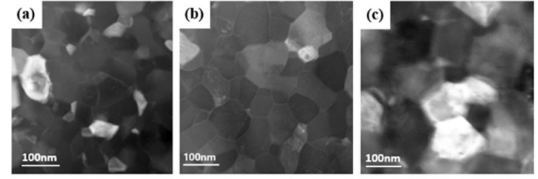
$$\varepsilon_x = \varepsilon_0 + \frac{2h^2}{3a^2} \arcsin \frac{2ah}{(a^2+h^2)} - 1$$

where  $\varepsilon_0$  represents residual strain.

Microstructural characterization of the specimen was conducted using TEM and STEM methods. For High Resolution Transmission Electron Microscopy (HRTEM) imaging, especially, JEOL 2010F EF-FEG was employed using high angle annular dark field (HAADF)-STEM.

#### 2.2 Characterization

STEM\_HAADF micrographs showing the final microstructure of AlSc<sub>1.1</sub> after irradiation induced creep (IIC) are presented. No precipitates were observed after IIC in the as-deposited samples. The grain size of pre-



annealed AlSc<sub>1.1</sub> did not change after RT irradiation and precipitation is not observed.

Fig. 1. HAADF-STEM images of AlSc<sub>1.1</sub> after IIC (a) at room temperature: as grown, (b) at 75 °C: as grown (c) at room temperature (25 °C): pre-annealed at 250 °C,

#### 2.3 Irradiation induced creep

Regarding AlSc<sub>1.1</sub> as-grown IIC, IIC results show a dependence on temperature. At room temperature  $B_0 \sim 1.1 \text{ E}^{-4} \text{ MPa}^{-1} \cdot \text{dpa}^{-1}$  and at 75 °C,  $B_0 \sim 2.2 \text{ E}^{-4} \text{ MPa}^{-1} \cdot \text{dpa}^{-1}$ . The third set of creep data refers to a pre-annealed sample (at 250 °C) irradiated at RT. The data for this sample are intriguing, as the strain rates and values of  $B_0$  are initially very small, but they slowly increase with dose and approach the value for  $B_0$  for the as-grown sample irradiated at RT.

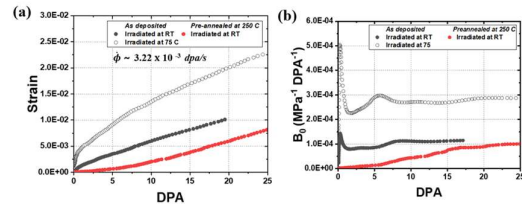


Fig. 2. IIC response of AlSc<sub>1.1</sub> (a) DPA vs strain (b) DPA vs creep compliance

The measured steady state creep compliances are reported in Table 1. AlSc<sub>1.1</sub> binary alloy exhibits better creep resistance than pure Al as indicated in Table 1. AlSc<sub>1.1</sub> binary alloy exhibits better creep resistance than pure Al as indicated in Table 1.

Table I: Creep compliance ( $B_0$ )

	Condition	Temp. (°C)	$B_0$ (MPa <sup>-1</sup> DPA <sup>-1</sup> )
AlSc <sub>1,1</sub>	As grown	RT	~ 1.0 E <sup>-4</sup>
		75	~ 2.2 E <sup>-4</sup>
	Pre-annealed at 250°C	RT	~ 1.0 E <sup>-4</sup>
Al	As grown	100	~ 4.5 E <sup>-4</sup>

### 3. Conclusions

This study demonstrated a reliable method for measuring based on the bulge test during heavy ion irradiation. The results reveal, moreover, that irradiation induced creep occurs in Al at temperatures as low as room temperature, which is reasonable as vacancies are already highly mobile in Al at this temperature. The experiments also showed that pre-existing Al<sub>3</sub>Sc precipitates in Al appear to reduce the irradiation induced creep compliance.

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